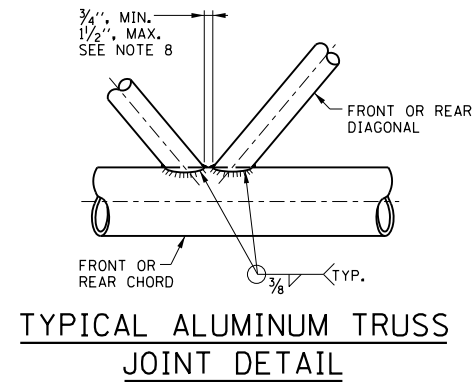
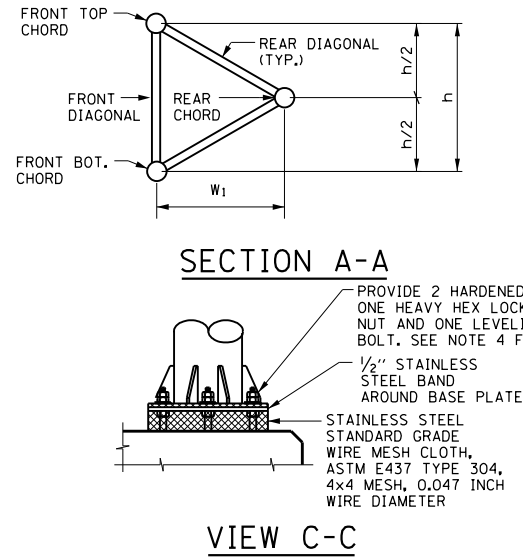
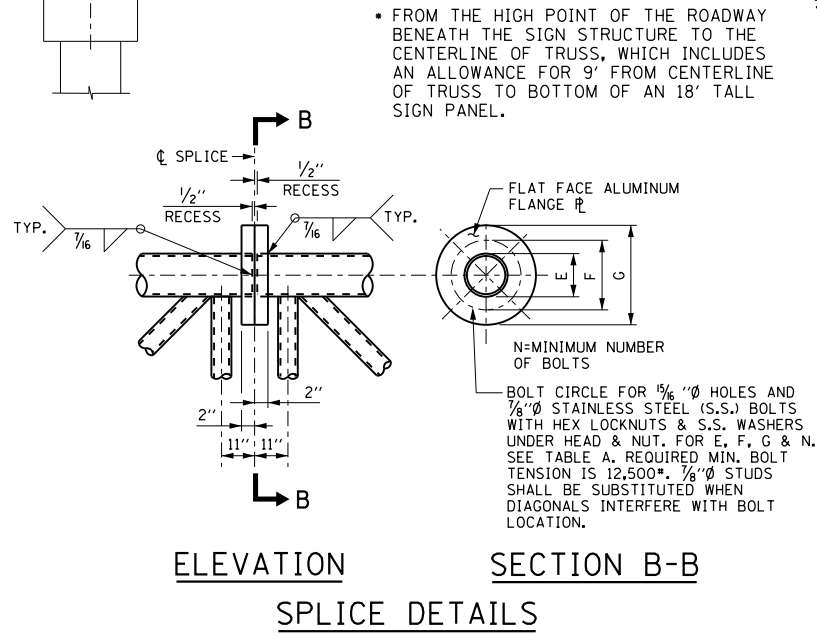
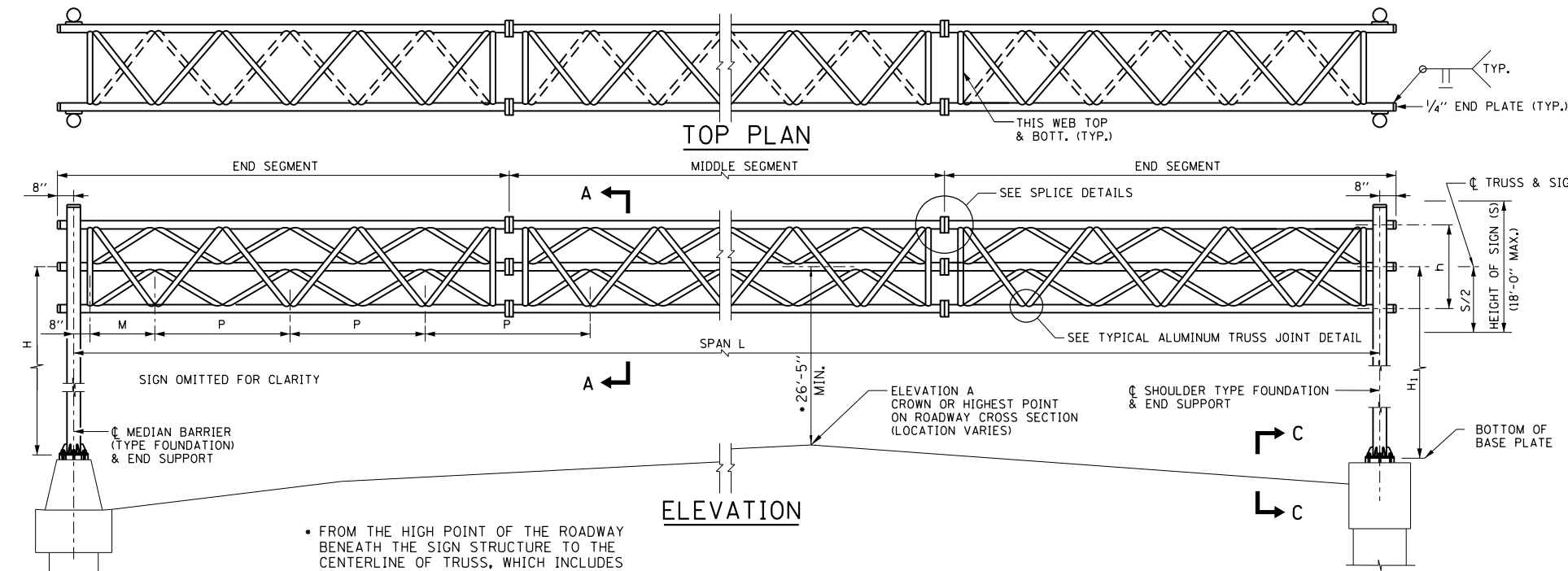


Illinois Tollway Standard Drawing Revisions

Section F	Sign Structure		
	Standard	Modification Summary	Effective: 03-01-2023
	F1-13	OVERHEAD SIGN STRUCTURE SPAN TYPE STRUCTURE DETAILS	
	Sheet 1	Changed 'N' dimension in Elevation to 'M'	
	Sheet 3	Revised number of v(E) bars and updated Section A-A.	
	Sheet 4	Revised number of v(E) bars and updated Section A-A.	
	F4-14	OVERHEAD SIGN STRUCTURE CANTILEVER TYPE STRUCTURE DETAILS	
	Sheet 2	Changed Steel Support Post (Column) sizes and 50' top and bottom chord and vertical diagonal member sizes.	
	Sheet 4	Include Section H-H details for 18" and 24" dia. columns, removed 'tack' from callout on Detail 7 and removed miscellaneous lines from Section G-G.	
	F9-07	BREAKAWAY SIGN SUPPORT DETAILS	
	Sheet 5	Corrected post size callouts for W6x15 and W16x45 in the tables. Revised max post spacing for W10x22 with sign depth and clear height of 8'-0" to 8'-6".	
	F13-08	OVERHEAD SIGN STRUCTURE MONOTUBE TYPE (STEEL) MAINLINE STRUCTURE DETAILS	
	Sheet 1	Revise median barrier taper and indicate taper width and height along the full 31'-9" length.	
	Sheet 2	Changed horizontal pipe from 5 X-Strong pipe to 4 XX-Strong pipe.	
	Sheet 3	Changed horizontal pipe from 5 X-Strong pipe to 4 XX-Strong pipe.	
	Sheet 7	Add note 4 referencing sheet 1 for barrier taper height.	
	F15-07	OVERHEAD SIGN STRUCTURE MONOTUBE TYPE (STEEL) STRUCTURE DETAILS FOR AET RAMP	
	Sheet 2	Changed horizontal pipe from 5 X-Strong pipe to 4 XX-Strong pipe.	
	Sheet 6	Revised number of v(E) bars, update reinforcement quantity and Section A-A.	
	F16-06	OVERHEAD SIGN STRUCTURE MONOTUBE TYPE (STEEL) STRUCTURE DETAILS FOR IPO RAMP	
	All Sheets	Removed "Cash" from the Standard Title.	
	Sheet 3	Remove weld callout to the back in Detail T.	
	Sheet 5	Revised number of v(E) bars, update reinforcement quantity and Section A-A.	
	F17-08	OVERHEAD SIGN STRUCTURE SPAN TYPE (STEEL) STRUCTURE DETAILS	
	Sheet 2	Changed all vertical diagonals, verticals and interior diagonals from 3.5 X-Strong pipe to 4 X-Strong pipe	
	Sheet 5	Changed all diagonals, strut to 4 XX-Strong pipe.	
	Sheet 7	Revised number of v(E) bars and updated Section A-A.	
	Sheet 8	Revised number of v(E) bars and updated Section A-A.	
	F19-03	NOISE ABATEMENT	
	Sheet 1	Specify length and weld size for the partial threaded stud.	

New Sheet

Retired Standard



- GENERAL NOTES:**
- WORK THIS SHEET WITH OVERHEAD SIGN STRUCTURES SPAN TYPE SUMMARY AND TOTAL BILL OF MATERIAL.
 - AFTER ADJUSTMENTS TO LEVEL TRUSS AND ENSURE ADEQUATE VERTICAL CLEARANCE, ALL TOP AND LEVELING NUTS SHALL BE TIGHTENED AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. STAINLESS STEEL MESH SHALL THEN BE PLACED AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.
 - SIGN SUPPORT STRUCTURES MAY BE SUBJECT TO DAMAGING VIBRATIONS AND OSCILLATIONS WHEN SIGN PANELS ARE NOT IN PLACE DURING ERECTION OR MAINTENANCE OF THE STRUCTURE. TO AVOID THESE, ATTACH TEMPORARY BLANK SIGN PANELS OR OTHER BRACING TO THE STRUCTURE UNTIL PERMANENT SIGNS ARE INSTALLED.
 - TRUSS SEGMENTS SHALL BE SHIPPED INDIVIDUALLY WITH ADEQUATE PROVISION TO PREVENT DETRIMENTAL MOTION DURING TRANSPORT. THE CONTRACTOR IS RESPONSIBLE FOR MAINTAINING THE CONFIGURATION AND PROTECTION OF THE TRUSSES.
 - ONLY SIGN PANELS ARE PERMITTED TO BE MOUNTED ON THIS TRUSS.

- DESIGN SPECIFICATIONS:**
- 2015 AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION.
 - FOUNDATION DESIGN IS IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020

- CONSTRUCTION SPECIFICATIONS:**
- ALL MATERIALS, EXCEPT AS SHOWN, FABRICATION, ERECTION AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 733 OF THE LATEST ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.

- LOADING:**
- BOTH END SUPPORTS ARE DESIGNED FOR 60% OF THE TOTAL LOAD.
 - WIND LOADING SHALL BE A MINIMUM OF 50 PSF ON SIGN PANELS AND 35 PSF NORMAL TO TRUSS ELEMENTS NOT BEHIND SIGN PANELS.
 - ICE LOAD, OSHA, WALKWAY = 3 P.S.F. APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY.

- FABRICATION NOTES:**
- NO SPLICES SHALL BE LOCATED WITHIN 0.1xL OF THE CENTERLINE OF THE SPAN.
 - MATERIALS: ALUMINUM SHALL CONFORM TO ASTM B221, ALLOY 6061 TEMPER T6. ALL STRUCTURAL STEEL PIPE SHALL BE ASTM A53 GRADE B OR A106 GRADE B OR API 5L GRADE B OR X42 OR X52. ALL STRUCTURAL STEEL HSS SHALL BE ASTM A500 GRADE B OR C. ALL STRUCTURAL STEEL PLATES AND SHAPES SHALL CONFORM TO ASTM A36 (AASHTO M183) OR ASTM A572 GRADE 50. STAINLESS STEEL FOR SHIMS, SLEEVES AND HANDHOLE COVERS SHALL BE ASTM A240, TYPE 302 OR 304, OR ANOTHER ALLOY SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER. THE STEEL HSS AND STIFFENING RIBS AT THE BASE PLATE FOR THE COLUMN SHALL HAVE A MINIMUM LONGITUDINAL CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 40° F. (ZONE 2) BEFORE GALVANIZING.
 - WELDING: ALL WELDS TO BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING TO BE DONE IN ACCORDANCE WITH CURRENT AWS D1.1 AND D1.2 STRUCTURAL WELDING CODES (STEEL AND ALUMINUM) AND THE IDOT STANDARD SPECIFICATIONS. ALUMINUM WELD FILLER SHALL BE ALLOY 5556.
 - FASTENERS FOR ALUMINUM TRUSSES: HIGH STRENGTH BOLTS SHALL SATISFY THE REQUIREMENTS OF AASHTO M164 (ASTM A325), OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCK NUTS. THREADED STUDS FOR SPLICES (IF MEMBERS INTERFERE) SHALL SATISFY THE REQUIREMENTS OF ASTM A449, ASTM A193, GRADE B7, OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCK NUTS. BOLTS AND LOCK NUTS NOT REQUIRED TO BE HIGH STRENGTH SHALL SATISFY THE REQUIREMENTS OF ASTM A307. ALL BOLTS AND LOCK NUTS SHALL BE HOT DIP GALVANIZED PER AASHTO M232, EXCEPT STAINLESS STEEL FASTENERS, NUTS AND WASHERS. THE LOCK NUTS SHALL HAVE NYLON OR STEEL INSERTS. A STAINLESS STEEL FLAT WASHER CONFORMING TO ASTM A240 TYPE 302 OR 304, IS REQUIRED UNDER BOTH HEAD AND NUT OR UNDER BOTH NUTS WHERE THREADED STUDS ARE USED. HIGH STRENGTH BOLT INSTALLATION SHALL CONFORM TO ARTICLE 505.04 (F)(2)(d) OF THE IDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION. ROTATIONAL CAPACITY ("ROCAP") TESTING OF BOLTS WILL NOT BE REQUIRED.
 - U-BOLTS: U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS I, GRADE BB (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).
 - GALVANIZING: ALL STEEL GRATING, PLATES, SHAPES, HSS AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111. PAINTING IS NOT PERMITTED.
 - SEE TABLE "SIGN STRUCTURE MEMBER SCHEDULE" FOR "W" AND "W1".
 - DIAGONALS SHALL BE DETAILED TO MINIMIZE OFFSET FOR THEORETICAL PANEL POINT AND PROVIDE 3/4 TO 1 1/2 INCH CLEARANCE BETWEEN DIAGONALS AND PROVIDE CLEARANCE FOR U-BOLT CONNECTIONS OF SIGNS OR WALKWAY BRACKETS.
 - FOR ANY DESIGN SPAN LENGTH THAT FALLS BETWEEN TWO CONSECUTIVE SPANS PROVIDED IN COLUMN 2 OF TABLE "SIGN STRUCTURE MEMBER SCHEDULE", THE LARGER DESIGN SPAN LENGTH SHALL BE USED (I.E. FOR A 92' SPAN LENGTH FALLING BETWEEN 90' AND 95' DESIGN SPAN LENGTHS IN TABLE, THE 95' DESIGN SPAN LENGTH TRUSS AND POST DETAILS SHALL BE USED).

SIGN STRUCTURE MEMBER SCHEDULE																
TRUSS NO.	DIMENSIONS					ALUMINUM TRUSS *								STEEL END SUPPORT		
	TRUSS SPAN L (MAX.)	P (MAX.)	M	h	W ₁	MAXIMUM ALLOWABLE SIGN PANEL AREA	DL (TRUSS) DEFLECTION	MIDDLE SEGMENT OR END SEGMENT				W	HSS COLUMN (NOMINAL DIAMETER)			
								CHORD (O.D.)		DIAGONAL (O.D.)			HSS 12.75x0.500		HSS 14x0.625	
								FRONT	REAR	FRONT	REAR		H OR H ₁	H OR H ₁		
T-80	80'-0"	9'-0"	3'-4"	4'-6"	3'-10 $\frac{3}{4}$ "	900 S.F.	1"	5 $\frac{1}{2}$ " ϕ x $\frac{1}{2}$ "	5 $\frac{1}{2}$ " ϕ x $\frac{1}{2}$ "	2 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	2 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	5'-9"	32'-0" (MAX)	38'-0" (MAX)		
T-85	85'-0"	9'-6"	3'-10"	4'-9"	4'-1 $\frac{3}{8}$ "	955 S.F.	1 $\frac{1}{16}$ "	6 $\frac{7}{8}$ " ϕ x $\frac{1}{2}$ "	6 $\frac{7}{8}$ " ϕ x $\frac{1}{2}$ "	3" ϕ x $\frac{1}{4}$ "	3" ϕ x $\frac{1}{4}$ "	6'-7"	31'-0" (MAX)	38'-0" (MAX)		
T-90	90'-0"	10'-0"	4'-4"	5'-0"	4'-4"	1010 S.F.	1 $\frac{1}{8}$ "	6 $\frac{7}{8}$ " ϕ x $\frac{1}{2}$ "	6 $\frac{7}{8}$ " ϕ x $\frac{1}{2}$ "	3" ϕ x $\frac{1}{4}$ "	3" ϕ x $\frac{1}{4}$ "	6'-7"	31'-0" (MAX)	38'-0" (MAX)		
T-95	95'-0"	10'-6"	4'-10"	5'-3"	4'-6 $\frac{5}{8}$ "	1065 S.F.	1 $\frac{3}{16}$ "	6 $\frac{7}{8}$ " ϕ x $\frac{1}{2}$ "	6 $\frac{7}{8}$ " ϕ x $\frac{1}{2}$ "	3" ϕ x $\frac{1}{4}$ "	3" ϕ x $\frac{1}{4}$ "	6'-7"	31'-0" (MAX)	38'-0" (MAX)		
T-100	100'-0"	11'-4"	4'-0"	5'-8"	4'-10 $\frac{7}{8}$ "	1125 S.F.	1 $\frac{1}{4}$ "	7" ϕ x $\frac{1}{2}$ "	7" ϕ x $\frac{1}{2}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	7'-5"	31'-0" (MAX)	38'-0" (MAX)		
T-105	105'-0"	12'-0"	3'-10"	6'-0"	5'-2 $\frac{3}{8}$ "	1180 S.F.	1 $\frac{5}{16}$ "	7" ϕ x $\frac{1}{2}$ "	7" ϕ x $\frac{1}{2}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	7'-5"	31'-0" (MAX)	38'-0" (MAX)		
T-110	110'-0"	12'-6"	4'-4"	6'-3"	5'-5"	1200 S.F.	1 $\frac{3}{8}$ "	7" ϕ x $\frac{1}{2}$ "	7" ϕ x $\frac{1}{2}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	7'-5"	31'-0" (MAX)	38'-0" (MAX)		
T-115	115'-0"	13'-0"	4'-10"	6'-6"	5'-7 $\frac{5}{8}$ "	1200 S.F.	1 $\frac{1}{2}$ "	7 $\frac{1}{2}$ " ϕ x $\frac{1}{2}$ "	7 $\frac{1}{2}$ " ϕ x $\frac{1}{2}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	10'-2"	34'-0" (MAX)	40'-0" (MAX)		
T-120	120'-0"	13'-8"	4'-8"	6'-10"	5'-11"	1200 S.F.	1 $\frac{1}{8}$ "	7 $\frac{1}{2}$ " ϕ x $\frac{1}{2}$ "	7 $\frac{1}{2}$ " ϕ x $\frac{1}{2}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	3 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	10'-2"	34'-0" (MAX)	40'-0" (MAX)		
T-130	130'-0"	15'-0"	4'-4"	7'-6"	6'-5 $\frac{3}{8}$ "	1200 S.F.	1 $\frac{1}{8}$ "	9" ϕ x $\frac{1}{2}$ "	9" ϕ x $\frac{1}{2}$ "	4" ϕ x $\frac{1}{4}$ "	4" ϕ x $\frac{1}{4}$ "	10'-2"	NOT APPLICABLE	40'-0" (MAX)		
T-140	140'-0"	16'-3"	4'-4"	8'-2"	7'-0 $\frac{7}{8}$ "	1200 S.F.	1 $\frac{11}{16}$ "	10" ϕ x $\frac{1}{2}$ "	10" ϕ x $\frac{1}{2}$ "	4" ϕ x $\frac{1}{4}$ "	4" ϕ x $\frac{1}{4}$ "	10'-2"	NOT APPLICABLE	40'-0" (MAX)		
T-150	150'-0"	17'-6"	4'-4"	8'-10"	7'-7 $\frac{3}{4}$ "	1200 S.F.	1 $\frac{3}{16}$ "	11" ϕ x $\frac{1}{2}$ "	11" ϕ x $\frac{1}{2}$ "	4 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	4 $\frac{1}{2}$ " ϕ x $\frac{1}{4}$ "	10'-2"	NOT APPLICABLE	40'-0" (MAX)		

* SUBSTITUTION OF LARGER TRUSS SIZE IS ACCEPTABLE.

- NOTES:**
- A PAIR OF MAIN HSS COLUMN SIZES FOR EACH SUPPORT SHALL BE SELECTED INDEPENDENTLY BASED ON SPECIFIC NEEDS.

CAMBER	
SPAN IN FEET	CAMBER IN INCHES
80 THRU 95	1 1/2"
96 THRU 110	1 5/8"
111 THRU 120	1 7/8"
121 THRU 130	1 7/8"
131 THRU 140	2"
141 THRU 150	2 1/8"

PROVIDE THE ABOVE CAMBER AT MIDDLE OF SPAN OF STRUCTURES

TABLE A			
CHORD O.D.	E	F	G
5 1/2" φ	10"	13"	8
6 7/8" φ & 7" φ	11 1/2"	14 1/2"	10
7 1/2" φ	12 1/2"	15 1/2"	12
9" φ	13 1/2"	16 1/2"	14
10" φ	15 1/2"	18 1/2"	16
11" φ	17 1/2"	20 1/2"	18

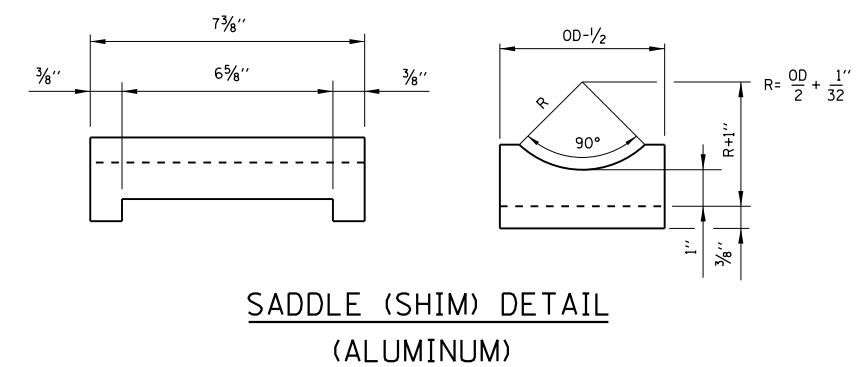
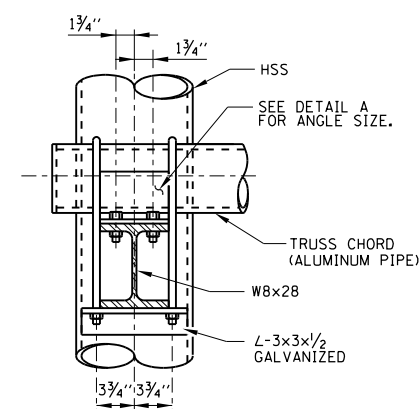
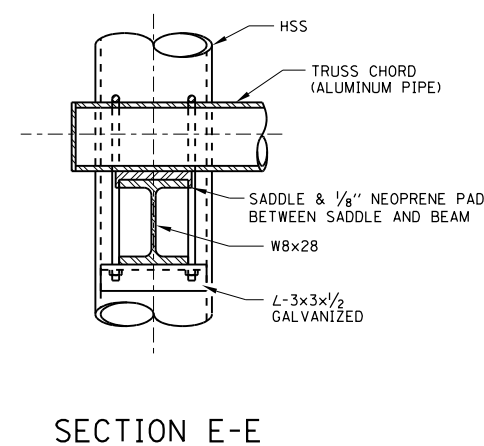
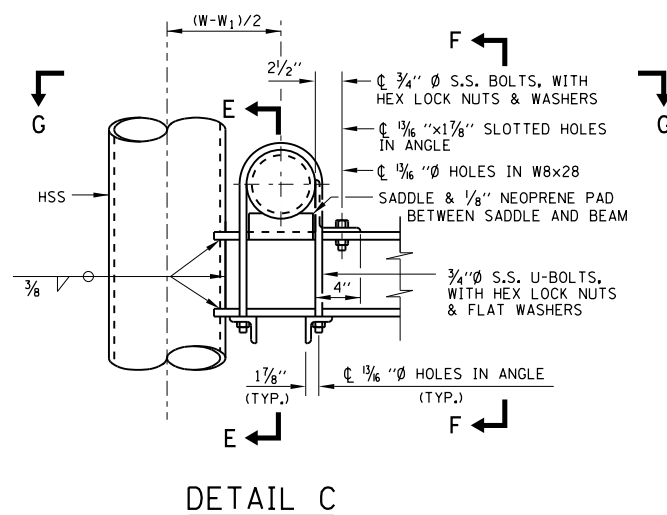
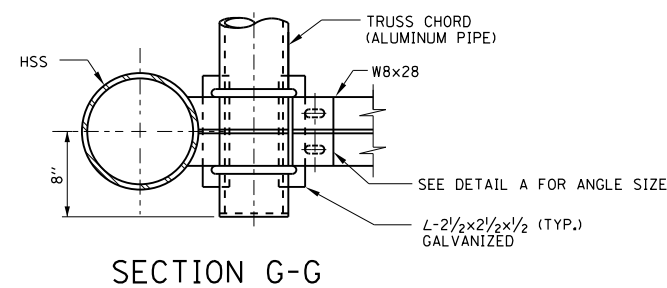
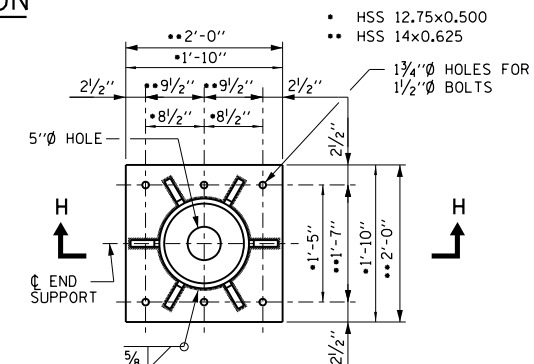
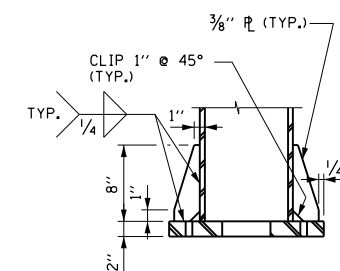
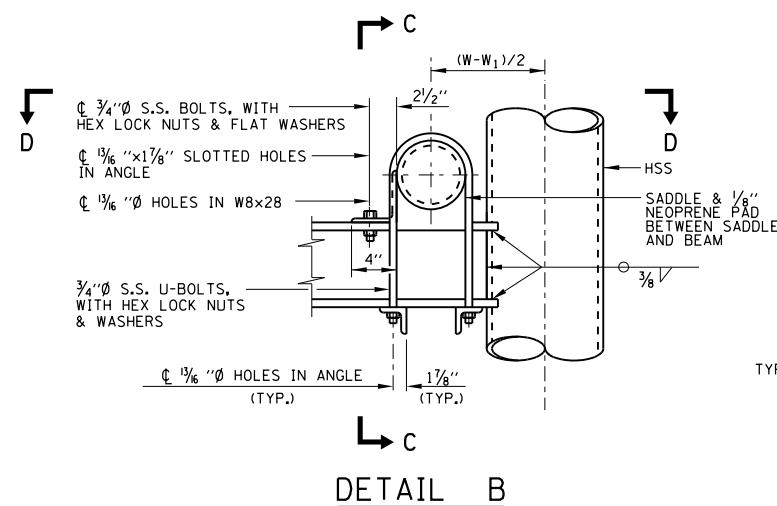
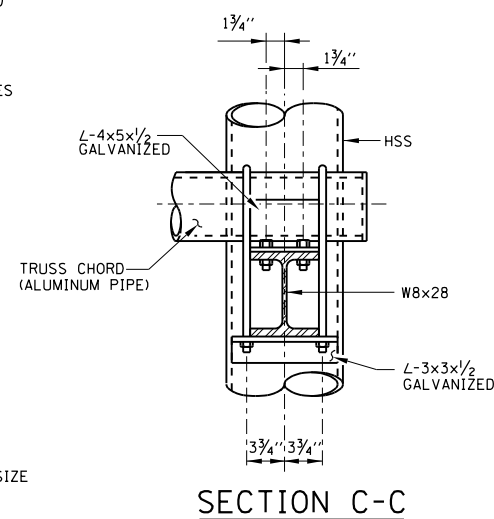
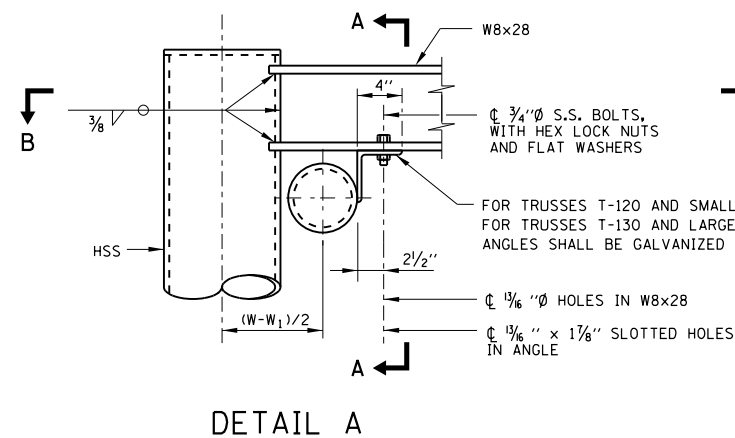
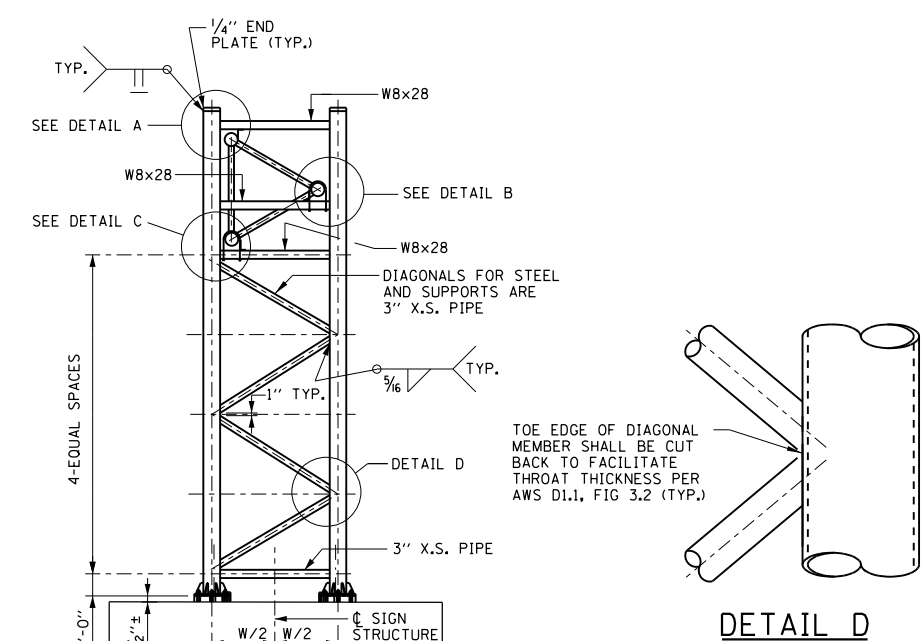
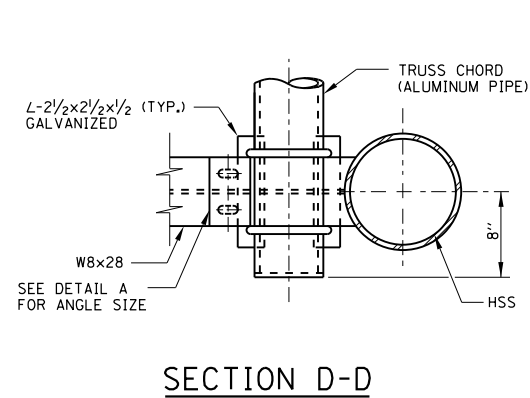
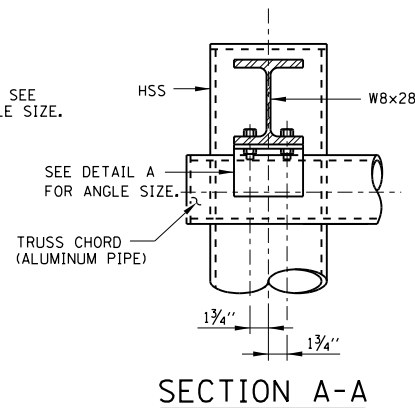
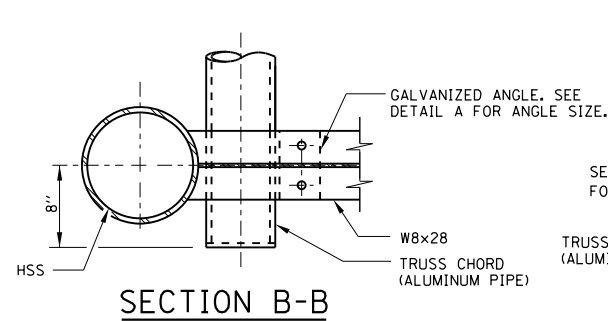
APPROVED BY: *Mamas Nashif* CHIEF ENGINEERING OFFICER
DATE: 03/01/2023

DATE	REVISIONS
3-01-2023	REV. 'N' DIM. IN ELEV. TO 'M', REV. NUMBER OF V(E) BARS SHTS. 3 & 4
	& INC. SHAFT, BAR SIZE AND DIMS. RELATIVE TO THE SHAFTS ON SHT. 4

SHEET 1 OF 5

OVERHEAD SIGN STRUCTURE SPAN TYPE STRUCTURE DETAILS

STANDARD F1-13



APPROVED BY: *Mamas Nashif*
CHIEF ENGINEERING OFFICER

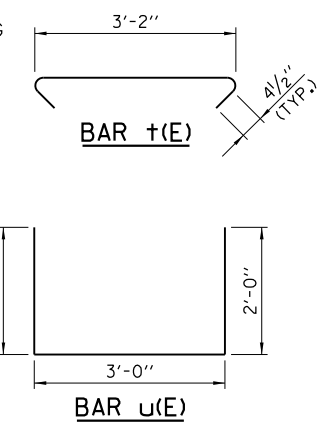
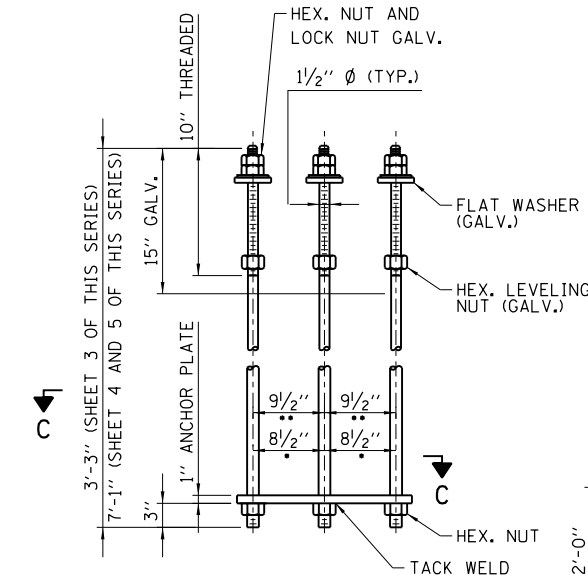
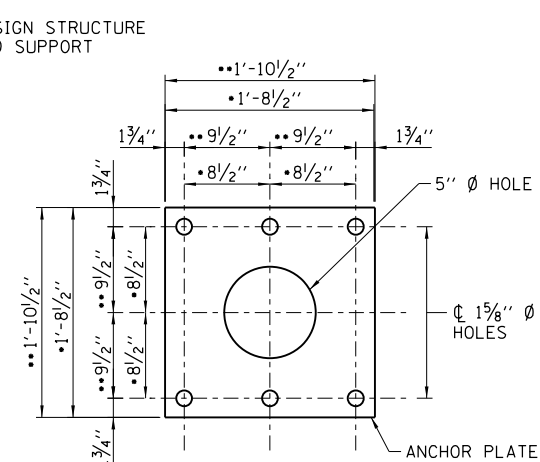
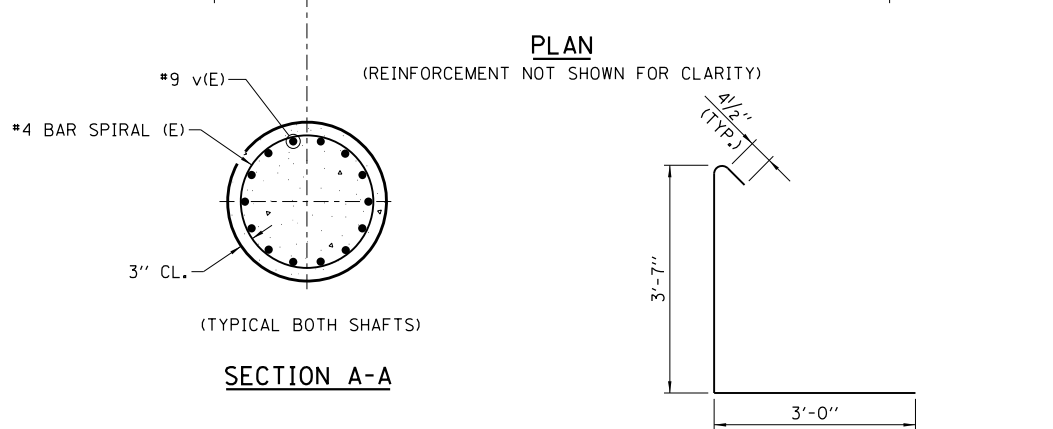
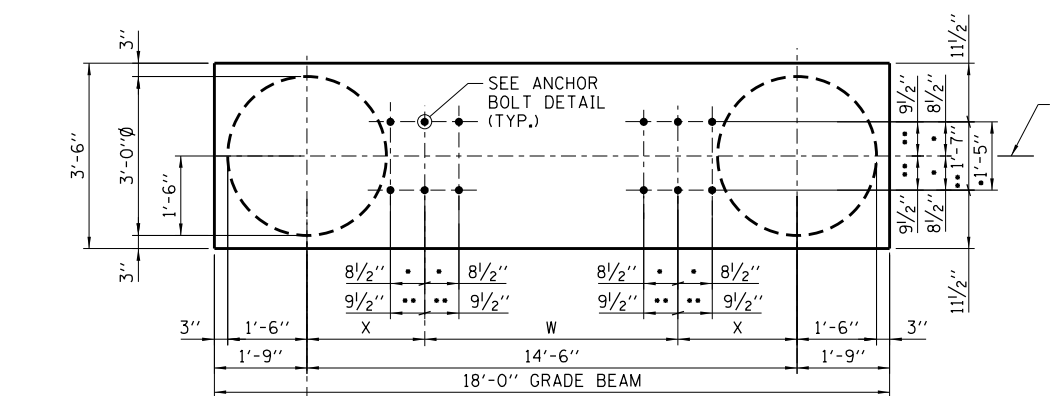
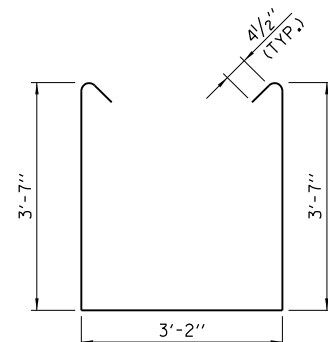
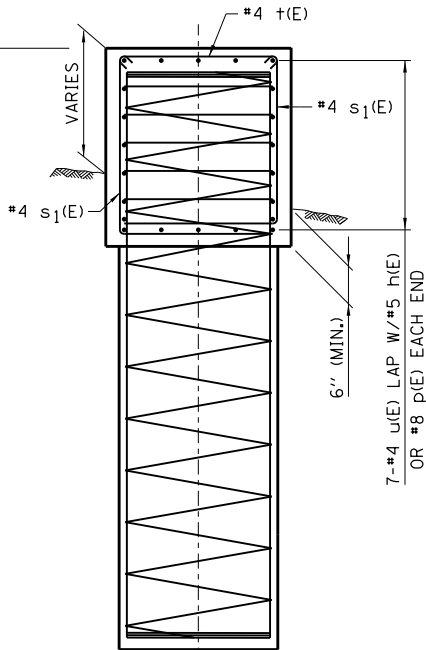
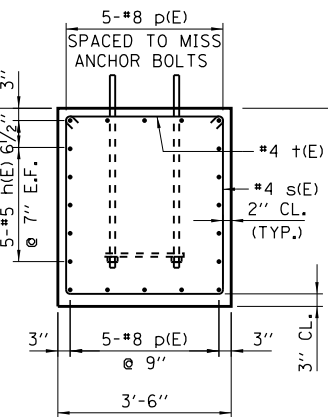
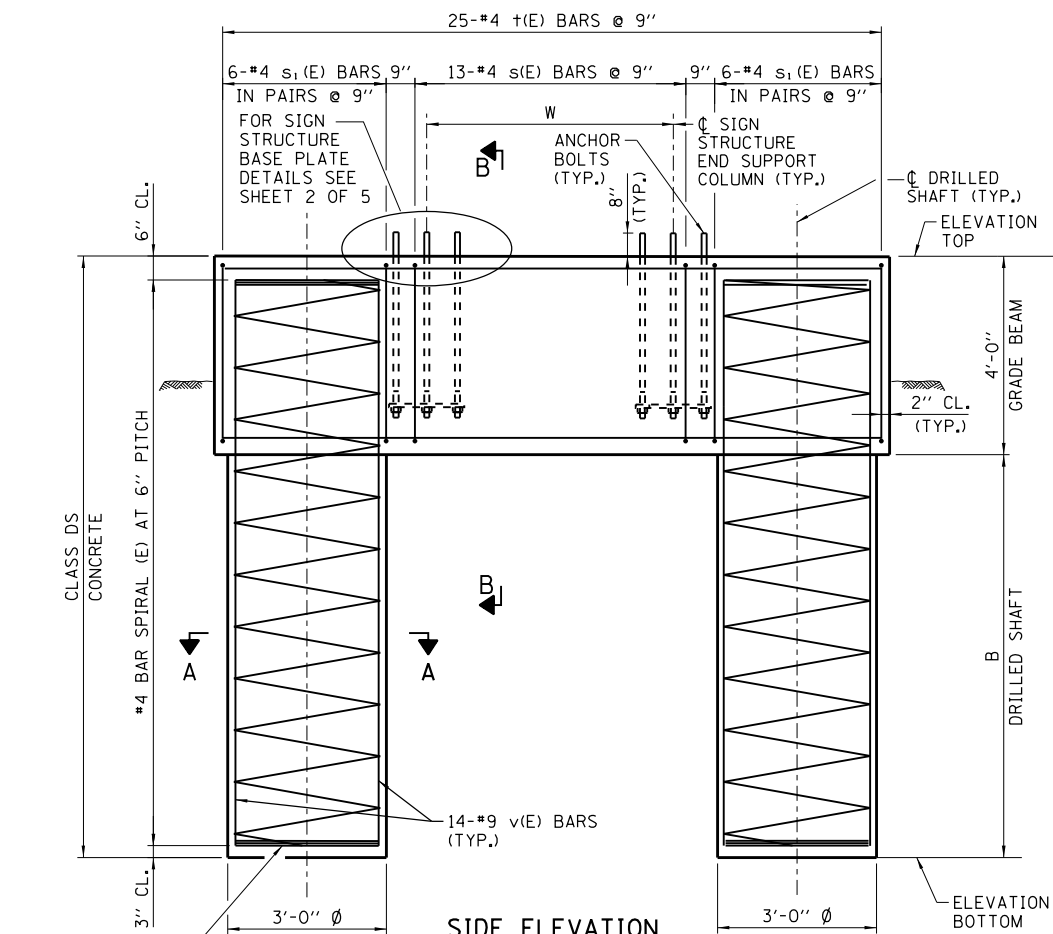
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SHEET 2 OF 5



OVERHEAD SIGN STRUCTURE
SPAN TYPE
STRUCTURE DETAILS

STANDARD F1-13



APPROVED BY: *Mamas Nashif*
CHIEF ENGINEERING OFFICER
DATE: 03/01/2023

NOTES:

- THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COMMON COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE FOUNDATION DIMENSIONS SHOWN SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.
- ANCHOR BOLTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M314 OR ASTM F1554 GRADE 55. ALL OTHER MATERIAL, FABRICATION, AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 734 OF THE ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
- CONCRETE SHALL BE PLACED MONOLITHICALLY, WITHOUT CONSTRUCTION JOINTS UNLESS NOTED OTHERWISE.
- BACKFILL SHALL BE PLACED PER SECTION 502 OF THE IDOT STANDARD SPECIFICATION AND PRIOR TO ERECTION OF SUPPORT COLUMN.
- A NORMAL SURFACE FINISH FOLLOWED BY A CONCRETE SEALER APPLICATION WILL BE REQUIRED ON CONCRETE SURFACES ABOVE THE LOWEST ELEVATION 6" BELOW FINISHED GROUND LINE.
- ALL REBAR DESIGNATED (E) SHALL BE EPOXY COATED. REBAR SHALL BE POSITIONED SO THAT THERE WILL BE NO INTERFERENCE BETWEEN VERTICAL REINFORCEMENT AND ANCHOR BOLTS.
- SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS INDICATED ON THE PLANS.
- NO SONOTUBES OR DECOMPOSABLE FORMS SHALL BE USED 6" BELOW THE FINISHED GROUND LINE. PERMANENT METAL FORMS OR OTHER SHIELDING SHALL NOT BE LEFT IN PLACE BELOW THE ELEVATION WITHOUT THE ENGINEER'S WRITTEN PERMISSION. EXCAVATIONS SHALL BE DEWATERED BEFORE CONCRETE PLACEMENT IF DIRECTED BY THE ENGINEER AT NO ADDITIONAL COST.
- IF NECESSARY TO INCREASE STEEL END SUPPORT HEIGHT ABOVE THE LIMITATIONS SHOWN IN SIGN STRUCTURE MEMBER SCHEDULE ON SHEET 1 OF THIS SERIES, GRADE BEAM DEPTH SHALL BE INCREASED UP TO 6'-0" WITHOUT CHANGES TO THE DRILLED SHAFT DESIGN. GRADE BEAM REINFORCEMENT, CONCRETE VOLUME AND LENGTH OF ANCHOR BOLTS SHALL BE REVISED ACCORDINGLY.

TRUSS No.	W	X	B	CLASS DS CONC. CY	REINF. BARS POUND
T-80	5'-9"	4'-4 1/2"	40'-0"	30.3	6650
T-85	6'-7"	3'-11 1/2"	50'-0"	35.5	7940
T-90	6'-7"	3'-11 1/2"	50'-0"	35.5	7940
T-95	6'-7"	3'-11 1/2"	50'-0"	35.5	7940
T-100	7'-5"	3'-6 1/2"	50'-0"	35.5	7940
T-105	7'-5"	3'-6 1/2"	50'-0"	35.5	7940
T-110	7'-5"	3'-6 1/2"	50'-0"	35.5	7940
T-115	10'-2"	2'-2"	50'-0"	35.5	7940
T-120	10'-2"	2'-2"	50'-0"	35.5	7940
T-130	10'-2"	2'-2"	55'-0"	38.1	8590
T-140	10'-2"	2'-2"	55'-0"	38.1	8590
T-150	10'-2"	2'-2"	55'-0"	38.1	8590

BAR LIST - EACH FOUNDATION (2 SHAFT AND 1 GRADE BEAM)

BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	10	#5	17'-8"	—
p(E)	10	#8	17'-8"	—
s(E)	13	#4	11'-1"	⌊
s ₁ (E)	24	#4	6'-11 1/2"	⌊
t(E)	25	#4	3'-11"	⌊
u(E)	14	#4	7'-0"	⌊
v(E)	28	#9	B ADD 3'-3"	—

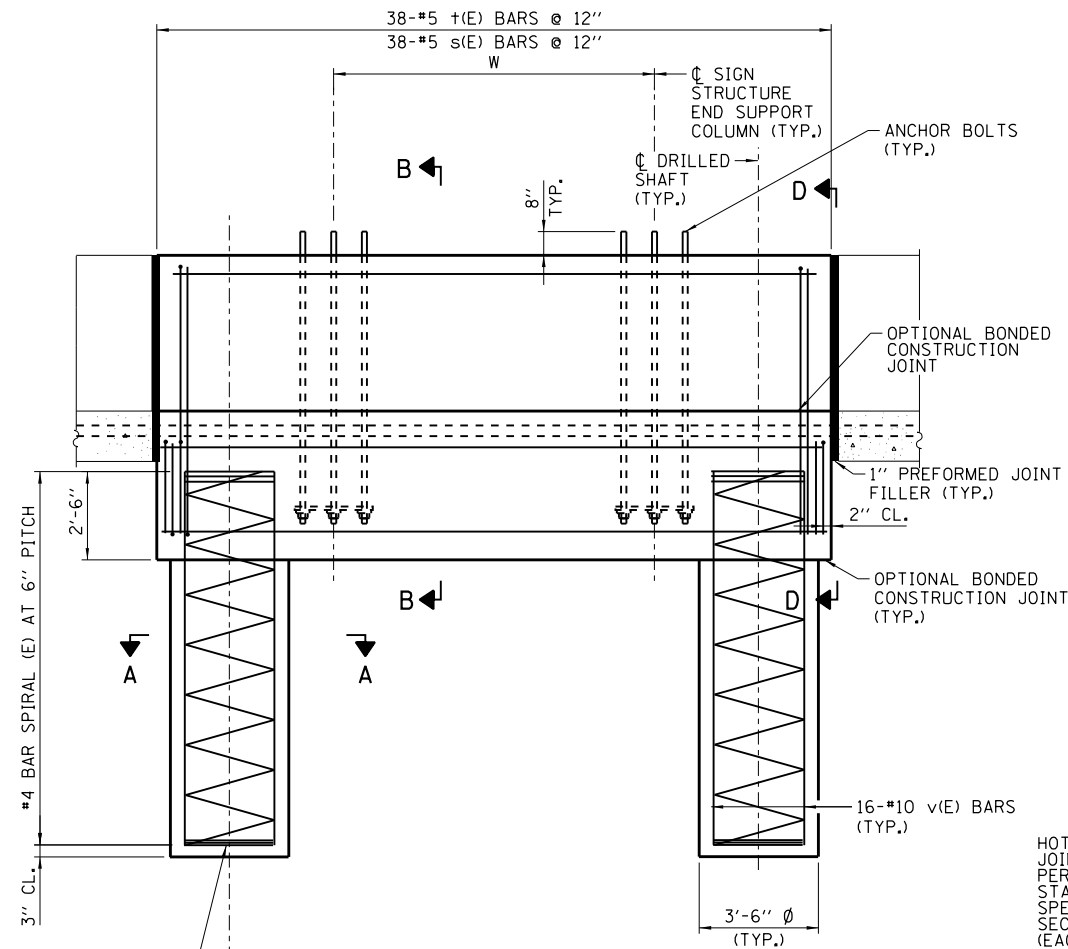
*4 BAR SPIRAL (E) - SEE SIDE ELEVATION

SHEET 3 OF 5

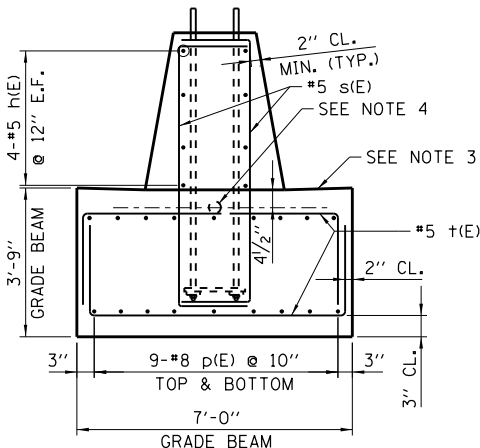


OVERHEAD SIGN STRUCTURE
SPAN TYPE
STRUCTURE DETAILS

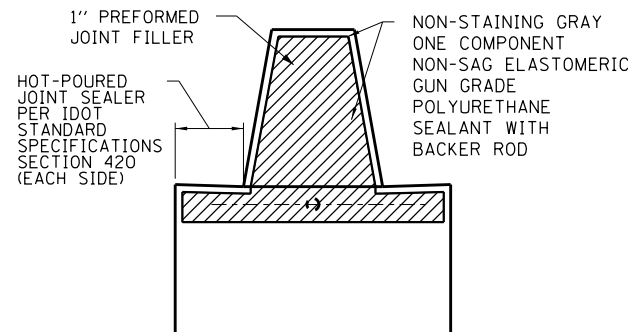
STANDARD F1-13



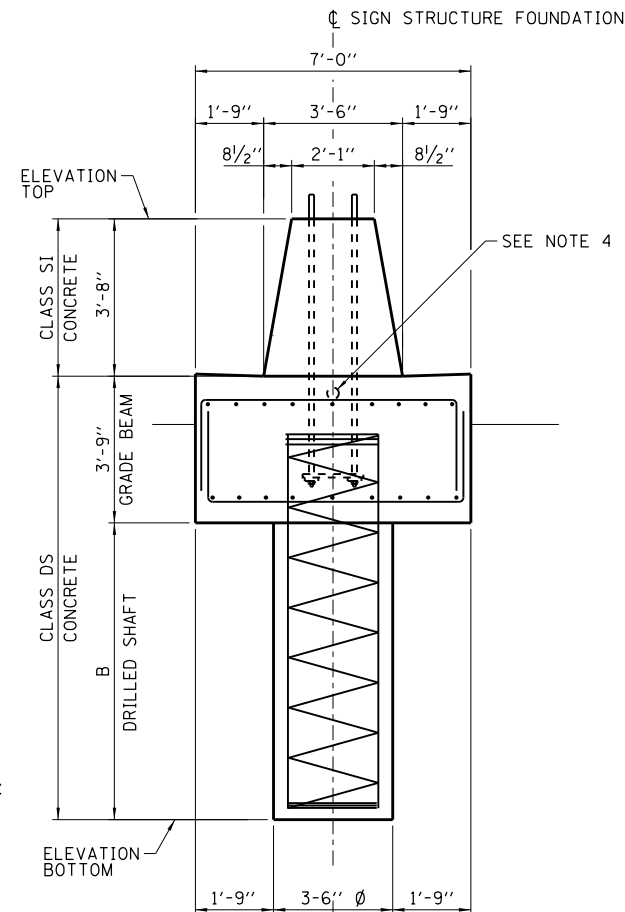
SIDE ELEVATION
(REINFORCEMENT IN GRADE BEAM
NOT SHOWN FOR CLARITY)



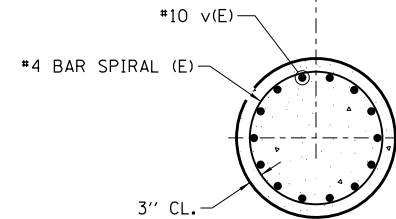
SECTION B-B



SECTION D-D



END VIEW

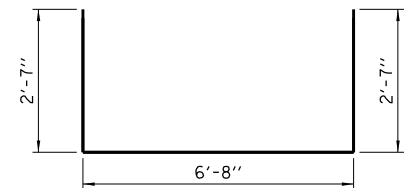


SECTION A-A
(TYPICAL BOTH SHAFTS)

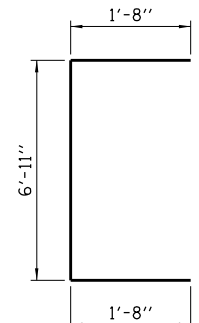
BAR LIST - EACH FOUNDATION

BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	8	#5	17'-8"	
p(E)	18	#8	17'-8"	
s(E)	38	#5	10'-3"	C
t(E)	38	#5	11'-10"	
v(E)	32	#10	B ADD 2'-3"	

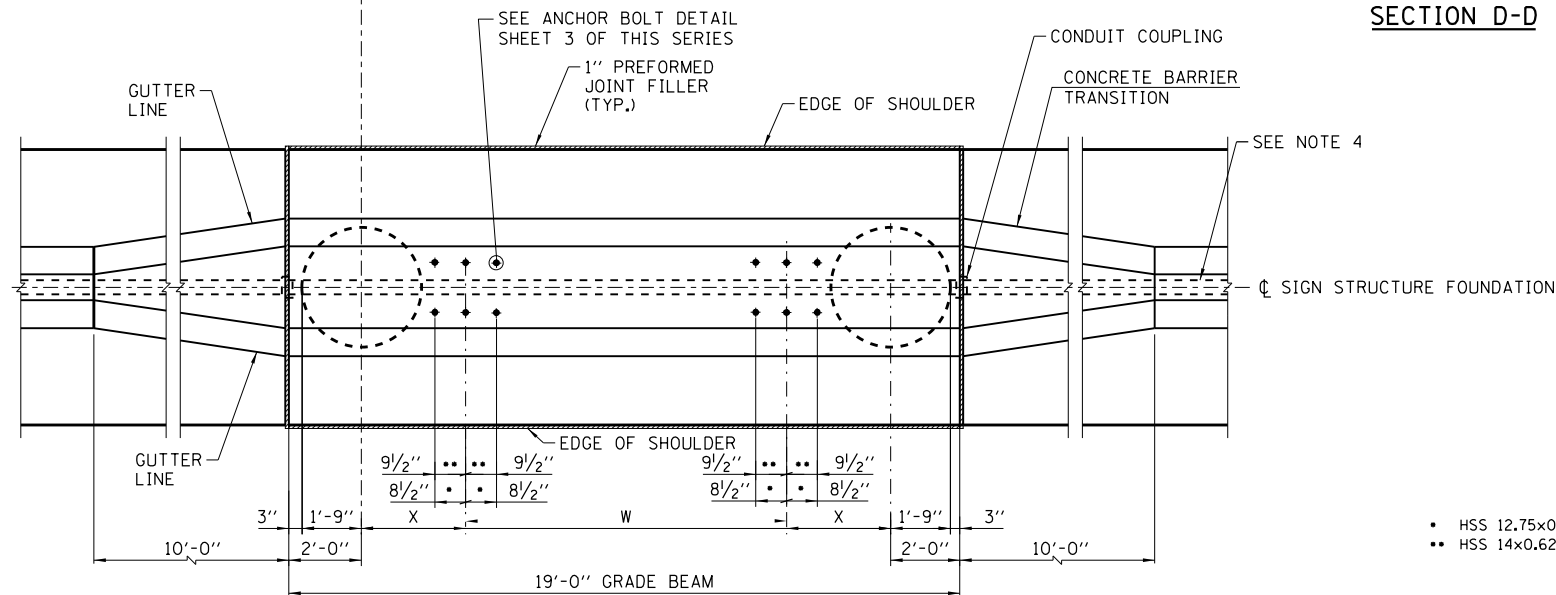
#4 BAR SPIRAL (E) - SEE SIDE ELEVATION



BAR t(E)



BAR s(E)



PLAN

(REINFORCEMENT NOT SHOWN FOR CLARITY)

DESIGN TABLE FOR DRILLED SHAFTS IN COHESIVE SOILS ($QU > 1.25$ TON/SQ. FT.)							
TRUSS No.	W	X	B	CLASS DS CONC. CU. YD.	CLASS SI CONC. CU. YD.	REINF. BARS POUND	PROTECTIVE COAT SQ. YD.
T-80	5'-9"	4'-7 1/2"	50'-0"	43.7	6.8	10110	26.1
T-85	6'-7"	4'-2 1/2"	55'-0"	46.3	6.8	10890	26.1
T-90	6'-7"	4'-2 1/2"	55'-0"	46.3	6.8	10890	26.1
T-95	6'-7"	4'-2 1/2"	55'-0"	46.3	6.8	10890	26.1
T-100	7'-5"	3'-9 1/2"	55'-0"	46.3	6.8	10890	26.1
T-105	7'-5"	3'-9 1/2"	55'-0"	46.3	6.8	10890	26.1
T-110	7'-5"	3'-9 1/2"	55'-0"	46.3	6.8	10890	26.1
T-115	10'-2"	2'-5"	55'-0"	46.3	6.8	10890	26.1
T-120	10'-2"	2'-5"	55'-0"	46.3	6.8	10890	26.1
T-130	10'-2"	2'-5"	60'-0"	48.9	6.8	11670	26.1
T-140	10'-2"	2'-5"	60'-0"	48.9	6.8	11670	26.1
T-150	10'-2"	2'-5"	60'-0"	48.9	6.8	11670	26.1

NOTES:

- SEE SHEET 3 OF THIS SERIES FOR GENERAL NOTES AND DESIGN CRITERIA.
- FOR SIGN STRUCTURE BASE PLATE DETAIL, SEE SHEET 2 OF THIS SERIES.
- REFERENCE ILLINOIS TOLLWAY STANDARD DRAWING C5 FOR GUTTER SLOPE.
- COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS, CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS, DO NOT CUT REINFORCEMENT BARS.
- PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER AND TOP FACE OF GUTTER.



OVERHEAD SIGN STRUCTURE
SPAN TYPE
STRUCTURE DETAILS

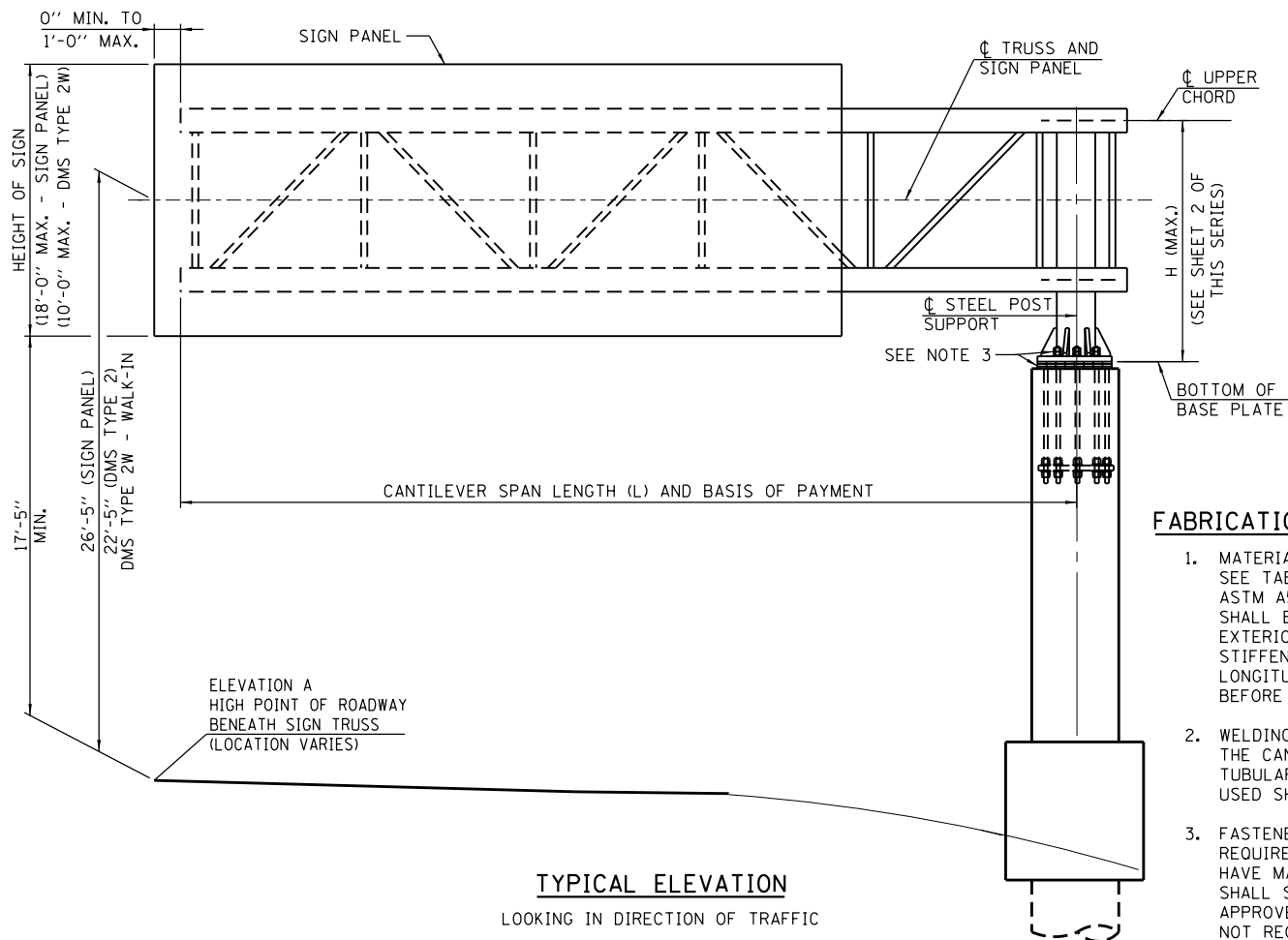
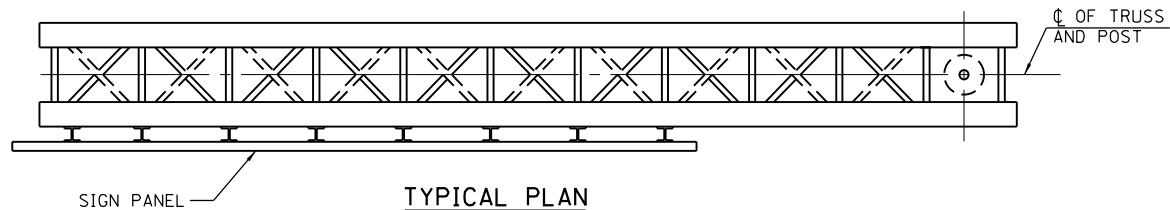
STANDARD F1-13

APPROVED BY:

Mamas Nashif
CHIEF ENGINEERING OFFICER

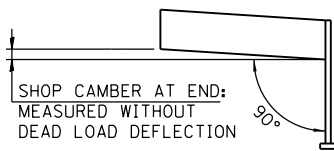
DATE:

03/01/2023



SHOP CAMBER TABLE

CANTILEVER LENGTH (L)	SHOP CAMBER AT END
20'	1 1/2"
25'	1 1/2"
30'	2"
35'	2 1/2"
40'	2 1/2"
45'	3"
50'	3 1/2"



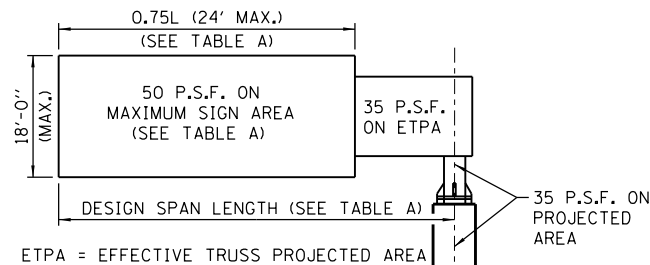
CAMBER DIAGRAM
(FOR FABRICATION ONLY)

TABLE B: MATERIAL SPECIFICATIONS
FOR STRUCTURAL STEEL AND FASTENERS

ELEMENT OF STRUCTURE	SPECIFICATION	MINIMUM YIELD STRENGTH (K.S.I.)	MINIMUM ULTIMATE STRENGTH (K.S.I.)
STRUCTURAL STEEL TUBE, PIPE AND POST	ASTM A500 GRADE B OR GRADE C	42, 46	58, 62
	API 5L GRADE B OR X42 OR X52	35	52
	ASTM A106 GRADE B	35	60
	ASTM A53, TYPE E OR S, GRADE B	35	60
STEEL BAR AND STEEL PLATES	ASTM A572 GRADE 50	50	65
STAINLESS STEEL BOLTS	ASTM A193, CLASS 1, GRADE B8	30	75
STRUCTURAL STEEL BOLTS	ASTM 325 TYPE 1	--	105
STAINLESS STEEL LOCKNUTS	ASTM A194 GRADE 8F ASTM A194 GRADE 2H	--	--
NUTS	ASTM A563 GRADE DH	--	--
STEEL WASHERS	ASTM F436	--	--
STAINLESS STEEL WASHERS	ASTM A240, TYPE 302	--	--
STEEL ANCHOR BOLTS	AASHTO M314 OR ASTM F1554	55	75

TABLE A: MAXIMUM LIMITS FOR SIGNS

TRUSS TYPE	DESIGN SPAN LENGTH (FT.)	MAXIMUM SIGN AREA (SQ. FT.)	MAXIMUM SIGN LENGTH (FT.)
20-D	20	270	15
25-D	25	338	18.75
30-D	30	405	22.5
35-D	35	432	24
40-D	40	432	24
45-D	45	432	24
50-D	50	432	24



DESIGN WIND LOADING DIAGRAM

FABRICATION NOTES:

- MATERIALS: FOR MATERIAL SPECIFICATIONS FOR CANTILEVER SIGN STRUCTURES, SEE TABLE B. ALL STRUCTURAL STEEL PLATES AND SHAPES SHALL CONFORM TO ASTM A572 GR. 50. STAINLESS STEEL FOR SHIMS, SLEEVES AND HANDHOLE COVERS SHALL BE ASTM A240, TYPE 302 OR 304 OR ANOTHER ALLOY SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER. THE STEEL PIPE AND STIFFENING RIBS AT THE BASE PLATE FOR THE STEEL POST SHALL HAVE A MINIMUM LONGITUDINAL CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 40° F (ZONE 2) BEFORE GALVANIZING.
- WELDING: ALL MATERIALS, WELDING PROCEDURES AND INSPECTION USED FOR THE CANTILEVER OVERHEAD SIGN STRUCTURE SHALL CONFORM TO AWS D1.1-10 FOR TUBULAR, CYCLICALLY LOADED STRUCTURES. ADDITIONALLY, ALL WELDED MATERIALS USED SHALL BE PREQUALIFIED FOR USE WITH WPS AS PER AWS D1.1-10, TABLE 3.1.
- FASTENERS FOR STEEL TRUSSES: HIGH STRENGTH BOLTS SHALL SATISFY THE REQUIREMENTS OF AASHTO M164 (ASTM A325), OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. THREADED STUDS FOR SPLICES (IF MEMBERS INTERFERE) SHALL SATISFY THE REQUIREMENTS OF ASTM A449. ASTM A193 GRADE B7, OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. BOLTS AND LOCKNUTS NOT REQUIRED TO BE HIGH STRENGTH SHALL SATISFY THE REQUIREMENTS OF ASTM A307. ALL BOLTS AND LOCKNUTS SHALL BE HOT DIP GALVANIZED PER AASHTO M232, EXCEPT STAINLESS STEEL FASTENERS, NUTS AND WASHERS. THE LOCKNUTS SHALL HAVE NYLON OR STEEL INSERTS. A STAINLESS STEEL FLAT WASHER CONFORMING TO ASTM A240 TYPE 302 OR 304, IS REQUIRED UNDER BOTH HEAD AND NUT OR UNDER BOTH NUTS WHERE THREADED STUDS ARE USED. HIGH STRENGTH BOLT INSTALLATION SHALL CONFORM TO ARTICLE 505.04(f)(2)d OF THE IDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION. ROTATIONAL CAPACITY ("ROCAP") TESTING OF BOLTS WILL NOT BE REQUIRED.
- U-BOLTS: U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS 1, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).
- GALVANIZING: ALL PLATES, SHAPES AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111. PAINTING IS NOT PERMITTED. ALL FASTENERS SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111 OR M232 AS APPROPRIATE FOR THE PRODUCT (EXCEPT STAINLESS STEEL FASTENERS).

GENERAL NOTES:

- WORK THIS SHEET WITH OVERHEAD SIGN STRUCTURE CANTILEVER TYPE SUMMARY AND TOTAL BILL OF MATERIAL SHEET.
- AFTER ADJUSTMENTS TO LEVEL TRUSS AND ENSURE ADEQUATE VERTICAL CLEARANCE, ALL TOP AND LEVELING NUTS SHALL BE TIGHTENED AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. STAINLESS STEEL MESH SHALL THEN BE PLACED AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.
- SIGN SUPPORT STRUCTURES MAY BE SUBJECT TO DAMAGING VIBRATIONS AND OSCILLATIONS WHEN SIGN PANELS ARE NOT IN PLACE DURING ERECTION OR MAINTENANCE OF THE STRUCTURE. TO AVOID THESE, ATTACH TEMPORARY BLANK SIGN PANELS OR OTHER BRACING TO THE STRUCTURE UNTIL PERMANENT SIGNS ARE INSTALLED.
- TRUSSES SHALL BE SHIPPED INDIVIDUALLY WITH ADEQUATE PROVISION TO PREVENT DETRIMENTAL MOTION DURING TRANSPORT. THE CONTRACTOR IS RESPONSIBLE FOR MAINTAINING THE CONFIGURATION AND PROTECTION OF THE TRUSSES.
- ALL WELDS SHALL BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING SHALL BE DONE IN ACCORDANCE WITH CURRENT AWS D1.1 STRUCTURE WELDING CODE AND THE STANDARD SPECIFICATIONS.
- ALL STEEL PLATES, SHAPES AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111.
- PROVIDE RUBBED SURFACE FINISH FOLLOWED BY CONCRETE SEALER APPLICATION ON ENTIRE SURFACE OF CONCRETE COLUMN AND NORMAL SURFACE FINISH ON GRADE BEAM, EXCEPT BOTTOM SURFACE.
- REINFORCEMENT BARS DESIGNATED (E) SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- DMS TYPE 2W - WALK-IN IS PERMITTED TO BE INSTALLED ON CANTILEVER TRUSS. DO NOT INSTALL SIGN PANEL IN CONJUNCTION WITH DMS TYPE 2W - WALK-IN. SEE SHEET 9 OF THIS SERIES FOR PERMISSIBLE SIGN SIZE AND WEIGHT.

CONSTRUCTION SPECIFICATIONS:

- ALL MATERIALS, EXCEPT AS SHOWN, FABRICATION, ERECTION AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 733 OF THE LATEST ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.

LOADING:

- ALL CANTILEVER TRUSSES ARE DESIGNED FOR AN 18'-0" DEEP SIGN PANEL OVER 75% OF THE ARM LENGTH, WITH A MAXIMUM PANEL WIDTH OF 24'-0".
- ALL CANTILEVER TRUSSES ARE DESIGNED FOR 35 PSF WIND PRESSURE ON TRUSS MEMBERS AND 50 PSF WIND PRESSURE ON SIGN PANEL.
- WALKWAY SHALL INCLUDE DEAD LOAD PLUS 500 LB CONCENTRATED LIVE LOAD.
- WALKWAY HANDRAILS ARE DESIGNED FOR A 200-LB LOAD ON TOP RAIL AND A 150-LB LOAD ON MID RAIL, APPLIED IN ANY DIRECTION.
- PROVIDE ANCHORAGE FOR ATTACHMENT OF PERSONAL FALL ARREST SYSTEMS PER OSHA SECTION 1926.502(D). ANCHORAGE SHALL BE INSTALLED AS CLOSE TO PANEL POINTS AS POSSIBLE AND SHALL BE CAPABLE OF SUPPORTING AT LEAST 5000 LBS.
- ICE LOAD OF 3 PSF APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY.

DESIGN SPECIFICATIONS:

2015 AASHTO LRFD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION, WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION

CONCRETE COLUMN, GRADE BEAM AND DRILLED SHAFT ARE DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020

DESIGN UNIT STRESSES FOR REINFORCED CONCRETE:

CLASS SI CONCRETE ----- $f'_c = 3,500$ P.S.I.
CLASS DS CONCRETE ----- $f'_c = 4,000$ P.S.I.
REINFORCING STEEL ----- $f_y = 60,000$ P.S.I.



DATE	REVISIONS
3-01-2023	CHANGE COL. SIZES AND 50' TOP, BOTT. & VERT. DIAG. MEMBER SIZES, REMOVE TACK WELD
3-01-2022	REVISE FABRICATION NOTE 4.

APPROVED BY:

Mamun Nasir
CHIEF ENGINEERING OFFICER

DATE:

03/01/2023

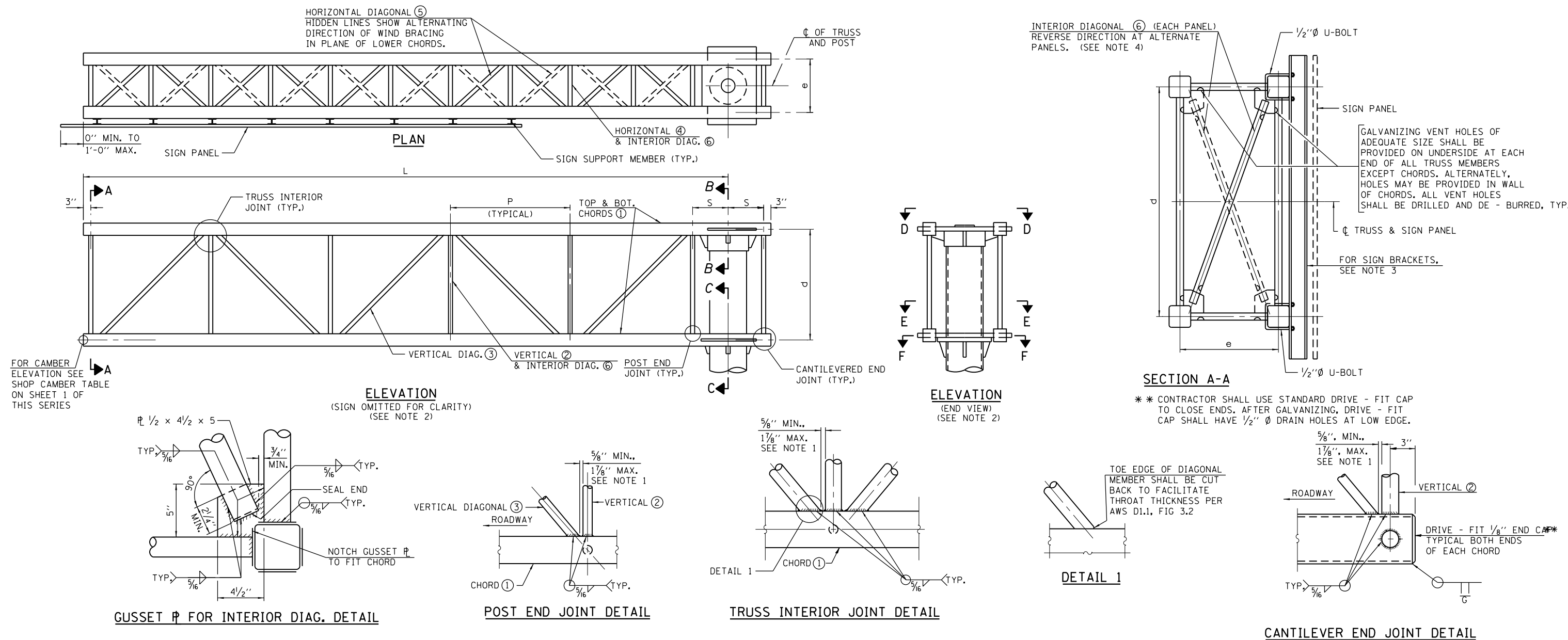


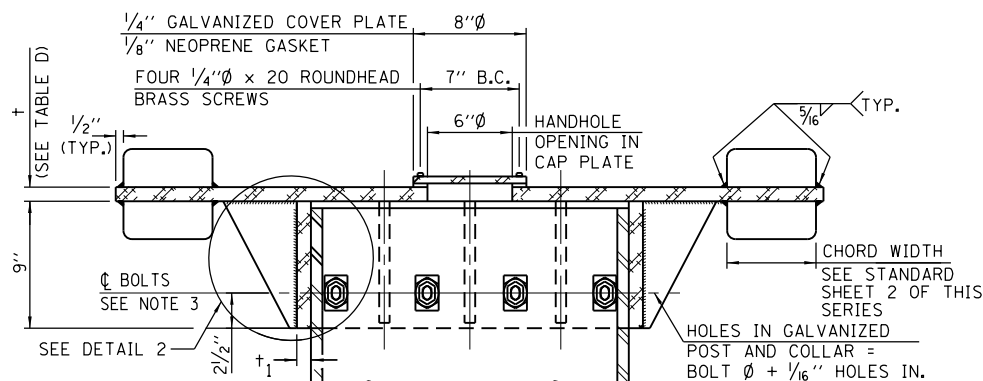
TABLE C: TRUSS AND POST DETAILS FOR 18'-0" (MAX.) SIGN HEIGHT

DESIGN SPAN LENGTH (L)	TRUSS TYPE	TRUSS SIZE		ACTUAL SPAN LENGTH	MAXIMUM SIGN LENGTH	STEEL SUPPORT POST (COLUMN)				TRUSS MEMBERS AND DETAILS													
		DIAMETER	WEIGHT			WALL THICKNESS	H (MAX.)	TOP & BOTTOM CHORD ①	VERTICAL ②		VERTICAL DIAG. ③		HORIZONTAL ④		HORIZONTAL DIAG. ⑤		INTERIOR DIAG. ⑥		PANELS				
									PIPE	WALL	PIPE	WALL	PIPE	WALL	PIPE	WALL	PIPE	WALL	NO.	P	S		
20'	20-D	2'-6"	5'-6"	20'-1"	15'-0"	18"	104.67 (#/FT)	0.562"	12'-0"	HSS 5x5x1/4	2½"Ø X.S	0.276"	3"Ø X.X.S	0.600"	1½"Ø X.S	0.200"	2½"Ø X.S	0.276"	1½"Ø X.S	0.200"	4	4'-7"	1'-6"
25'	25-D	3'-6"	5'-6"	24'-11"	18'-9"	18"	104.67 (#/FT)	0.562"	12'-0"	HSS 5x5x1/4	2½"Ø X.S	0.276"	4"Ø X.X.S	0.600"	2"Ø X.S	0.218"	2½"Ø X.S	0.276"	2"Ø X.S	0.218"	5	4'-7"	1'-9"
30'	30-D	3'-6"	7'-0"	30'-2"	22'-6"	18"	104.67 (#/FT)	0.562"	12'-0"	HSS 6x6x1/4	3"Ø X.S	0.300"	4"Ø X.X.S	0.674"	2"Ø X.S	0.218"	2½"Ø X.S	0.276"	2"Ø X.S	0.218"	5	5'-7"	2'-0"
35'	35-D	4'-0"	7'-0"	35'-0"	24'-0"	24"	171.29 (#/FT)	0.687"	12'-0"	HSS 6x6x1/4	3"Ø X.S	0.300"	4"Ø X.X.S	0.674"	2"Ø X.S	0.218"	2½"Ø X.S	0.276"	2"Ø X.S	0.218"	5	6'-6"	2'-3"
40'	40-D	4'-0"	7'-0"	40'-0"	24'-0"	24"	171.29 (#/FT)	0.687"	12'-0"	HSS 6x6x1/4	3"Ø X.S	0.300"	4"Ø X.X.S	0.674"	2"Ø X.S	0.218"	2½"Ø X.S	0.276"	2"Ø X.S	0.218"	6	6'-3"	2'-3"
45'	45-D	4'-6"	7'-0"	45'-0½"	24'-0"	24"	171.29 (#/FT)	0.687"	12'-0"	HSS 6x6x1/4	3"Ø X.S	0.300"	4"Ø X.X.S	0.674"	2"Ø X.S	0.218"	2½"Ø X.S	0.276"	2"Ø X.S	0.218"	7	6'-0½"	2'-6"
50'	50-D	4'-6"	7'-0"	50'-1"	24'-0"	24"	171.29 (#/FT)	0.687"	12'-0"	HSS 10x10x1/4	3"Ø X.S	0.300"	HSS 8.625x0.5	0.465"	2"Ø X.S	0.218"	3"Ø X.S	0.276"	2"Ø X.S	0.218"	8	5'-11"	2'-6"

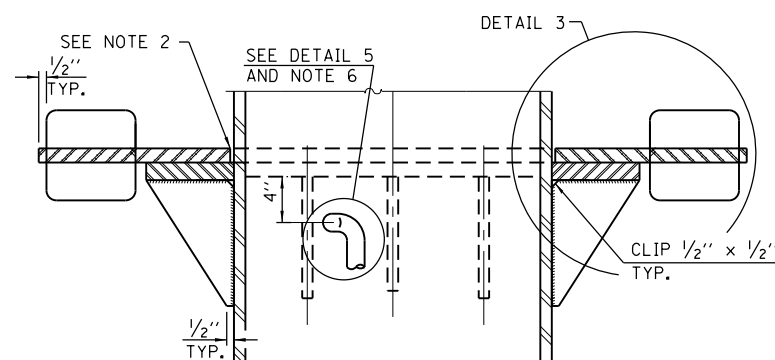
NOTES:

- TRUSS MEMBERS SHALL BE SPACED A MINIMUM OF 3 TIMES THE WALL THICKNESS OF THE LARGEST CONNECTING MEMBERS TO ENSURE PROPER WELD SPACING.
- FOR SECTIONS B-B, C-C, D-D, E-E AND F-F SEE SHEET 3 OF THIS SERIES.
- FOR SIGN SUPPORT DETAILS, SEE ILLINOIS TOLLWAY STANDARD DRAWING F8, FOR DMS TYPE 2W - WALK-IN SIGN SUPPORT DETAILS, SEE SHEET 9 OF THIS SERIES.
- DIRECTION OF INTERIOR DIAGONALS SHOWN IN SECTION A-A CORRECTLY DEPICTS TRUSSES HAVING AN ODD NUMBER OF PANELS. TRUSSES WITH AN EVEN NUMBER OF PANELS WILL HAVE DIAGONALS IN A REVERSED DIRECTION THAN AS SHOWN.
- FOR ANY DESIGN SPAN LENGTH THAT FALLS BETWEEN TWO CONSECUTIVE SPANS, PROVIDED IN COLUMN 1 OF TABLE C, THE LARGER DESIGN SPAN LENGTH SHALL BE USED (I.E. FOR A 32' SPAN LENGTH FALLING BETWEEN 30' AND 35' DESIGN SPAN LENGTHS IN TABLE C, THE 35' DESIGN SPAN LENGTH TRUSS AND POST DETAILS SHALL BE USED).

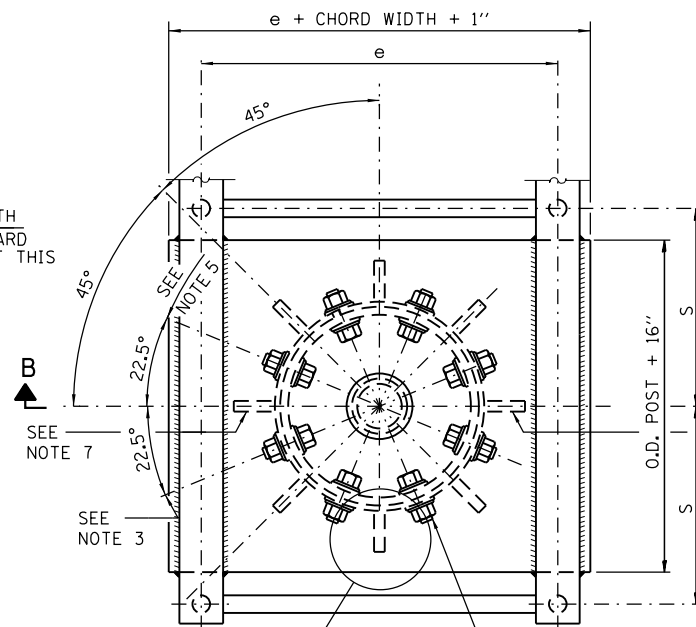




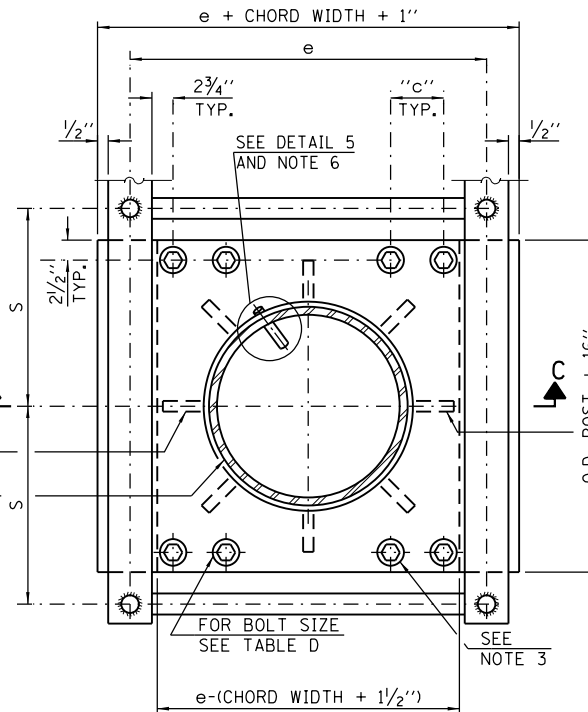
SECTION B-B



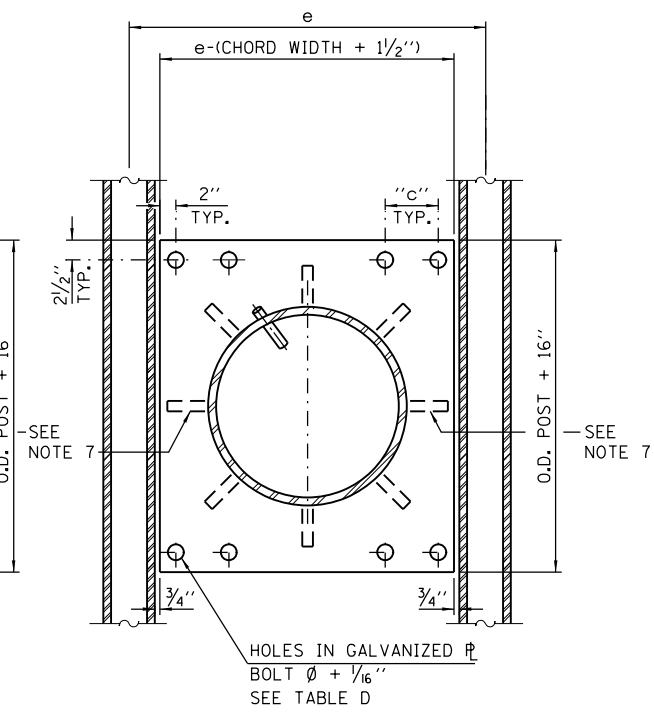
SECTION C-C



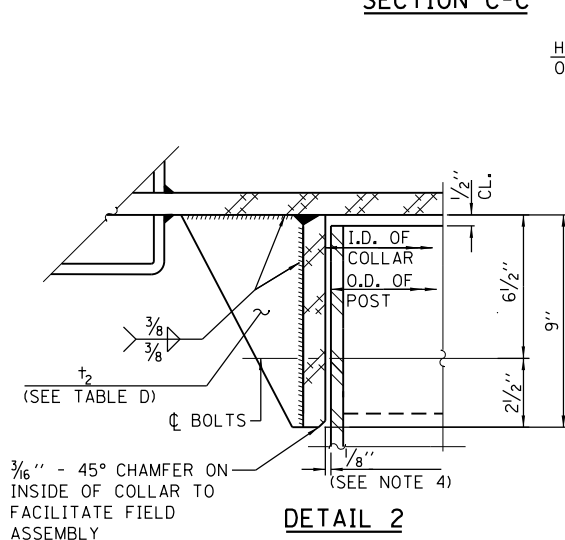
VIEW D-D
(CAP PLATE)



SECTION E-E
(JUNCTURE PLATE)

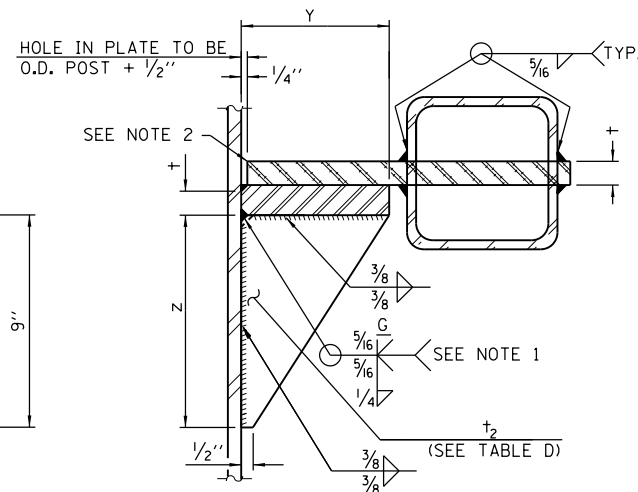


SECTION F-F
(SETTING PLATE)



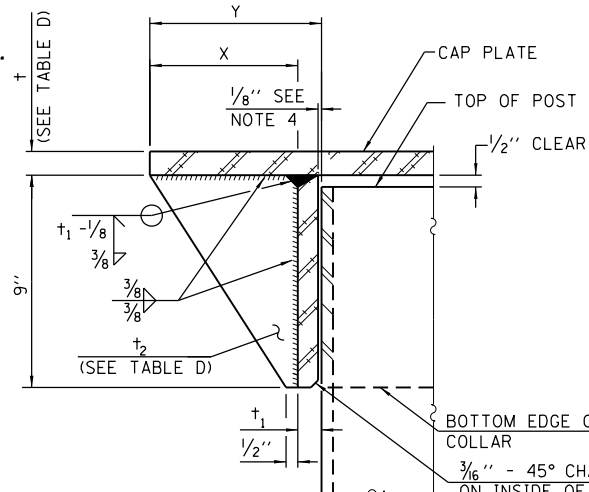
DETAIL 2

(SEE DETAIL 4 FOR ADDITIONAL INFORMATION)

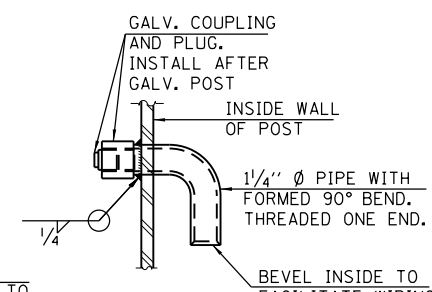


DETAIL 3

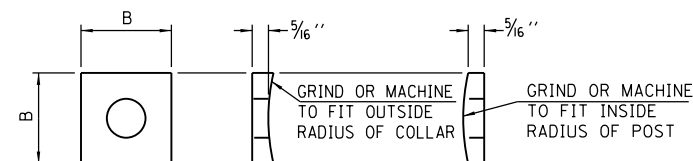
(SEE DETAIL 4 FOR ADDITIONAL INFORMATION)



DETAIL 4



DETAIL 5



BOLT SIZE	CONTOURED WASHERS	
	HOLE DIA.	B
1 1/8"Ø	1 1/4"Ø	2 1/4"
1 1/4"Ø	1 3/8"Ø	2 1/4"
1 1/2"Ø	1 5/8"Ø	2 1/4"

CONTOURED WASHERS
(ASTM A240, TYPE 304)

NOTES:

- GRIND TOP IF REQUIRED TO FULLY SEAT PLATE. REPAIR DAMAGED GALVANIZING BEFORE ASSEMBLY.
- AFTER TIGHTENING LOWER CONNECTION BOLTS, FILL GAP WITH NON - HARDENING SILICONE CAULK SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER.
- CONNECTION BOLTS IN COLLAR AND BOLTS AT LOWER CHORD CONNECTION SHALL BE HIGH STRENGTH WITH MATCHING LOCKNUTS. LOWER CONNECTION BOLTS SHALL HAVE 2 FLAT WASHERS EACH.
- AFTER GALVANIZING, COLLAR I.D. SHALL EQUAL O.D. OF GALVANIZED POST PLUS 1/8" (±1/16") MAXIMUM GAP BETWEEN POST AND COLLAR AT ANY LOCATION SHALL BE 1/8" BEFORE TIGHTENING BOLTS.
- OPTIONAL FULL PENETRATION WELD IN COLLAR. (TWO LOCATIONS MAXIMUM (180° APART) X-RAY OR UT 100%) ALL BOLTS SHOWN ARE HIGH STRENGTH.
- ORIENT PIPE TOWARD SIGN PANEL SIDE. HOLE IN POST = O.D. PIPE + 1/8".
- OMIT INDICATED STIFFENER IN TRUSS TYPE 20-D.

TABLE D: BOLT SCHEDULE

SPAN LENGTH	POST OUTSIDE DIAMETER	JUNCTURE & COLLAR CONNECTION BOLT DIAMETER	LOWER JUNCTURE BOLT SPACING DIMENSION "c"	PLATE THICKNESS		STIFFENER THICKNESS (t2)	NO. OF STIFFENERS	STIFFENERS		
				(t)	(t1)			x	y	z
< = 20'	18"	1 1/8"	3 1/8"	1"	3/4"	1/2"	6	5"	6"	8"
21'-30'	18"	1 1/2"	3 3/4"	1 1/8"	7/8"	3/4"	8	5"	6"	8"
31'-40'	24"	1 1/2"	4 1/2"	1 1/4"	1"	3/4"	8	7"	8"	10 1/2"
41'-50'	24"	1 1/2"	4 1/2"	1 1/4"	1"	3/4"	8	7"	8"	10 1/2"

SHEET 3 OF 12



OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

STANDARD F4-14

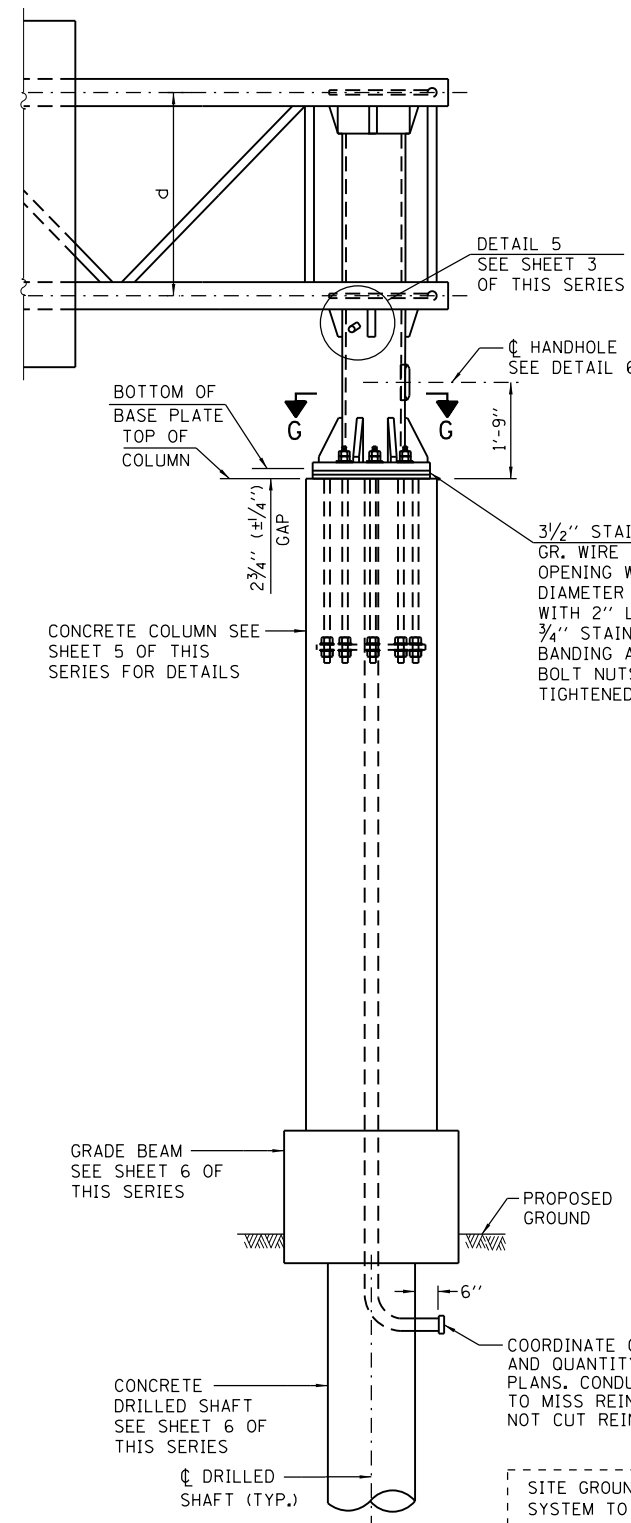
APPROVED BY:

DATE:

Mamun Nasir
CHIEF ENGINEERING OFFICER

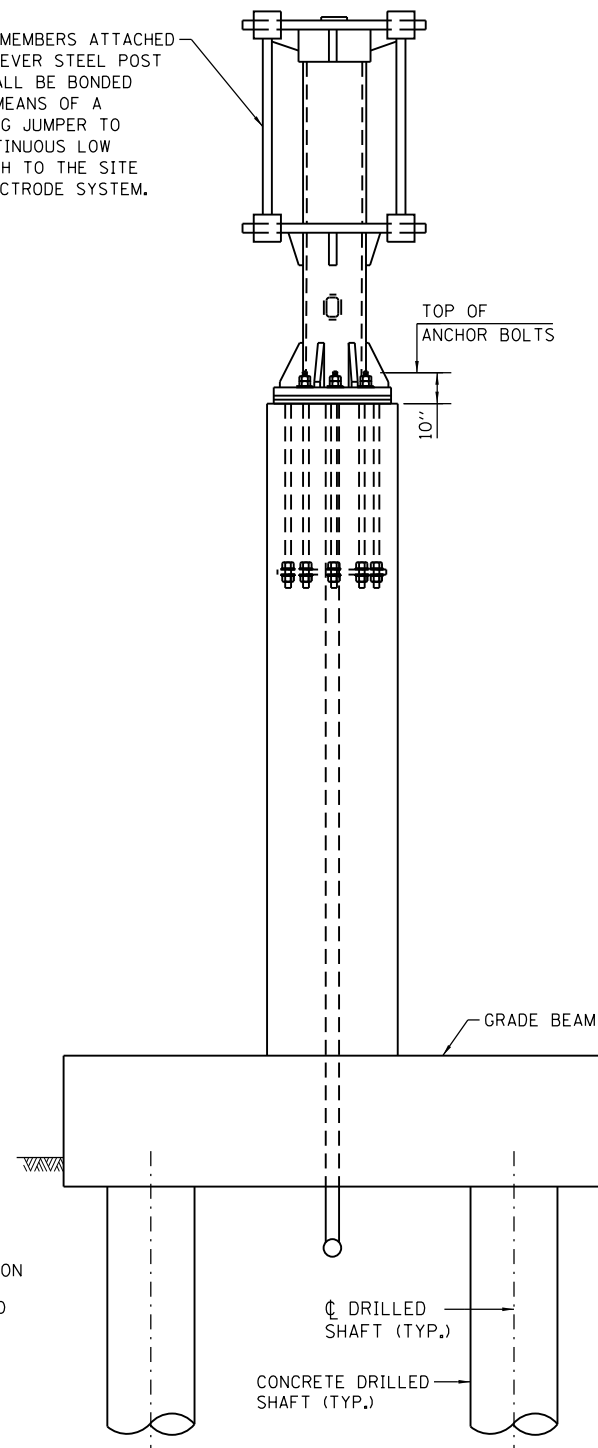
03/01/2023

B.C. = BOLT CIRCLE

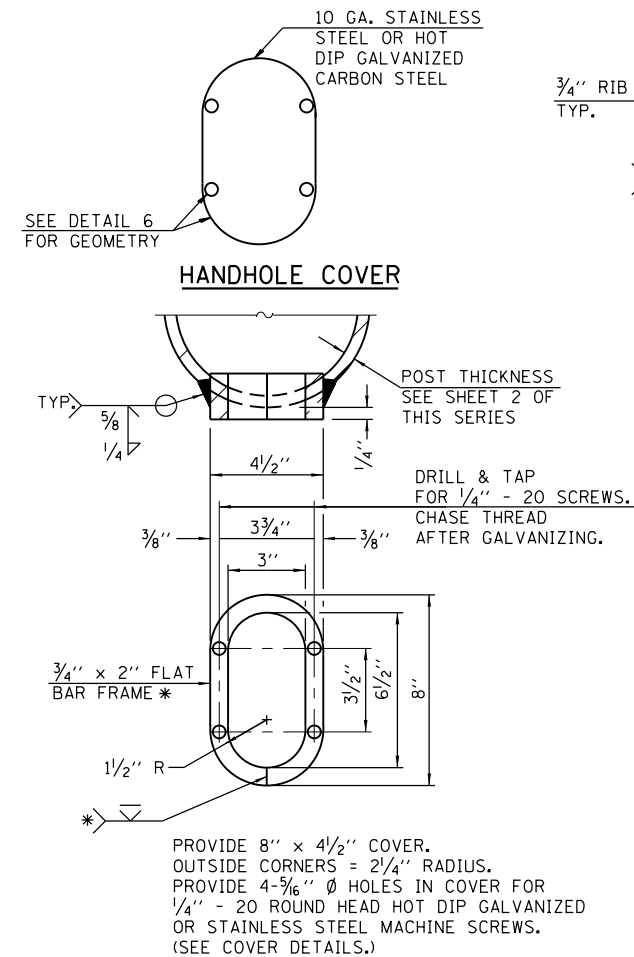


FRONT ELEVATION

ALL METALLIC MEMBERS ATTACHED TO THE CANTILEVER STEEL POST STRUCTURE SHALL BE BONDED TOGETHER BY MEANS OF A COPPER BONDING JUMPER TO CREATE A CONTINUOUS LOW IMPEDANCE PATH TO THE SITE GROUNDING ELECTRODE SYSTEM.



SIDE ELEVATION



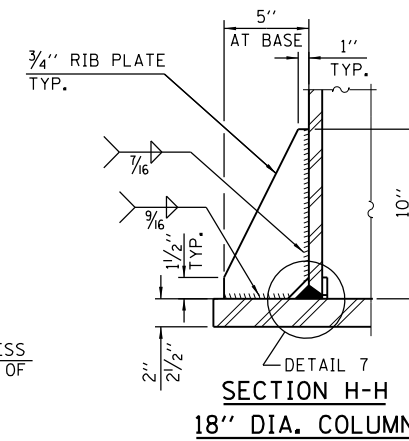
DETAIL 6

* BENT BARS MAY BE BUTT WELDED TOP AND BOTTOM OR BOTTOM ONLY. IN LIEU OF FABRICATED HANDHOLE FRAME AS SHOWN, MAY CUT FROM 2\"/>

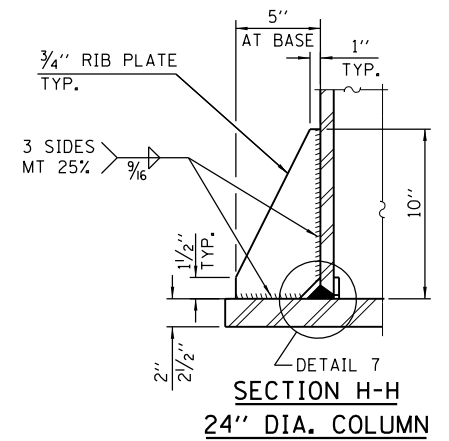
* 18\"/>

TABLE E: BASE PLATE DETAIL

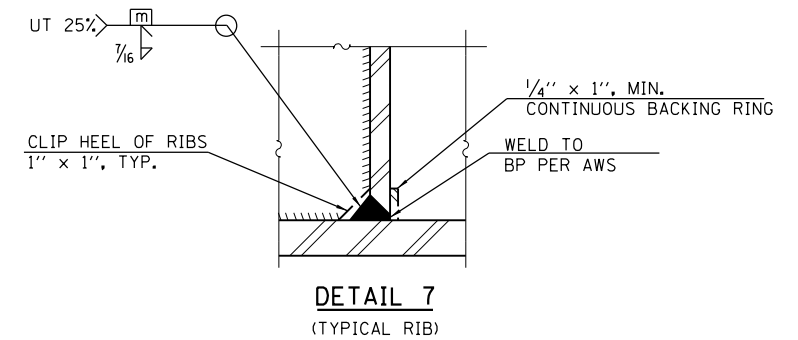
SPAN LENGTH (L)	POST OUTSIDE DIAMETER	BASE PLATE		BOLT CIRCLE	BOLT DIA.
		DIAMETER	THICKNESS		
< = 20'	18"	30"	2"	24"	1 3/4"
21'-30'	18"	30"	2"	24"	1 3/4"
31'-40'	24"	36"	2 1/2"	30"	2"
41'-50'	24"	36"	2 1/2"	30"	2 1/4"



SECTION H-H
18" DIA. COLUMN

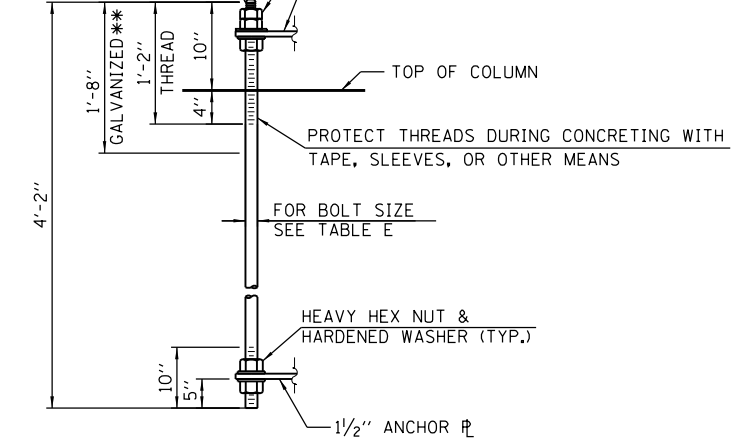


SECTION H-H
24" DIA. COLUMN

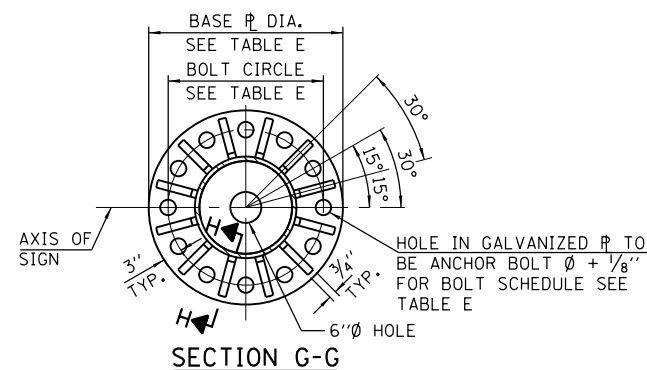


DETAIL 7
(TYPICAL RIB)

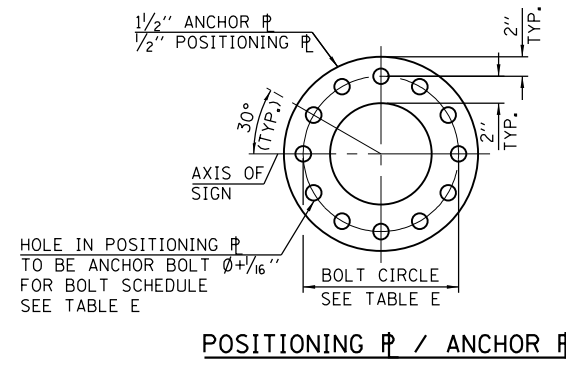
FOR UT, GRIND TOP OF BOLT SQUARE AND SMOOTH BEFORE GALVANIZING. UTILIZE 1/2\"/>



ANCHOR BOLT DETAIL



SECTION G-G



POSITIONING PLATE / ANCHOR PLATE

NOTE:

ANCHOR BOLTS SHALL CONFORM TO AASHTO M314 OR ASTM F1554 AND MEET CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 10° F. BEFORE GALVANIZING. GALVANIZE THE UPPER 18\"/>

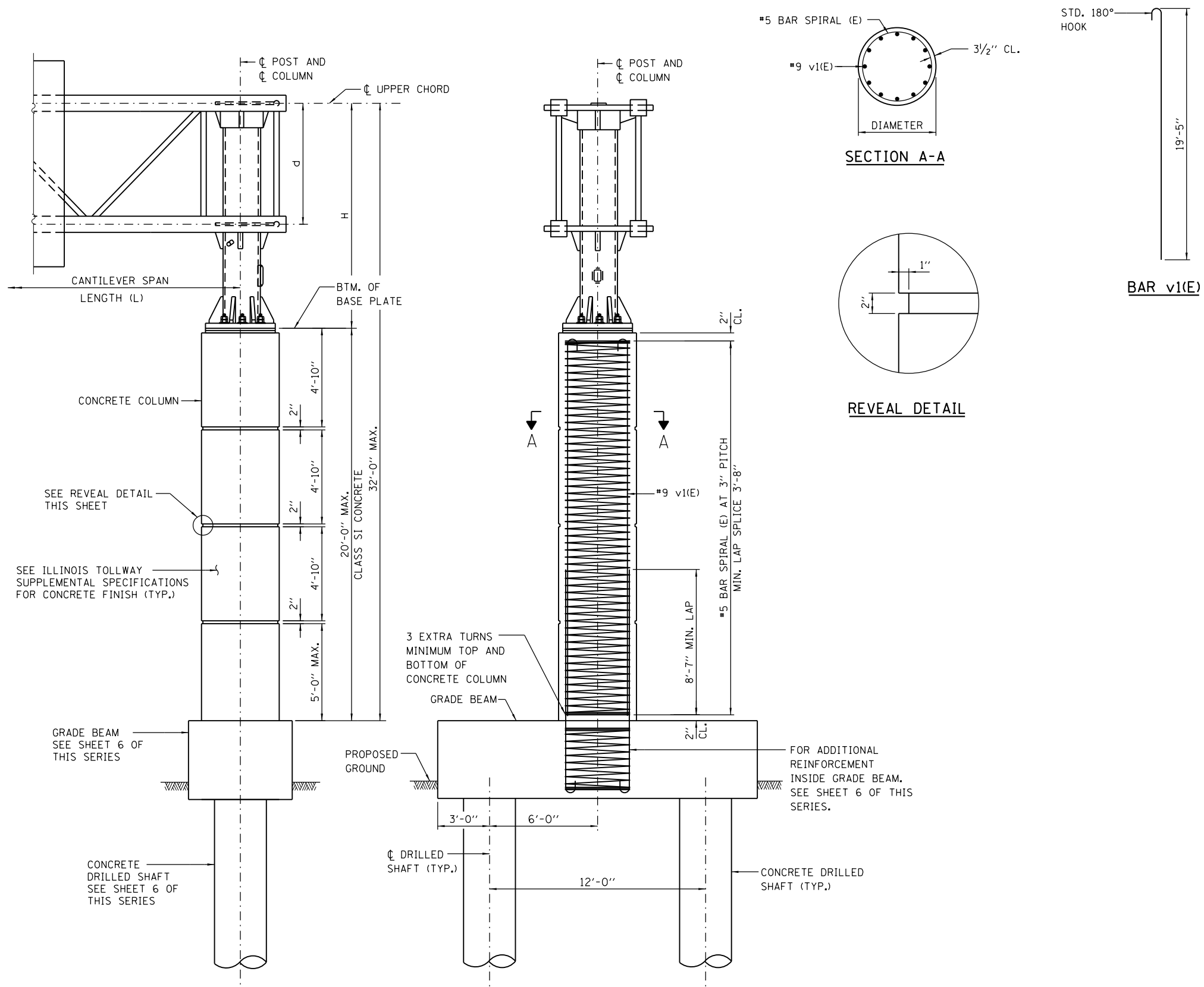


TABLE F: CONCRETE COLUMN DESIGN TABLE

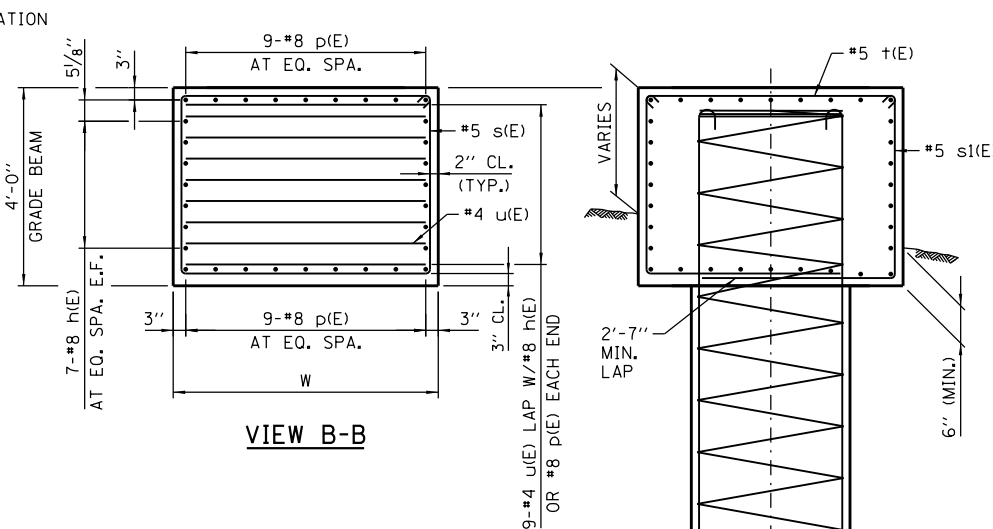
SPAN LENGTH (L)	STEEL POST DIAMETER	CONCRETE COLUMN			
		DIAMETER	VERTICAL BAR v1(E)	CLASS SI CONC. CU. YD.*	REINF. BARS POUND *
< = 20'	18"	3'-6"	16-#9	7.1	1,910
21'-30'	18"	3'-6"	16-#9	7.1	1,910
31'-40'	24"	4'-0"	20-#9	9.2	2,330
41'-50'	24"	4'-0"	20-#9	9.2	2,330

* CONCRETE VOLUME AND REBAR WEIGHT ARE DETERMINED FOR 20'-0" CONCRETE COLUMN HEIGHT. ADJUST CONCRETE VOLUME AND REBAR WEIGHT ACCORDINGLY IF CONCRETE COLUMN HEIGHT IS LESS THAN 20'-0".



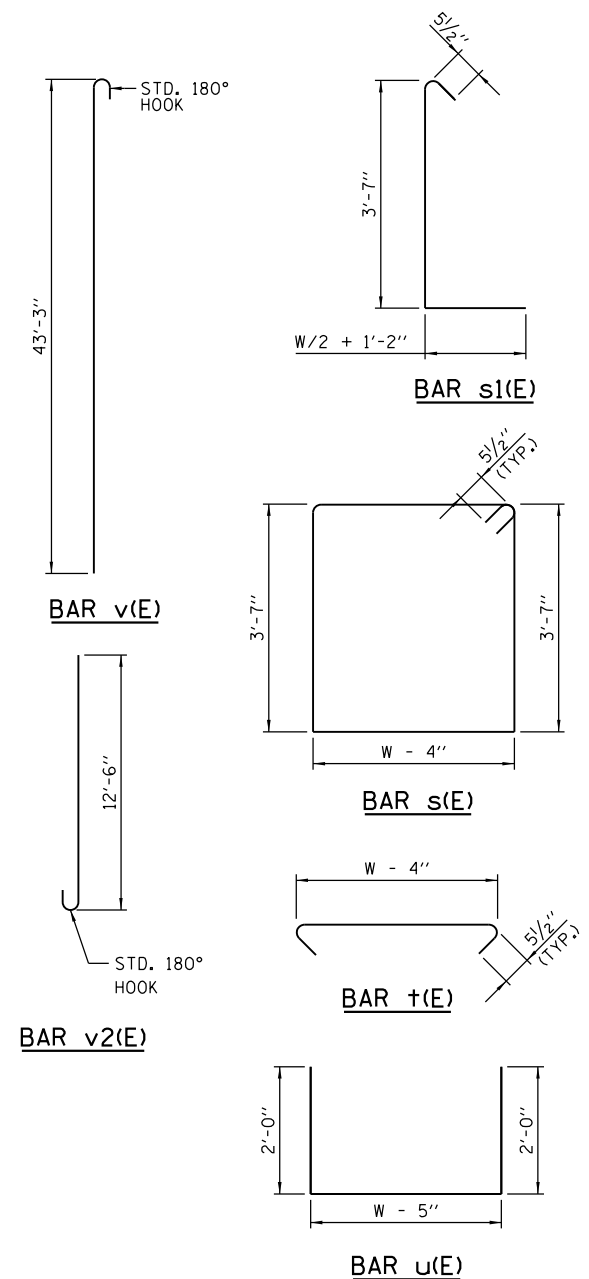
(2 SHAFT AND 1 GRADE BEAM)

#4 BAR SPIRAL (E) - SEE SIDE ELEVATION
#5 BAR SPIRAL (E) - SEE SIDE ELEVATION

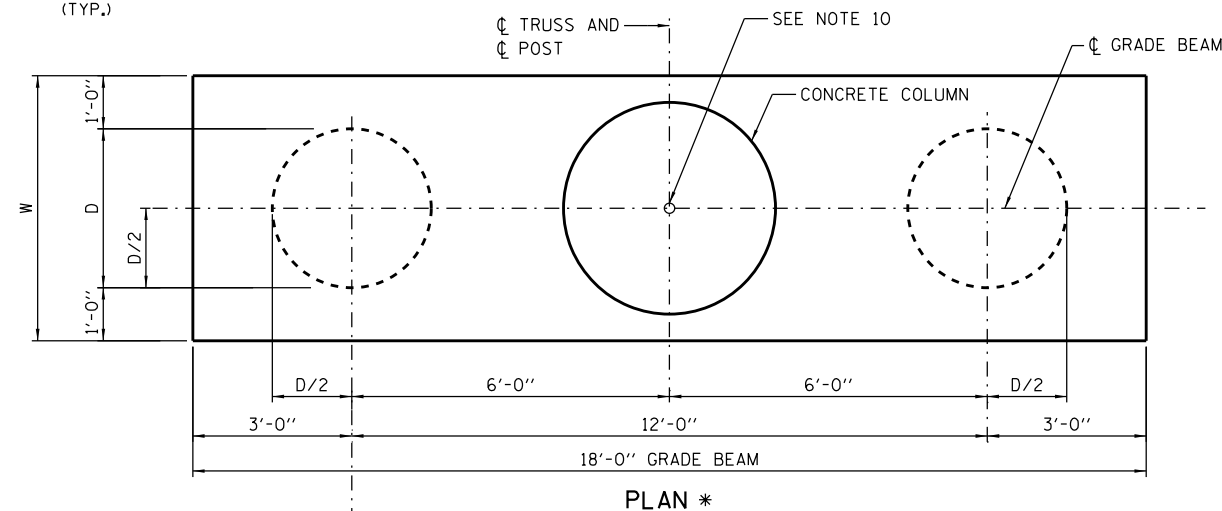


VIEW B-B

SECTION C-C



1. THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.
2. ALL MATERIAL, FABRICATION, AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 734 OF THE ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
3. CONCRETE SHALL BE PLACED MONOLITHICALLY, WITHOUT CONSTRUCTION JOINTS UNLESS NOTED OTHERWISE.
4. BACKFILL SHALL BE PLACED PER SECTION 502 OF THE STANDARD SPECIFICATION AND PRIOR TO ERECTION OF CONCRETE COLUMN.
5. PROVIDE RUBBED SURFACE FINISH FOLLOWED BY CONCRETE SEALER APPLICATION ON ENTIRE SURFACE OF CONCRETE COLUMN AND NORMAL SURFACE FINISH ON GRADE BEAM, EXCEPT BOTTOM SURFACE. COST IS INCLUDED IN THE COST OF "FOUNDATION FOR OVERHEAD SIGN STRUCTURE, CANTILEVER TYPE".
6. ALL REBAR DESIGNATED (E) SHALL BE EPOXY COATED. REBAR SHALL BE POSITIONED SO THAT THERE WILL BE NO INTERFERENCE BETWEEN VERTICAL REINFORCEMENT AND STIRRUPS.
7. NO SONOTUBES OR DECOMPOSABLE FORMS SHALL BE USED 6" BELOW THE FINISHED GROUND LINE. PERMANENT METAL FORMS OR OTHER SHIELDING SHALL NOT BE LEFT IN PLACE BELOW THE ELEVATION WITHOUT THE ENGINEER'S WRITTEN PERMISSION. EXCAVATIONS SHALL BE DEWATERED BEFORE CONCRETE PLACEMENT IF DIRECTED BY THE ENGINEER AT NO ADDITIONAL COST.
8. FOR SIZE AND NUMBER OF PVC COATED STEEL CONDUITS, SEE ELECTRICAL CONSTRUCTION DRAWINGS.
9. TYPICAL SIGN STRUCTURE FOUNDATION IS SHOWN ON THIS SHEET. SEE SHEET 7 OF THIS SERIES FOR FOUNDATION LOCATED IN ROADWAY MEDIAN.
10. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.



PLAN *

* REINFORCEMENT IN GRADE BEAM
NOT SHOWN FOR CLARITY.

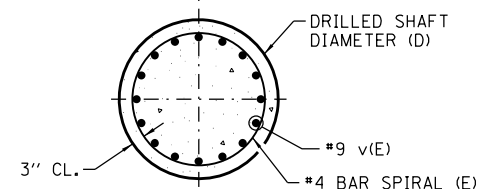
** FOR GRADE BEAM ONLY.

BAR SPIRAL LAP SPLICE	
BAR	MIN. LAP
#4	2'-11"
#5	3'-8"

TABLE G: DESIGN TABLE FOR DRILLED SHAFTS IN COHESIVE SOILS

SPAN LENGTH (L)	W	D	B	F	VERTICAL BAR			CLASS DS CONC. CU. YD.**	CLASS DS CONC. CU. YD.	REINF. BA POUND
					v(E) SHAFT 1	v(E) SHAFT 2	v2(E)			
< = 20'	5'-0"	3'-0"	40'	44'	12-#9	12-#9	16-#9	13.4	21	7,700
21'-30'	5'-0"	3'-0"	40'	44'	12-#9	12-#9	16-#9	13.4	21	7,700
31'-40'	6'-0"	4'-0"	40'	44'	20-#9	20-#9	20-#9	16	37.3	10,800
41'-50'	6'-0"	4'-0"	40'	44'	20-#9	20-#9	20-#9	16	37.3	10,800

SECTION A-A
(TYPICAL BOTH SHAFTS)



APPROVED BY:

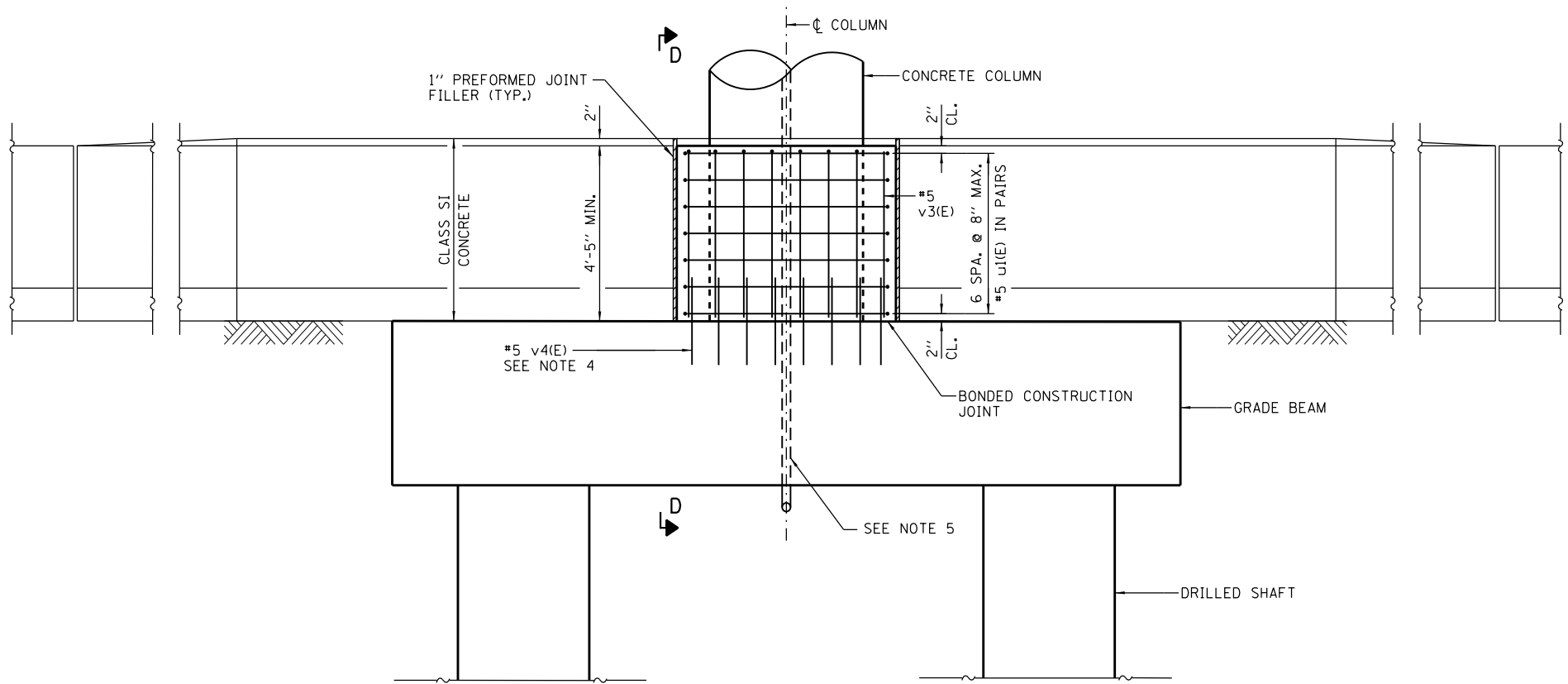
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03/01/2023

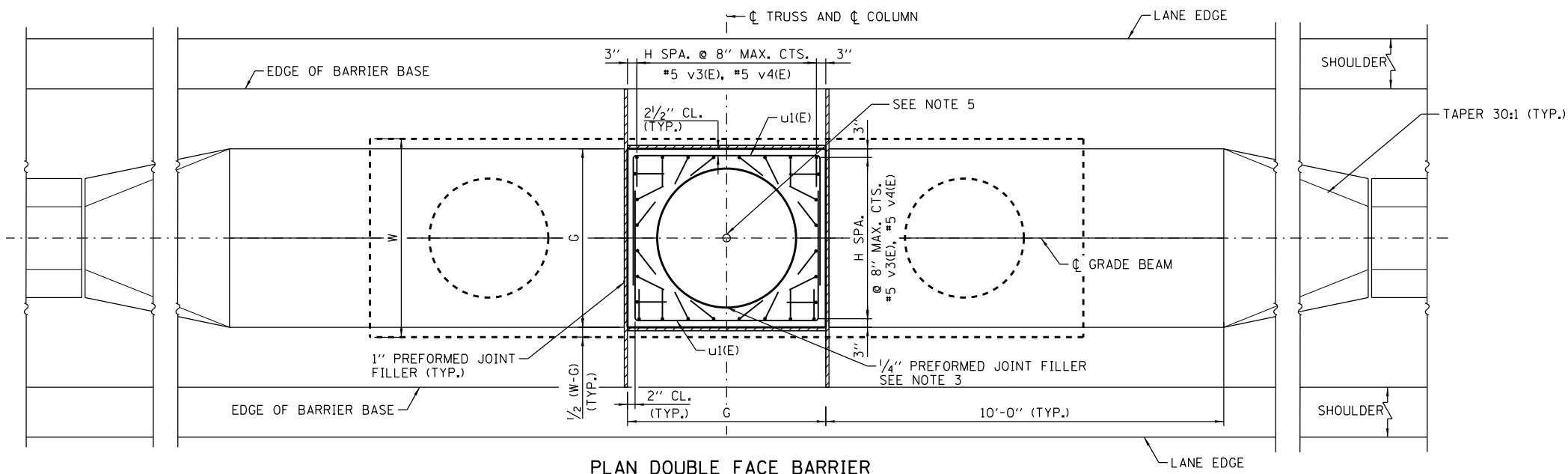


OVERHEAD SIGN STRUCTURE CANTILEVER TYPE STRUCTURE DETAILS

STANDARD F4-14



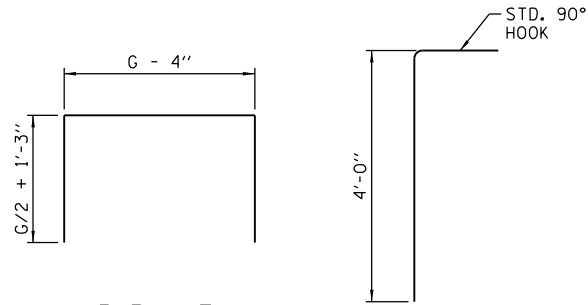
SIDE ELEVATION



PLAN DOUBLE FACE BARRIER

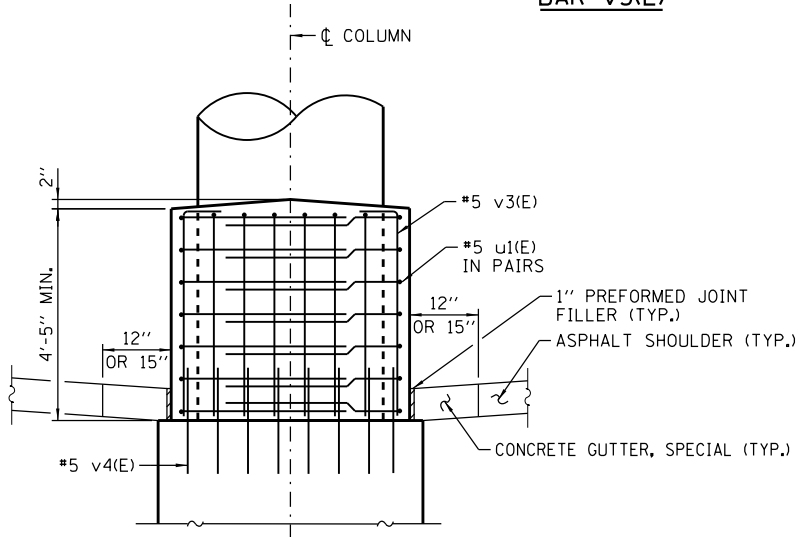
BAR LIST - CRASHWALL

BAR	SIZE	G = 4'-6"		G = 5'-0"		SHAPE
		NUMBER	LENGTH	NUMBER	LENGTH	
u1(E)	#5	14	11'-2"	14	12'-2"	
v3(E)	#5	24	4'-10"	28	4'-10"	
v4(E)	#5	24	2'-0"	28	2'-0"	



BAR u1(E)

BAR v3(E)



SECTION D-D

NOTES:

- SEE SHEET 6 OF THIS SERIES FOR ADDITIONAL NOTES.
- GRADE BEAM AND DRILLED SHAFT DIMENSIONS, DETAILS, QUANTITIES AND BAR LIST ARE SHOWN ON SHEET 6 OF THIS SERIES.
- SEAL EXPOSED SURFACE OF 1/4" PREFORMED JOINT FILLER WITH BACKER ROD AND SILICONE SEALER (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).
- #5 DRILLED ANCHOR BARS WILL BE EPOXY GROUTED AASHTO M31, GRADE 60 REBAR. PROVIDE 12" MINIMUM EMBEDMENT. INSTALL ANCHORS ACCORDING TO STANDARD SPECIFICATIONS SECTION 584. LOCATE GRADE BEAM REBAR PRIOR TO DRILLING. DO NOT DAMAGE GRADE BEAM REBAR DURING INSTALLATION.
- COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.
- PROTECTIVE COAT SHALL BE APPLIED TO TRAFFIC AND TOP FACES OF CRASHWALL.

TABLE H: DESIGN TABLE FOR CRASHWALL

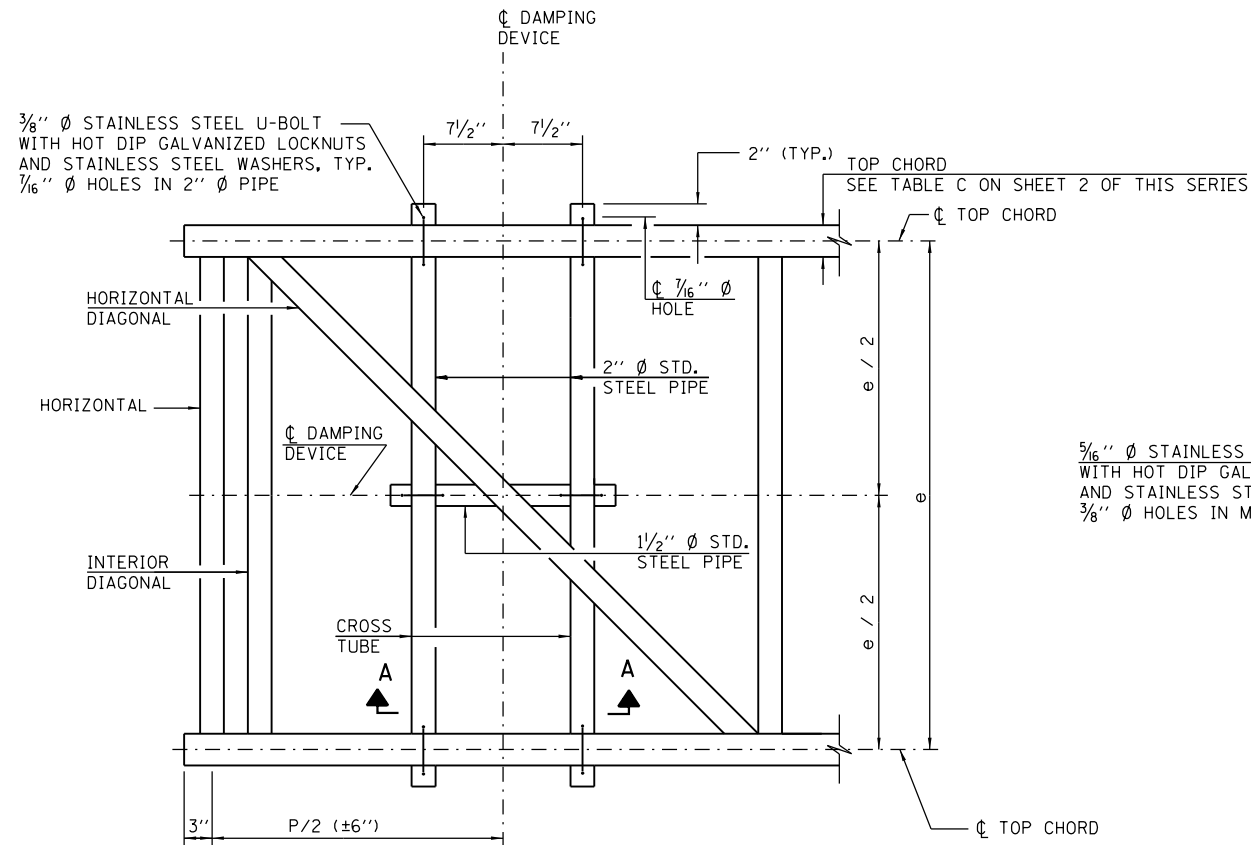
SPAN LENGTH (L)	W	G	H	CLASS SI CONCRETE CU. YD.	REINF. BARS POUND	PROTECTIVE COAT SQ. YD.
< = 20'	5'-0"	4'-6"	6	1.7	340	6.0
21'-30'	5'-0"	4'-6"	6	1.7	340	6.0
31'-40'	6'-0"	5'-0"	7	2.0	380	7.0
41'-50'	6'-0"	5'-0"	7	2.0	380	7.0

APPROVED BY: *Mamun Nasir*
CHIEF ENGINEERING OFFICER
DATE: 03/01/2023

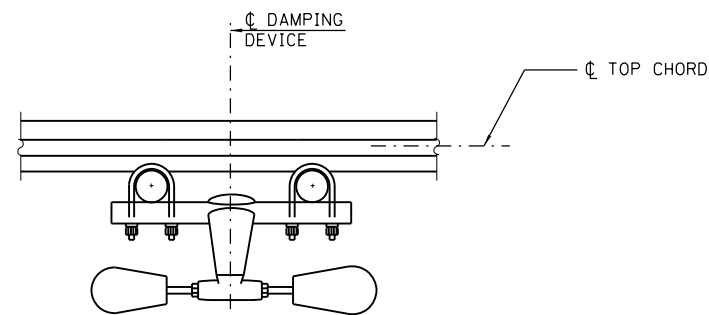


OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

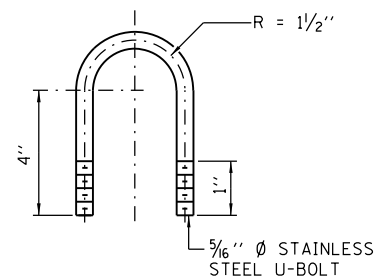
STANDARD F4-14



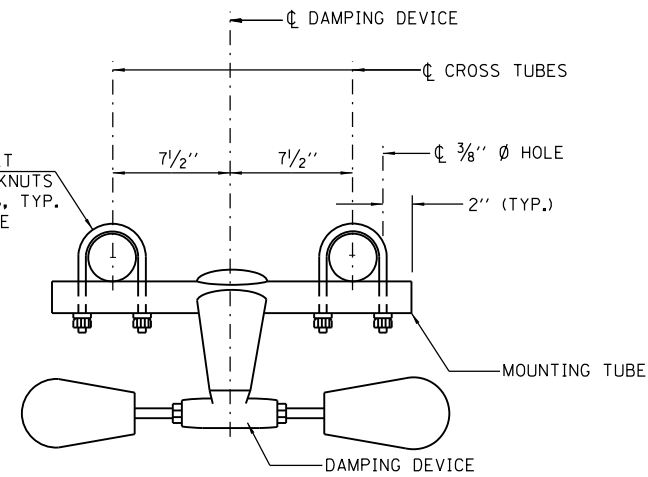
PLAN DETAIL



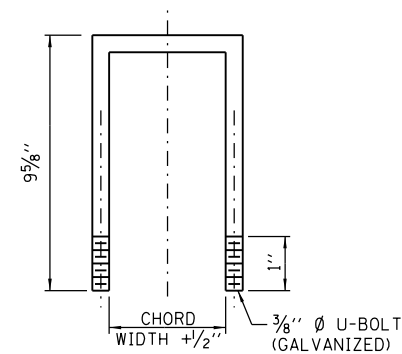
SECTION A-A



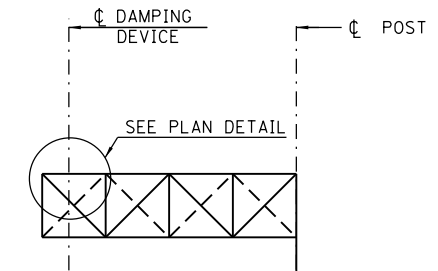
DAMPING DEVICE MOUNTING
TUBE U-BOLT DETAIL
(TYPICAL)



TRUSS DAMPING
DEVICE CONNECTION DETAIL



TOP CHORD TO CROSS TUBE
U-BOLT DETAIL
(TYPICAL)



ELEVATION

NOTE:
DAMPER: ONE DAMPER PER TRUSS. (31 LBS. STOCKBRIDGE-TYPE
29" MINIMUM BETWEEN ENDS OF WEIGHTS.

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CHIEF ENGINEERING OFFICER
DATE: 03/01/2023

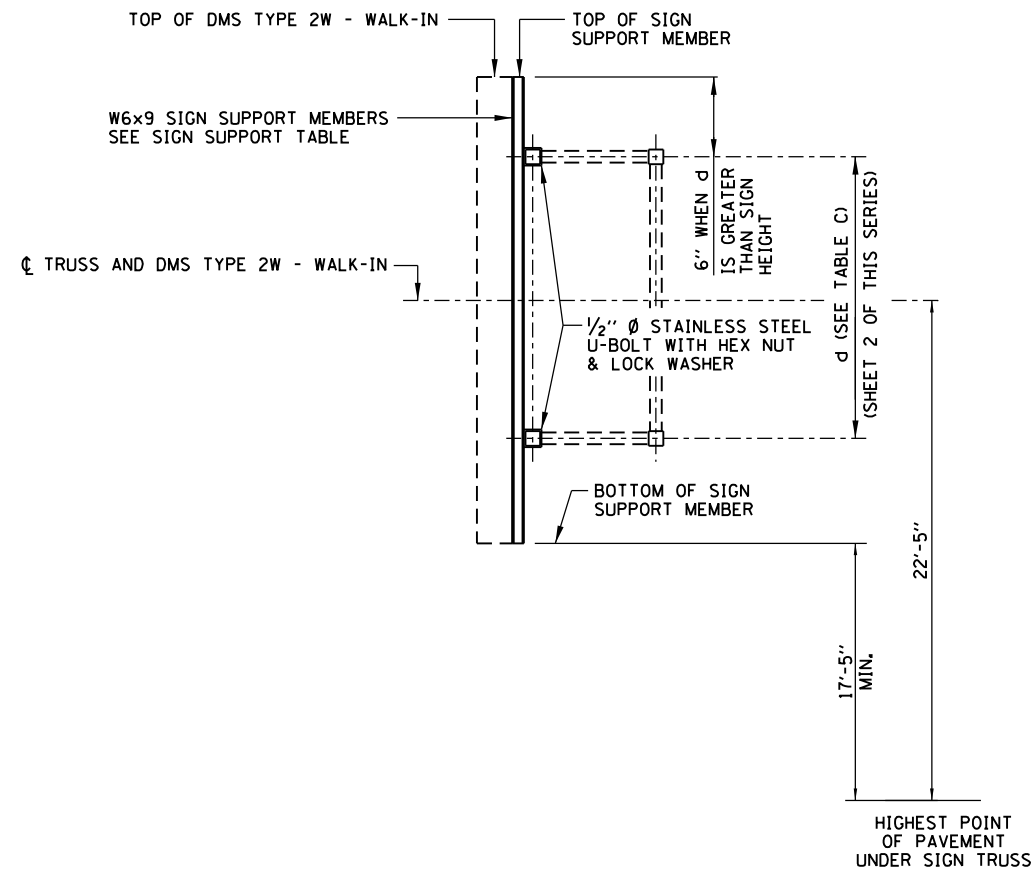
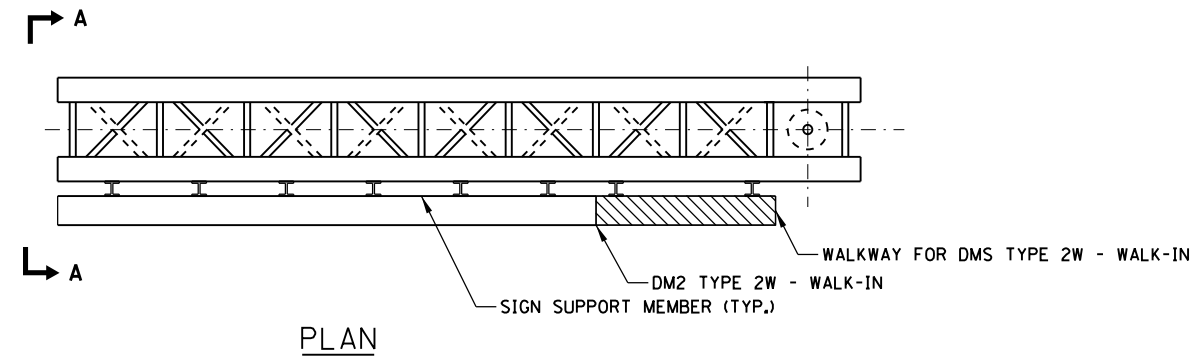
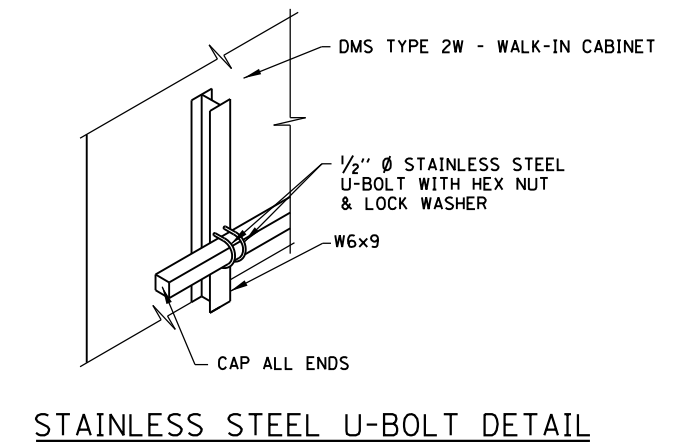


TABLE I: SIGN SUPPORT TABLE

W6x9		
SIGN WIDTH		NUMBER OF SIGN SUPPORTS REQUIRED
GREATER THAN	LESS THAN OR EQUAL TO	
8'-0"	8'-0"	2
14'-0"	14'-0"	3
20'-0"	20'-0"	4
26'-0"	26'-0"	5
32'-0"	32'-0"	6

TABLE J: DMS TYPE
2W - WALK-IN TABLE

MAXIMUM TRUSS LENGTH				MAXIMUM WEIGHT
	HEIGHT	WIDTH	DEPTH	
40 FEET	8'-0"	26'-6"	3'-4 1/2"	4200 LBS.



NOTES:

1. DMS TYPE 2W - WALK-IN SHALL BE ATTACHED TO TRUSS AS CLOSE TO PANEL JOINTS AS POSSIBLE.
2. VERIFY SIGN SUPPORT MEMBER LENGTH PRIOR TO FABRICATION.
3. DMS TYPE 2W - WALK-IN MANUFACTURER SHALL DESIGN, PROVIDE AND INSTALL HORIZONTAL MOUNTING MEMBERS. VERTICAL SPACING OF HORIZONTAL MEMBERS SHALL BE DESIGNED BY DMS TYPE 2W - WALK-IN MANUFACTURER. VERIFY VERTICAL SPACING WITH HOLES FOR STAINLESS STEEL U-BOLT.

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Mamun Nashif
CHIEF ENGINEERING OFFICER

DATE:

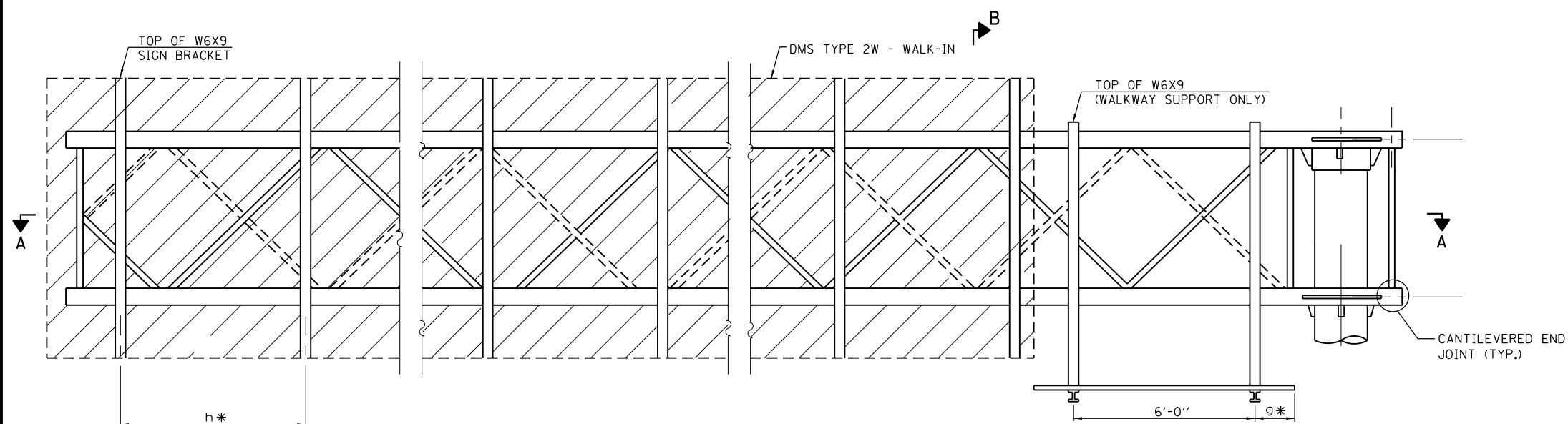
03/01/2023

SHEET 9 OF 12



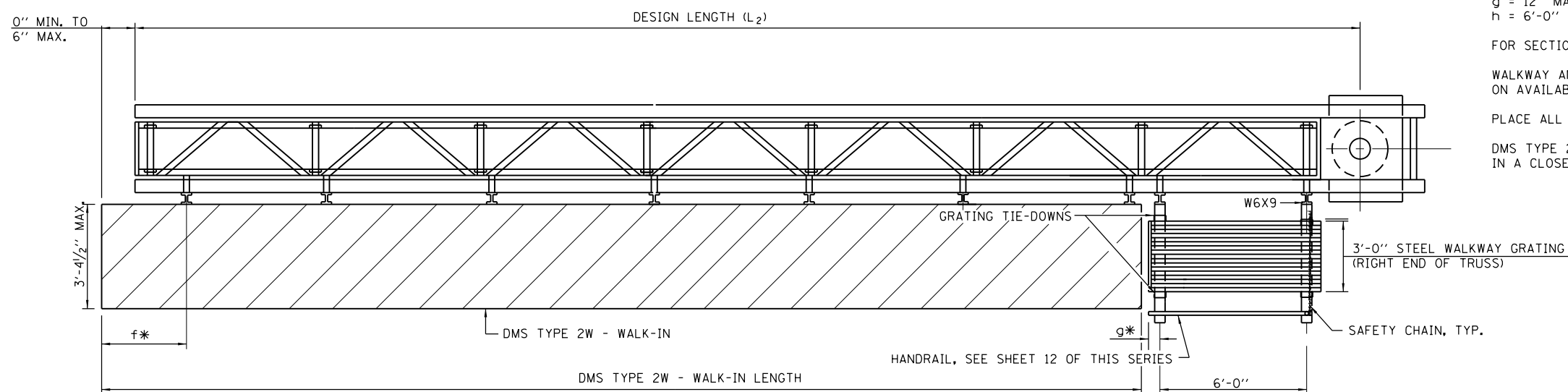
OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

STANDARD F4-14



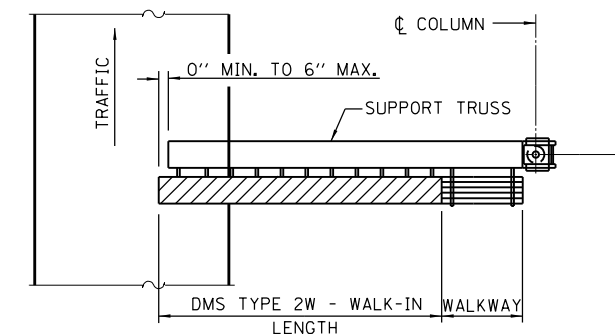
* BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS TYPE 2W - WALK-IN DIMENSIONS PLUS MANUFACTURER'S MOUNTING DEVICES.

TYPICAL FRONT ELEVATION
WITH HANDRAIL OMITTED FOR CLARITY.
FOR SECTION B-B, SEE SHEET 11 OF THIS SERIES.



SECTION A-A

PLACE ALL SIGN AND WALKWAY BRACKETS AS CLOSE TO PANEL POINTS AS PRACTICAL.



PLAN
WALKWAY AND HANDRAIL SKETCH
(ROAD PLAN BENEATH TRUSS VARIES)
WALKWAY MAY BE LOCATED AT RIGHT OR LEFT END OF TRUSS.

NOTES:

SPACE WALKWAY BRACKETS AND SIGN BRACKETS W6X9 FOR EFFICIENCY AND WITHIN LIMITS SHOWN:

f = 12" MAXIMUM, 4" MINIMUM (END OF SIGN TO ϕ OF NEAREST BRACKET)
g = 12" MAXIMUM, 4" MINIMUM (END OF WALKWAY GRATING TO ϕ OF NEAREST SUPPORT BRACKET)
h = 6'-0" MAXIMUM (ϕ TO ϕ SIGN AND/OR WALKWAY SUPPORT BRACKETS, W6X9)

FOR SECTION B-B, SEE SHEET 11 OF THIS SERIES.

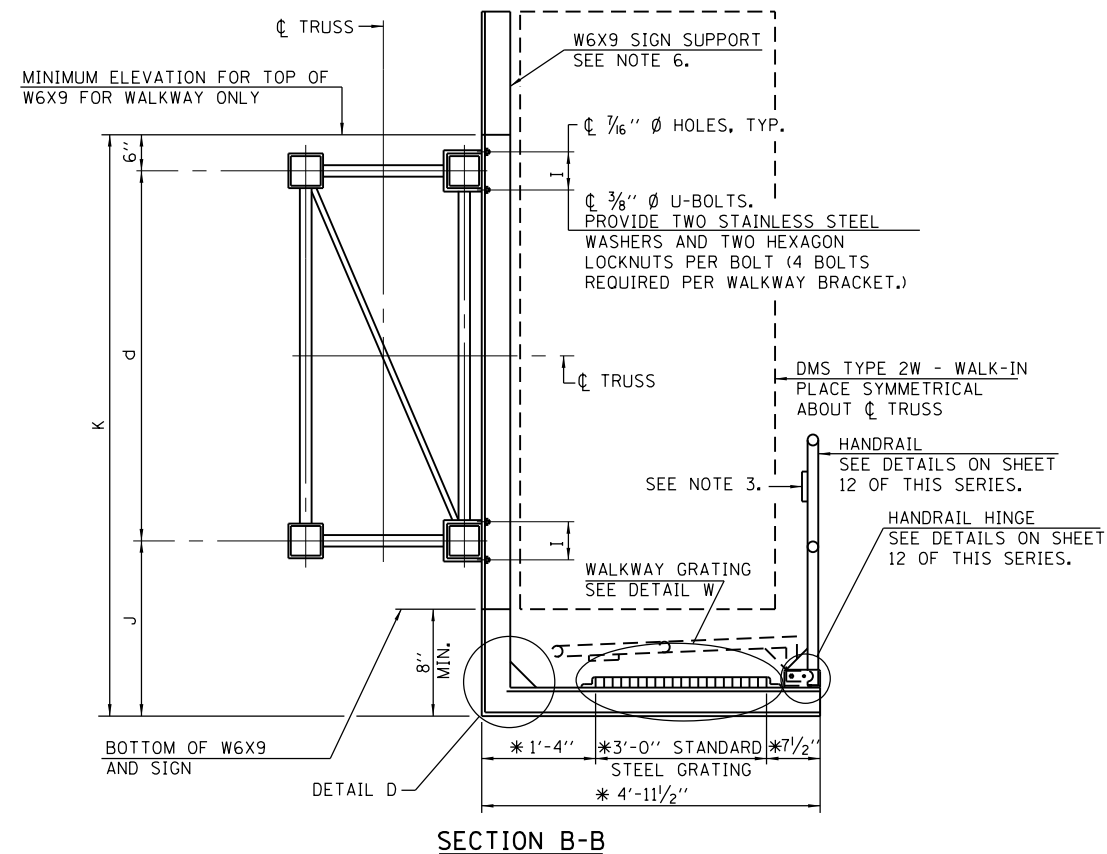
WALKWAY AND TRUSS GRATING WIDTH DIMENSIONS ARE NOMINAL AND MAY VARY $\pm 1/2$ " BASED ON AVAILABLE STANDARD WIDTH.

PLACE ALL SIGN AND WALKWAY BRACKETS AS CLOSE TO PANEL POINTS AS PRACTICAL.

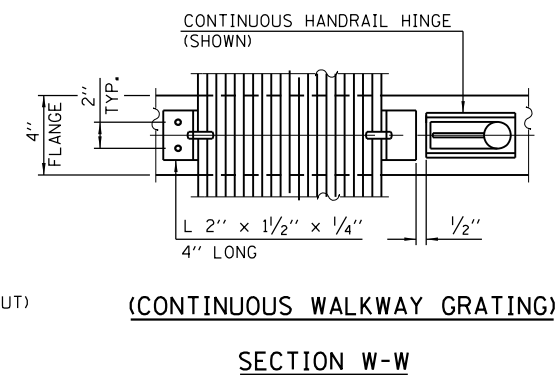
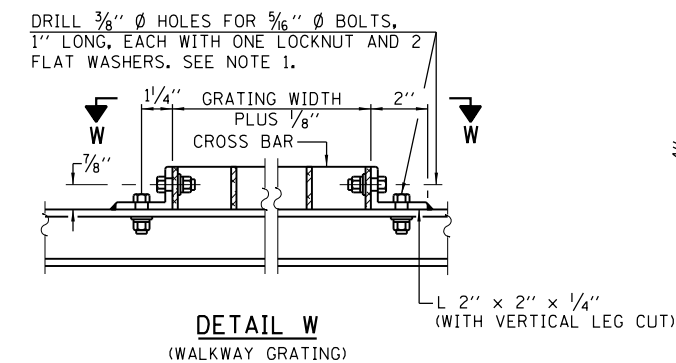
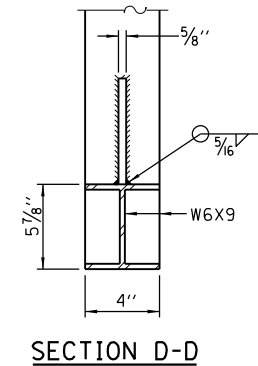
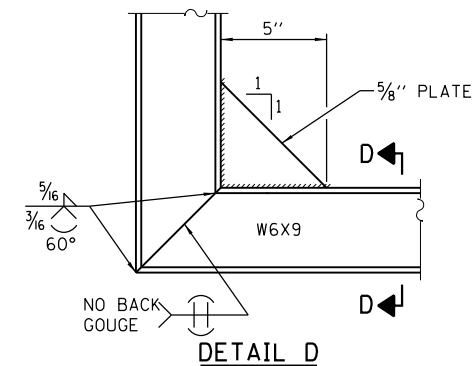
DMS TYPE 2W - WALK-IN SHALL HAVE THE DOOR AT THE END, OPPOSITE THE WALKWAY SECURED IN A CLOSED POSITION.

BRACKET TABLE

W6X9		
SIGN WIDTH		NUMBER OF BRACKETS REQUIRED
GREATER THAN	LESS THAN OR EQUAL TO	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

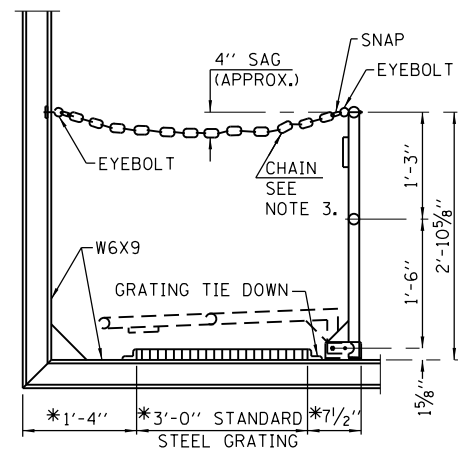


*BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS TYPE 2W - WALK-IN DIMENSIONS PLUS MANUFACTURERS MOUNTING DEVICE.



NOTES:

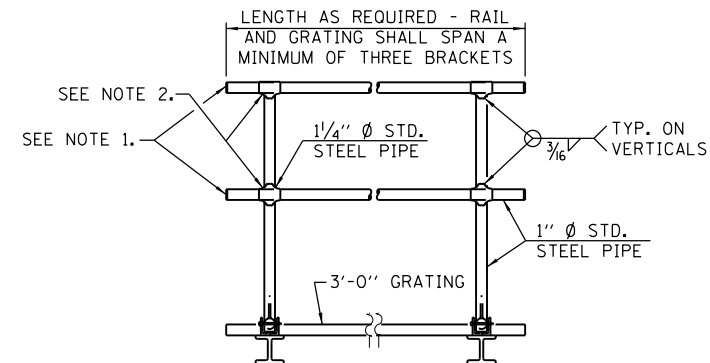
1. DRILLING HOLES IN GRATING MAY BE DONE IN SHOP OR FIELD, BASED ON CONTRACTOR'S PREFERENCE AND SUBJECT TO ACCURATE ALIGNMENT.
2. IF HANDRAIL JOINT PRESENT, WELD ANGLE TO W6X9 AND 1/4" EXTENSION BARS. SEE SHEET 12 OF THIS SERIES.
3. $\# 1/8" \times 1/2" \times 2"$ WELDED TO HANDRAIL POSTS TO PROTECT LOCATIONS THAT CONTACT GRATING.
4. DMS TYPE 2W - WALK-IN MANUFACTURER SHALL DESIGN AND SUPPLY HARDWARE FOR CONNECTION TO W6X9. BOLTS SHALL BE STAINLESS STEEL OR HOT DIP GALVANIZED HIGH STRENGTH PER IDOT SPECIFICATIONS.



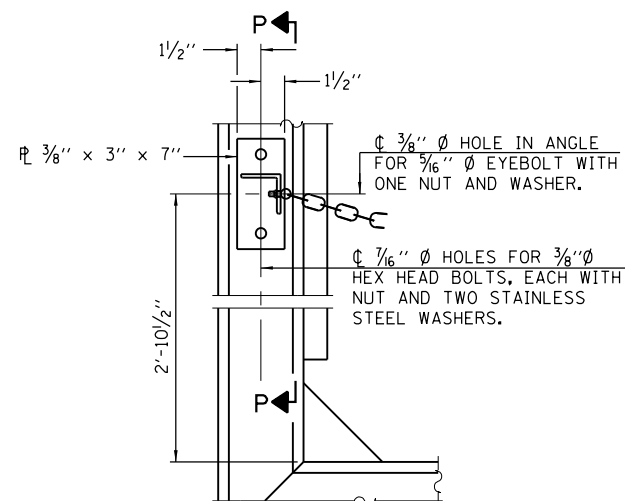
SIDE ELEVATION
(SHOWING SAFETY CHAIN W/O SIGN)

* BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS TYPE 2W - WALK-IN DIMENSIONS PLUS MANUFACTURERS MOUNTING DEVICE.

HANDRAIL DETAILS

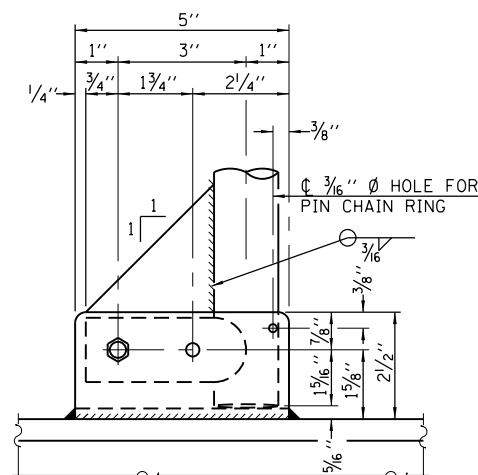


FRONT ELEVATION

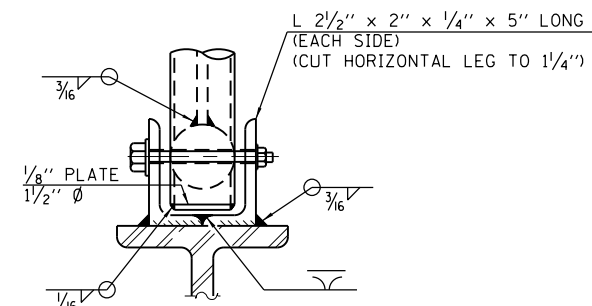


ALTERNATE SAFETY CHAIN ATTACHMENT

ITEMS NOT SHOWN SAME AS "SIDE ELEVATION" OF "HANDRAIL DETAILS"

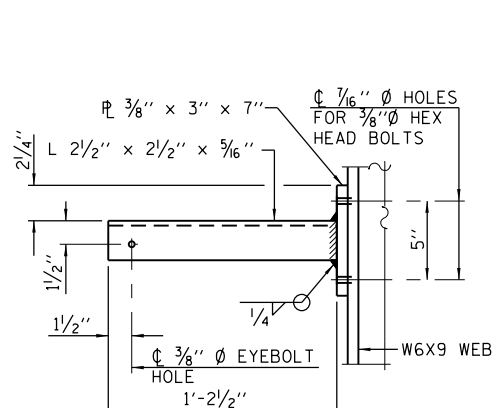


SIDE ELEVATION

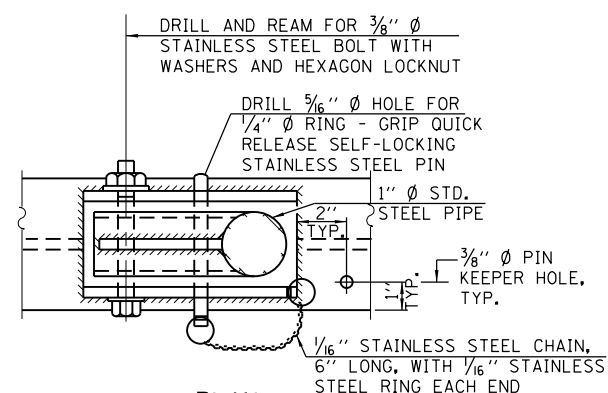


FRONT ELEVATION

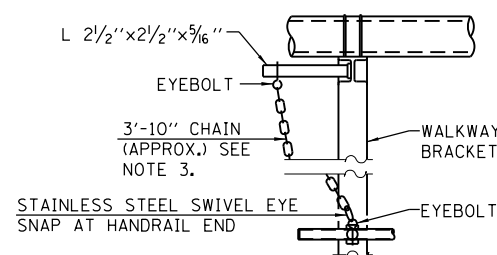
DETAILS NOT SHOWN SAME AS "ELEVATION" AT RIGHT.



SECTION P-P

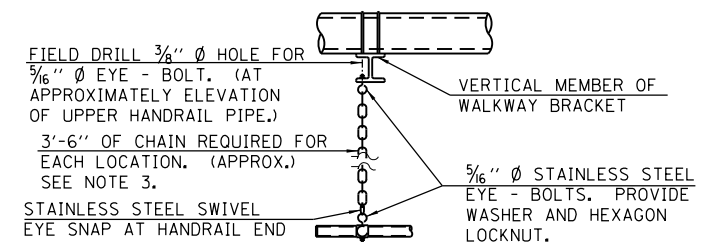


PLAN
DETAIL E HANDRAIL HINGE



ALTERNATE SAFETY CHAIN ATTACHMENT

DETAILS NOT SHOWN SIMILAR TO "SAFETY CHAIN" DETAILS (WALKWAY OMITTED FOR CLARITY)

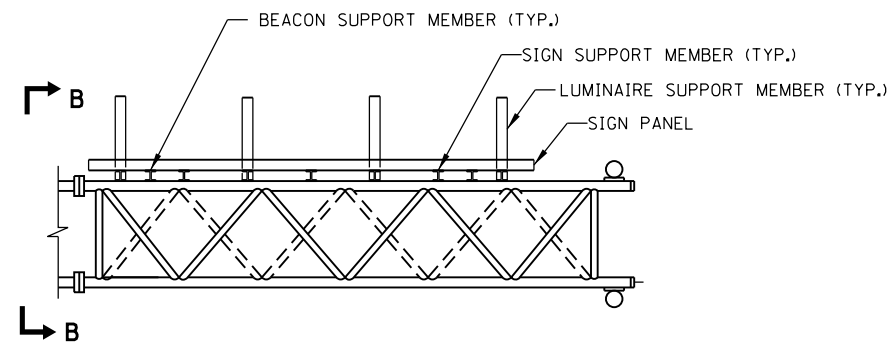
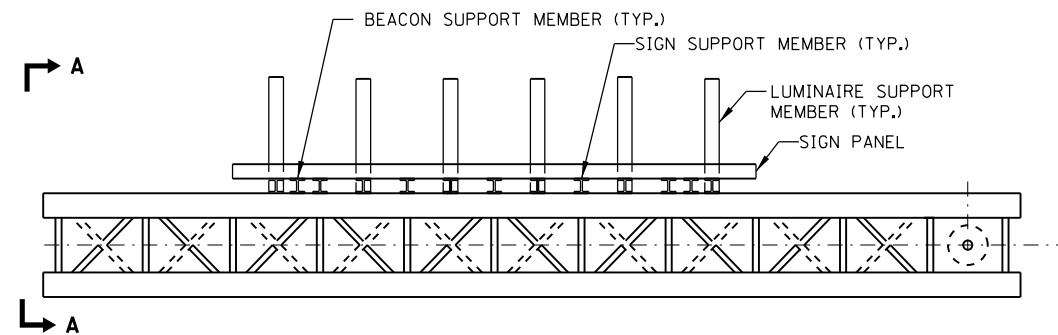


SAFETY CHAIN

ONE REQUIRED FOR EACH END OF WALKWAY.

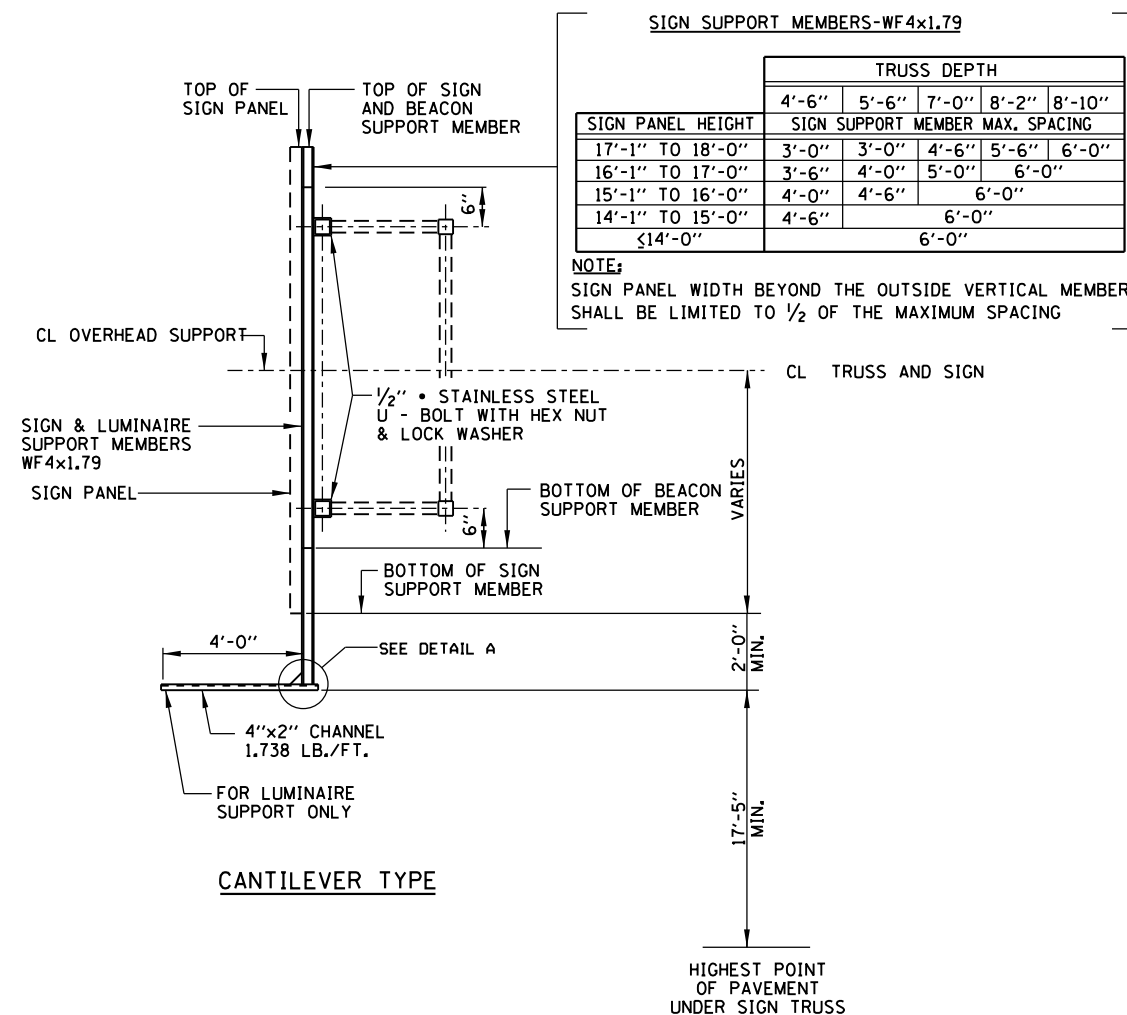
NOTES:

1. INSTALL STANDARD FORCE - FIT END CAPS OR WELD 1/8" END PLATES WITH 1/8" C.F.W. AND GRIND SMOOTH. (ALL RAIL ENDS)
2. HORIZONTAL HANDRAIL MEMBER SHALL BE CONTINUOUS THRU 1 1/4" Ø PIPE. PROVIDE 3/16" Ø HOLE IN 1 1/4" Ø PIPE FOR 3/8" Ø BOLT. FIELD DRILL 3/16" Ø HOLE IN HORIZONTAL RAIL MEMBER. PROVIDE LOCKNUT AND TWO STAINLESS STEEL WASHERS FOR BOLT. (USE 3/16" EYEBOLTS IN 3/16" Ø HOLES ON TOP RAIL AT ENDS ONLY.)
3. 3/16" TYPE 304L STAINLESS STEEL CHAIN, APPROXIMATELY 12 LINKS PER FOOT.

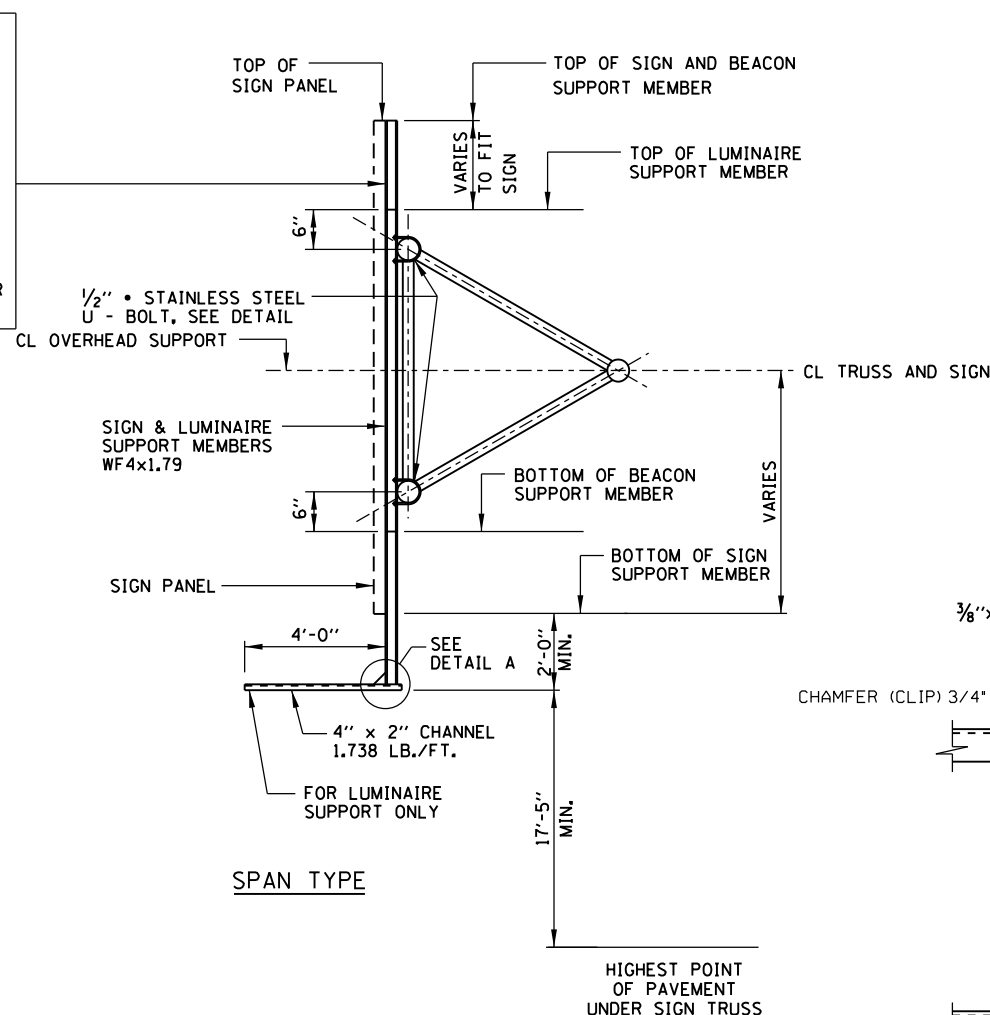


PLAN

PLAN



SECTION A-A

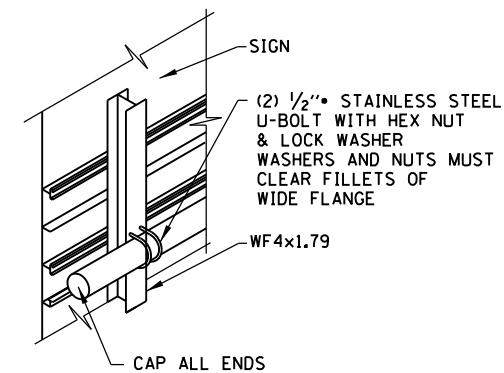


SECTION B-B

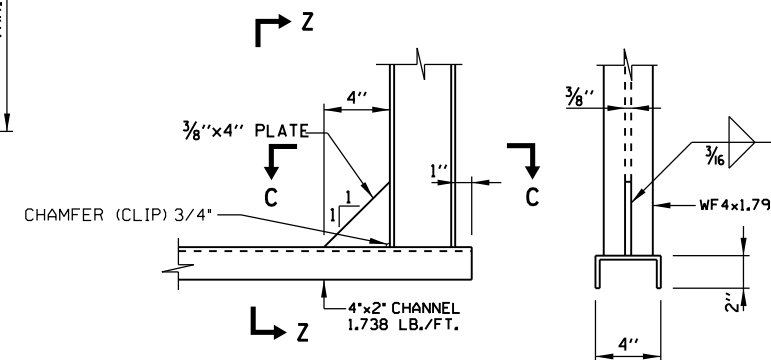
SIGN AND LUMINAIRE SUPPORT DETAIL

NOTES:

1. SIGN PANEL SHALL BE ATTACHED TO TRUSS AS CLOSE TO PANEL JOINTS AS POSSIBLE.
2. LUMINAIRE SUPPORT MEMBERS TO BE INSTALLED ONLY WHEN SIGN STRUCTURE IS TO BE ILLUMINATED.
3. BEACON SUPPORT MEMBERS TO BE INSTALLED ONLY WHEN FLASHING BEACON IS REQUIRED.
4. WF4x1.79 AND 4"x2" CHANNEL SHALL BE 6061-T6 ALUMINUM.
5. WELDS MUST BE IN ACCORDANCE WITH AWS D1.2.
6. LUMINAIRES SHALL NOT HAVE A PROJECTED AREA FOR WIND LOADS LARGER THAN 144IN.

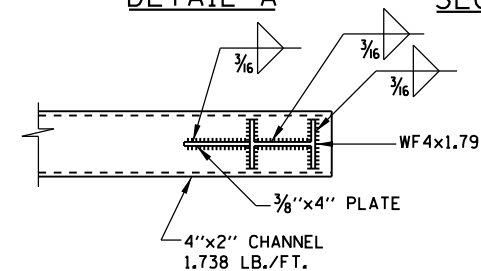


STAINLESS STEEL U-BOLT DETAIL



DETAIL A

SECTION Z-Z



SECTION C-C

NOTES:

ALL MATERIAL IS ALUMINUM (UNLESS OTHERWISE NOTED).

7. THE C.G. OF THE LUMINAIRE SHALL NOT EXCEED 6" VERTICALLY OR HORIZONTALLY FROM WHERE IT ATTACHES ON THE 4"x2" CHANNEL.
8. THE MAXIMUM WEIGHT FOR THE LUMINAIRE SHALL BE 15LBS.

APPROVED BY:

DATE:

Paul Kovacs
CHIEF ENGINEERING OFFICER

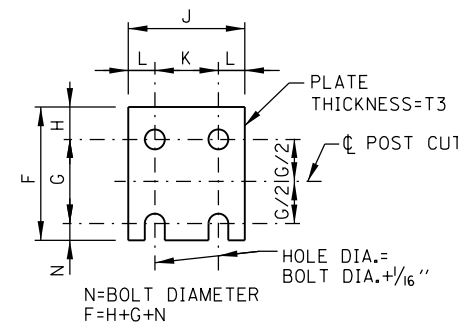
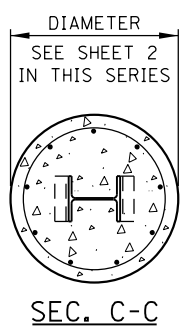
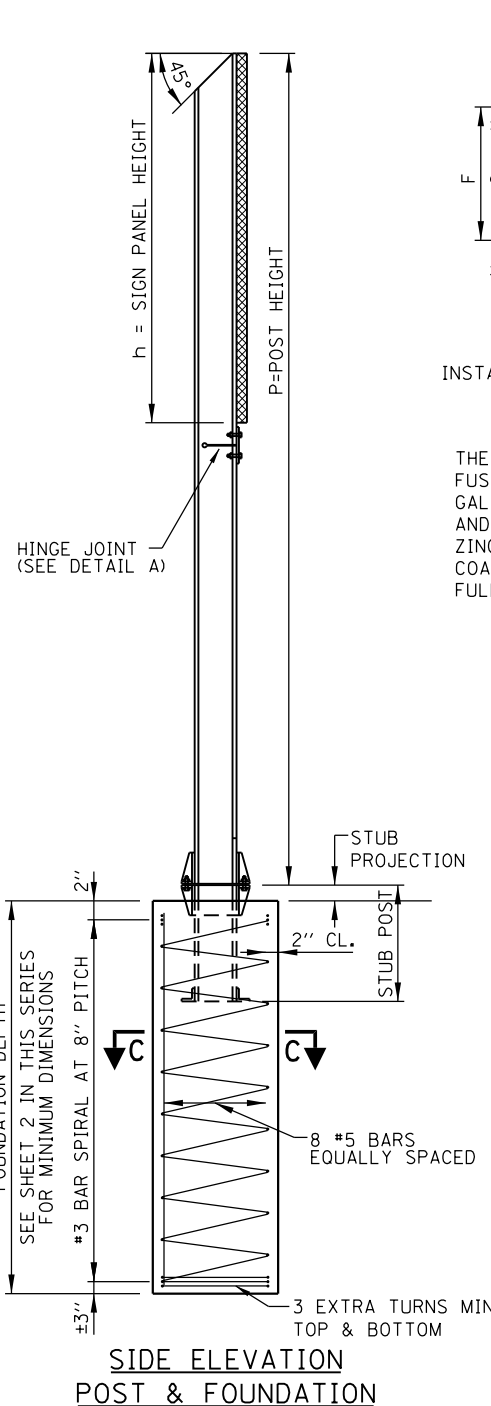
02/07/2012

DATE	REVISIONS
3-01-2021	UPDATED DESIGN LOADING AND DESIGN CRITERIA.
3-01-2020	ADDED BEACON DETAILS.
3-01-2019	REVISED NOTE 2.
3-01-2018	ADDED VERTICAL CLEARANCE.



OVERHEAD SIGN STRUCTURE
SIGN, LUMINAIRE AND BEACON
SUPPORTS

STANDARD F8-09

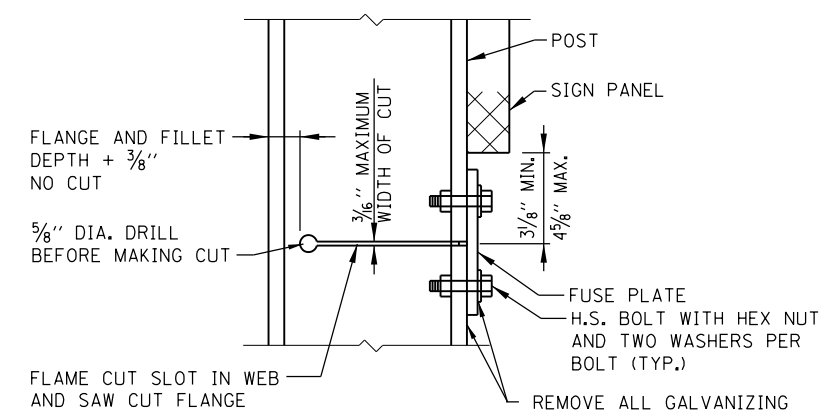


G & H DIM. TABLE		
BOLT DIA.	G	H
1/2"	2"	1 1/8"
5/8"	2 1/4"	1 1/4"
3/4"	2 1/2"	1 3/8"
7/8"	2 3/4"	1 1/2"
1"	3"	1 5/8"
1 1/8"	3 1/4"	1 3/4"
1 1/4"	3 1/2"	1 7/8"

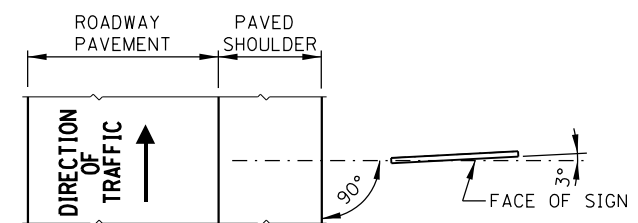
FUSE PLATE DETAIL
INSTALL WITH NOTCHES TOWARDS BASE

FABRICATORS NOTES

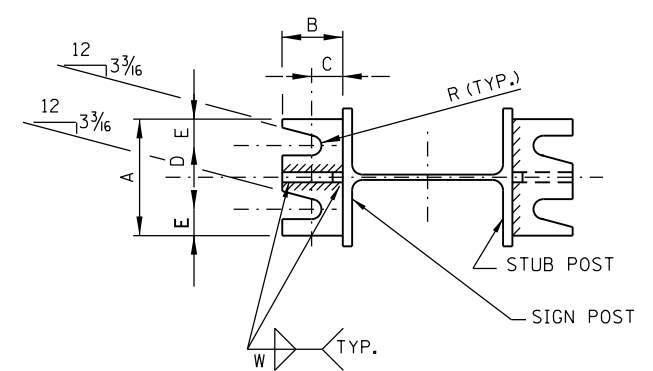
THE SLOT AND THE 5/8" DIA. HOLE IN THE WEB AND THE FUSE PLATE BOLT HOLES IN THE FLANGE SHALL BE MADE BEFORE GALVANIZING. POST FLANGE SHALL BE SAW CUT AFTER GALVANIZING AND BARE METAL SURFACES SHALL BE COATED WITH AN APPROVED ZINC SOLDER OR ZINC-RICH PAINT. THESE SURFACES SHALL NOT BE COATED UNTIL THE FUSE PLATE IS INSTALLED AND BOLTS FULLY TIGHTENED.



HINGE JOINT DETAIL A



LOCATION SKETCH



SEC. A-A

GENERAL NOTES

DESIGN: 2015 AASHTO LRFD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION, WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION

CONSTRUCTION: STANDARD SPECIFICATIONS AND THE SPECIAL PROVISIONS.

LOADING: FOR 120 MPH WIND VELOCITY PLUS 14% GUST FACTOR NORMAL TO SIGN.

CONTROLLING LOAD COMBINATION (EXTREME 1) PER AASHTO: 1.1DC + 1.0W

DESIGN STRESSES:
STRUCTURAL STEEL - PER AASHTO 36,000 P.S.I.
REINFORCING STEEL - 60,000 P.S.I.
CLASS SI CONCRETE - 3,500 P.S.I.

FOUNDATION: MINIMUM UNCONFINED COMPRESSIVE STRENGTH, Q_u FOR ALL LAYERS FOR COHESIVE SOILS (CLAYS) SHALL BE 1.25 TON/SQ.FT.

WELDING: ALL WELDING TO BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING TO BE DONE IN ACCORDANCE WITH CURRENT AWS SPECIFICATIONS, AND STANDARD SPECIFICATIONS.

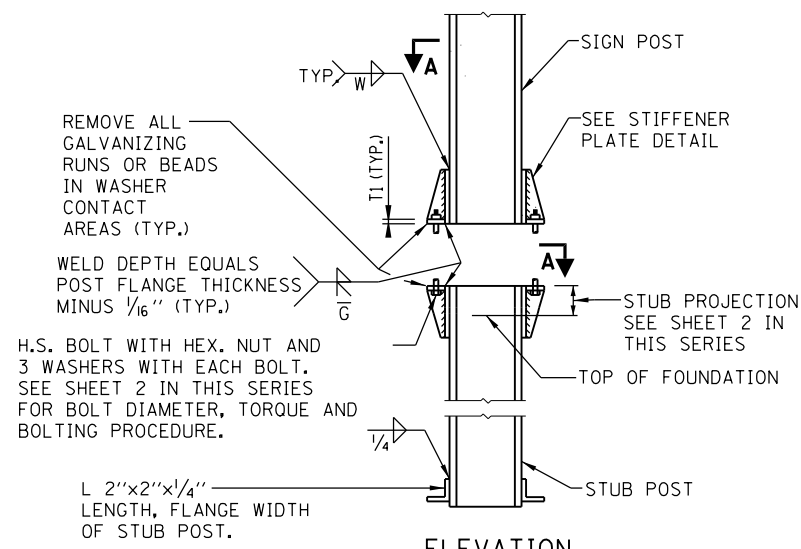
MATERIALS: ALL STRUCTURAL STEEL SHALL CONFORM TO ASTM A992 AND LRFD SPECIFICATIONS. ALL PLATES SHALL CONFORM TO ASTM A572-GR50.

ALL HIGH STRENGTH STEEL BOLTS, NUTS AND WASHERS SHALL CONFORM TO STANDARD SPECIFICATIONS.

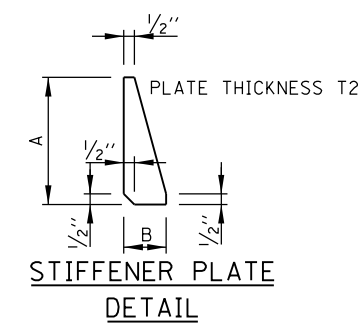
HIGH STRENGTH STEEL BOLTS, NUTS AND HARDENED WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M232.

HIGH STRENGTH BOLTS IN BASE PLATES SHALL BE TIGHTENED TO THE TORQUE SHOWN ON SHEET 2 IN THIS SERIES.

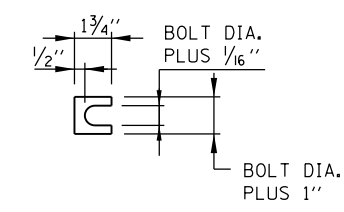
AFTER FABRICATION, THE POST, FUSE PLATE, BASE PLATE AND UPPER 6" OF STUB POST SHALL BE HOT - DIP GALVANIZED ACCORDING TO ASTM M111, EXCEPT AS NOTED UNDER FABRICATOR NOTES.



ELEVATION SIGN POST & STUB POST

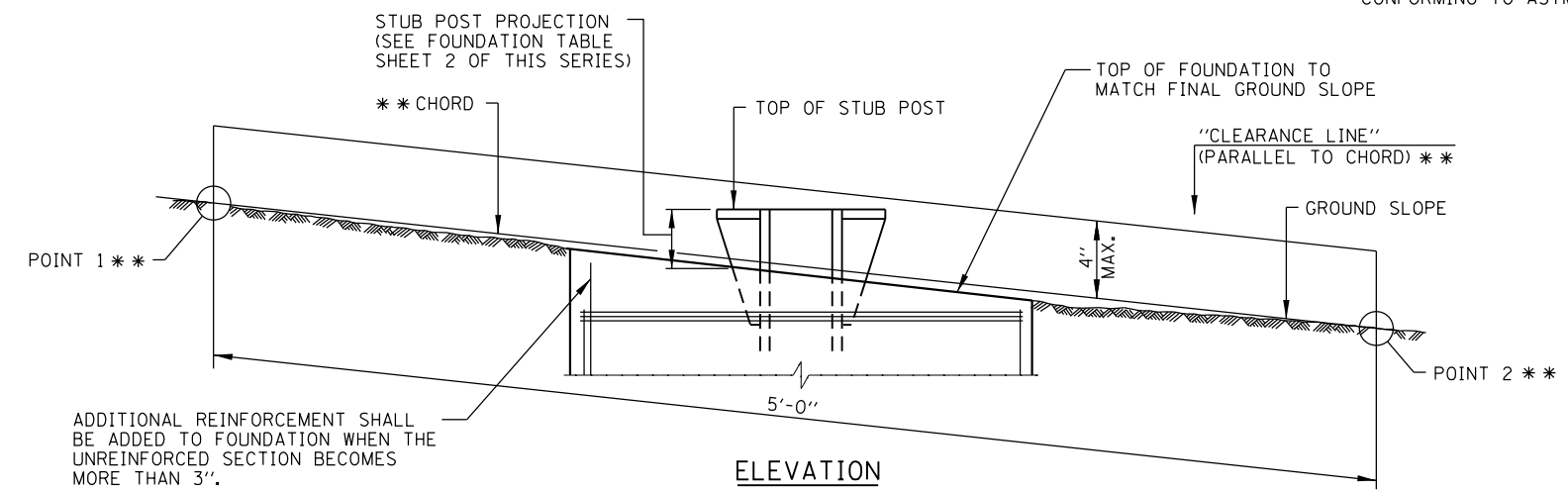


SEE SHEET 2 IN THIS SERIES FOR DIMENSIONS



SHIM DETAIL

FURNISH 2-.012" THICK AND 2-.032" THICK SHIMS PER POST. SHIMS SHALL BE FABRICATED FROM BRASS SHIM STOCK CONFORMING TO ASTM B36.



ELEVATION GROUND LINE & STUB POST

** FOR ALL "POINT 1" AND "POINT 2" LOCATIONS, "CLEARANCE LINE" MUST BE AT OR ABOVE TOP OF STUB POST.

ADDITIONAL REINFORCEMENT SHALL BE ADDED TO FOUNDATION WHEN THE UNREINFORCED SECTION BECOMES MORE THAN 3'.

DATE	REVISIONS
3-01-2023	REV. POST W6x15 & W16x45 AND W10x22 MAX. POST SPACE FOR 8'-6" SIGN DEPTH
3-01-2021	UPDATE DESIGN LOADING, CRITERIA AND ADDED TABLES FOR SIGN SPACING
3-01-2019	CLARIFIED DESIGN STRESS FOR SOIL PRESSURE

POST	FOUNDATION TABLE												BASE CONNECTION DATA TABLE										
	FOUNDATION			REINFORCEMENT						STUB POST			BOLT SIZE AND TORQUE	A	B	C	D	E	T1	T2	W	R	
				VERTICAL BARS			BAR SPIRALS				STUB LGTH.	STUB PROJECTION											LBS.***
	DIA.	MIN. DEPTH	CY.* CONC.	NO.	SIZE	LGTH.	SIZE	O.D.	LGTH.	LBS.**													
W6x9	2'-0"	6'-0"	.70	8	#5	5'-9"	#3	20½"	79'	78	2'-3"	3"	44	5⁄8" × 3¼" LG. TORQUE = 450" #	6"	2¼"	1¼"	3½"	1¼"	¾"	½"	¼"	11⁄32" "
W6x15	2'-0"	6'-0"	.70	8	#5	5'-9"	#3	20½"	79'	78	2'-6"	3"	71										
W8x18	2'-0"	6'-0"	.70	8	#5	5'-9"	#3	20½"	79'	78	2'-6"	3"	85										
W10x22	2'-6"	7'-0"	1.18	8	#5	6'-3"	#3	26½"	105'	92	3'-0"	2½"	110	¾" × 3¾" LG. TORQUE = 750" #	6"	2½"	1¾"	3¼"	1¾"	1"	½"	5⁄16"	13⁄32" "
W10x26	2'-6"	7'-6"	1.27	8	#5	6'-9"	#3	26½"	112'	98	3'-0"	2½"	137										
W12x26	2'-6"	7'-9"	1.41	8	#5	7'-6"	#3	26½"	119'	107	3'-0"	2½"	140										
W14x30	3'-0"	8'-6"	1.90	8	#5	7'-0"	#3	32½"	145'	113	3'-0"	2½"	150	7⁄8" × 4" LG. TORQUE = 950" #	7"	2¾"	1½"	4"	1½"	1"	¾"	3⁄8"	15⁄32" "
W14x38	3'-0"	9'-0"	2.09	8	#5	7'-9"	#3	32½"	153'	122	3'-6"	2½"	208										
W16x45	3'-0"	9'-6"	2.23	8	#5	8'-3"	#3	32½"	162'	130	3'-6"	2½"	233										
														1" × 4½" LG. TORQUE = 1100" #	7½"	3"	1¾"	4"	1¾"	1¼"	¾"	17⁄32" "	

- * QUANTITY OF CLASS SI CONCRETE CONSISTS OF ALL CONCRETE NECESSARY FOR ONE FOUNDATION. (CUBIC YARDS)
- ** THIS INCLUDES REINFORCEMENT BARS AND SPIRAL HOOPING REQUIRED FOR ONE FOUNDATION.
- *** INCLUDES WEIGHT OF STUB POST WITH ANGLES, GUSSETS, BASE PLATES, BOLTS, NUTS, WASHERS, PLUS BASE PLATES AND GUSSETS ON MAIN POST, PLUS FUSE PLATE (IF ANY) WITH BOLTS, NUTS AND WASHERS. (ONE POST)

EQUIVALENT TORQUE VALUES

450" # = 37.5' #
750" # = 62.5' #
950" # = 79.2' #
1100" # = 91.7' #

POST	FUSE PLATE DATA TABLE				FUSE PLATE BOLT SIZE TABLE										
					SIGN PANEL HEIGHT (h)										
	J	K	L	T3	4'	5'	6'	7'	8'	9'	10'	11'	12'	13'	14'
W6x9	4"	2¼"	7⁄8"	¼"	½"Øx1½"	½"Øx1½"	½"Øx1½"	---	---	---	---	---	---	---	---
W6x15	6"	3½"	1¼"	3⁄8"	5⁄8"Øx2"	5⁄8"Øx2"	¾"Øx2"	¾"Øx2"	¾"Øx2"	¾"Øx2"	¾"Øx2"	---	---	---	---
W8x18	5¼"	2¾"	1¼"	3⁄8"	½"Øx1¾"	5⁄8"Øx2"	¾"Øx2"	¾"Øx2"	¾"Øx2"	¾"Øx2"	¾"Øx2"	7⁄8"Øx2¼"	7⁄8"Øx2¼"	---	---
W10x22	5¾"	2¾"	1½"	½"	½"Øx1½"	5⁄8"Øx2"	¾"Øx2¼"	¾"Øx2¼"	7⁄8"Øx2¼"	7⁄8"Øx2¼"	7⁄8"Øx2¼"	7⁄8"Øx2¼"	7⁄8"Øx2¼"	7⁄8"Øx2¼"	1"Øx2½"
W10x26	5¾"	2¾"	1½"	5⁄8"	½"Øx2"	5⁄8"Øx2¼"	¾"Øx2½"	¾"Øx2½"	7⁄8"Øx2½"	1"Øx2¾"	1"Øx2¾"	1"Øx2¾"	1"Øx2¾"	1"Øx2¾"	1"Øx2¾"
W12x26	6½"	3½"	1½"	5⁄8"	---	---	---	---	---	7⁄8"Øx2½"	---	---	1"Øx2½"	1"Øx2½"	1"Øx2½"
W14x30	6¾"	3½"	15⁄8"	½"	½"Øx2"	½"Øx2"	5⁄8"Øx2"	¾"Øx2¼"	¾"Øx2¼"	7⁄8"Øx2½"	7⁄8"Øx2½"	1"Øx2½"	1"Øx2½"	1"Øx2½"	1"Øx2½"
W14x38	6¾"	3½"	15⁄8"	½"	---	½"Øx2"	5⁄8"Øx2¼"	5⁄8"Øx2¼"	¾"Øx2½"	7⁄8"Øx2½"	7⁄8"Øx2½"	1"Øx2½"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"
W16x45	7"	3½"	1¾"	½"	---	---	---	5⁄8"Øx2¼"	¾"Øx2½"	¾"Øx2½"	7⁄8"Øx2½"	1"Øx2¾"	1"Øx2¾"	1⁄8"Øx3"	1¼"Øx3"
POST	FUSE PLATE DATA TABLE				FUSE PLATE BOLT SIZE TABLE										
					SIGN PANEL HEIGHT (h)										
	J	K	L	T3	15'	16'	17'	18'	19'	20'	21'	22'	23'	24'	---
W6x9	4"	2¼"	7⁄8"	¼"	---	---	---	---	---	---	---	---	---	---	---
W6x15	6"	3½"	1¼"	3⁄8"	---	---	---	---	---	---	---	---	---	---	---
W8x18	5¼"	2¾"	1¼"	3⁄8"	---	---	---	---	---	---	---	---	---	---	---
W10x22	5¾"	2¾"	1½"	½"	1"Øx2½"	---	---	---	---	---	---	---	---	---	---
W10x26	5¾"	2¾"	1½"	5⁄8"	1"Øx2¾"	1"Øx2¾"	1"Øx2¾"	---	---	---	---	---	---	---	---
W12x26	6½"	3½"	1½"	5⁄8"	1"Øx2½"	1"Øx2½"	1⁄8"Øx3"	1¼"Øx3"	---	---	---	---	---	---	---
W14x30	6¾"	3½"	15⁄8"	½"	1"Øx2½"	1"Øx2½"	1⁄8"Øx3"	1¼"Øx3"	1¼"Øx3"	---	---	---	---	---	---
W14x38	6¾"	3½"	15⁄8"	½"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	---	---
W16x45	7"	3½"	1¾"	½"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	1¼"Øx3"	---

PROCEDURE FOR ASSEMBLY OF BASE CONNECTION:

1. ASSEMBLE POST TO STUB WITH H.S. BOLTS AND ONE OF THE THREE FLAT WASHERS ON EACH BOLT BETWEEN PLATES AS SHOWN.
2. SHIMS MAY BE USED BETWEEN PLATES TO LEVEL POST.
3. TIGHTEN BOLTS IN BASE PLATE IN A SYSTEMATIC ORDER TO THE REQUIRED TORQUE.
4. LOOSEN EACH BOLT AND RETIGHTEN TO THE REQUIRED TORQUE IN SAME ORDER AS INITIAL TIGHTENING.
5. BURR OR CENTER PUNCH THREADS AT JUNCTURE OF BOLT AND NUT TO PREVENT NUT FROM LOOSENING.

PROCEDURE FOR FUSE PLATE BOLT TIGHTENING:

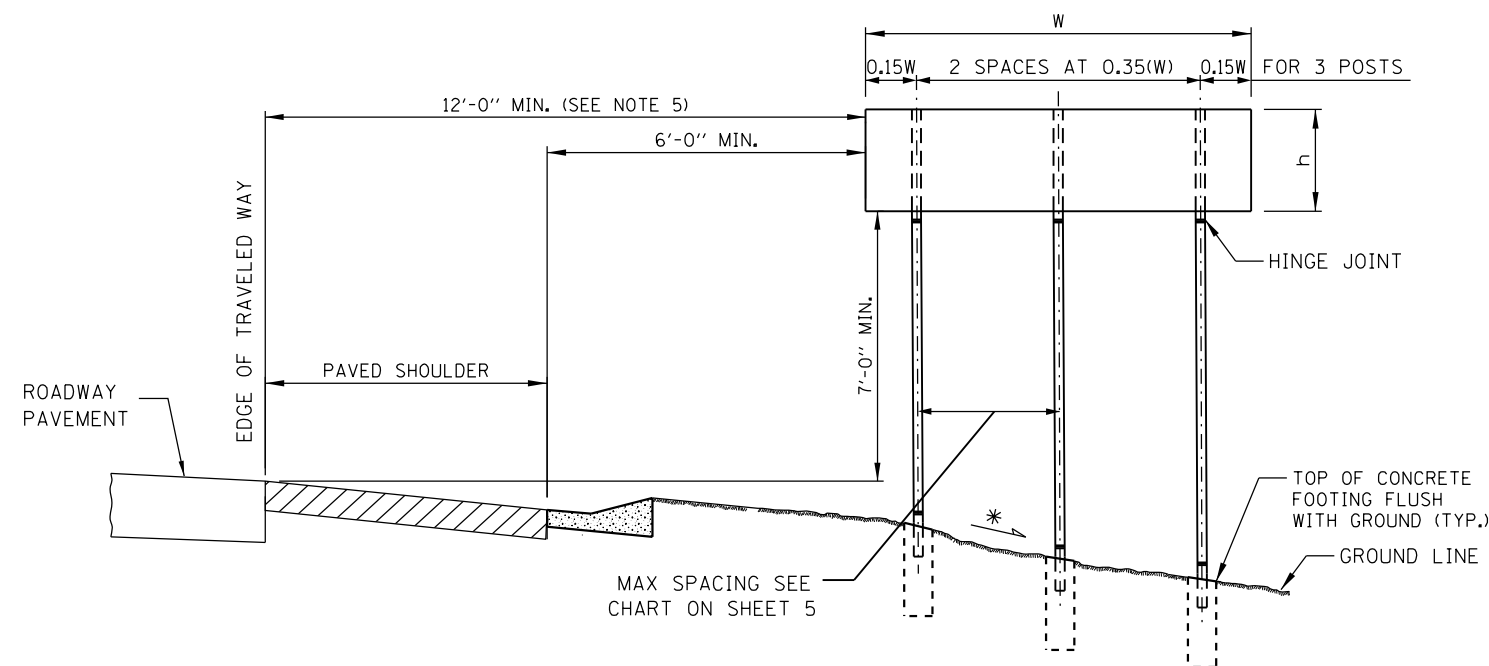
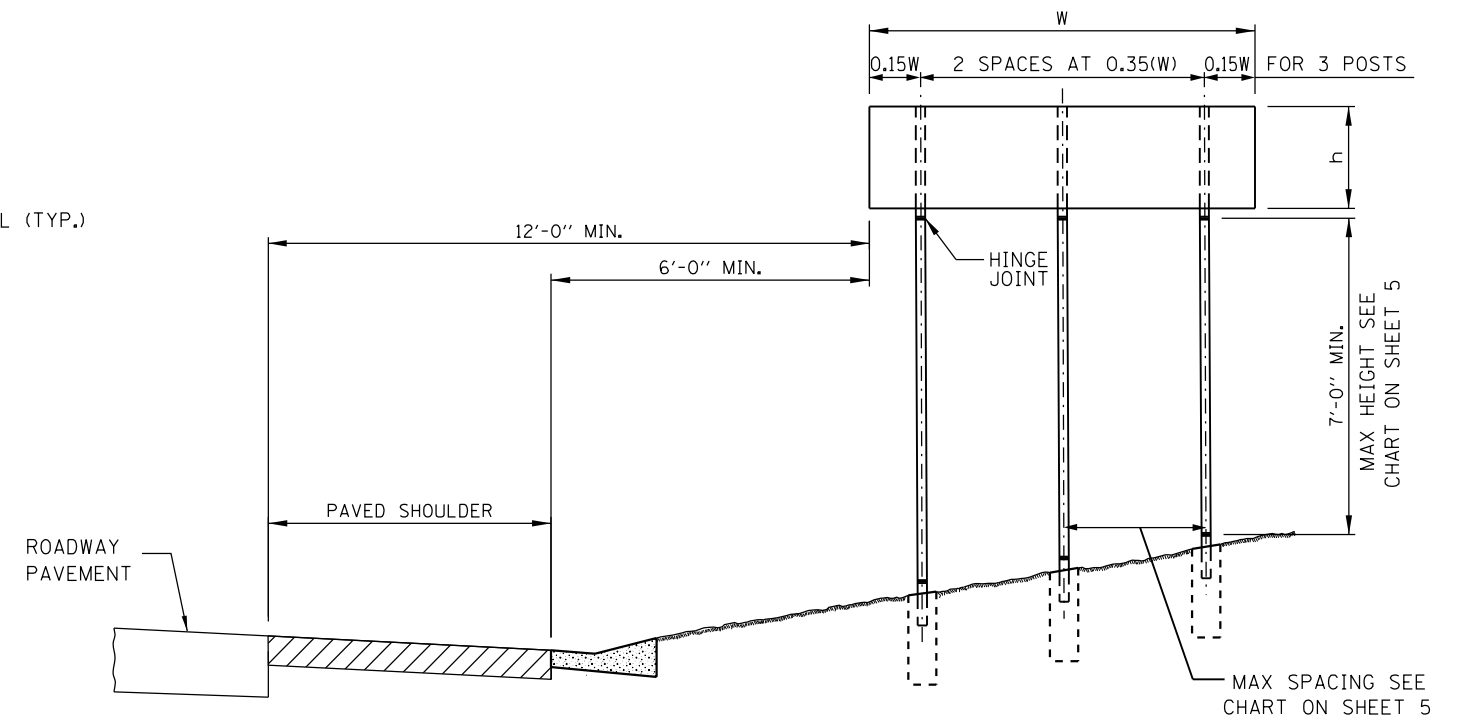
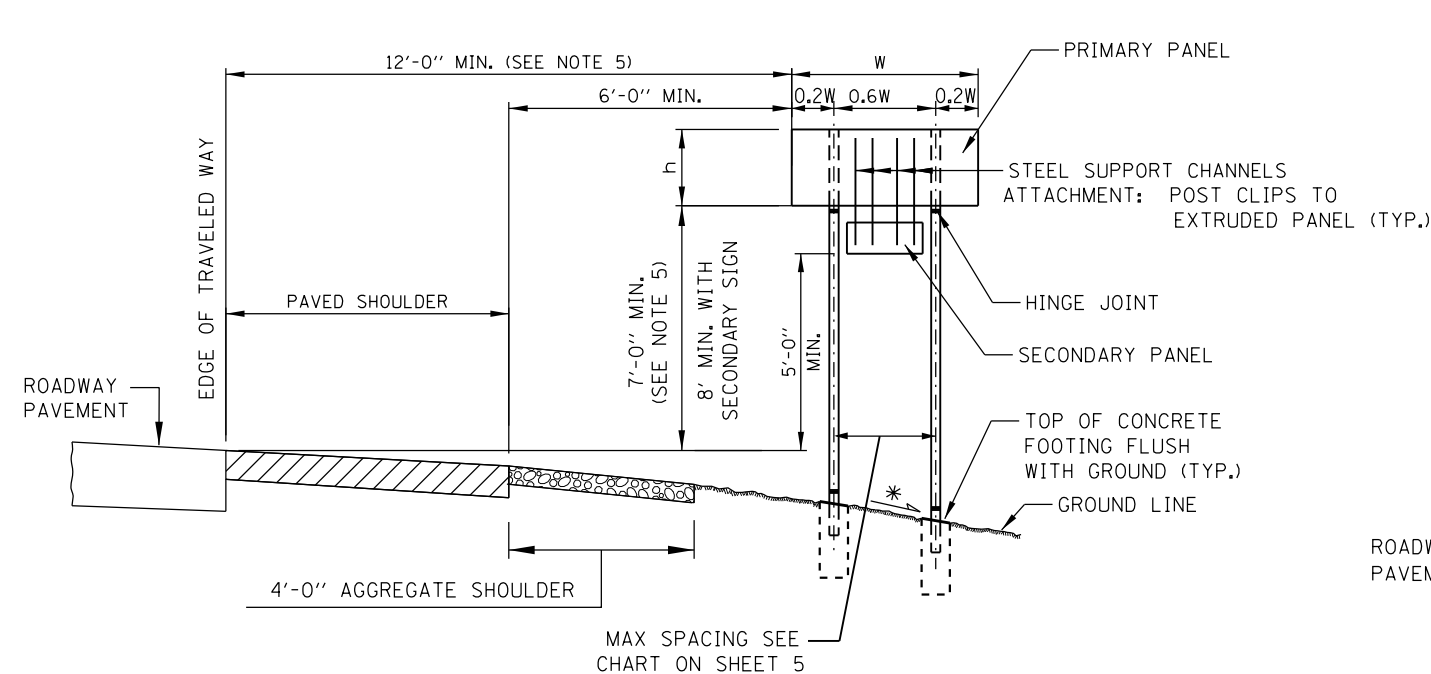
ALL FRICTION FUSE BOLTS SHALL BE TIGHTENED IN THE SHOP AS APPROVED BY THE ENGINEER ACCORDING TO ONE OF THE FOLLOWING METHODS:

1. TURN-OF-NUT TIGHTENING.
2. TIGHTENING BY USE OF A DIRECT TENSION INDICATOR.

THE ABOVE METHODS OF INSTALLATION AND TIGHTENING SHALL CONFORM TO THE LATEST ISSUE OF THE SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A-325 OR A-490 BOLTS, FOR SLIP - CRITICAL CONNECTIONS AS ISSUED BY THE RESEARCH COUNCIL ON RIVETED AND BOLTED STRUCTURAL JOINTS OF THE ENGINEERING FOUNDATION.

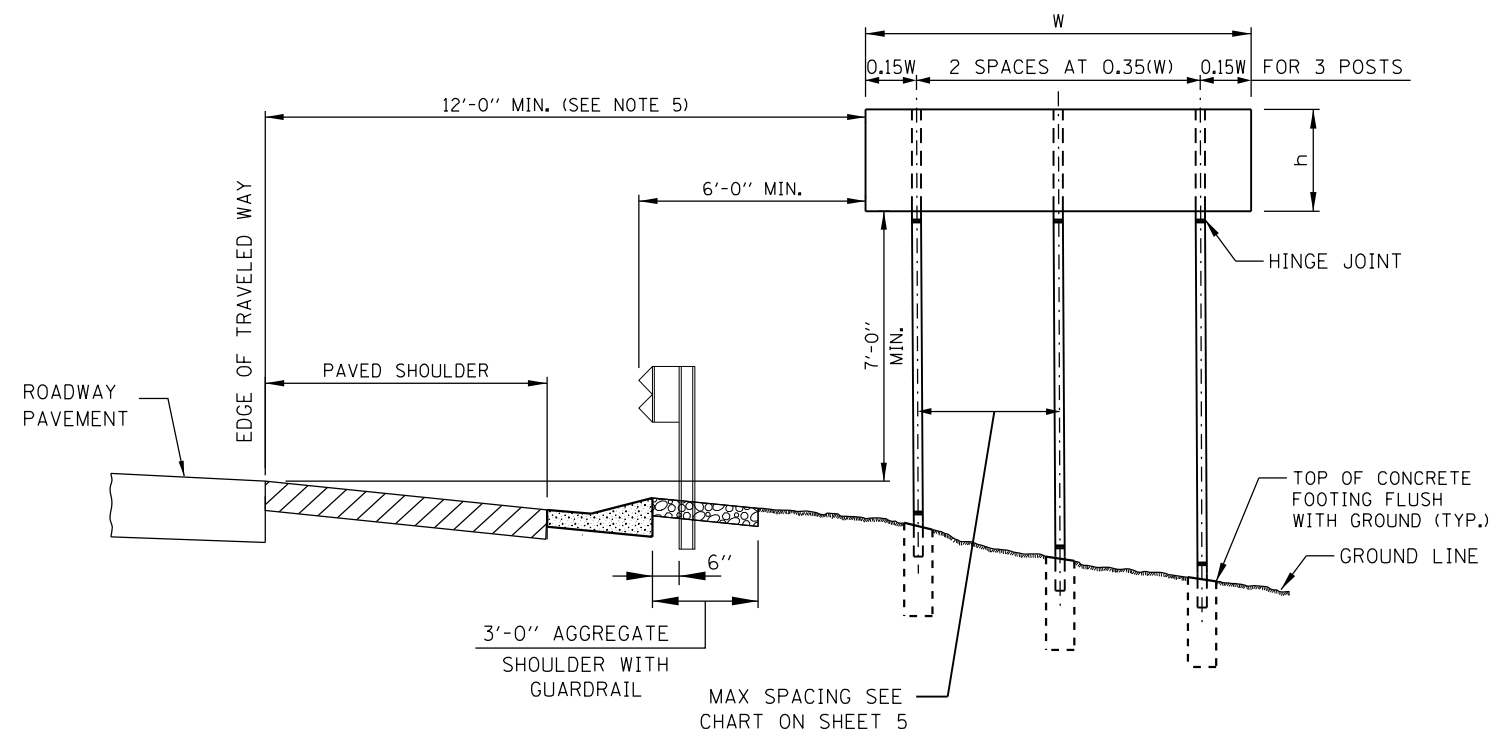
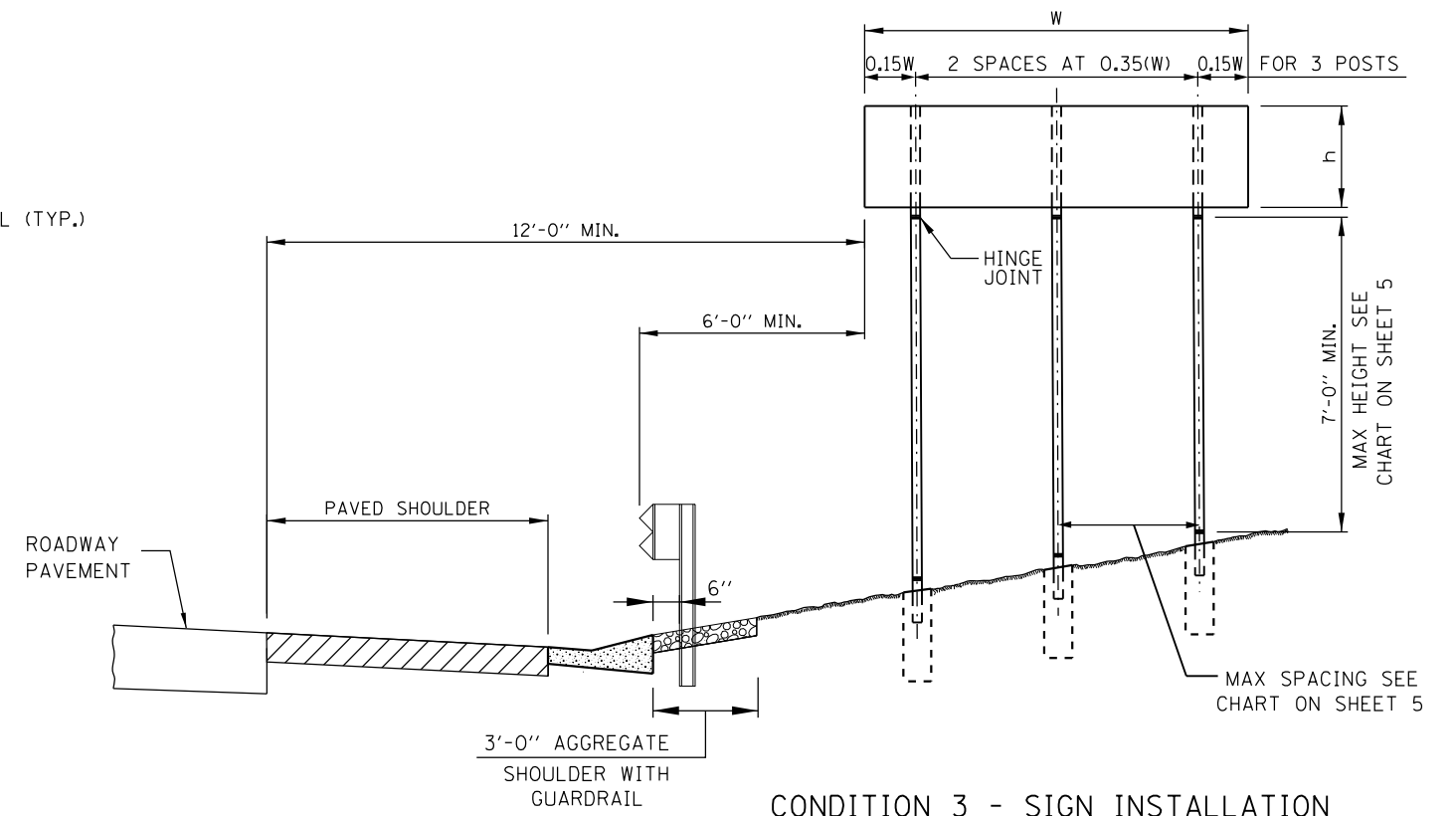
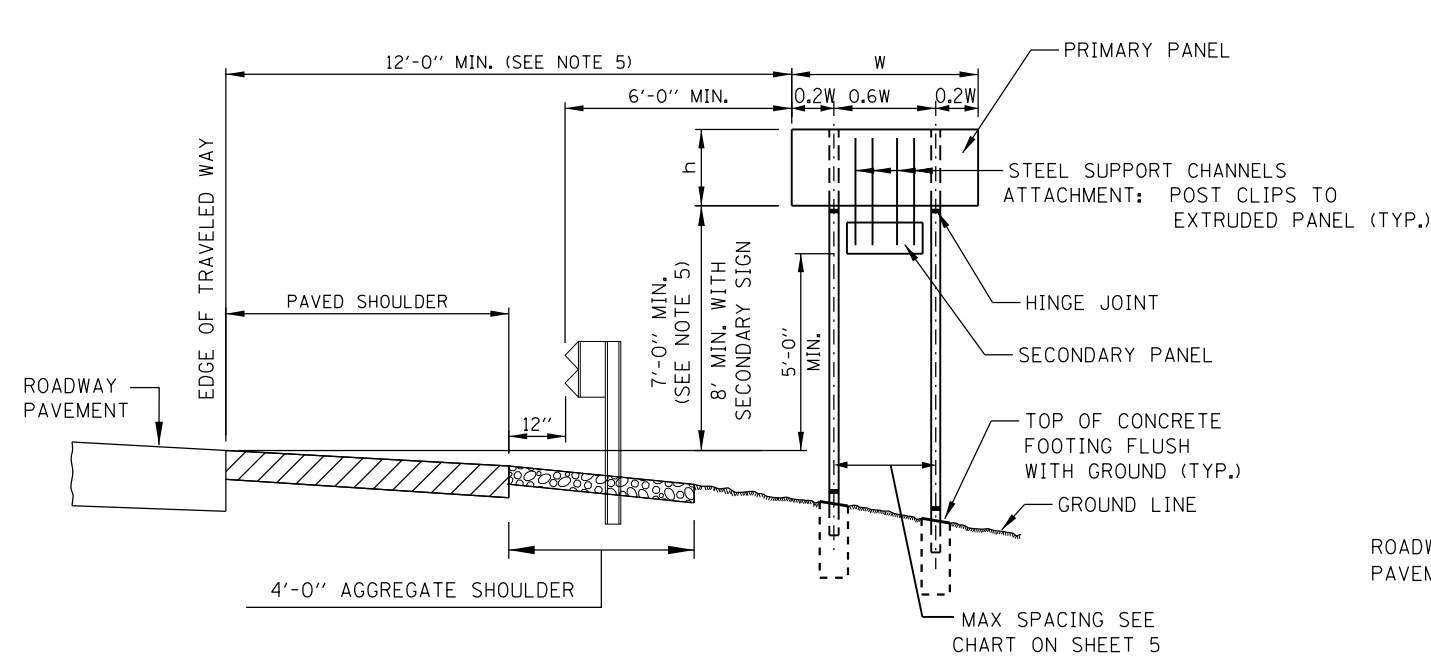
TIGHTENING SHALL BE TO SUCH A DEGREE AS TO OBTAIN THE FOLLOWING MINIMUM RESIDUAL TENSION IN EACH BOLT.

BOLT DIA.	MIN. RESIDUAL BOLT TENSION	BOLT DIA.	MIN. RESIDUAL BOLT TENSION	BOLT DIA.	MIN. RESIDUAL BOLT TENSION
½"	12,050	7⁄8"	39,250	1¼"	71,700
5⁄8"	19,200	1"	51,500		
¾"	28,400	1½"	56,450		



- NOTES:

1. SEE SIGN INSTALLATION SCHEDULE IN CONTRACT PLANS FOR DIMENSIONS.
2. THE DIMENSIONS OF ALL POSTS FOR GROUND MOUNTED SIGNS ARE BASED ON DESIGN CROSS SECTIONS. THE CONTRACTOR SHALL VERIFY REQUIRED POST LENGTHS IN THE FIELD, PRIOR TO SUBMITTING SHOP DRAWINGS AND POST FABRICATION TO MAINTAIN THE CLEARANCES SHOWN.
3. SIGN FOUNDATION ELEVATIONS TO BE BASED ON FINISHED SLOPES.
4. ANY ADDITIONAL SIGN TO BE ADDED LATER MUST BE SUPPORTED BY THE EXISTING SIGN PANEL AND NOT THE SIGN POST. MINIMUM CLEARANCES SHALL BE MAINTAINED.
5. SIGNS THAT ARE PLACED WELL OUTSIDE THE CLEAR ZONE MAY BE INSTALLED WITH A MINIMUM HEIGHT OF 5 FEET, MEASURED VERTICALLY FROM THE BOTTOM OF THE SIGN TO THE HORIZONTAL ELEVATION OF THE NEAR EDGE OF TRAVELED ROADWAY.
6. MINIMUM HEIGHT OF LOWEST POST SHALL BE 7'-0" MEASURED BETWEEN STUB PROJECTION AND HINGE JOINT.
7. FOR TWO POSTS SPACED LESS THAN 7 FEET APART, EACH POST SHALL HAVE A MASS LESS THAN 18 lb/ft.
8. WHEN THE TOTAL COMBINED WEIGHT OF THE TWO POSTS LOCATED WITHIN 7 FEET OF EACH OTHER EXCEEDS 600 lbs., THE SIGN SHALL BE PLACED WELL OUTSIDE THE CLEAR ZONE OR BE SHIELDED FROM VEHICULAR IMPACT.



NOTES:

1. SEE SIGN INSTALLATION SCHEDULE IN CONTRACT PLANS FOR DIMENSIONS.
2. THE DIMENSIONS OF ALL POSTS FOR GROUND MOUNTED SIGNS ARE BASED ON DESIGN CROSS SECTIONS. THE CONTRACTOR SHALL VERIFY REQUIRED POST LENGTHS IN THE FIELD, PRIOR TO SUBMITTING SHOP DRAWINGS AND POST FABRICATION TO MAINTAIN THE CLEARANCES SHOWN.
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5. SIGNS THAT ARE PLACED WELL OUTSIDE THE CLEAR ZONE MAY BE INSTALLED WITH A MINIMUM HEIGHT OF 5 FEET, MEASURED VERTICALLY FROM THE BOTTOM OF THE SIGN TO THE HORIZONTAL ELEVATION OF THE NEAR EDGE OF TRAVELED ROADWAY.
6. MINIMUM HEIGHT OF LOWEST POST SHALL BE 7'-0" MEASURED BETWEEN STUB PROJECTION AND HINGE JOINT.
7. FOR TWO POSTS SPACED LESS THAN 7 FEET APART, EACH POST SHALL HAVE A MASS LESS THAN 18 lb/ft.
8. WHEN THE TOTAL COMBINED WEIGHT OF THE TWO POSTS LOCATED WITHIN 7 FEET OF EACH OTHER EXCEEDS 600 lbs., THE SIGN SHALL BE PLACED WELL OUTSIDE THE CLEAR ZONE OR BE SHIELDED FROM VEHICULAR IMPACT.

SHEET 4 OF 5



BREAKAWAY SIGN SUPPORT DETAILS

STANDARD F9-07

APPROVED BY:

DATE: _____

APPROVED BY:
Manar Nashif
CHIEF ENGINEERING OFFICER

03/01/2023

CONDITION 2 - SIGN INSTALLATION

SHIELDED SLOPE

POST SIZE W6x15	SIGN DEPTH						
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"
CLEAR HEIGHT	POST MAX SPACING						
6'-0"	11'-6"	9'-0"	7'-0"	6'-0"	5'-0"	4'-0"	3'-6"
8'-0"	8'-0"	6'-6"	5'-6"	4'-6"	3'-6"	3'-0"	-
10'-0"	6'-0"	5'-0"	4'-0"	3'-6"	3'-0"	-	-
12'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-
14'-0"	3'-6"	3'-0"	-	-	-	-	-
16'-0"	3'-0"	-	-	-	-	-	-

POST SIZE W6x9	SIGN DEPTH		
	4'-0"	5'-0"	6'-0"
CLEAR HEIGHT	POST MAX SPACING		
6'-0"	5'-6"	4'-0"	3'-0"
8'-0"	4'-0"	3'-0"	-
10'-0"	3'-0"	-	-
12'-0"	-	-	-

POST SIZE W14x30	SIGN DEPTH															
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"	11'-0"	12'-0"	13'-0"	14'-0"	15'-0"	16'-0"	17'-0"	18'-0"	19'-0"
CLEAR HEIGHT	POST MAX SPACING															
6'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-6"	10'-0"	8'-0"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"
8'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-0"	9'-6"	8'-0"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-
10'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	10'-6"	9'-0"	7'-6"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-
12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	10'-0"	8'-6"	7'-6"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-
14'-0"	12'-0"	12'-0"	11'-0"	9'-6"	8'-6"	7'-6"	6'-6"	5'-6"	5'-0"	4'-0"	3'-6"	3'-0"	-	-	-	-
16'-0"	12'-0"	11'-0"	9'-6"	8'-0"	7'-0"	6'-0"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-
18'-0"	10'-6"	9'-0"	8'-0"	7'-0"	6'-0"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-
20'-0"	8'-6"	7'-6"	6'-6"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-
22'-0"	7'-6"	6'-6"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-
24'-0"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-	-	-
26'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-	-	-	-
28'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-	-	-	-	-
30'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-	-	-	-	-	-

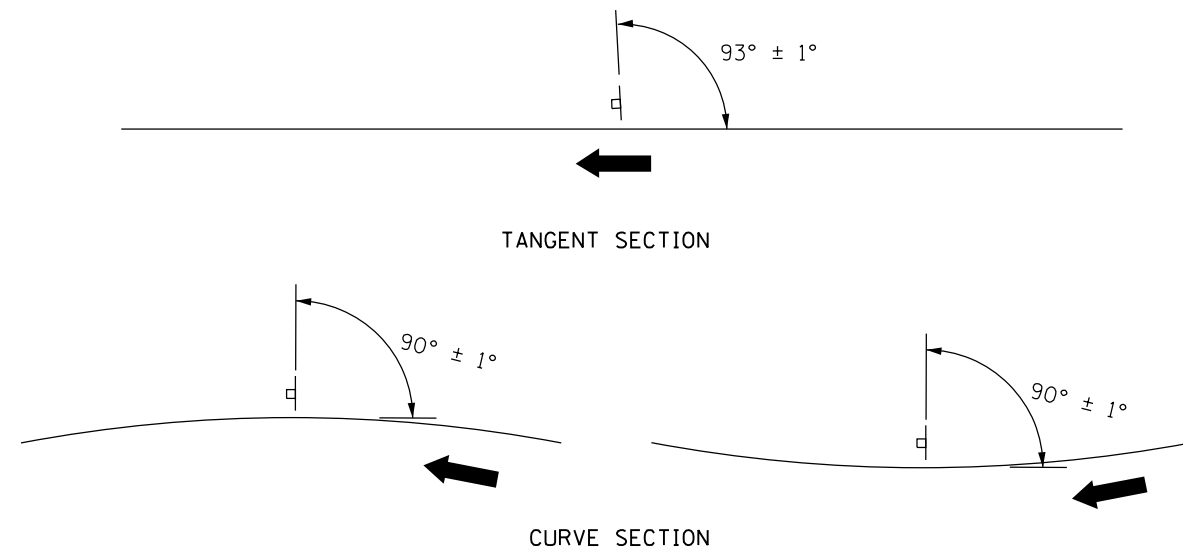
POST SIZE W14x38	SIGN DEPTH																				
	4'-0''	5'-0''	6'-0''	7'-0''	8'-0''	9'-0''	10'-0''	11'-0''	12'-0''	13'-0''	14'-0''	15'-0''	16'-0''	17'-0''	18'-0''	19'-0''	20'-0''	21'-0''	22'-0''	23'-0''	24'-0''
CLEAR HEIGHT	POST MAX SPACING																				
6'-0''	-	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	10'-6''	9'-0''	7'-6''	6'-6''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-
8'-0''	-	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	11'-6''	10'-0''	8'-6''	7'-6''	6'-6''	5'-6''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-
10'-0''	-	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	11'-0''	9'-6''	8'-6''	7'-6''	6'-6''	5'-6''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-
12'-0''	-	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	10'-6''	9'-0''	8'-0''	7'-0''	6'-0''	5'-6''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-
14'-0''	-	12'-0''	12'-0''	12'-0''	11'-6''	10'-0''	9'-0''	8'-0''	7'-0''	6'-0''	5'-6''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-	-
16'-0''	-	12'-0''	12'-0''	11'-0''	9'-6''	8'-6''	7'-6''	6'-6''	6'-0''	5'-6''	4'-6''	4'-0''	3'-6''	-	-	-	-	-	-	-	-
18'-0''	-	12'-0''	10'-6''	9'-6''	8'-6''	7'-6''	6'-6''	6'-0''	5'-0''	4'-6''	4'-0''	3'-6''	-	-	-	-	-	-	-	-	-
20'-0''	-	10'-6''	9'-0''	8'-0''	7'-0''	6'-6''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-	-	-	-	-
22'-0''	-	9'-0''	8'-0''	7'-0''	6'-6''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-
24'-0''	-	7'-6''	7'-0''	6'-0''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-
26'-0''	-	6'-6''	6'-0''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-	-
28'-0''	-	6'-0''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-	-	-
30'-0''	-	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-	-	-	-

POST SIZE W16x45	SIGN DEPTH																				
	4'-0''	5'-0''	6'-0''	7'-0''	8'-0''	9'-0''	10'-0''	11'-0''	12'-0''	13'-0''	14'-0''	15'-0''	16'-0''	17'-0''	18'-0''	19'-0''	20'-0''	21'-0''	22'-0''	23'-0''	24'-0''
CLEAR HEIGHT	POST MAX SPACING																				
6'-0''	-	-	-	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	11'-0''	10'-0''	9'-0''	7'-6''	6'-6''	6'-0''	5'-0''	4'-6''	4'-0''	3'-6''
8'-0''	-	-	-	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	11'-6''	10'-0''	8'-6''	7'-6''	6'-6''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''
10'-0''	-	-	-	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	11'-0''	10'-0''	8'-6''	7'-6''	6'-6''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-
12'-0''	-	-	-	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	11'-0''	9'-6''	8'-6''	7'-6''	6'-6''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-
14'-0''	-	-	-	12'-0''	12'-0''	12'-0''	12'-0''	10'-6''	9'-0''	8'-0''	7'-0''	6'-6''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-
16'-0''	-	-	-	12'-0''	12'-0''	11'-6''	10'-0''	9'-0''	8'-0''	7'-0''	6'-6''	5'-6''	5'-0''	4'-0''	4'-0''	3'-6''	3'-0''	-	-	-	-
18'-0''	-	-	-	12'-0''	11'-0''	10'-0''	9'-0''	8'-0''	7'-0''	6'-0''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-
20'-0''	-	-	-	10'-6''	9'-6''	8'-6''	7'-6''	7'-0''	6'-0''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-	-
22'-0''	-	-	-	9'-0''	8'-6''	7'-6''	6'-6''	6'-0''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-	-	-
24'-0''	-	-	-	8'-0''	7'-6''	6'-6''	6'-0''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-	-	-	-
26'-0''	-	-	-	7'-0''	6'-6''	6'-0''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-
28'-0''	-	-	-	6'-6''	6'-0''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-
30'-0''	-	-	-	5'-6''	5'-0''	4'-6''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-

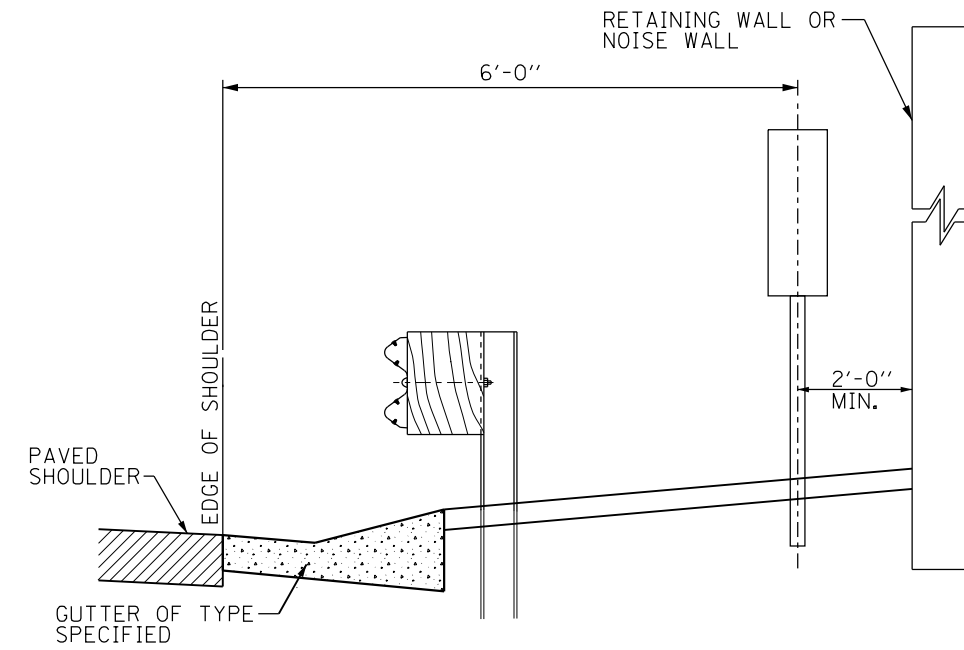
POST SIZE W12x26	SIGN DEPTH															
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CLEAR HEIGHT	POST MAX SPACING															
6'-0''	-	-	-	-	-	12'-0''	-	-	8'-0''	6'-6''	5'-6''	4'-6''	4'-0''	3'-0''	3'-0''	
8'-0''	-	-	-	-	-	10'-6''	-	-	6'-6''	5'-6''	4'-6''	4'-0''	3'-0''	-	-	
10'-0''	-	-	-	-	-	8'-6''	-	-	5'-6''	4'-6''	4'-0''	3'-0''	-	-	-	
12'-0''	-	-	-	-	-	7'-0''	-	-	4'-6''	4'-0''	3'-0''	-	-	-	-	
14'-0''	-	-	-	-	-	6'-0''	-	-	4'-0''	3'-0''	-	-	-	-	-	
16'-0''	-	-	-	-	-	5'-0''	-	-	3'-6''	3'-0''	-	-	-	-	-	
18'-0''	-	-	-	-	-	4'-0''	-	-	3'-0''	-	-	-	-	-	-	
20'-0''	-	-	-	-	-	3'-6''	-	-	-	-	-	-	-	-	-	
22'-0''	-	-	-	-	-	3'-0''	-	-	-	-	-	-	-	-	-	
24'-0''	-	-	-	-	-	3'-0''	-	-	-	-	-	-	-	-	-	

POST SIZE W10x26	SIGN DEPTH														
	4'-0''	5'-0''	6'-0''	7'-0''	8'-0''	9'-0''	10'-0''	11'-0''	12'-0''	13'-0''	14'-0''	15'-0''	16'-0''	17'-0''	
CLEAR HEIGHT	POST MAX SPACING														
6'-0''	12'-0''	12'-0''	12'-0''	12'-0''	12'-0''	11'-6''	9'-6''	8'-0''	7'-0''	6'-0''	5'-0''	4'-0''	3'-6''	3'-0''	
8'-0''	12'-0''	12'-0''	12'-0''	12'-0''	10'-6''	9'-0''	7'-6''	6'-6''	5'-6''	5'-0''	4'-0''	3'-6''	3'-0''	-	
10'-0''	12'-0''	12'-0''	12'-0''	10'-0''	8'-6''	7'-6''	6'-0''	5'-6''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	
12'-0''	12'-0''	11'-6''	9'-6''	8'-0''	7'-0''	6'-0''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	
14'-0''	11'-0''	9'-0''	8'-0''	7'-0''	6'-0''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	
16'-0''	9'-0''	7'-6''	6'-6''	5'-6''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-	
18'-0''	7'-6''	6'-6''	5'-6''	5'-0''	4'-0''	3'-6''	3'-6''	3'-0''	-	-	-	-	-	-	
20'-0''	6'-6''	5'-6''	5'-0''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	
22'-0''	5'-6''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	
24'-0''	4'-6''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	
26'-0''	4'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-	
28'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-	-	
30'-0''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-	-	-	

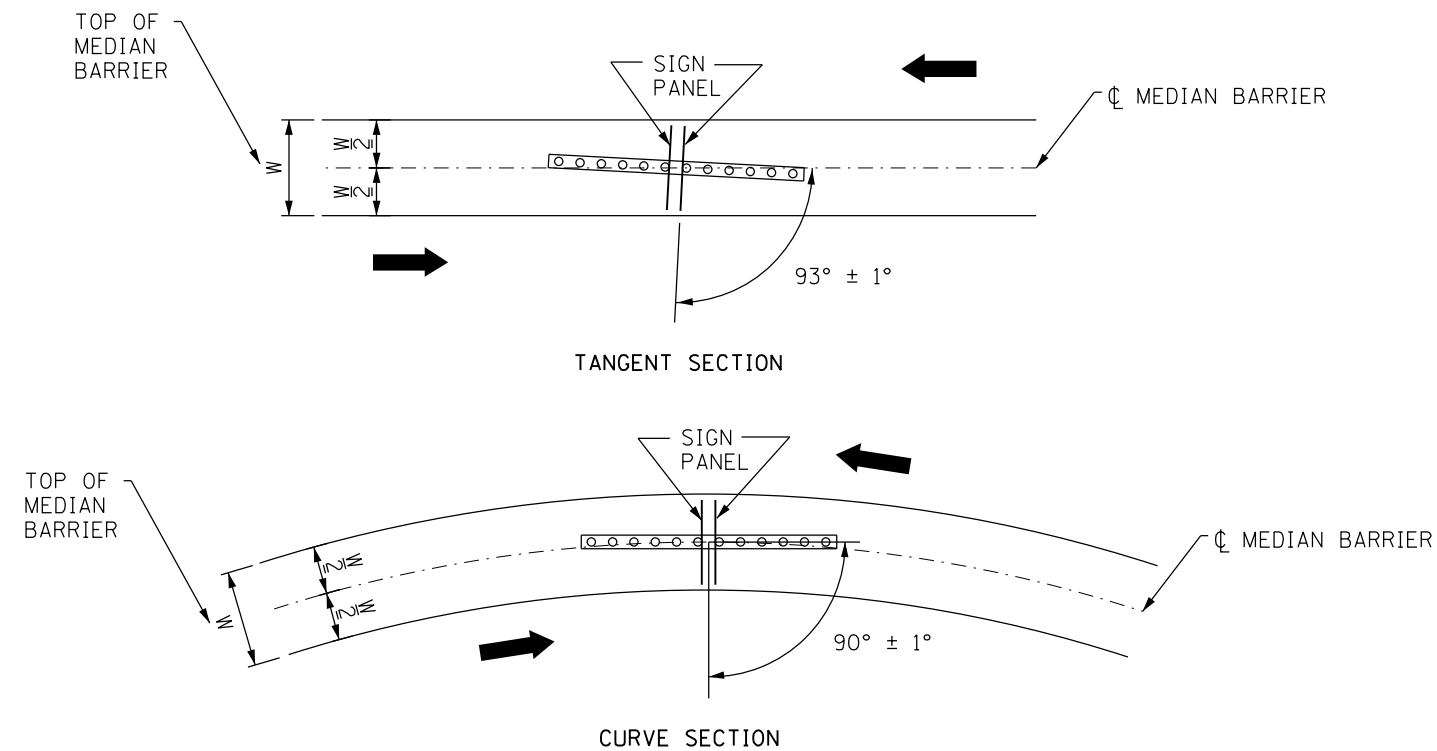
POST SIZE W10x22	SIGN DEPTH													
	4'-0''	5'-0''	6'-0''	7'-0''	8'-0''	9'-0''	10'-0''	11'-0''	12'-0''	13'-0''	14'-0''	15'-0''		
CLEAR HEIGHT	POST MAX SPACING													
6'-0''	12'-0''	12'-0''	12'-0''	12'-0''	10'-6''	9'-0''	7'-6''	6'-0''	5'-0''	4'-0''	3'-6''	3'-0''		
8'-0''	12'-0''	12'-0''	11'-0''	10'-0''	8'-6''	7'-0''	6'-0''	5'-0''	4'-0''	3'-6''	3'-0''	-		
10'-0''	12'-0''	11'-6''	9'-6''	8'-0''	6'-6''	5'-6''	5'-0''	4'-0''	3'-6''	3'-0''	-	-		
12'-0''	11'-0''	9'-0''	7'-6''	6'-6''	5'-6''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-		
14'-0''	9'-0''	7'-6''	6'-6''	5'-6''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-		
16'-0''	7'-0''	6'-0''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-		
18'-0''	6'-0''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-	-		
20'-0''	5'-0''	4'-6''	4'-0''	3'-6''	3'-0''	-	-	-	-	-	-	-		
22'-0''	4'-6''	3'-6''	3'-6''	3'-0''	-	-	-	-	-	-	-	-		
24'-0''	3'-6''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-		
26'-0''	3'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-		
28'-0''	3'-0''	-	-	-	-	-	-	-	-	-	-	-		



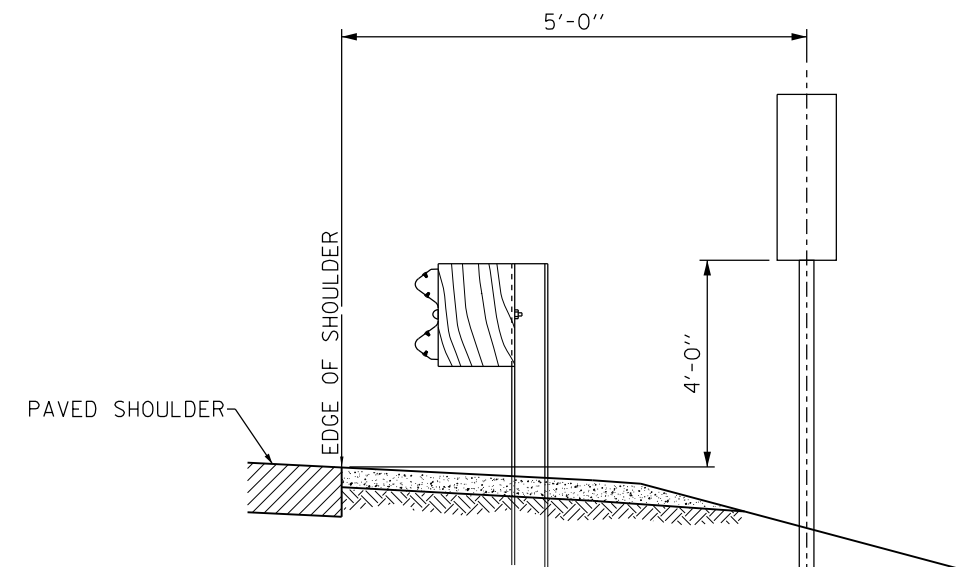
GROUND MOUNT SIGN POSITIONING
NOT TO SCALE



SECTION WITH GUTTER
NOT TO SCALE



MEDIAN BARRIER SIGN POSITIONING
NOT TO SCALE



SECTION WITHOUT GUTTER
NOT TO SCALE

LEGEND:

← DIRECTION OF TRAFFIC

SHEET 1 OF 2

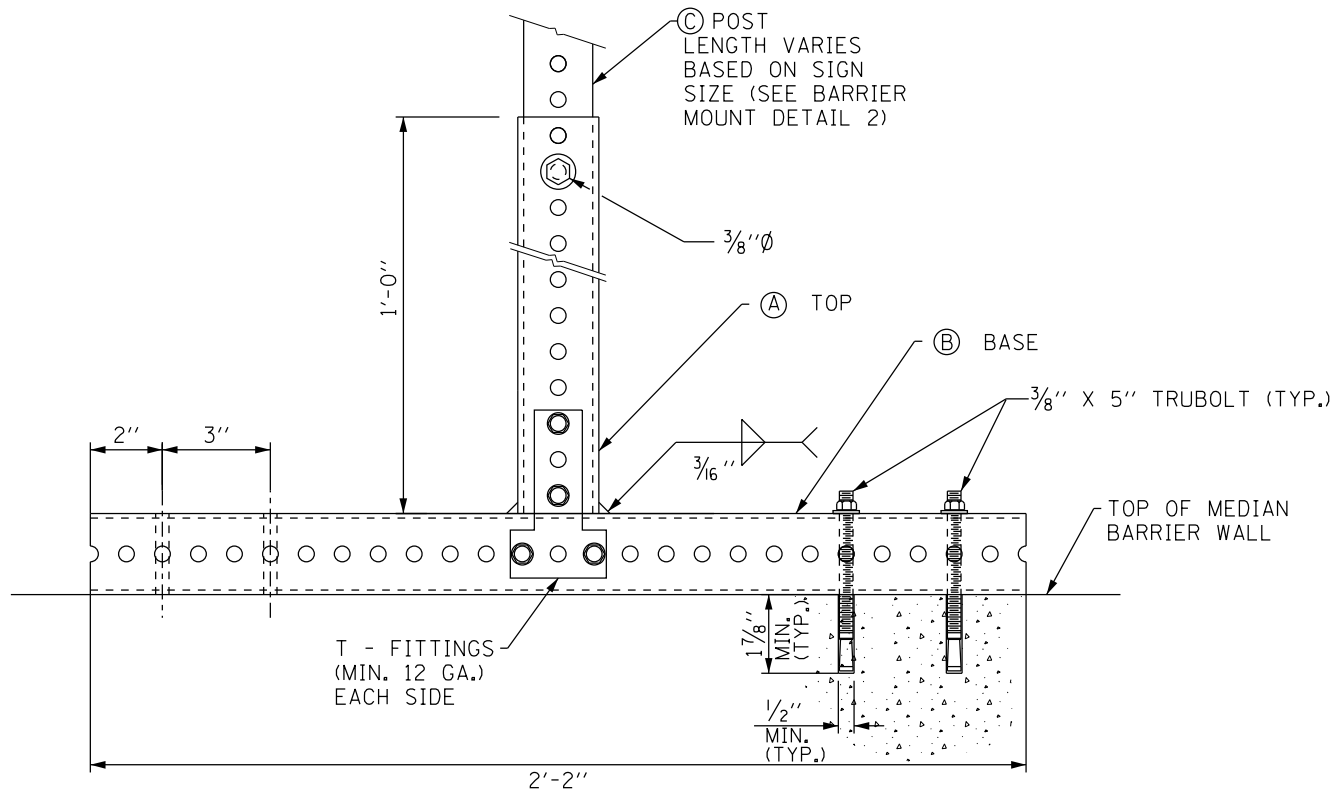


MILEPOST MARKER

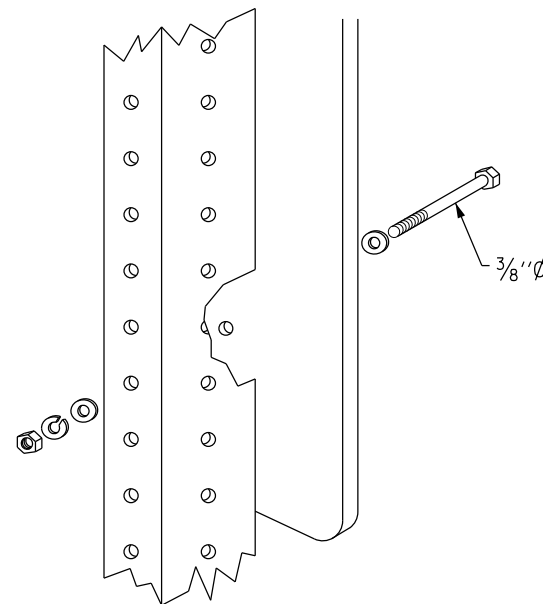
STANDARD F11-06

DATE	REVISIONS
2-13-2020	REVISED BARRIER MOUNT DETAIL AND GENERAL NOTES, ADDED MILEPOST HEIGHT FROM EDGE OF SHOULDER.
3-01-2019	REMOVED "LIGHT POLE/SIGN STRUCTURE MOUNT DETAIL."
3-31-2016	REVISED BOLT NOTE.

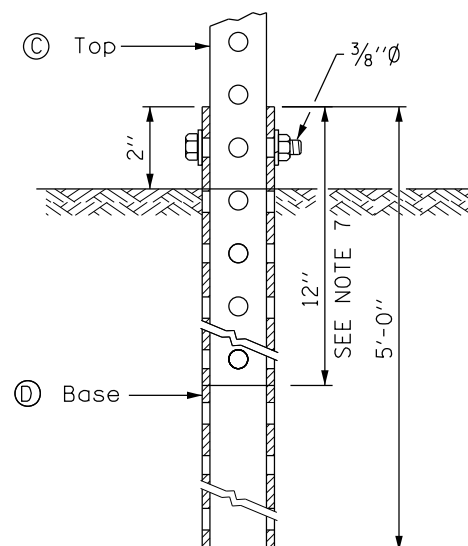
APPROVED BY: *Paul Kovacs* DATE: 04/06/2009
CHIEF ENGINEERING OFFICER



BARRIER MOUNT DETAIL
NOT TO SCALE

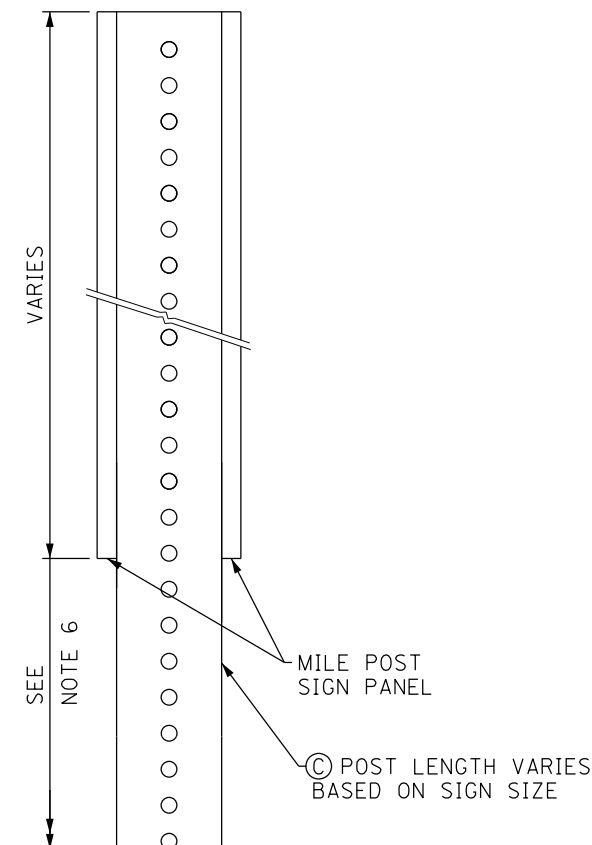


TELESCOPING STEEL POSTS
NOT TO SCALE

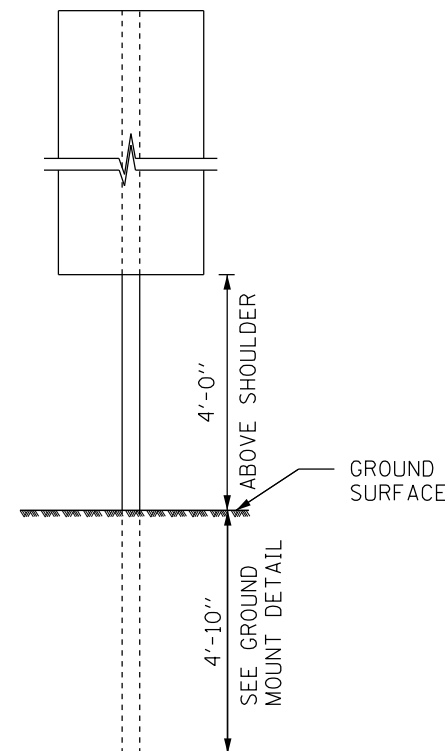


GROUND MOUNT DETAIL
NOT TO SCALE

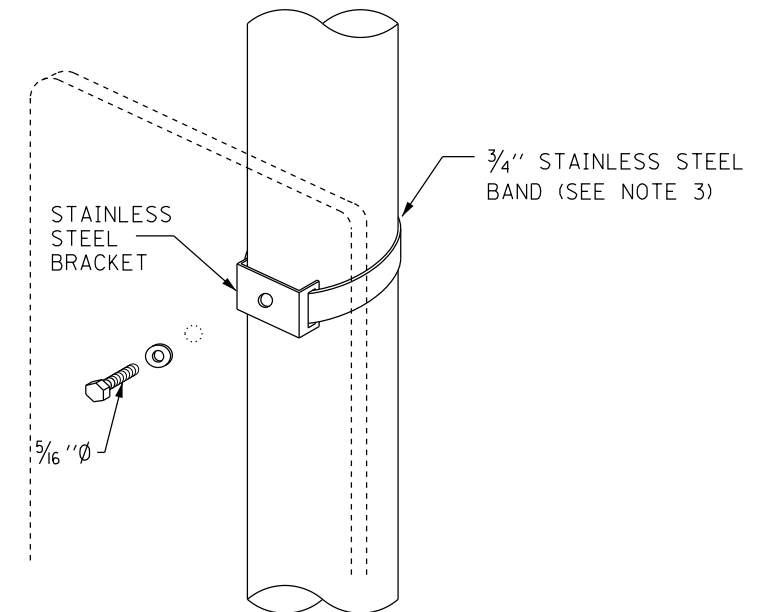
(A)	2 1/4" x 2 1/4" x 1'-0" (12 GA.)
(B)	2 1/4" x 2 1/4" x 2'-2" (12 GA.)
(C)	2" x 2" x VARIES (12 GA.)
(D)	2 1/4" x 2 1/4" x 5'-0" (12 GA.)



BARRIER MOUNT DETAIL 2
NOT TO SCALE



ONE POST INSTALLATION
NOT TO SCALE



LIGHT POLE/SIGN STRUCTURE MOUNT DETAIL
NOT TO SCALE

GENERAL NOTES:

1. ALL ANCHOR BOLTS FOR MEDIAN BARRIER MOUNT DETAIL SHALL BE 3/8" DIA. RED HEAD "TRUBOLT" OR APPROVED EQUAL.
2. ALL DIMENSIONS ARE IN INCHES UNLESS SHOWN OTHERWISE.
3. FOLLOWING ARE THE STEPS FOR FASTENING THE MILEPOST MARKER SIGN PANEL. ALL MOUNTING DETAILS SHOWN ON THIS SHEET APPLY:
 - a. CENTER ALL FASTENERS ON THE SIGN PANEL.
 - b. START AND FINISH THE FASTENER SPACING USING A MINIMUM OF 3" TO A MAXIMUM OF 6" FROM THE TOP AND BOTTOM EDGE OF THE SIGN PANEL.
 - c. THE DISTANCE BETWEEN SUCCESSIVE FASTENERS SHALL NOT EXCEED 2'-0".
4. CENTER THE 5/16" DIA. BOLT IN THE MIDDLE OF THE SIGN.
5. USE THE SAME ATTACHMENT FOR BACK TO BACK MILEPOST MARKER SIGN.
6. DISTANCE FROM THE GROUND TO THE BOTTOM OF THE MILEPOST MARKER SIGN SHALL BE A MINIMUM OF 4'-0" REGARDLESS OF BARRIER TYPE.
7. THE TOP SECTION SHALL BE TELESKOPEDED INTO THE BASE SECTION 12 INCHES AND FASTENED TOGETHER.
8. FOR ATTACHMENT TO BRIDGE PARAPET USE BARRIER WALL MOUNT DETAIL. ONLY ONE PANEL REQUIRED WHEN ATTACHED TO PARAPET ALONG OUTSIDE SHOULDER.
9. BASE AND POST ASSEMBLY SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111 OR AS SPECIFIED IN THE SPECIAL PROVISION.

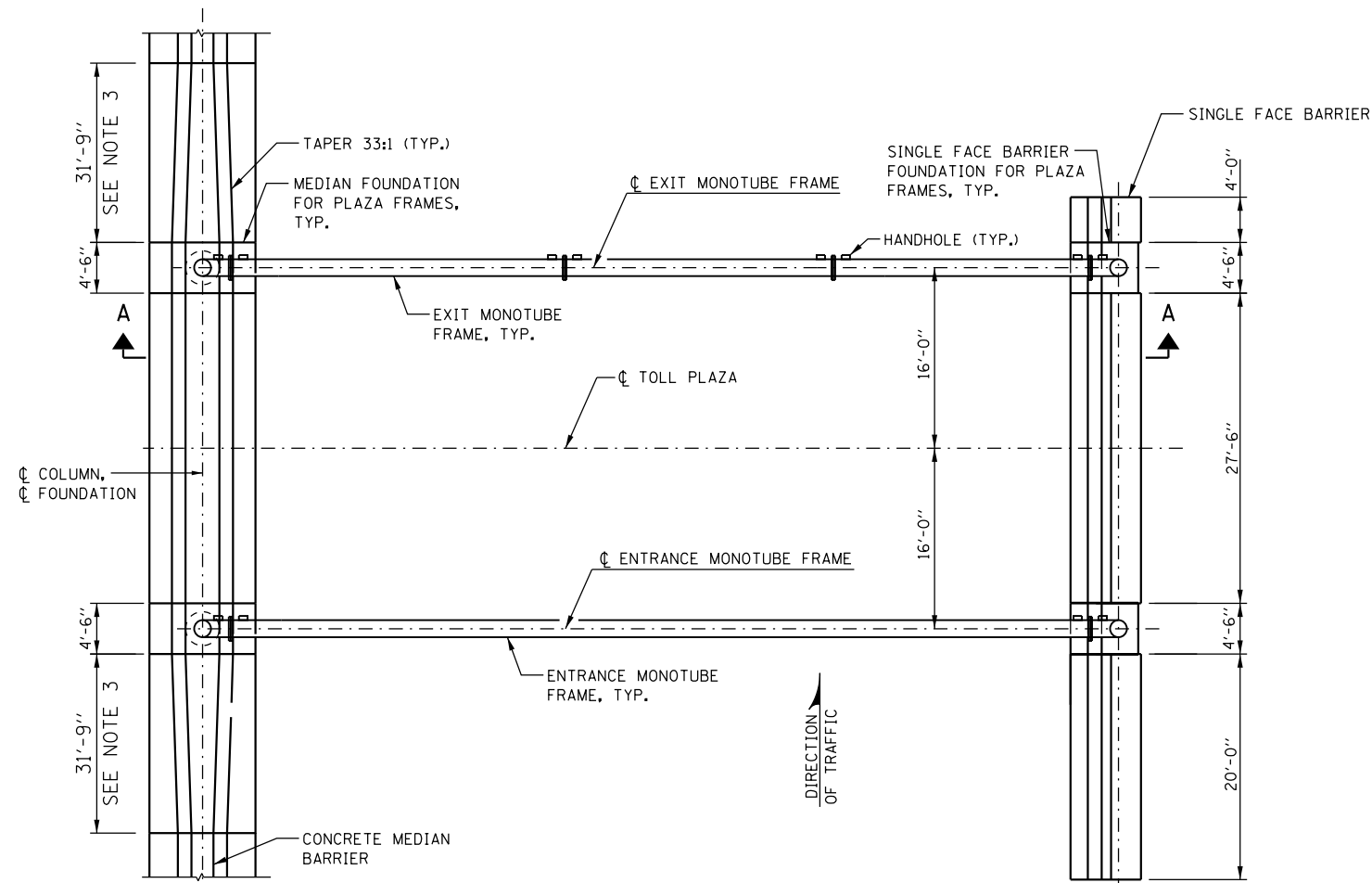
SHEET 2 OF 2



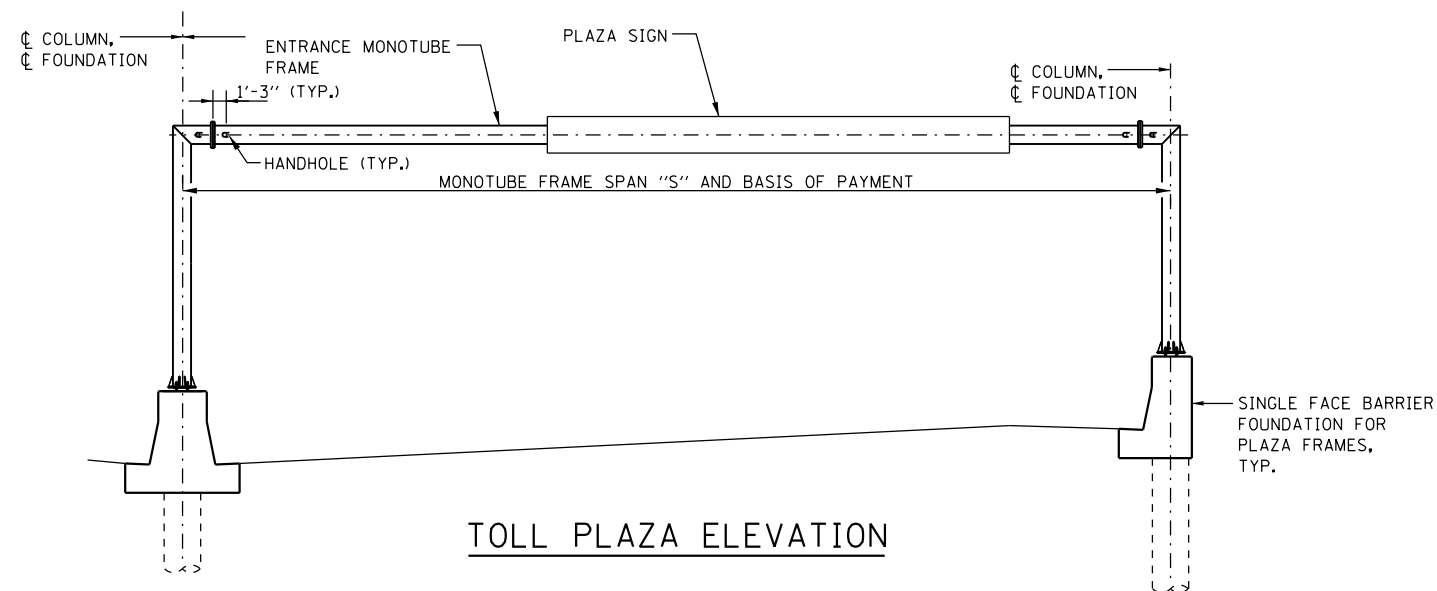
MILEPOST MARKER

STANDARD F11-06

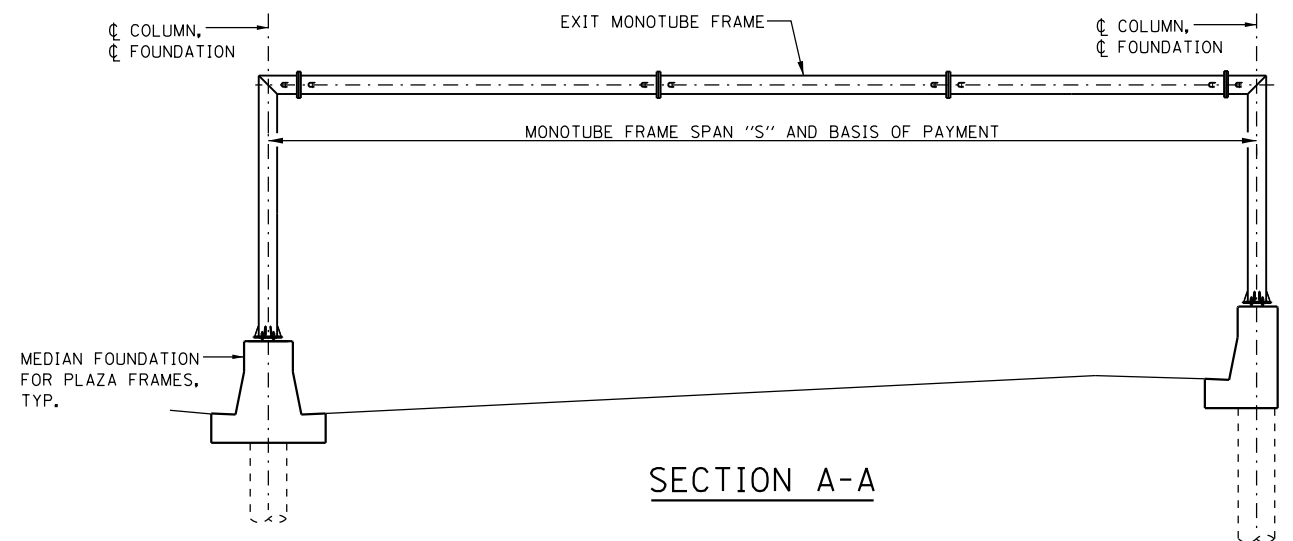
APPROVED BY: *Paul Kovacs* DATE: 04/06/2009
CHIEF ENGINEERING OFFICER



TOLL PLAZA PLAN



TOLL PLAZA ELEVATION



SECTION A-A

NOTES:

1. SEE PLANS FOR SIGN SIZE AND LOCATION.
2. MAXIMUM PLAZA SIGN AREA IS 108 SQ. FT.
MAXIMUM PLAZA SIGN LENGTH IS 36 FT.
3. TAPER BARRIER WIDTH AND HEIGHT FULL LENGTH.

SHEET 1 OF 8



DATE	REVISIONS
3-01-2023	CHANGE HORZ. PIPE TO 4XX-STRONG, REVISED MED. BARRIER TAPER WIDTH TO 33:1 & ADD NOTE TO TRANSITION MED. BARRIER HEIGHT 31'-9" LENGTH.

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

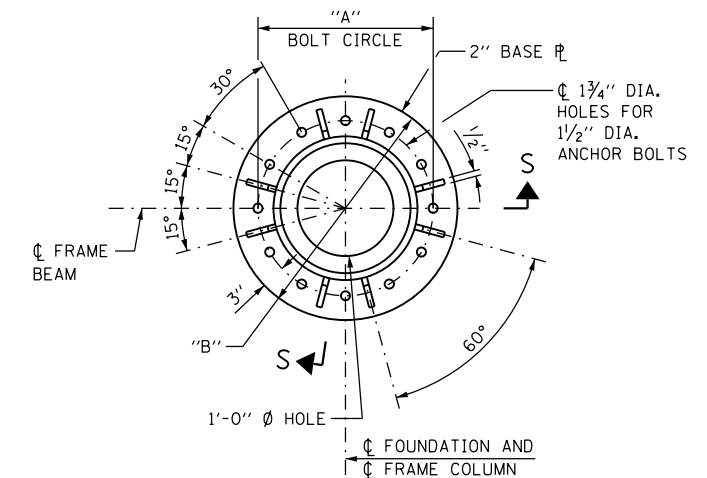
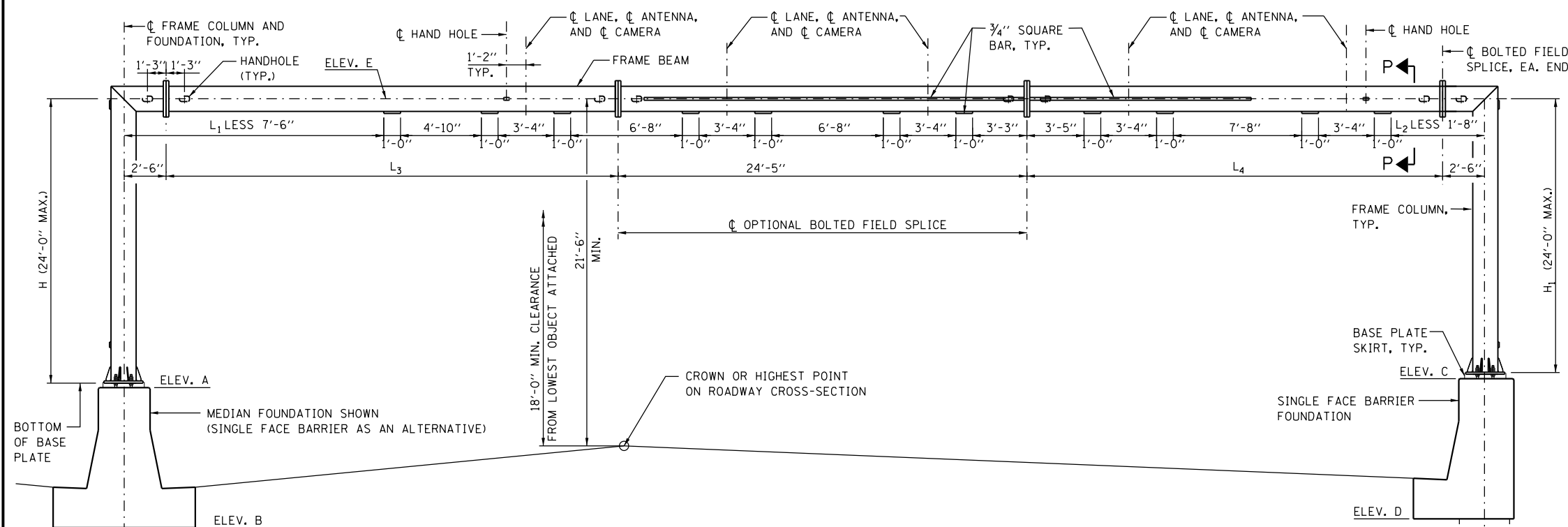
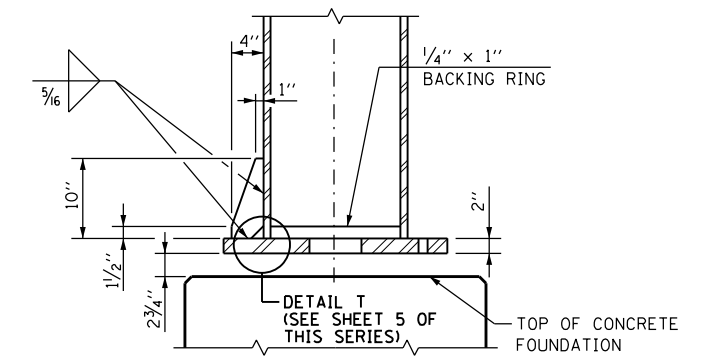
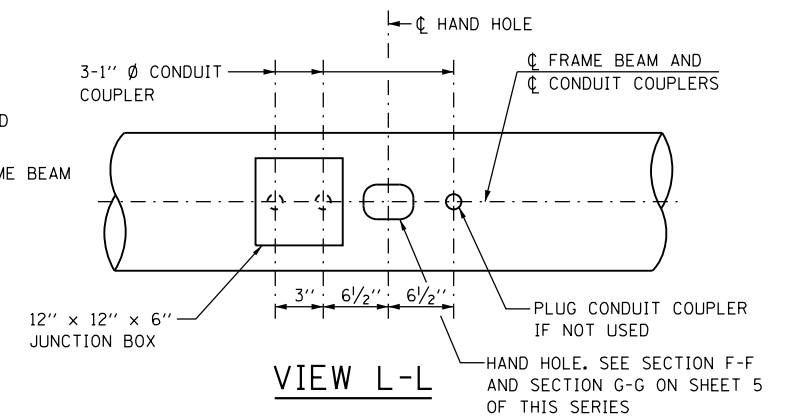
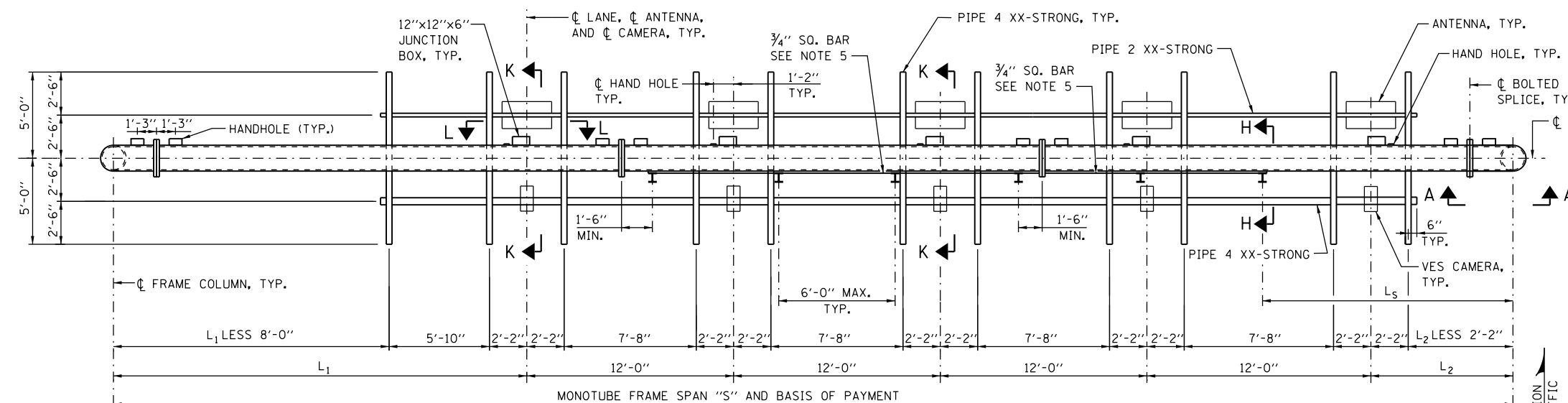
STANDARD F13-08

APPROVED BY:

Mamun Nashif
CHIEF ENGINEERING OFFICER

DATE:

03/01/2023



NOTES:

1. FOUNDATIONS FOR PLAZA FRAMES ARE SHOWN ON SHEETS 6 AND 7 OF THIS SERIES.
2. FOR SECTIONS A-A, H-H, K-K, BASE PLATE SKIRT AND HAND HOLE DETAILS, SEE SHEET 5 OF THIS SERIES.
3. FOR SECTION P-P SEE SHEET 4 OF THIS SERIES.
4. PROVIDE CAMBER AT MIDSPAN OF STRUCTURE.
5. DISCONTINUE $\frac{3}{4}$ " SQUARE BAR TO ALLOW $\frac{1}{2}$ " \emptyset U-BOLT INSTALLATION.
6. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURES ENTRANCE/EXIT MONOTUBE TYPE (STEEL) MAINLINE SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

MONOTUBE FRAME TABLE

TYPE	SPAN "S"	FRAME COLUMN	FRAME BEAM	CAMBER	"A"	"B"
I	≤ 70'	HSS 16x0.500	HSS 16x0.500	2¾"	1'-8"	2'-2"
II	71'-80'	HSS 18x0.500	HSS 18x0.500	4"	1'-10"	2'-4"
III	81'-90'	HSS 18x0.500	HSS 18x0.500	4½"	1'-10"	2'-4"

APPROVED BY:

DATE: _____

Mamur Nashif
CHIEF ENGINEERING OFFICER

03/01/2023

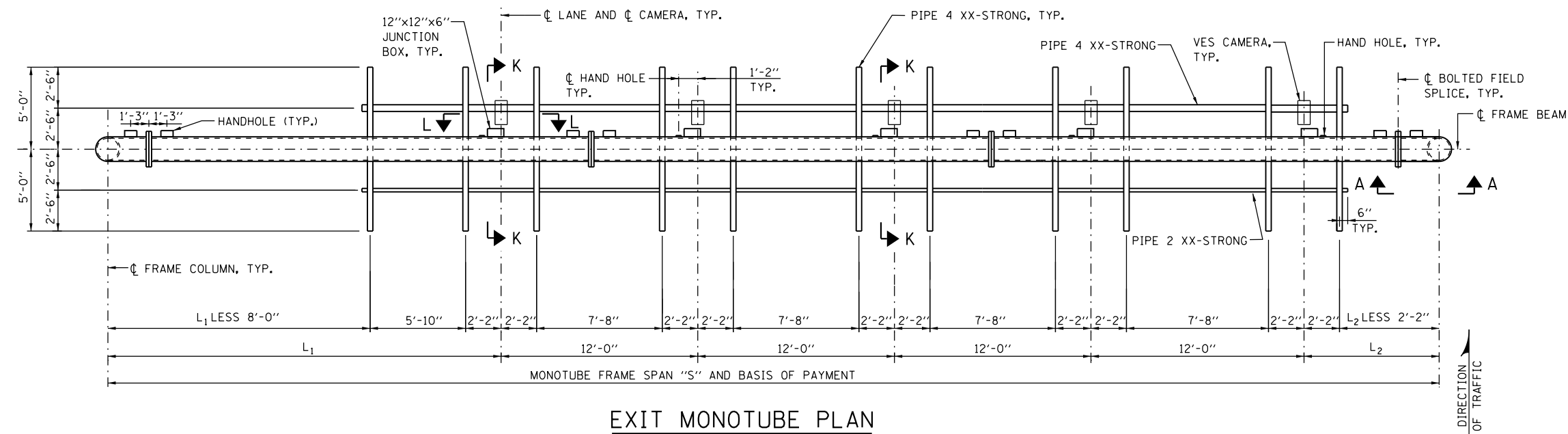
CHIEF ENGINEERING OFFICE

SHEET 2 OF 8

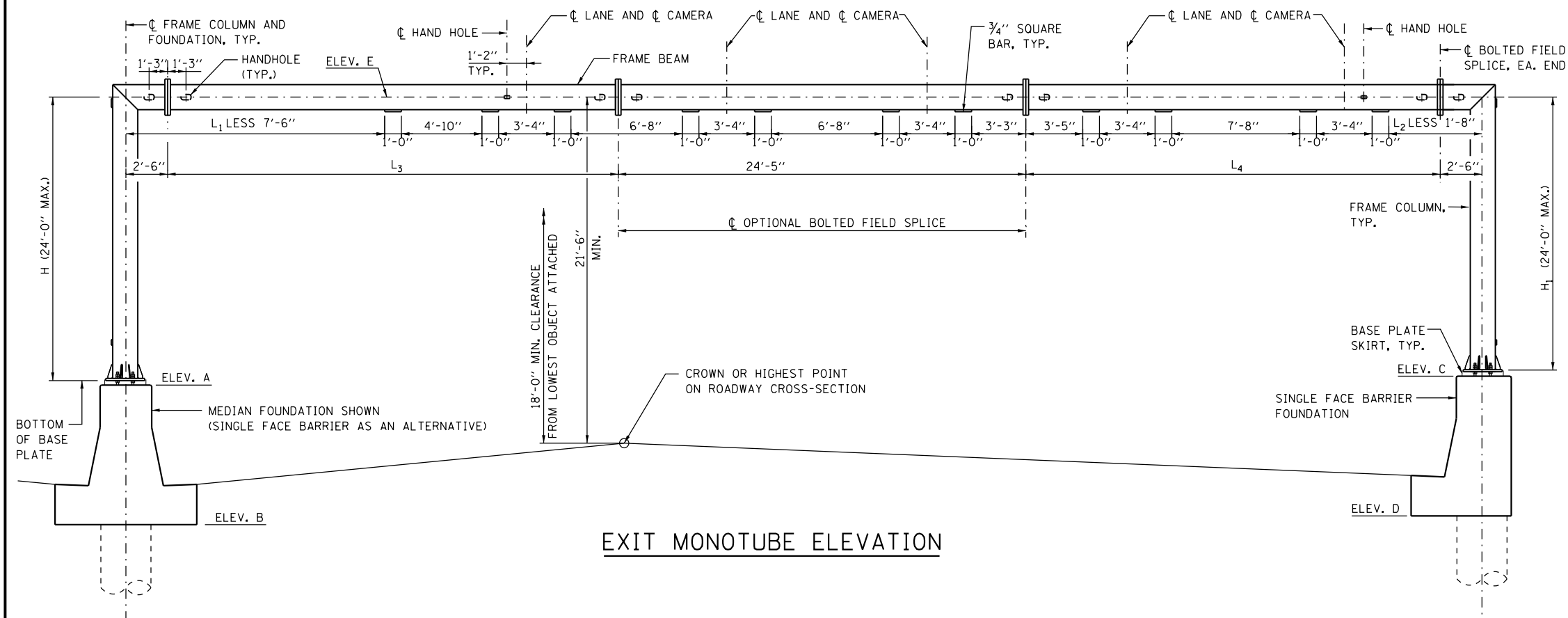


OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

STANDARD F13-08



EXIT MONOTUBE PLAN



EXIT MONOTUBE ELEVATION

NOTES:

1. SEE SHEET 2 OF THIS SERIES FOR MONOTUBE FRAME TABLE, VIEW L-L, BASE PLATE DETAIL, AND ADDITIONAL NOTES.
2. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURES EXIT MONOTUBE TYPE (STEEL) SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

GENERAL NOTES:

- 1. SEE THE ILLINOIS TOLLWAY STRUCTURE DESIGN MANUAL FOR MINIMUM VERTICAL CLEARANCE.
- 2. AFTER ADJUSTMENTS TO LEVEL FRAME BEAM AND ENSURE ADEQUATE VERTICAL CLEARANCE, TIGHTEN ALL TOP AND LEVELING NUTS AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. THEN PLACE STAINLESS STEEL MESH AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.
- 3. REINFORCEMENT BARS DESIGNATED “(E)” SHALL BE EPOXY COATED.

STRUCTURAL STEEL:

- 1. MATERIAL FOR THE HSS MONOTUBE FRAME SHALL CONFORM TO THE REQUIREMENT OF ASTM A500 GRADE B OR GRADE C. OTHER STRUCTURAL STEEL SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36, UNLESS NOTED OTHERWISE.
- 2. PIPES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A53 GRADE B.
- 3. ANCHOR BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM F1554 (AASHTO M314) GRADE 55, WITH A MINIMUM TENSILE STRENGTH OF 75,000 PSI. INSTALLATION AND INSPECTION OF ANCHOR BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION “INTELLIGENT TRANSPORTATION SYSTEMS GANTRY FRAME “STEEL”. ANCHORS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 (AASHTO M232). SEE SHEET 6 OF THIS SERIES FOR GALVANIZED LENGTH.
- 4. U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS I, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).
- 5. BOLTS (EXCLUDING ANCHOR BOLTS AND U-BOLTS) SHALL BE HIGH STRENGTH AND SHALL CONFORM TO THE REQUIREMENTS OF ASTM A325 (AASHTO M164). THEY SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 (AASHTO M232).
- 6. NUTS SHALL CONFORM TO ASTM A563 GRADE DH AND GALVANIZED ACCORDING TO ASTM A153 (AASHTO M232).
- 7. HARDENED STEEL WASHERS SHALL CONFORM TO ASTM F436 AND GALVANIZED ACCORDING TO ASTM A153 (AASHTO M232).
- 8. HSS FOR MONOTUBE FRAME, PIPES, STRUCTURAL STEEL SHAPES AND PLATES SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A123 AFTER FABRICATION.
- 8. THE MONOTUBE FRAME BEAM, COLUMNS, BASE PLATE MATERIAL, AND SPLICES ARE CONSIDERED TENSION MEMBERS AND SHALL CONFORM TO THE IMPACT TESTING REQUIREMENT, ZONE 2.
- 10. WELDING SHALL BE PERFORMED BY CERTIFIED WELDERS USING E70-XX ELECTRODES, AND SHALL CONFORM TO AWS D1.1-08 “STRUCTURAL WELDING CODE - STEEL”. ALL WELDS ON ARCHITECTURAL EXPOSED STEEL (AES) MEMBERS ARE TO BE GROUND SMOOTH AND FILLED.

DESIGN LOADING:

WIND LOAD CRITERIA:
BASIC WIND SPEED = 120 M.P.H.
G = 1.14
I_F = 1.00
K_Z = 1.00
SIGN PANEL = 50 P.S.F.
COLUMN/BEAM = 35 P.S.F.

SIGN DEAD LOAD = 3 P.S.F.

ICE = 3 P.S.F. (APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY)

EQUIPMENT LOADS:

CAMERA ASSEMBLY W/MOUNTING HARDWARE 40 LB.
ANTENNA W/MOUNTING HARDWARE 24 LB.

DESIGN STRESSES FOR REINFORCED CONCRETE:

f’c = COMPRESSIVE STRENGTH OF CONCRETE AT 14 DAYS (CLASS SI) = 3,500 P.S.I.
f’c = COMPRESSIVE STRENGTH OF CONCRETE AT 14 DAYS (CLASS DS) = 4,000 P.S.I.
f_y = YIELD STRENGTH OF REINFORCEMENT BARS (GRADE 60) = 60,000 P.S.I.

FOUNDATION:

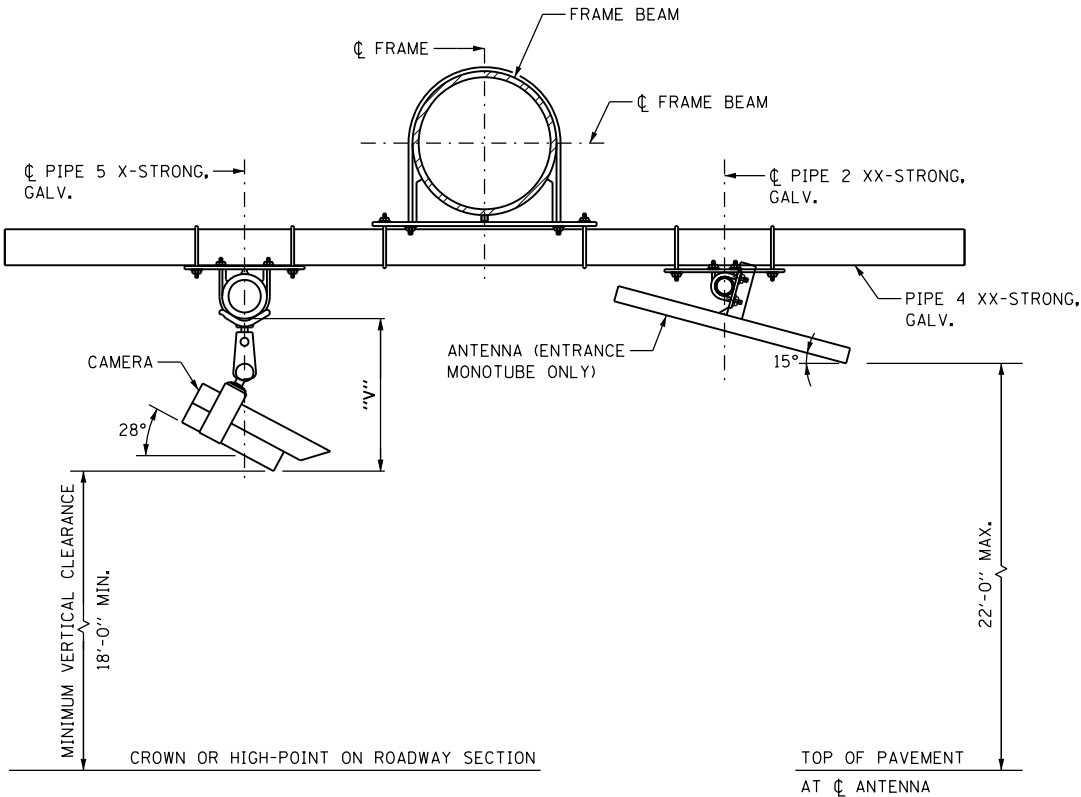
MINIMUM UNCONFINED COMPRESSIVE STRENGTH, Q_u FOR ALL LAYERS OF COHESIVE SOILS (CLAYS) SHALL BE 1.25 TON/SQ.FT. AT PLAZA FRAMES.

DESIGN SPECIFICATIONS:

- 1. ILLINOIS TOLLWAY STRUCTURE DESIGN MANUAL, LATEST EDITION.
- 2. AASHTO LRFD SPECIFICATION FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 1ST EDITION.
- 3. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020.
- 4. ILLINOIS DEPARTMENT OF TRANSPORTATION BRIDGE MANUAL, JANUARY 2012

CONSTRUCTION SPECIFICATIONS:

- 1. ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS TO THE ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.
- 2. ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.

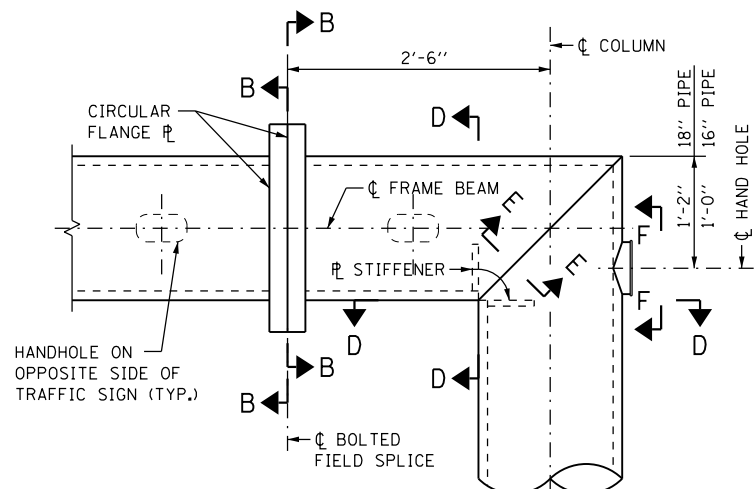


SECTION P-P

NOTE:

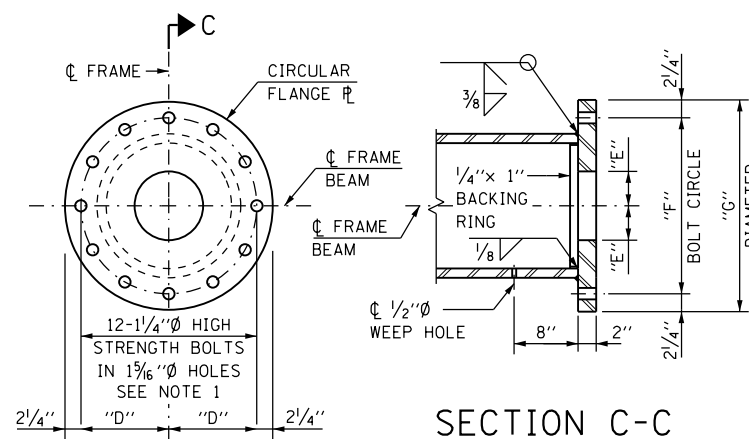
VERIFY DIMENSION “V” WITH CAMERA MANUFACTURER.





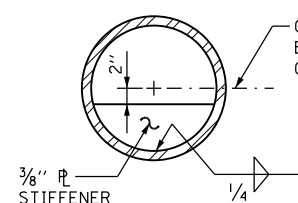
SECTION A-A

(SEE SHEET 1 OF THIS SERIES FOR LOCATION)



SECTION B-B

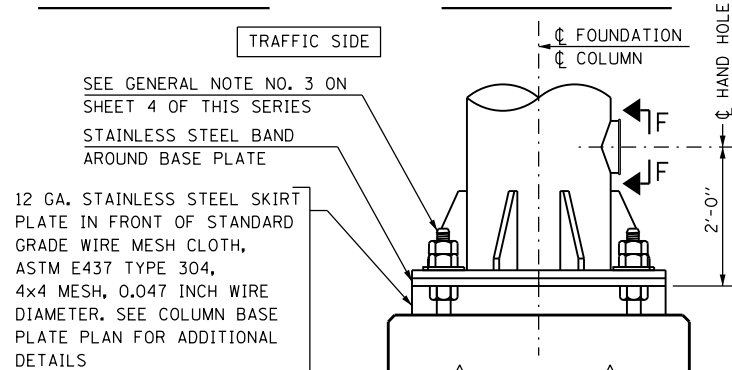
NOTE 1: INSTALLATION AND INSPECTION OF SPLICE BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION "INTELLIGENT TRANSPORTATION SYSTEMS GANTRY FRAME (STEEL)".



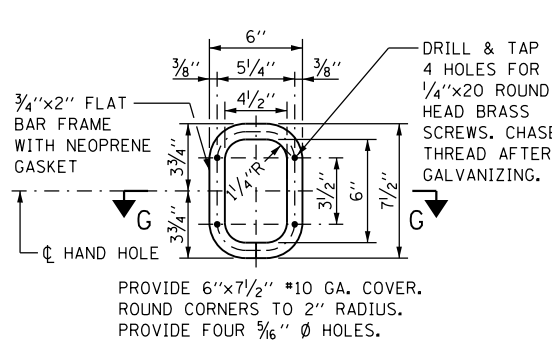
SECTION C-C

SECTION D-D

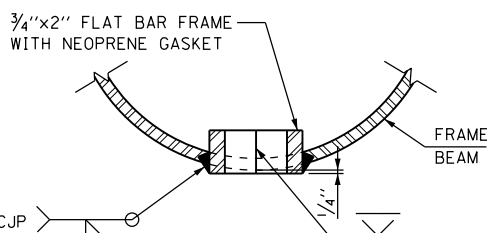
SECTION E-E



SECTION F-F

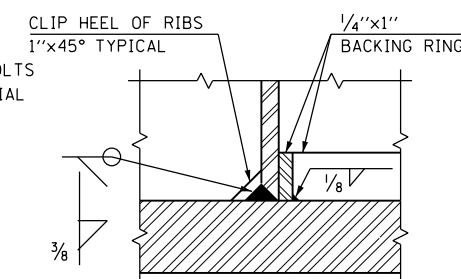


SECTION G-G

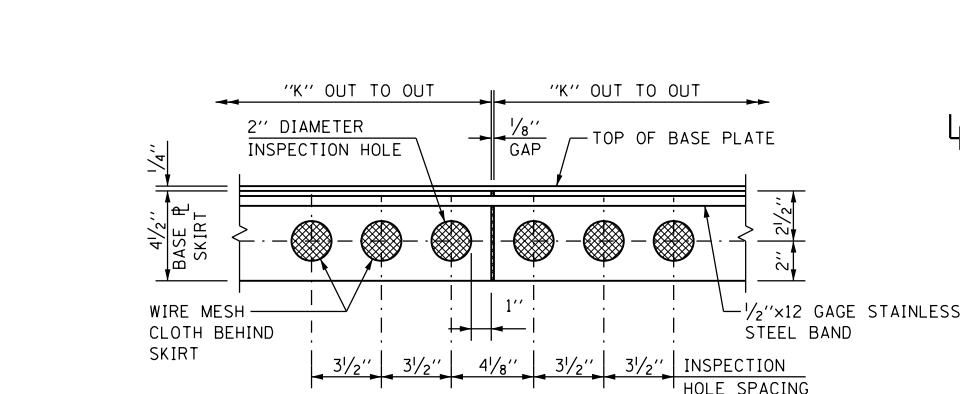


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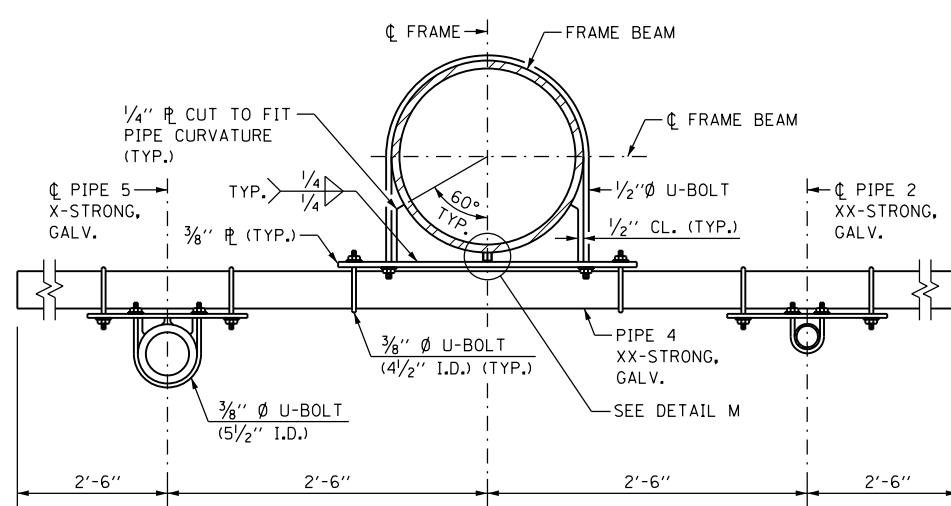
FRAME BEAM	"D"	"E"	"F"	"G"
HSS 16x0.500	10"	6"	1'-8"	2'-0 1/2"
HSS 18x0.500	11"	6"	1'-10"	2'-2 1/2"



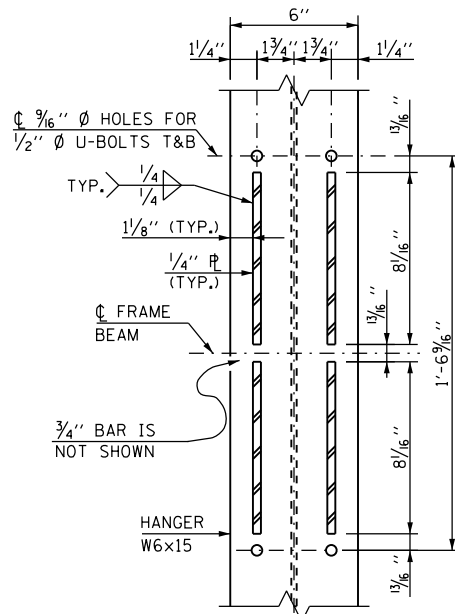
SECTION I-I



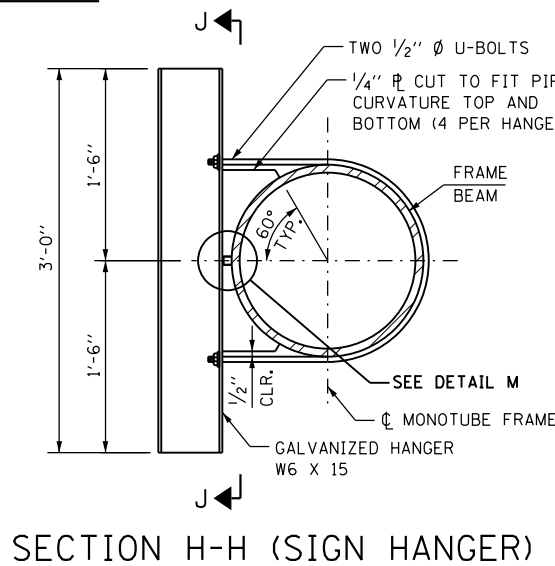
SECTION J-J



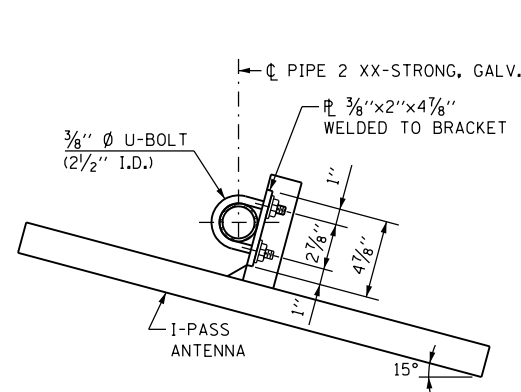
SECTION K-K



SECTION L-L



SECTION M-M (SIGN HANGER)



SECTION N-N

ANTENNA HANGER

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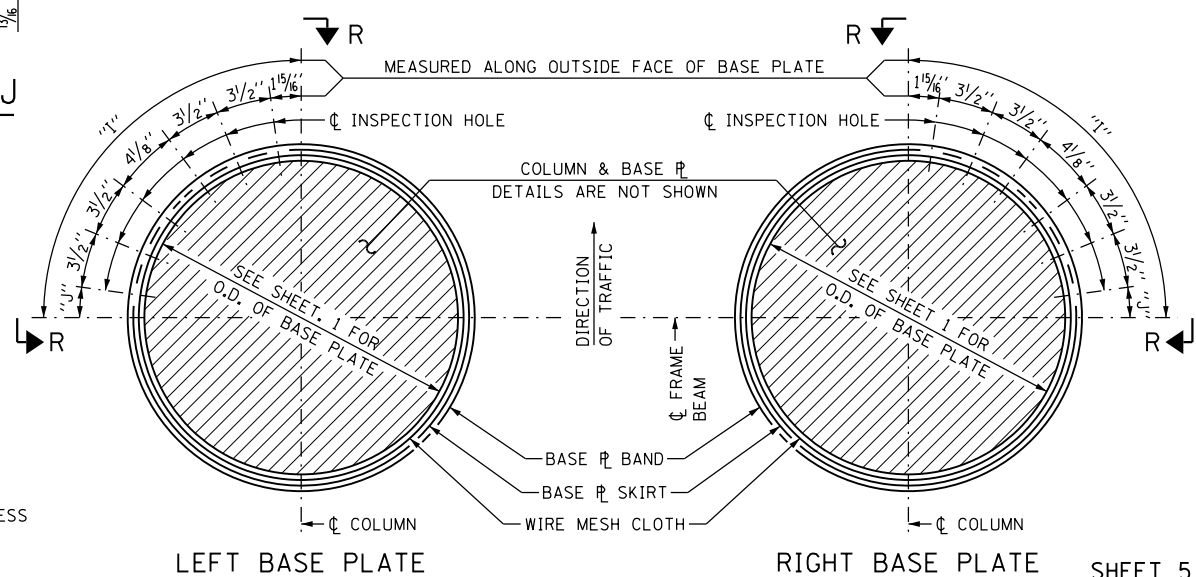
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SECTION O-O

SECTION P-P

SECTION Q-Q

SHEET 5 OF 8

SECTION R-R

SECTION S-S

SECTION T-T

SECTION U-U

SECTION V-V

SECTION W-W

SECTION X-X

SECTION Y-Y

SECTION Z-Z

SECTION AA-AA

SECTION BB-BB

SECTION CC-CC

SECTION DD-DD

SECTION EE-EE

SECTION FF-FF

SECTION GG-GG

SECTION HH-HH

SECTION II-II

SECTION JJ-JJ

SECTION KK-KK

SECTION LL-LL

SECTION MM-MM

SECTION NN-NN

SECTION OO-OO

SECTION PP-PP

SECTION QQ-QQ

SECTION RR-RR

SECTION SS-SS

SECTION TT-TT

SECTION UU-UU

SECTION VV-VV

SECTION WW-WW

SECTION XX-XX

SECTION YY-YY

SECTION ZZ-ZZ

SECTION AA-AA

SECTION BB-BB

SECTION CC-CC

SECTION DD-DD

SECTION EE-EE

SECTION FF-FF

SECTION GG-GG

SECTION HH-HH

SECTION II-II

SECTION JJ-JJ

SECTION KK-KK

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SECTION PP-PP

SECTION QQ-QQ

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SECTION BB-BB

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SECTION VV-VV

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SECTION YY-YY

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SECTION AA-AA

SECTION BB-BB

SECTION CC-CC

SECTION DD-DD

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SECTION LL-LL

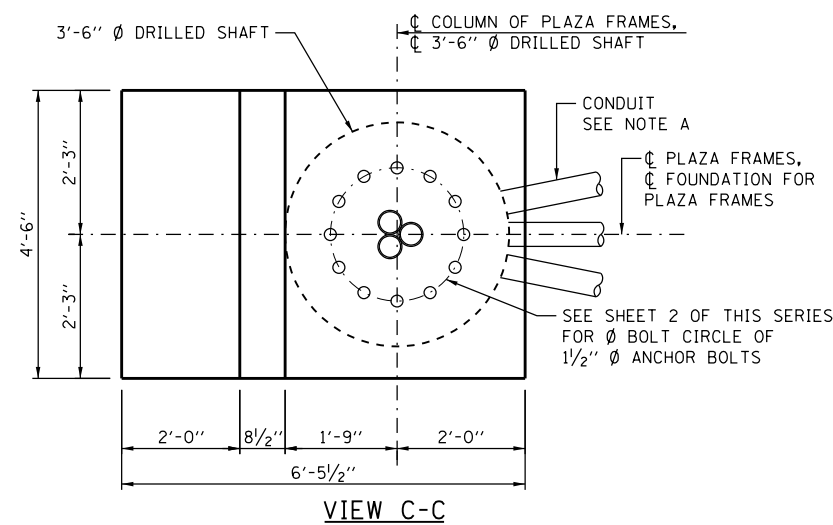
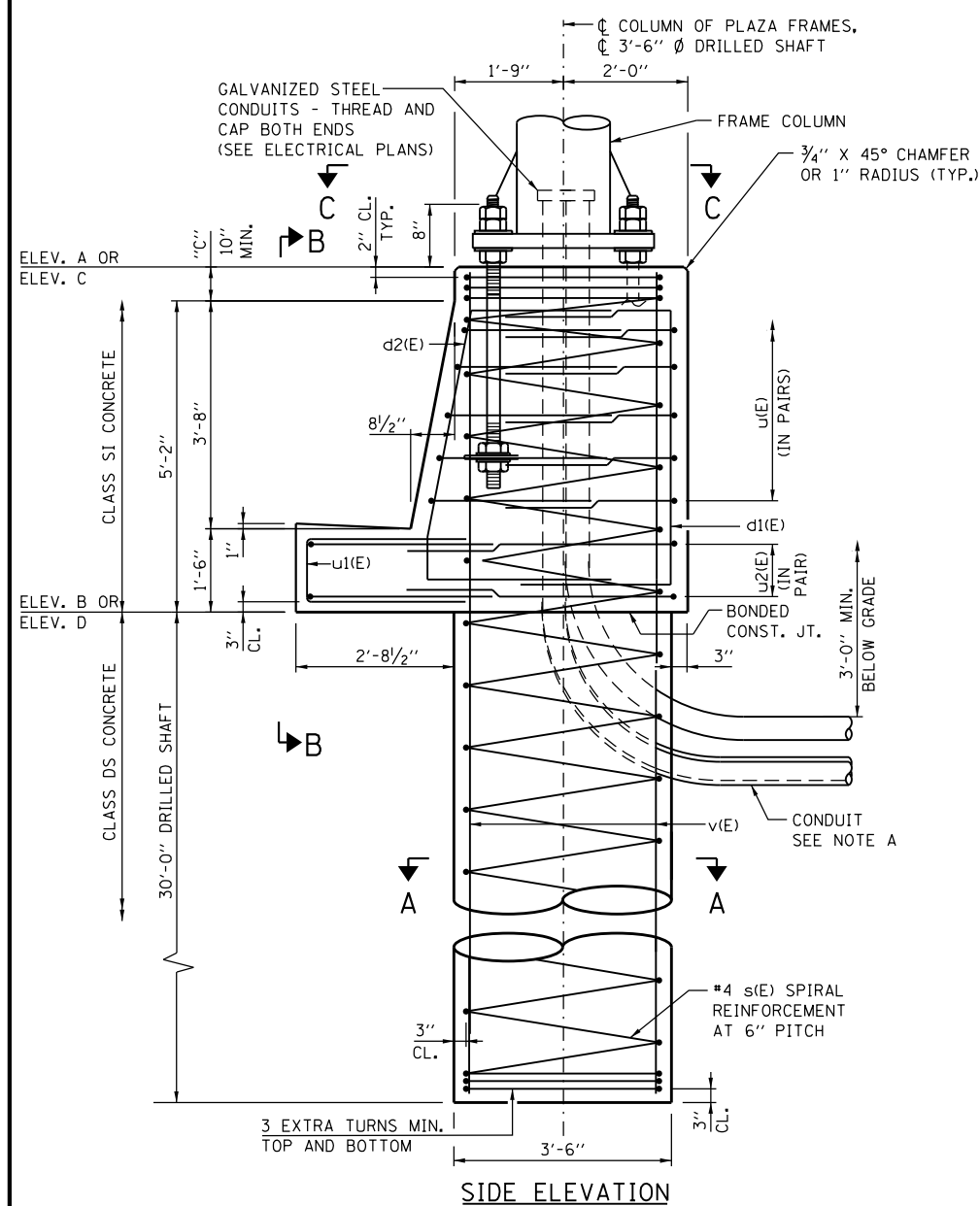
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SECTION NN-NN

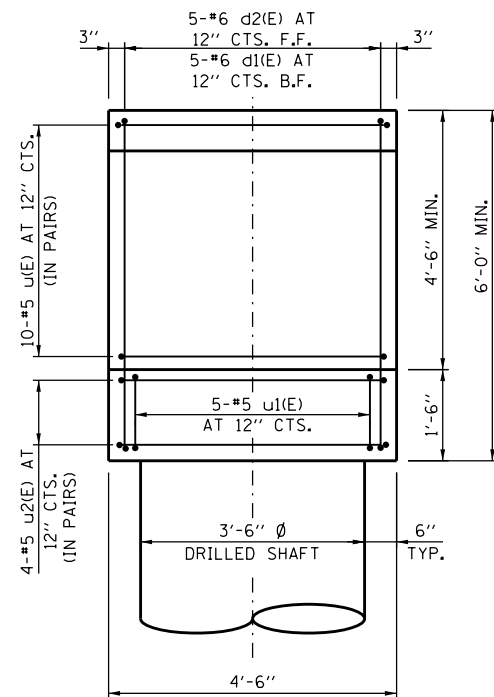
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SECTION PP-PP

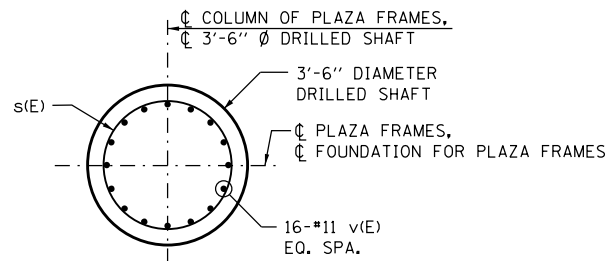
SECTION QQ-QQ



**SINGLE FACE BARRIER FOUNDATION
FOR PLAZA FRAMES**



VIEW B-B

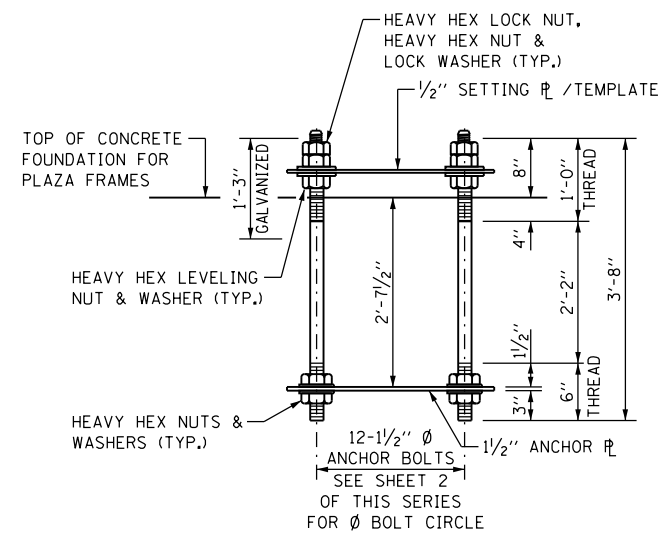


SECTION A-A

NOTE A:
COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT. CUTTING OF REINFORCEMENT SHALL NOT BE ALLOWED.

FOUNDATIONS:
THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COMMON COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH MUST BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.

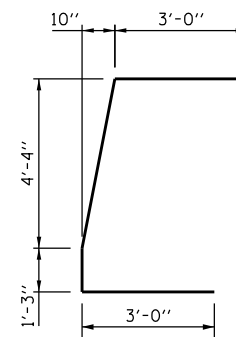
LEGEND:
F.F. - FRONT FACE
B.F. - BACK FACE
CTS. - CENTERS



ANCHOR BOLT ASSEMBLY

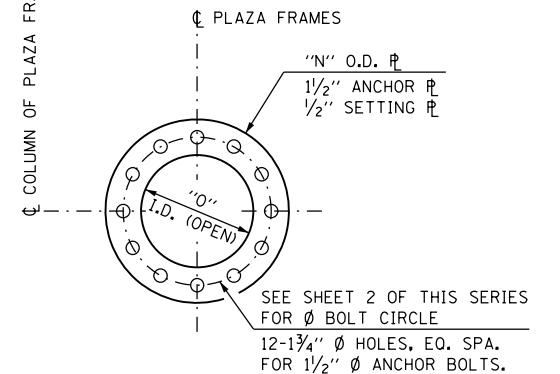
BAR	"L"	"M"
d1(E)	3'-0"	5'-7"
u(E)	3'-0"	4'-2"
u1(E)	3'-6"	1'-1"
u2(E)	4'-1"	4'-2"
u3(E)	5'-10"	4'-2"

**BARS d1(E), u(E), u1(E),
u2(E) AND u3(E)**



BAR d2(E)

FRAME COLUMN	"N"	"O"
HSS 16x0.500	2'-0"	1'-4"
HSS 18x0.500	2'-2"	1'-6"



**ANCHOR B / SETTING B
BAR LIST-ONE FOUNDATION**

BAR	NO.		SIZE	LENGTH	SHAPE
	SINGLE FACE BARRIER FDN.	MEDIAN BARRIER FDN.			
d1(E)	5	10	#6	11'-7"	U
d2(E)	5	10	#6	11'-8"	U
s(E)	1		#4	35'-7"	W
s1(E)		1	#4	35'-7"	W
v(E)	16		#11	35'-7"	—
v1(E)		16	#11	35'-7"	—
u(E)	10	10	#5	10'-2"	U
u1(E)	5	10	#5	8'-1"	U
u2(E)	4		#5	12'-4"	U
u3(E)		4	#5	15'-10"	U

- * THE LENGTH OF SPIRAL SHOWN IS THE HEIGHT OF SPIRAL, COMPUTED USING "C" = 10". ADJUST LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".
- ** BAR LENGTH IS COMPUTED USING "C" = 10". ADJUST BAR LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

ESTIMATED QUANTITY

ITEM	UNIT	SINGLE FACE BARRIER FDN.	MEDIAN BARRIER FDN.
CLASS SI CONCRETE	CU. YD.	4.7	4.9
CLASS DS CONCRETE	CU. YD.	10.7	10.7
REINFORCEMENT BARS EPOXY COATED	POUND	3,310	3,540
PROTECTIVE COAT	SQ. YD.	5.2	7.4

NOTES:

- QUANTITIES FOR SINGLE FACE BARRIER FOUNDATION ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.
- SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS INDICATED ON THE PLANS.
- PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER AND TOP OF GUTTER.



OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

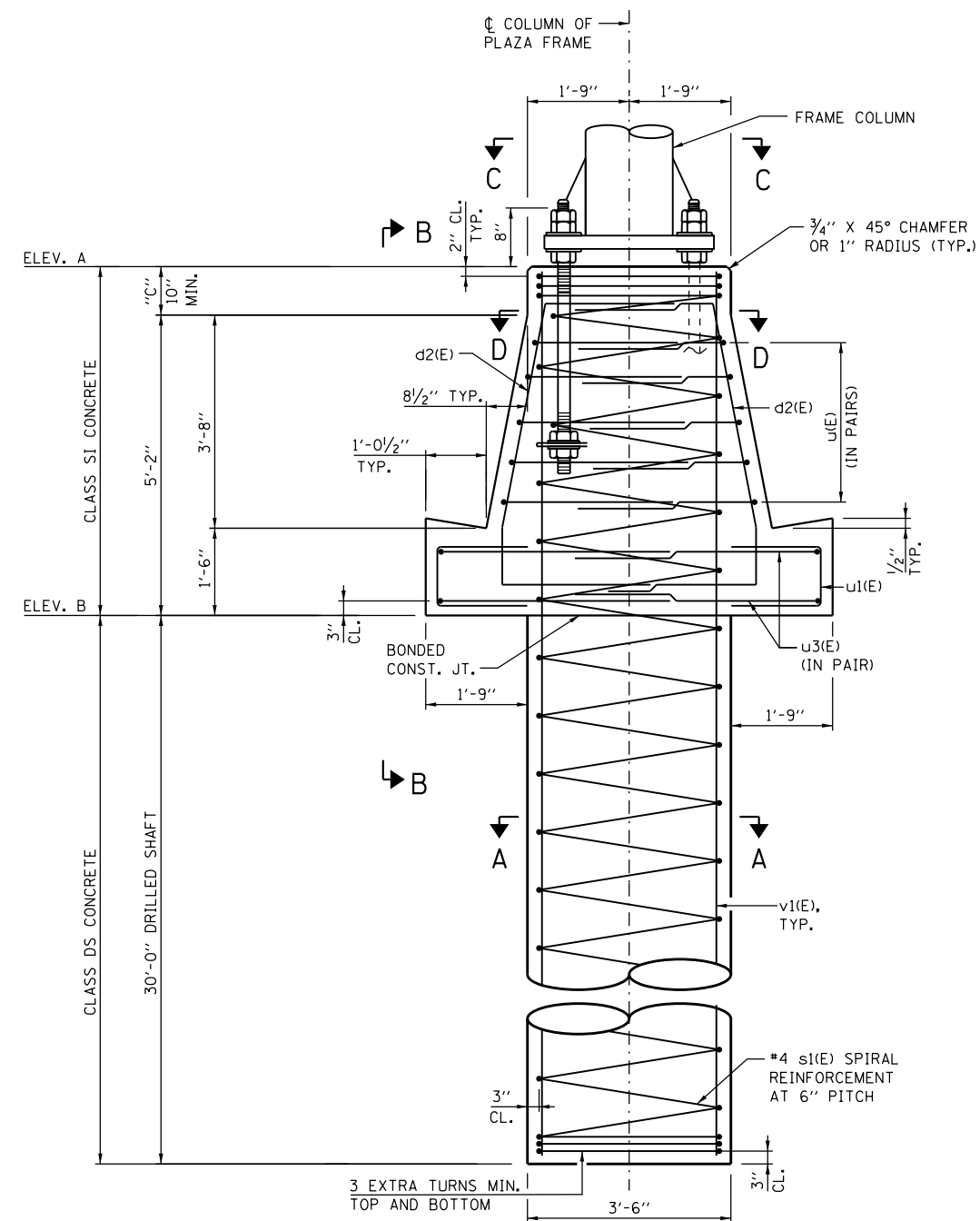
STANDARD F13-08

APPROVED BY:

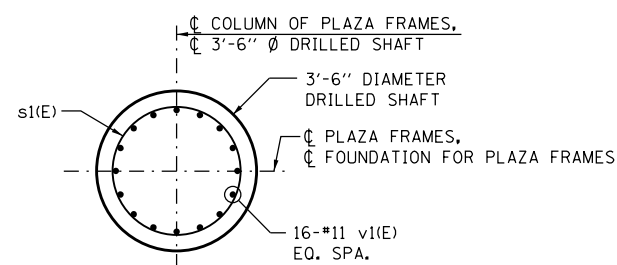
Mamun Nasir
CHIEF ENGINEERING OFFICER

DATE:

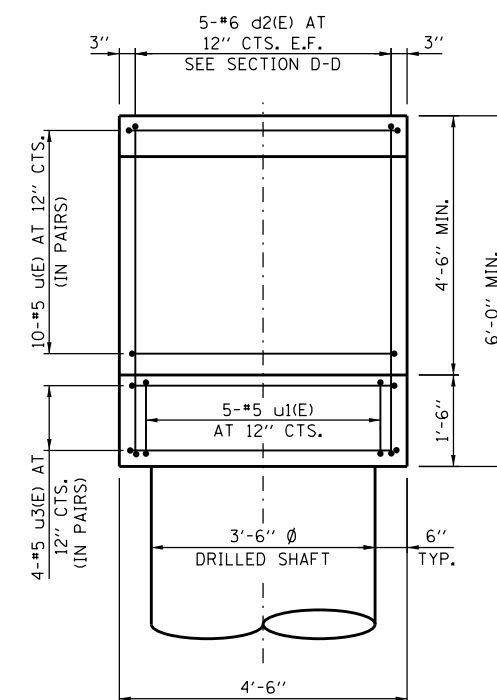
03/01/2023



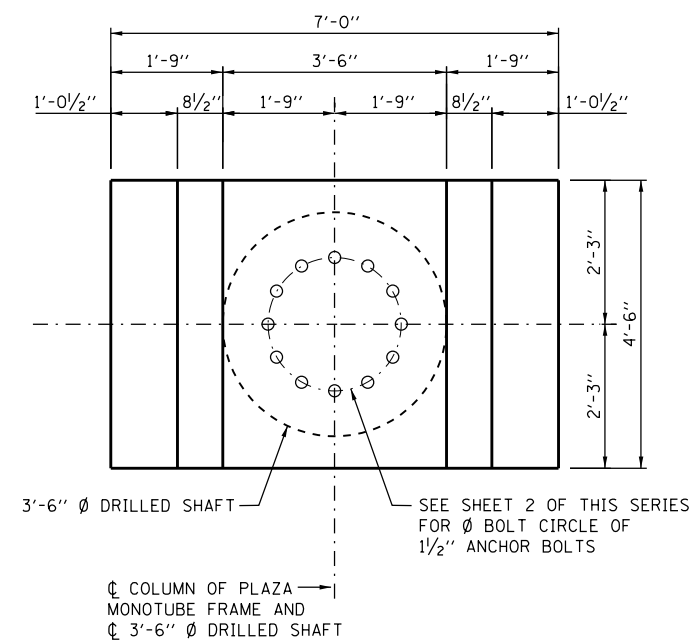
MEDIAN FOUNDATION FOR PLAZA FRAMES



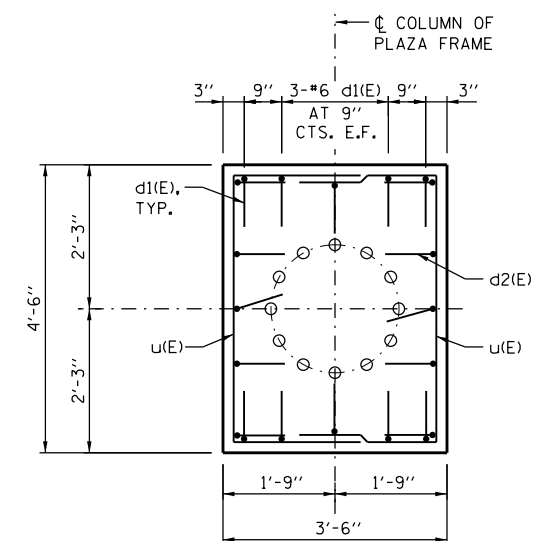
SECTION A-A



VIEW B-B



VIEW C-C



SECTION D-D

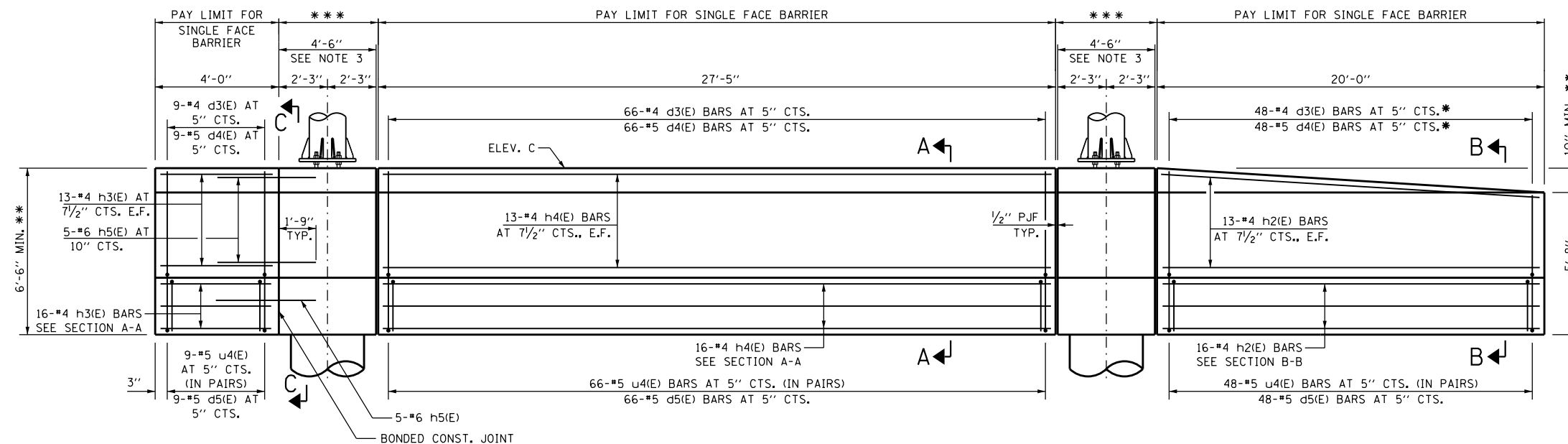
NOTES:

1. ANCHOR BOLT ASSEMBLY DETAIL, ANCHOR PLATE DETAIL AND BAR BENDING DIAGRAMS AND QUANTITIES ARE SHOWN ON SHEET 6 OF THIS SERIES.
2. SEE SHEET 6 OF THIS SERIES FOR ADDITIONAL NOTES.
3. SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS INDICATED ON THE PLANS.
4. SEE SHEET 1 FOR BARRIER HEIGHT TAPER.

LEGEND:

E.F. - EACH FACE
CTS. - CENTERS

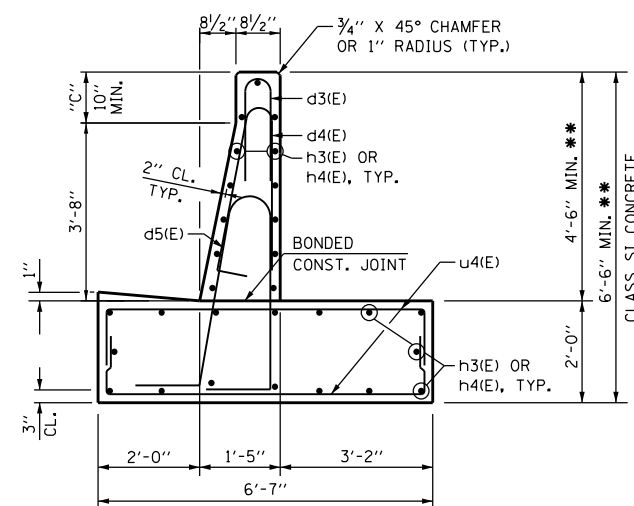




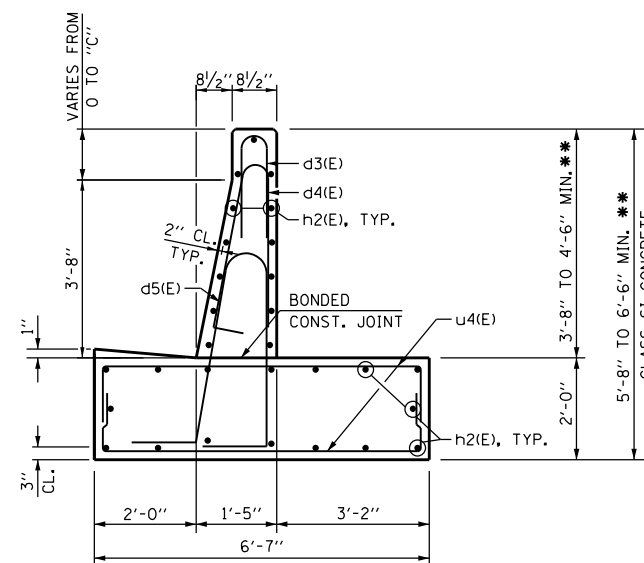
SINGLE FACE BARRIER ELEVATION

INSIDE FACE BARRIER IS SHOWN

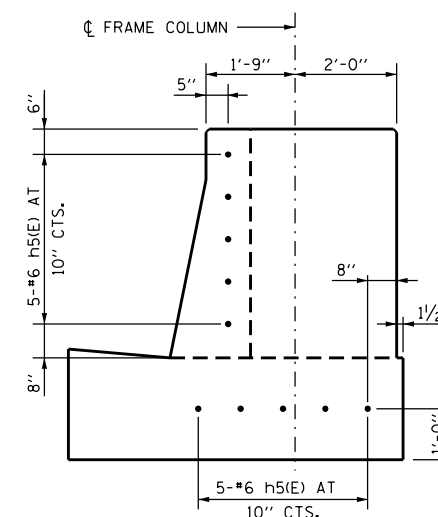
- * CUT IN FIELD AS REQUIRED TO FIT TAPER
- ** BASED ON DIMENSION "C" = 10"
- *** PAY LIMIT FOR FOUNDATION FOR OVERHEAD SIGN STRUCTURE



SECTION A-A



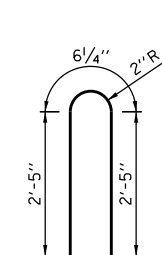
SECTION B-B



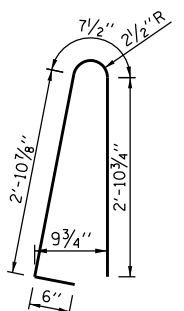
SECTION C-C

BAR LIST - ONE BARRIER

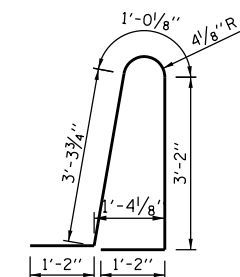
BAR	NO.	SIZE	LENGTH	SHAPE
d3(E)	123	#4	5'-5"	U
d4(E)	123	#5	7'-0"	U
d5(E)	123	#5	9'-10"	U
h2(E)	29	#4	19'-7"	I
h3(E)	29	#4	2'-8"	I
h4(E)	29	#4	27'-1"	I
h5(E)	10	#6	3'-9"	I
u4(E)	246	#5	9'-3"	U



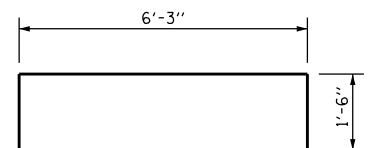
BAR d3(E)



BAR d4(E)



BAR d5(E)



BAR u4(E)

ESTIMATED QUANTITY

(FOR ONE SINGLE FACE BARRIER)

ITEM	UNIT	TOTAL
CONCRETE STRUCTURES	CU. YD.	33.6
REINFORCEMENT BARS, EPOXY COATED	POUND	5,840
PROTECTIVE COAT	SQ. YD.	40.7

NOTES:

- PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER, TOP FACE OF THE GUTTER AND TO THE ENTRANCE SIDE FACE (AT THE BEGINNING OF THE PLAZA PAVEMENT) FOR THE FULL HEIGHT OF THE BARRIER.
- FOR LOCATION OF ELECTRICAL JUNCTION BOXES ON THE WALL, SEE ELECTRICAL DETAIL SHEETS.
- FOR SINGLE FACE BARRIER FOUNDATION DETAILS FOR PLAZA FRAMES SEE SHEET 6 OF THIS SERIES.
- QUANTITIES FOR SINGLE FACE BARRIER ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.

SHEET 8 OF 8



OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

STANDARD F13-08

APPROVED BY: *Mamun Nasir*
CHIEF ENGINEERING OFFICER
DATE: 03/01/2023

ALTERNATE DIRECTION OF HORIZONTAL
DIAGONALS FOR EACH BAY IN
PLANES OF UPPER AND LOWER CHORDS

UPPER HORIZONTAL
DIAGONALS, TYP.

LOWER HORIZONTAL
DIAGONALS, TYP.

TYPICAL PLAN

ALTERNATE VERTICAL DIAGONAL BRACING FOR EACH
BAY IN PLANES OF FRONT AND BACK CHORDS

STEEL POST,
COLUMN AND CABINET
(SEE NOTE 4)

DMS TYPE 2

HEIGHT OF
SIGN (D_s)

LOWEST PART OF
STRUCTURE ABOVE
ELEVATION A.

MINIMUM VERTICAL CLEAR.

ELEV. A₁
(LOCATION VARIES)

D₁

EDGE OF PAVEMENT

*D₂

ELEV. B

*ELEV. A₂
(LOCATION VARIES)

ELEV. A = ELEVATION AT POINT OF MINIMUM
CLEARANCE TO SIGN OR TRUSS.

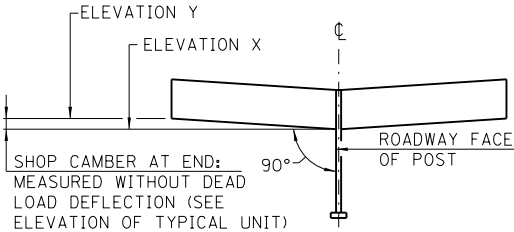
* ELEVATION A₂ AND DIMENSION D₂
NOT USED WHEN BUTTERFLY
STRUCTURE IS MOUNTED ON
RIGHT SIDE OF THE SHOULDER.

TYPICAL ELEVATION

LOOKING IN DIRECTION OF TRAFFIC

SHOP CAMBER TABLE

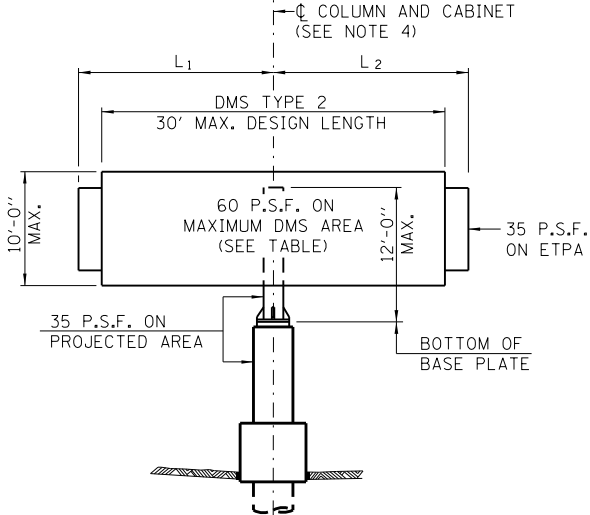
UNIT LENGTH L ₁ OR L ₂	SHOP CAMBER AT END
15'	1/4"
20'	1/2"
25'	3/4"



CAMBER DIAGRAM
(FOR FABRICATION ONLY)

DMS TYPE 2 TABLE

TRUSS MOUNTING	MAXIMUM TOTAL AREA	MAXIMUM ALLOWABLE WEIGHT
ONE FACE	300 SQ. FT.	5000 LB. - CENTERED ON STRUCTURE
TWO FACE	300 SQ. FT.	6000 LB. - CENTERED ON STRUCTURE



DESIGN WIND LOADING DIAGRAM

ETPA = EFFECTIVE TRUSS PROJECTED AREA

FABRICATION NOTES:

- MATERIALS: ALL STRUCTURAL STEEL PIPE SHALL BE ASTM A53 GRADE B OR ASTM A106 GRADE B OR API 5L GRADE X42 OR API 5L GRADE X52 OR ASTM A500 GRADE B OR C. ALL STRUCTURAL STEEL PLATES AND SHAPE SHALL CONFORM TO ASTM A36 (AASHTO M183) OR ASTM A572 GRADE 50. STAINLESS STEEL FOR SHIMS, SLEEVES AND HANDHOLE COVERS SHALL BE ASTM A240, TYPE 302 OR 304, OR ANOTHER ALLOY SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER. THE STEEL PIPE AND STIFFENING RIBS AT THE BASE PLATE FOR THE COLUMN SHALL HAVE A MINIMUM LONGITUDINAL CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 40° F (ZONE 2) BEFORE GALVANIZING.
- WELDING: ALL WELDS TO BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING TO BE DONE IN ACCORDANCE WITH CURRENT AWS D1.1 STRUCTURAL WELDING CODE AND THE STANDARD SPECIFICATIONS.
- FASTENERS: HIGH STRENGTH BOLTS SHALL SATISFY THE REQUIREMENTS OF AASHTO M164 (ASTM A325), OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. THREADED STUDS FOR SPLICES (IF MEMBERS INTERFERE) SHALL SATISFY THE REQUIREMENTS OF ASTM A449, ASTM A193, GRADE B7, OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. BOLTS AND LOCKNUTS NOT REQUIRED TO BE HIGH STRENGTH SHALL SATISFY THE REQUIREMENTS OF ASTM A307. ALL BOLTS AND LOCKNUTS SHALL BE HOT DIP GALVANIZED PER AASHTO M232, EXCEPT STAINLESS STEEL FASTENERS, NUTS AND WASHERS. THE LOCKNUTS SHALL HAVE NYLON OR STEEL INSERTS. A STAINLESS STEEL FLAT WASHER CONFORMING TO ASTM A240 TYPE 302 OR 304, IS REQUIRED UNDER BOTH HEAD AND NUT OR UNDER BOTH NUTS WHERE THREADED STUDS ARE USED. HIGH STRENGTH BOLT INSTALLATION SHALL CONFORM TO ARTICLE 505.04(f)(2)d OF THE IDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION. ROTATIONAL CAPACITY ("ROCAP") TESTING OF BOLTS WILL NOT BE REQUIRED.
- U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS I, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).
- GALVANIZING: ALL STEEL PLATES, SHAPES AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111. PAINTING IS NOT PERMITTED.
- ANCHOR BOLTS: SHALL CONFORM TO AASHTO M314 OR ASTM F1554 GRADE 55.

GENERAL NOTES:

- WORK THIS SHEET WITH OVERHEAD SIGN STRUCTURE BUTTERFLY TYPE (STEEL) SUMMARY AND TOTAL BILL OF MATERIAL SHEET.
- AFTER ADJUSTMENTS TO LEVEL TRUSS AND ENSURE ADEQUATE VERTICAL CLEARANCE, ALL TOP AND BOTTOM LEVELING NUTS SHALL BE TIGHTENED AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. STAINLESS STEEL MESH SHALL THEN BE PLACED AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.
- CENTERLINE DMS TYPE 2 SHALL BE LOCATED AT CENTERLINE OF COLUMN.
- SIGN SUPPORT STRUCTURES MAY BE SUBJECT TO DAMAGING VIBRATIONS AND OSCILLATIONS WHEN DMS ARE NOT IN PLACE DURING ERECTION OR MAINTENANCE OF THE STRUCTURE. TO AVOID THESE VIBRATIONS AND OSCILLATIONS, CONSIDERATION SHOULD BE GIVEN TO ATTACHING TEMPORARY BLANK SIGN PANELS TO THE STRUCTURE.
- TRUSSES SHALL BE SHIPPED INDIVIDUALLY WITH ADEQUATE PROVISION TO PREVENT DETRIMENTAL MOTION DURING TRANSPORT. THIS MAY REQUIRE ROPES BETWEEN HORIZONTALS AND DIAGONALS OR ENERGY DISSIPATING (ELASTIC) TIES TO THE VEHICLE. THE CONTRACTOR IS RESPONSIBLE FOR MAINTAINING THE CONFIGURATION AND PROTECTION OF THE TRUSSES.
- PROVIDE RUBBED SURFACE FINISH FOLLOWED BY CONCRETE SEALER APPLICATION ON ENTIRE SURFACE OF CONCRETE COLUMN AND ALL SURFACES OF CRASHWALL, EXCEPT BOTTOM SURFACE.
- REINFORCEMENT BARS: REINFORCEMENT BARS DESIGNATED (E) SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- PARAMETERS SHOWN ARE BASIS FOR THIS STANDARD. INSTALLATION NOT WITHIN DIMENSIONAL LIMITS SHOWN REQUIRE SPECIAL ANALYSIS FOR ALL COMPONENTS.
- IT IS PERMISSIBLE TO MOUNT TWO DMS TYPE 2 ON THE BUTTERFLY TRUSS, ONE ON EACH FACE OF THE TRUSS. THE TOTAL COMBINED DEPTH OF DMS TYPE 2 SHALL NOT EXCEED 4'-4" AND THE TOTAL COMBINED WEIGHT SHALL NOT EXCEED 6000 LB. CENTER THE DMS TYPE 2 ON STEEL POST. DO NOT INSTALL SIGN PANEL IN CONJUNCTION WITH DMS TYPE 2 SIGN CABINETS ON ONE FACE OF THE TRUSS. A SIGN PANEL ON ONE FACE AND DMS TYPE 2 ON THE OTHER IS PERMITTED.
- SIGN PANEL DIMENSIONS MAY NOT EXTEND BEYOND DMS LIMITS.

CONSTRUCTION SPECIFICATIONS:

- ALL MATERIALS, EXCEPT AS SHOWN, FABRICATION, ERECTION AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 733 AND 734 OF THE LATEST ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.

LOADING:

- WIND LOADING SHALL BE A MINIMUM OF 60 PSF ON DMS TYPE 2 AND 35 PSF NORMAL TO TRUSS ELEMENTS NOT BEHIND DMS TYPE 2.
- PROVIDE ANCHORAGE FOR ATTACHMENT OF PERSONAL FALL ARREST SYSTEMS PER OSHA SECTION 1926.502(D). ANCHORAGE SHALL BE INSTALLED AS CLOSE TO PANEL POINTS AS POSSIBLE AND SHALL BE CAPABLE OF SUPPORTING AT LEAST 5000 LBS.
- ICE LOAD OF 3 PSF APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY.

DESIGN SPECIFICATIONS:

2015 AASHTO LRFD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION.

CONCRETE COLUMN, CRASH WALL AND DRILLED SHAFT ARE DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020.

DESIGN UNIT STRESSES FOR REINFORCED CONCRETE:

CLASS SI CONCRETE: $f'_c = 3,500$ P.S.I.
CLASS DS CONCRETE: $f'_c = 4,000$ P.S.I.
REINFORCING STEEL: $f_y = 60,000$ P.S.I.



DATE	REVISIONS
3-01-2022	REVISE FABRICATION NOTES 1 & 4.
3-01-2021	UPDATE DESIGN LOADING AND DESIGN CRITERIA.
3-01-2020	UPDATED CRASH WALL HEIGHT.
	ADDED HEAVY HEX NUT TO ANCHORS.

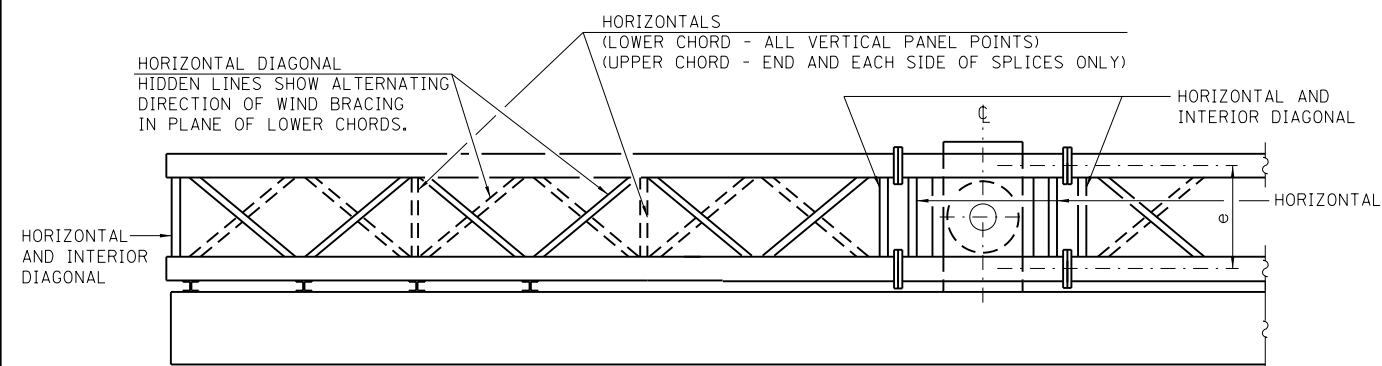
APPROVED BY:

DATE:

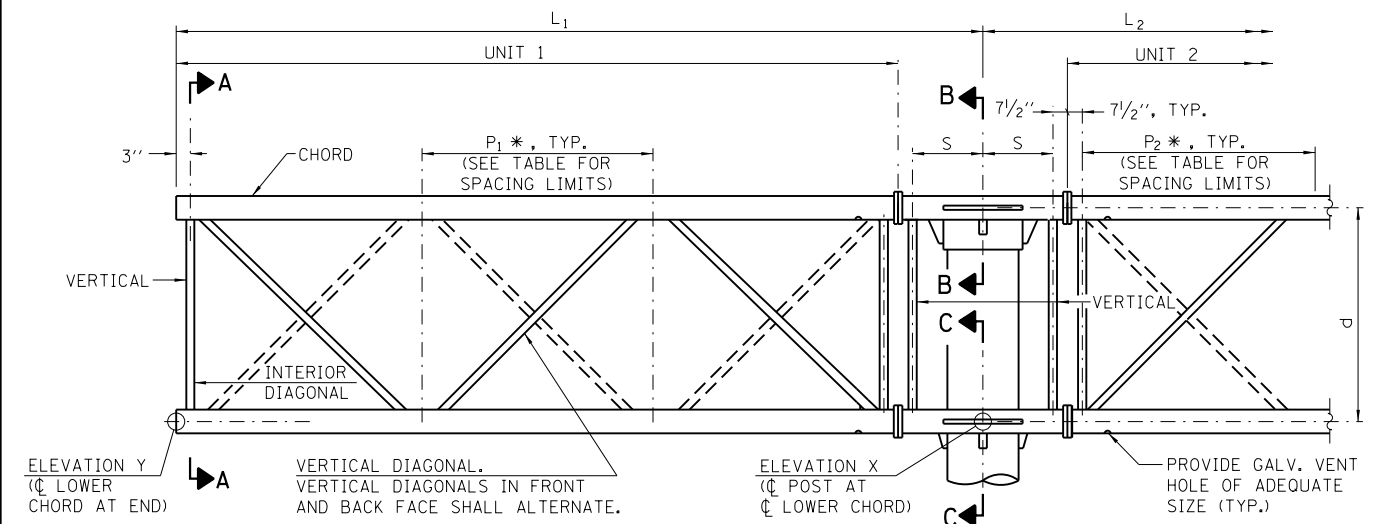
Paul Kovacs

CHIEF ENGINEERING OFFICER

03/31/2014



PLAN

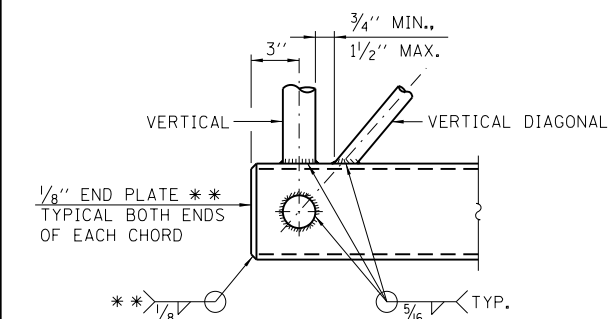


ELEVATION

(SIGN OMITTED FOR CLARITY)

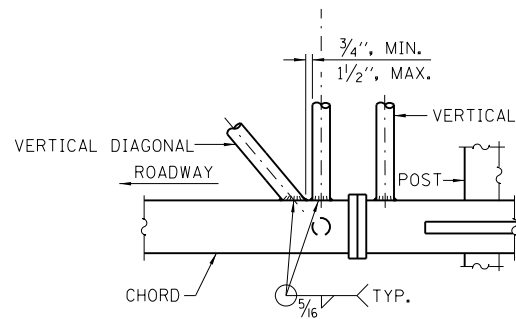
TYPICAL TRUSS UNIT

FOR SECTION B-B AND SECTION C-C, SEE SHEET 3 OF THIS SERIES



BUTTERFLY END JOINT DETAIL

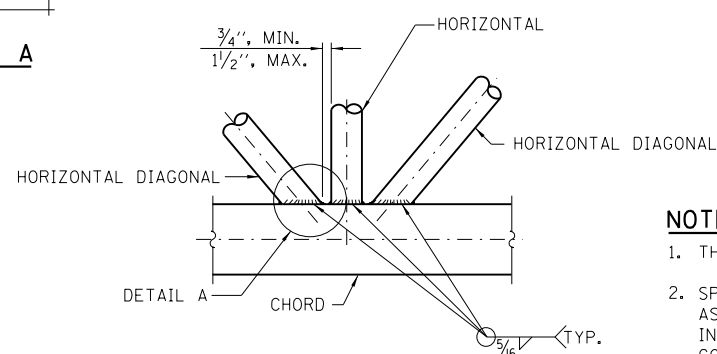
** CONTRACTOR MAY ALTERNATIVELY USE STANDARD STEEL DRIVE - FIT CAP TO CLOSE ENDS. 1/2" Ø DRAIN HOLE IN END PLATE / DRIVE - FIT CAP.



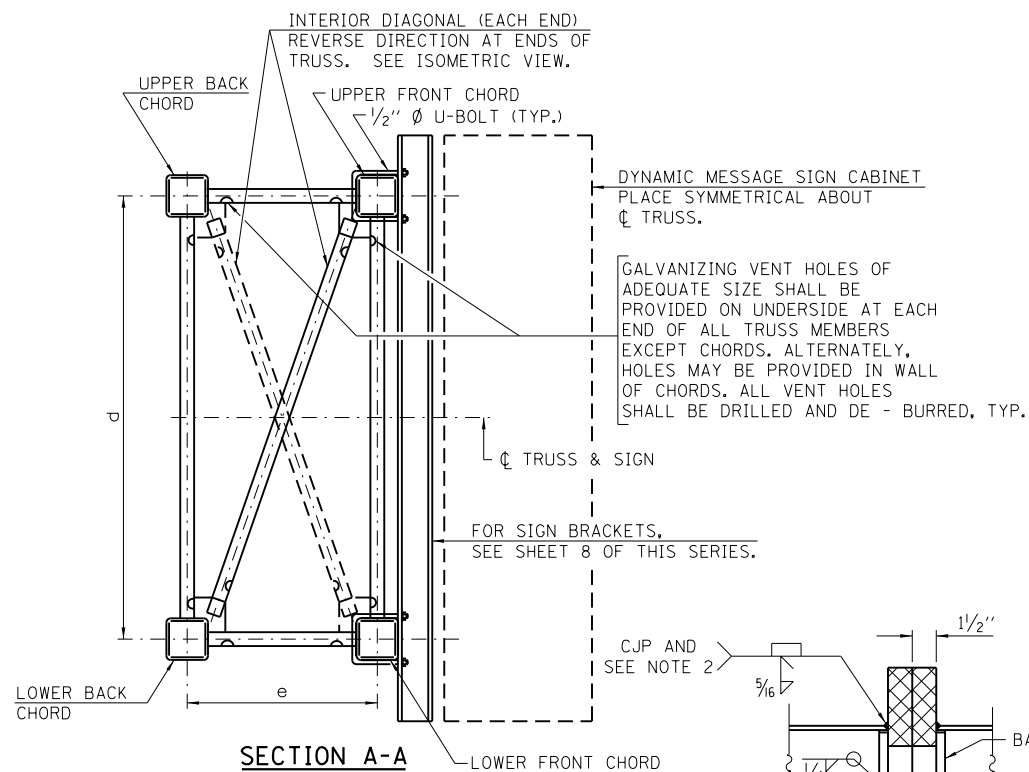
POST END JOINT DETAIL

TOE EDGE OF DIAGONAL MEMBER SHALL BE CUT BACK TO FACILITATE THROAT THICKNESS PER AWS D1.1, FIG 3.2

DETAIL A



TRUSS INTERIOR JOINT DETAIL

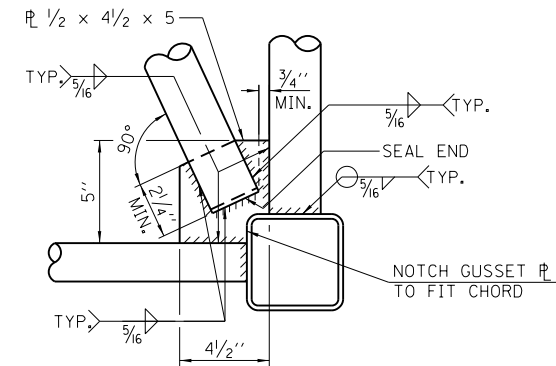


SECTION A-A

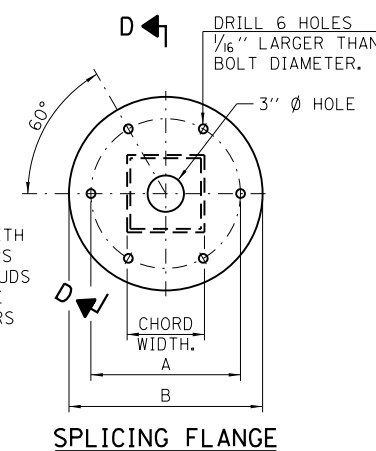
BOLT DIA.	A	B
1/4"	11 1/2"	15"

SECTION D-D

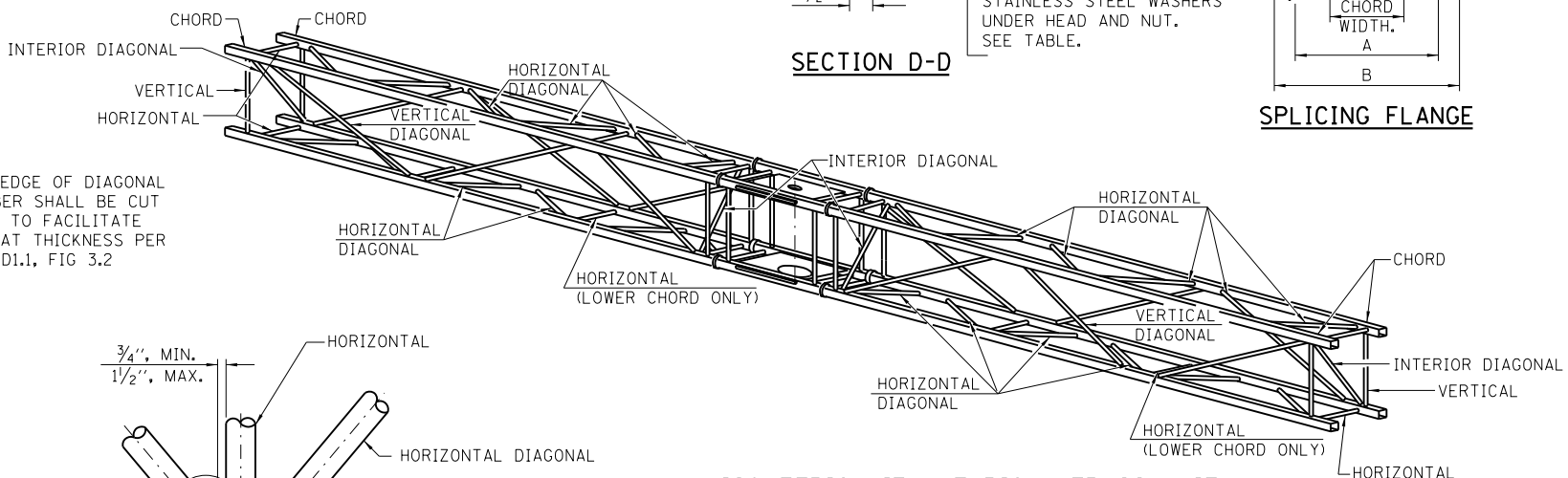
HIGH STRENGTH BOLTS WITH LOCKNUTS OR (IF MEMBERS INTERFERE) THREADED STUDS WITH TWO LOCKNUTS. USE STAINLESS STEEL WASHERS UNDER HEAD AND NUT. SEE TABLE.



GUSSET PL FOR INTERIOR DIAG. DETAIL



SPlicing FLANGE



ISOMETRIC VIEW- TYPICAL TRUSS UNIT

NOTES:

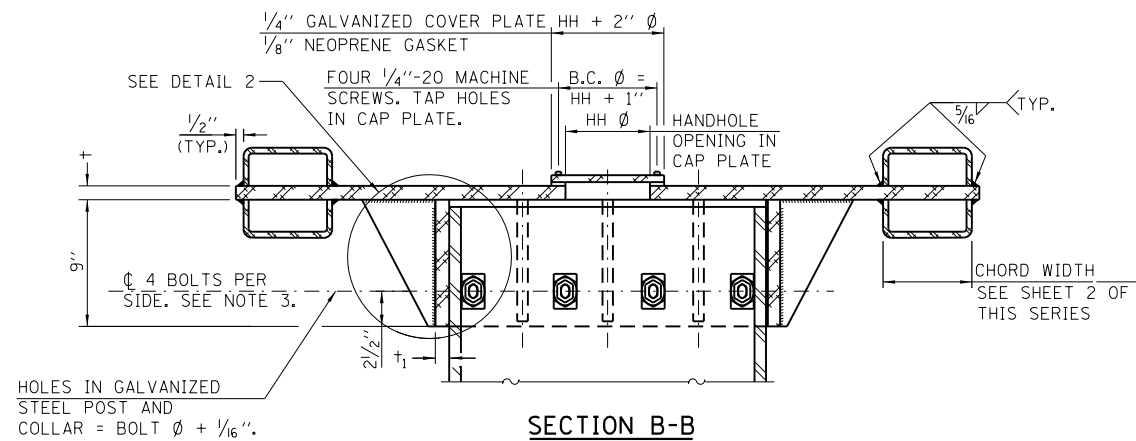
1. THERE ARE TWICE AS MANY HORIZONTAL DIAGONALS AS THERE ARE VERTICAL DIAGONALS.
2. SPlicing FLANGES SHALL BE ATTACHED TO EACH TRUSS UNIT WITH THE TRUSS SHOP ASSEMBLED TO CAMBER SHOWN ON SHEET 1 OF THIS SERIES. TRUSS UNITS SHALL BE IN PROPER ALIGNMENT AND FLANGE SURFACES SHALL BE SHOP BOLTED INTO FULL CONTACT BEFORE WELDING. SUFFICIENT EXTERNAL WELDS OR TACKS SHALL BE MADE TO SECURE FLANGES UNTIL REMAINING WELDS ARE MADE AFTER DISASSEMBLY. ADJACENT FLANGES SHALL BE "MATCH MARKED" TO INSURE PROPER FIELD ASSEMBLY.
3. NOMINAL WALL THICKNESS SHOWN. THICKER WALL IS PERMITTED UPON ENGINEER'S APPROVAL.

TRUSS UNIT TABLE

TRUSS SIZE		MAXIMUM DMS TYPE 2 SIGN LENGTH	STEEL SUPPORT POST (COLUMN)				TRUSS MEMBERS AND DETAILS						
e	d		DIAMETER	WEIGHT	WALL THICKNESS (SEE NOTE 3)	H (MAX.)	TOP & BOTTOM CHORD	VERTICAL	VERTICAL DIAG.	HORIZONTAL	HORIZONTAL DIAG.	INTERIOR DIAG.	LIMITS FOR PANEL SPACING (P) *
3'-9"	7'-0"	30'-0"	24"	125.61 (#/FT)	1/2"	12'-0"	HSS 6x6x5/16	3"Ø X.S	4"Ø X.X.S	2"Ø X.S	2 1/2"Ø X.S	2"Ø X.S	48" MIN. TO 66" MAX.

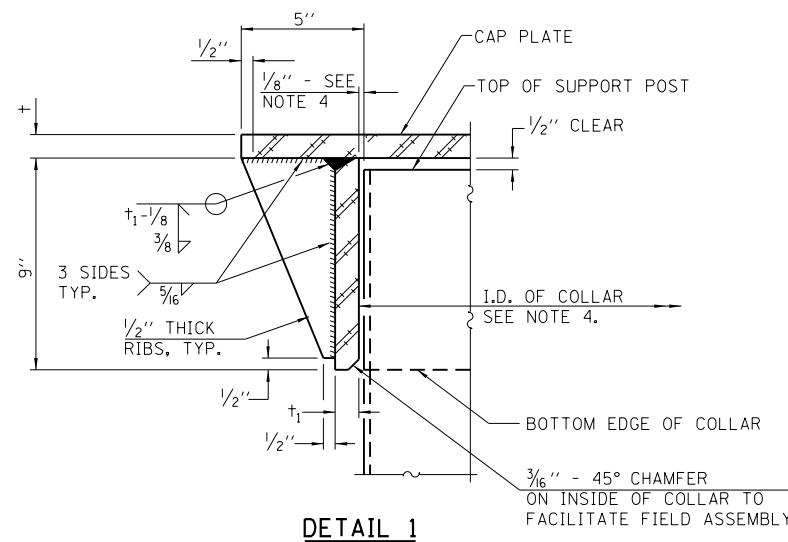
* P = $\frac{L-S-1'-6''}{\# \text{ PANELS}}$

APPROVED BY: *Paul Kovacs* CHIEF ENGINEERING OFFICER
DATE: 03/31/2014

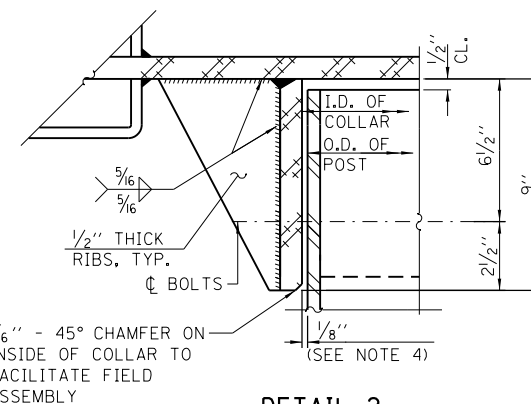


SECTION B-B

BOLTS SHALL BE HIGH STRENGTH WASHERS (INCLUDING CONTOURED WASHERS), AND LOCKNUTS SHALL BE STAINLESS STEEL.

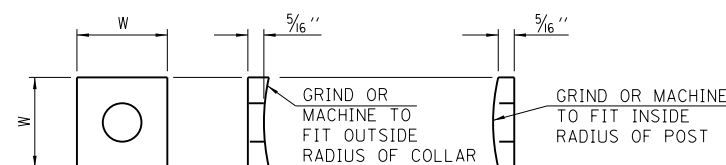


DETAIL 1



DETAIL 2

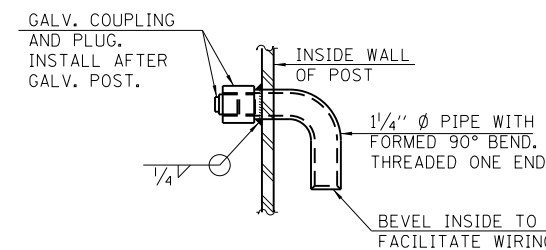
(FOR DETAILS NOT SHOWN, SEE DETAIL 3)



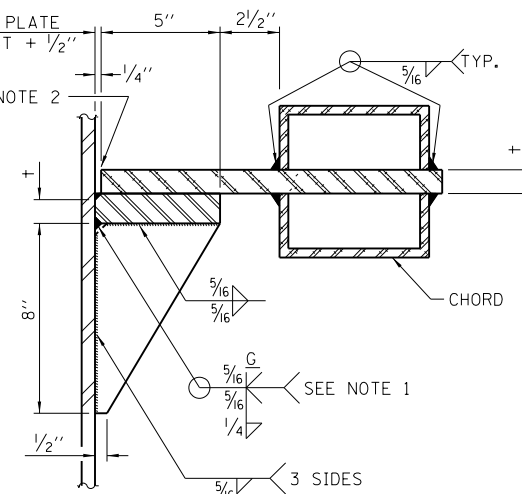
CONTOURED WASHERS

BOLT SIZE	CONTOURED WASHERS HOLE DIA.	W
7/8"	1"	2 1/2"
1"	1 1/8"	3"
1 1/4"	1 3/8"	3 1/4"

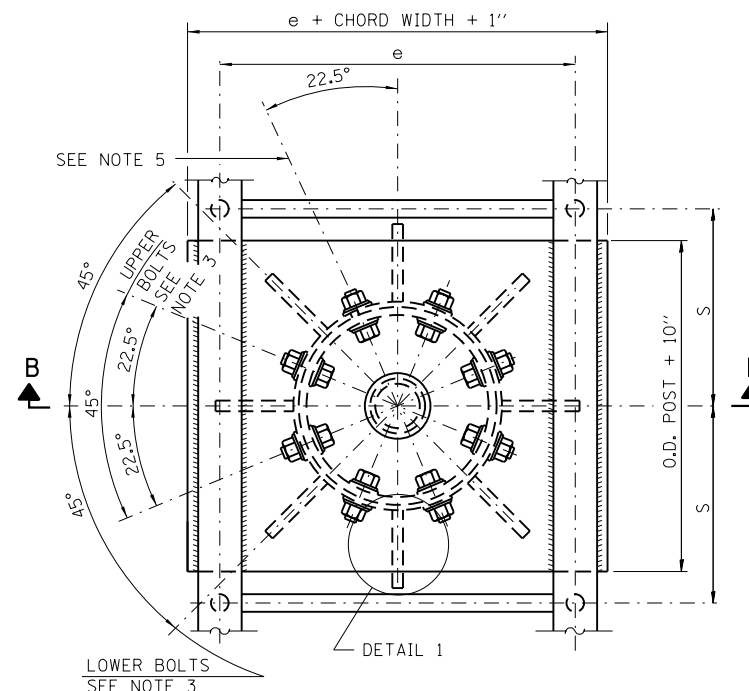
(ASTM A240, TYPE 304)



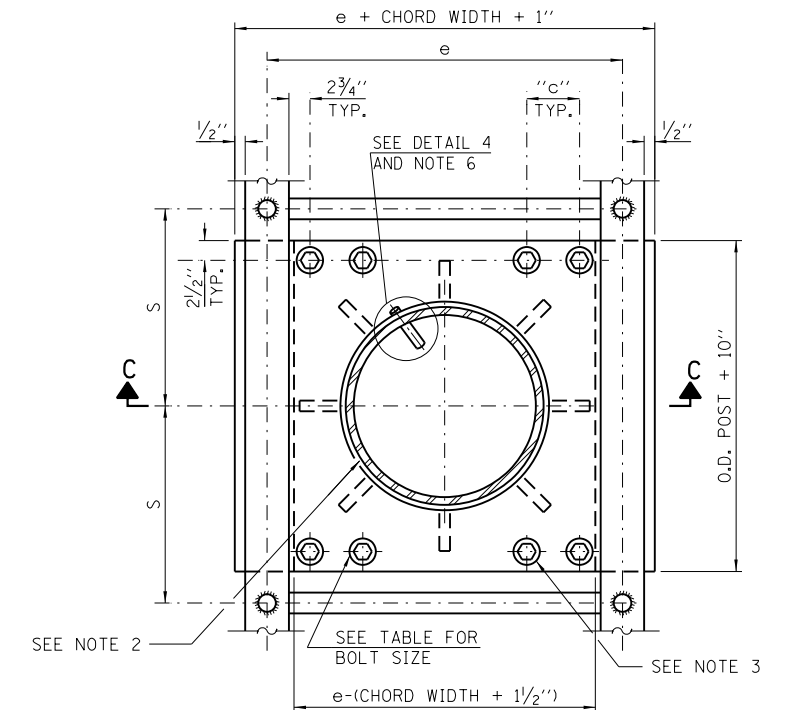
DETAIL 4



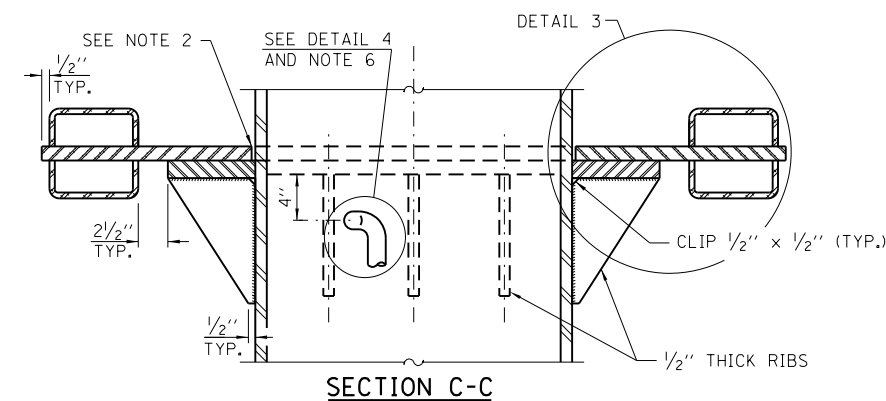
DETAIL 3



PLAN VIEW - TOP OF COLUMN



SECTION THRU POST ABOVE LOWER CHORDS



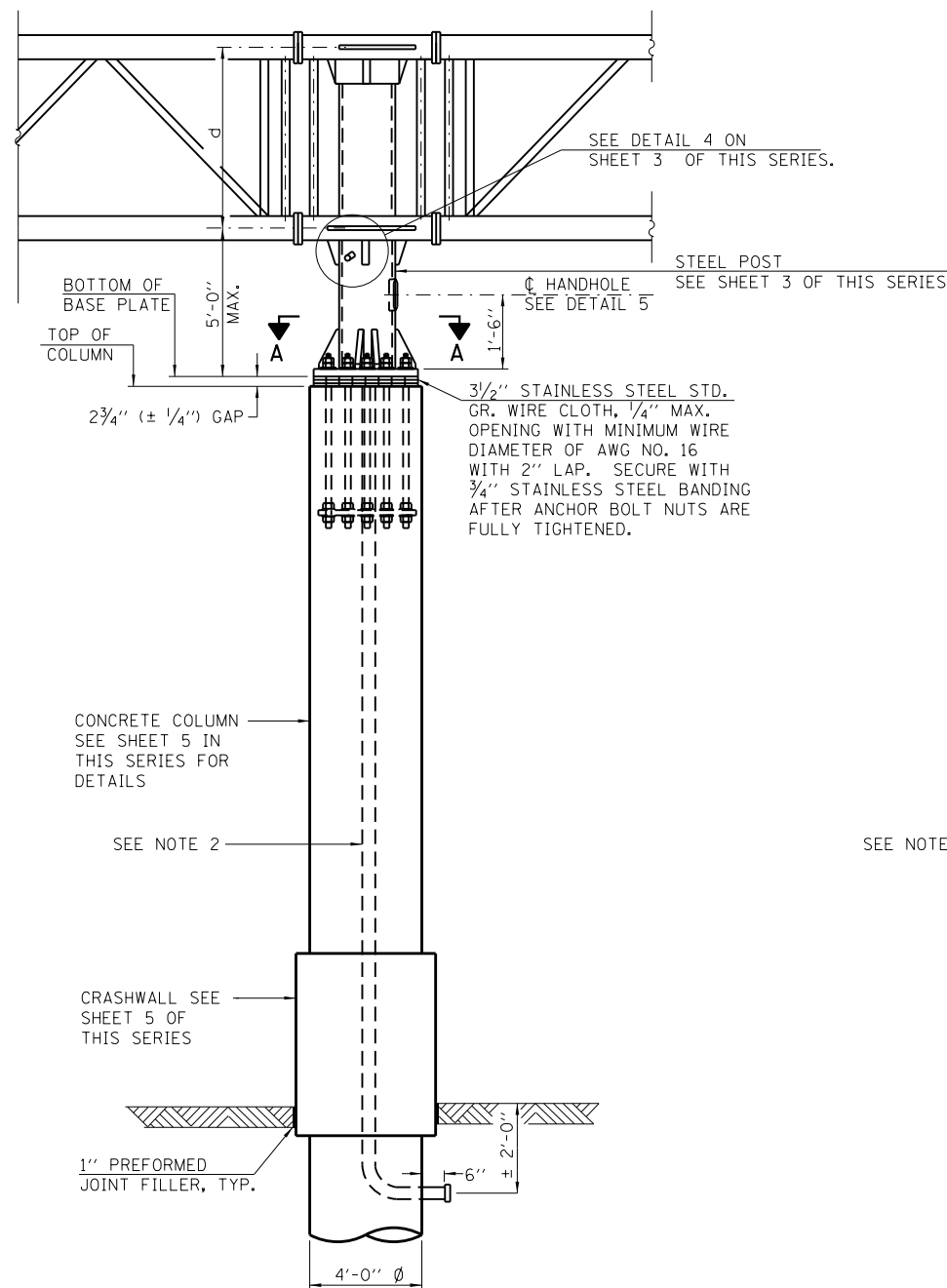
SECTION C-C

NOTES:

- GRIND TOP IF REQUIRED TO FULLY SEAT PLATE. REPAIR DAMAGED GALVANIZING BEFORE ASSEMBLY.
- AFTER TIGHTENING LOWER CONNECTION BOLTS, FILL GAP WITH NON - HARDENING, SILICONE CAULK SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER.
- CONNECTION BOLTS IN COLLAR AND BOLTS AT LOWER CHORD CONNECTION SHALL BE HIGH STRENGTH WITH MATCHING LOCKNUTS. CONNECTION BOLTS SHALL HAVE TWO STAINLESS STEEL FLAT WASHERS EACH.
- COLLAR I.D. SHALL BE MANUFACTURED TO CORRESPOND TO O.D. OF ACTUAL GALVANIZED POST PLUS 1/8" ($\pm 1/16$ "). MAXIMUM GAP BETWEEN POST AND COLLAR AT ANY LOCATION EQUALS 1/8" BEFORE TIGHTENING BOLTS.
- OPTIONAL FULL PENETRATION WELD IN COLLAR. (TWO LOCATIONS MAXIMUM (180° APART) X-RAY OR UT 100%)
- ORIENT PIPE TOWARD WALKWAY SIDE. HOLE IN POST = O.D. PIPE + 1/8".

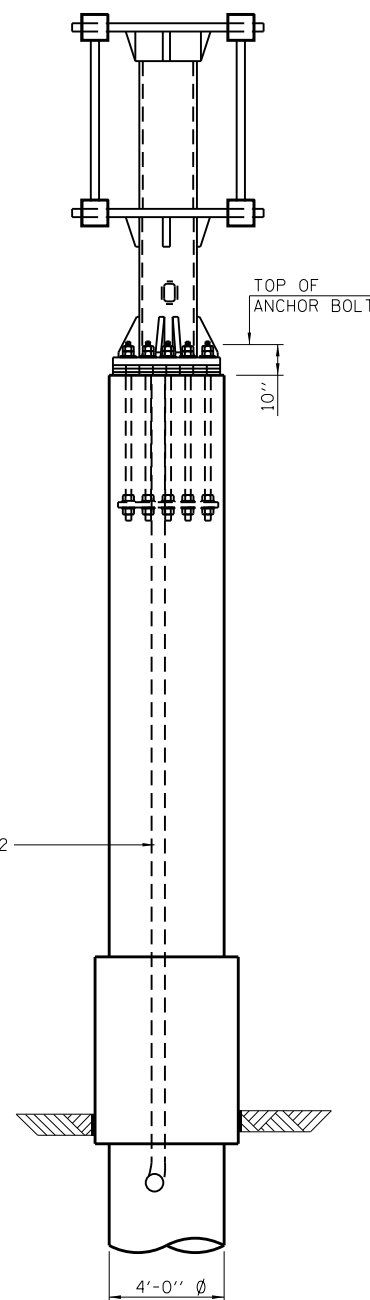
CONNECTION TABLE

POST OUTSIDE DIAMETER	UPPER & LOWER CONNECTION BOLT DIAMETER (SEE NOTE 3)	LOWER JUNCTURE BOLT SPACING DIMENSION "C" (SEE NOTE 3)	OPENING IN CAP PLATE "HH"	PLATE THICKNESS (+)	COLLAR THICKNESS (t ₁)
24"	1 1/4"	3 1/2"	6"	1"	7/8"

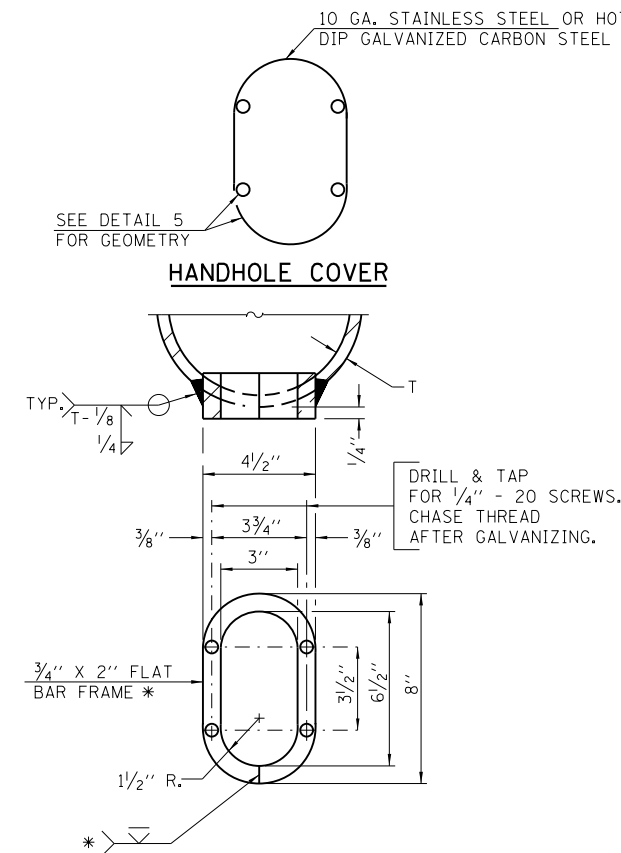


FRONT ELEVATION

SEE SHEET 5 OF THIS SERIES FOR FOUNDATION DETAILS.
(DMS TYPE 2 SIGN CABINET NOT SHOWN FOR CLARITY)



SIDE ELEVATION



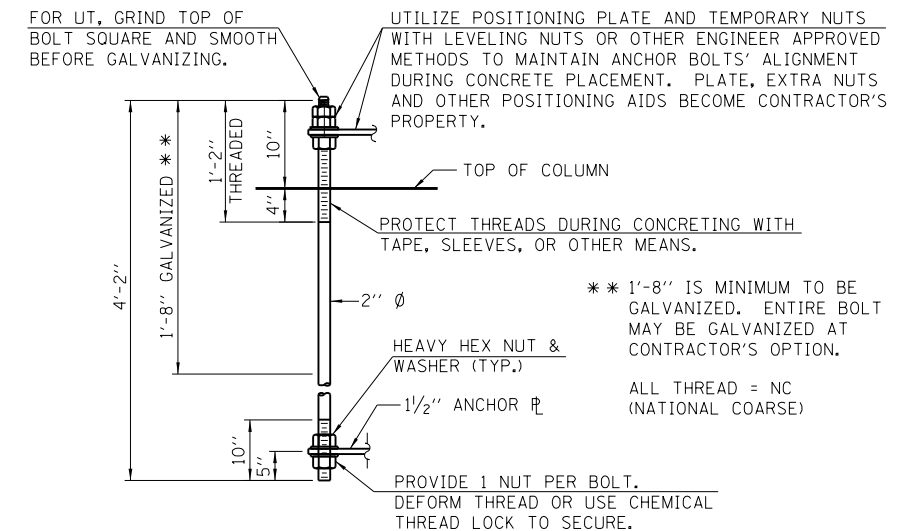
PROVIDE 8" X 4 1/2" COVER. OUTSIDE CORNERS = 2 1/4" RADIUS. PROVIDE 4-5/16" Ø HOLES IN FOR 1/4" - 20 ROUND HEAD HOT DIP GALVANIZED OR STAINLESS STEEL MACHINE SCREWS. (SEE COVER DETAILS.)

DETAIL 5

* BENT BARS MAY BE BUTT WELDED TOP AND BOTTOM OR BOTTOM ONLY. IN LIEU OF FABRICATED HANDHOLE FRAME AS SHOWN, MAY CUT FROM 2" PLATE (ROLLING DIRECTION VERTICAL). ALL CUT FACES TO BE GRIND TO ANSI ROUGHNESS OF 500 µin OR LESS.

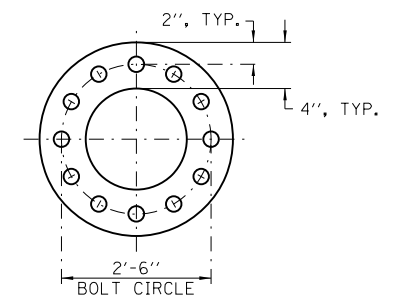
NOTE:

1. SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS INDICATED ON PLANS.
2. SEE PLAN SHEETS FOR TYPE, SIZE AND NUMBER OF CONDUITS.

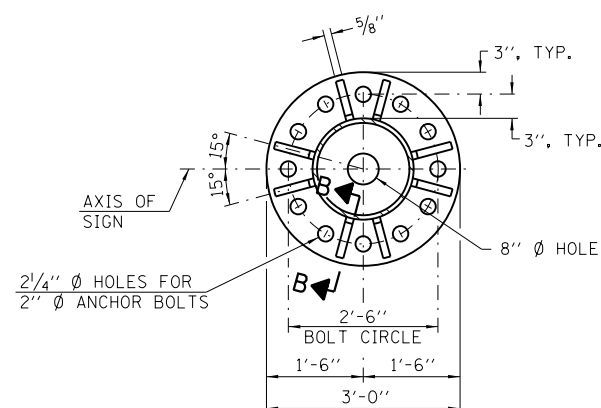


ANCHOR BOLT DETAIL

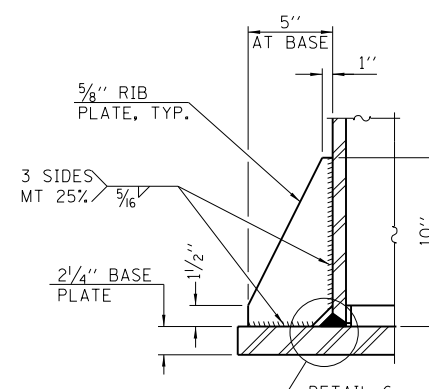
ANCHOR BOLTS SHALL CONFORM TO AASHTO M314 OR ASTM F1554 GRADE 55. GALVANIZE THE UPPER 1'-8" (MINIMUM (**)) AND ASSOCIATED AASHTO M291, GRADE A, C OR DH HEAVY HEX NUTS AND HARDENED WASHERS PER AASHTO M232. NO WELDING SHALL BE PERMITTED ON BOLTS. PROVIDE A NUT AT BOTTOM, A HEXAGON LOCKNUT AND WASHER ABOVE BASE PLATE AND A LEVELING NUT AND WASHER BELOW BASE PLATE. NUTS SHALL EACH BE TIGHTENED WITH 200 LB.-FT. MINIMUM TORQUE AGAINST BASE PLATE. BEFORE OR AFTER THREADING, BUT BEFORE GALVANIZING, EACH ANCHOR BOLT SHALL BE ULTRASONICALLY TESTED (UT) BY A LEVEL II OR III INSPECTOR, QUALIFIED IN ACCORD WITH ANSI GUIDELINES, TO ENSURE NO REJECTABLE FLAWS EXIST IN THE UPPER 18" (TENSION CRITERIA).



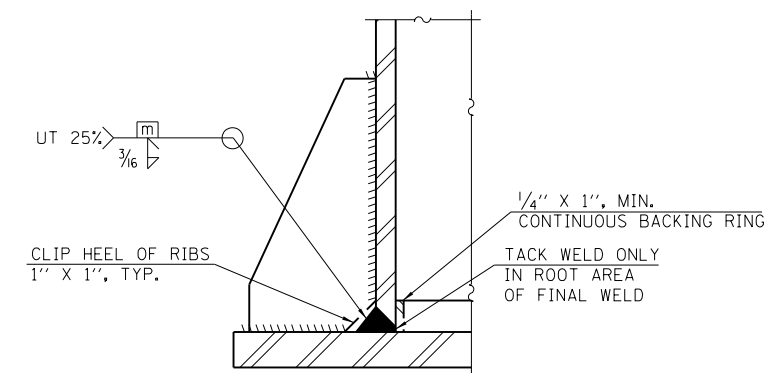
POSITIONING PLATE/ANCHOR BOLT



SECTION A-A

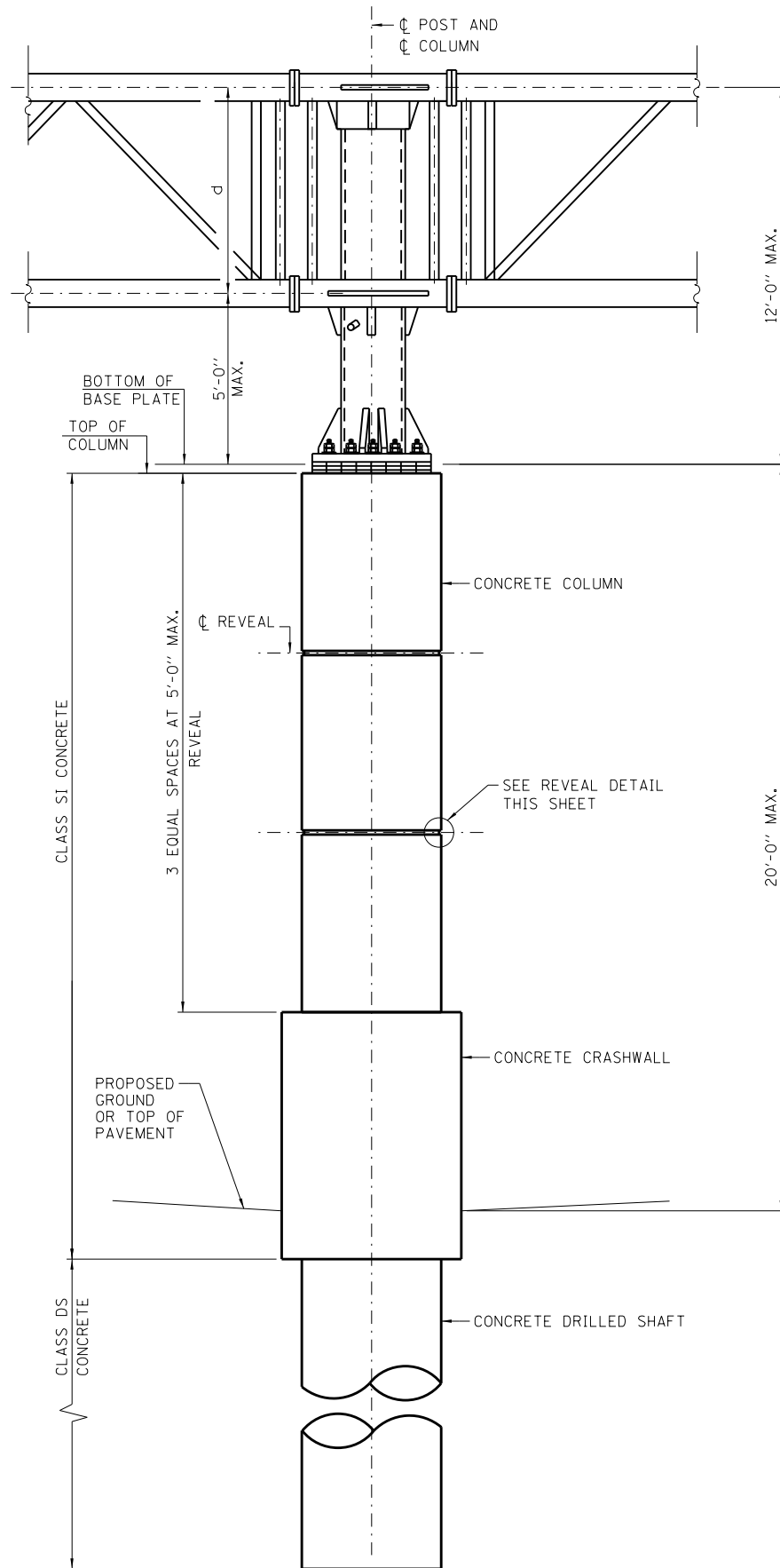


SECTION B-B



DETAIL 6
(TYPICAL RIB)

APPROVED BY: *Paul Kovacs* CHIEF ENGINEERING OFFICER
DATE: 03/31/2014



BILL OF MATERIAL - EACH FOUNDATION

CLASS SI CONC. CY	CLASS DS CONC. CY	REBAR POUNDS	PROTECTIVE COAT SQ. YD.
12.9	11.7	4,790	6.0

NOTES:

- COLUMN CONCRETE VOLUME AND BAR s1(E) LENGTH ARE COMPUTED BASED ON 15'-0" COLUMN HEIGHT. IF COLUMN HEIGHT IS NOT EQUAL 15'-0", QUANTITIES SHALL BE CALCULATED BASED ON ACTUAL COLUMN HEIGHT.
- PROTECTIVE COAT SHALL BE APPLIED TO TRAFFIC AND TOP FACES OF CRASHWALL AND PERIMETER OF THE COLUMN.

BAR LIST - EACH FOUNDATION

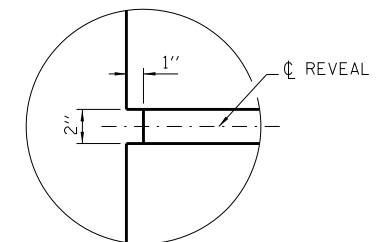
(COLUMN, CRASHWALL AND DRILLED SHAFT)

BAR	NUMBER	SIZE	LENGTH	SHAPE
v(E)	20	#9	38'-3"	
v1(E)	20	#9	15'-8"	
s(E)	1	#4	31'-1"	
s1(E)	1	#4	14'-5"	
u(E)	12	#5	12'-2"	U
u1(E)	18	#5	8'-7"	U

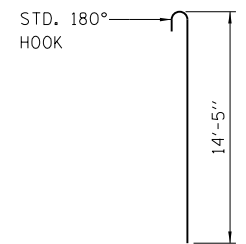
* THE LENGTH OF SPIRAL SHOWN IS THE HEIGHT OF SPIRAL

BAR	"A"	"B"
u(E)	3'-9"	4'-8"
u1(E)	1'-3"	6'-1"

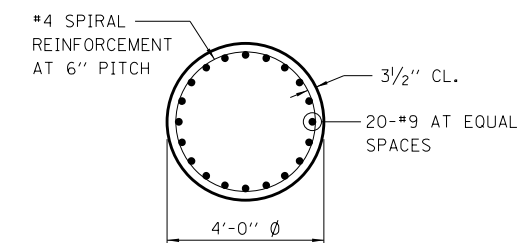
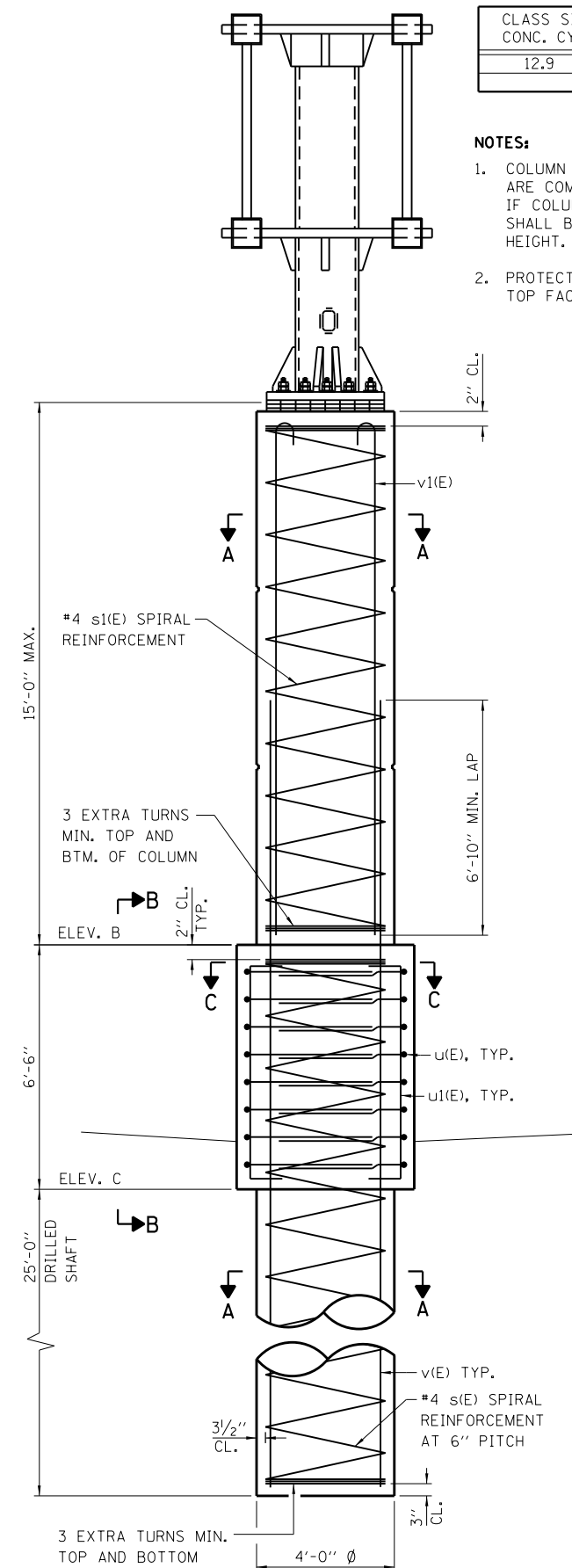
BAR u(E), u1(E)



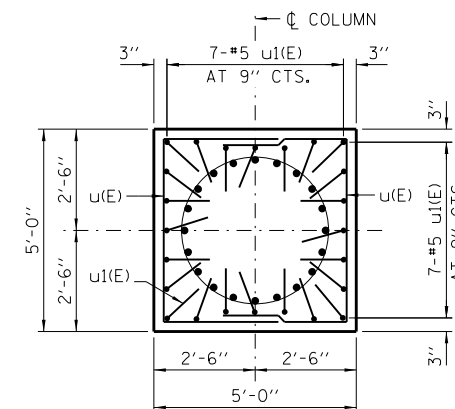
REVEAL DETAIL



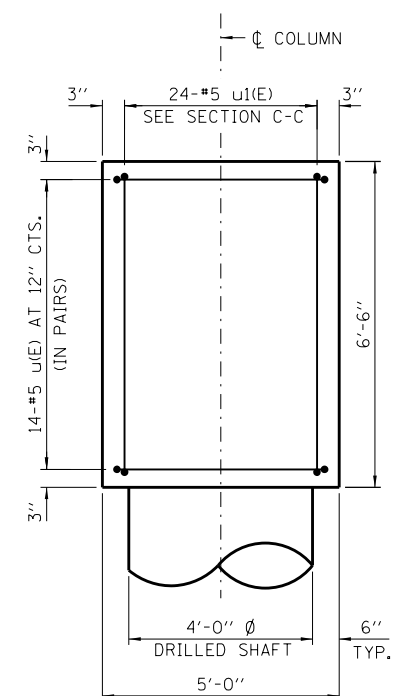
BAR v1(E)



SECTION A-A



SECTION C-C

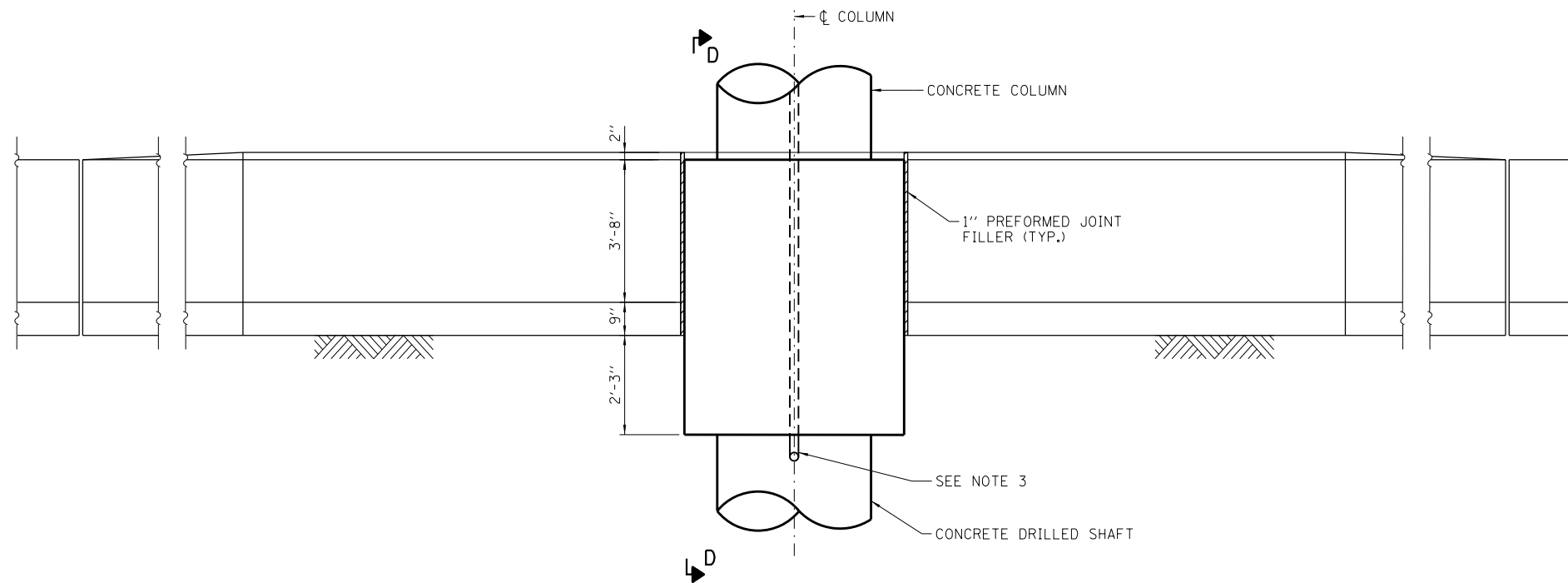


SECTION B-B

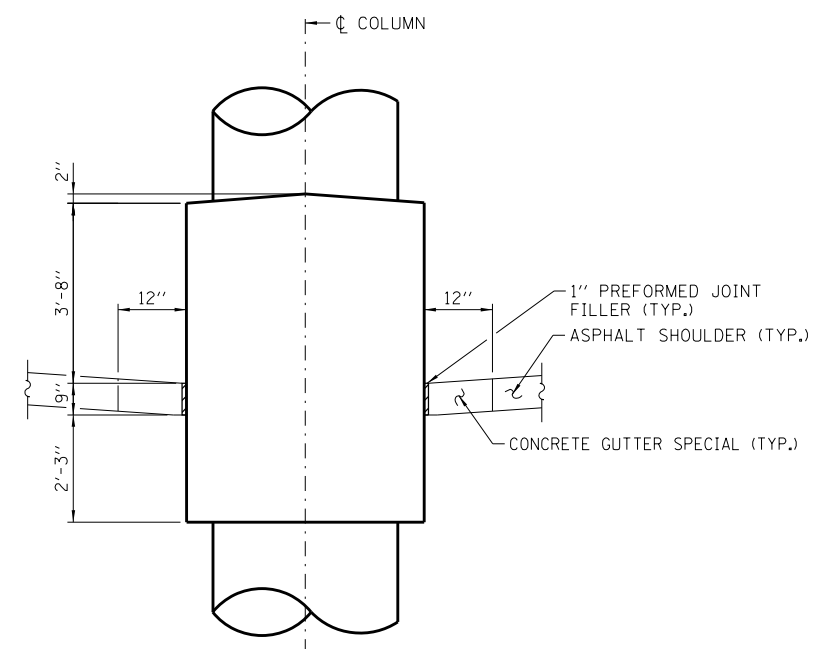
FOUNDATIONS:

THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COMMON COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.

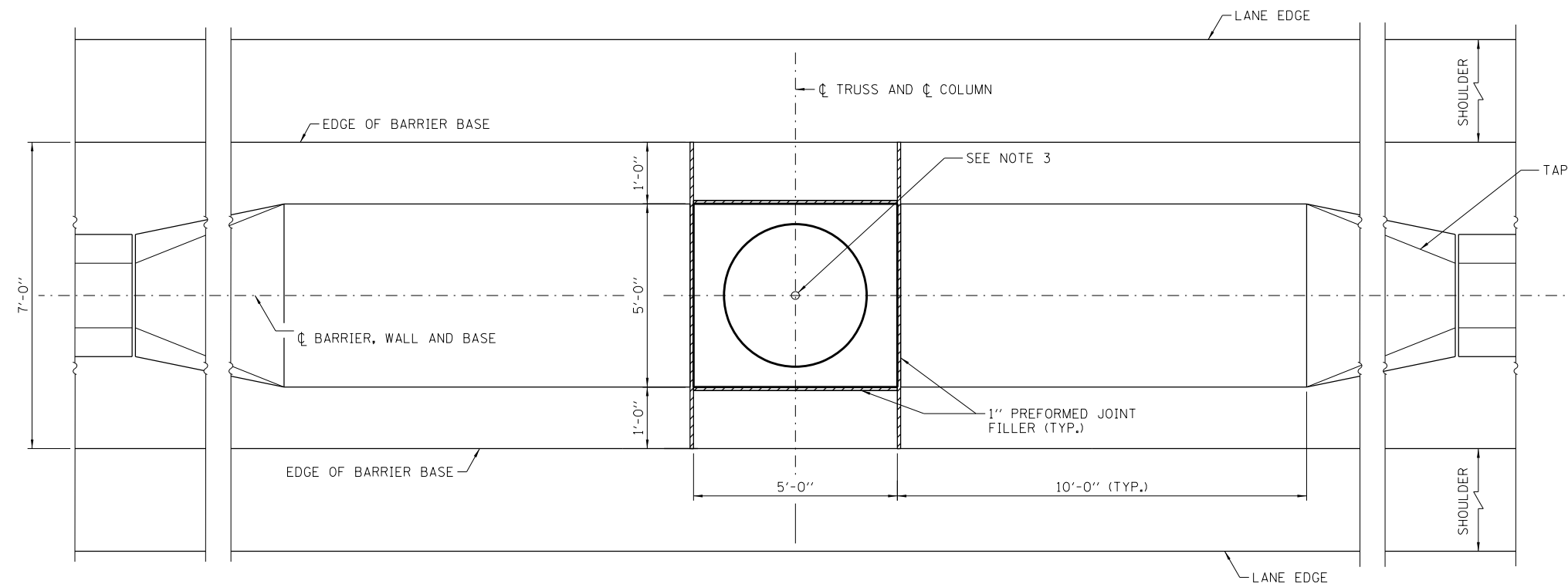
APPROVED BY: *Paul Kovacs*
CHIEF ENGINEERING OFFICER
DATE: 03/31/2014



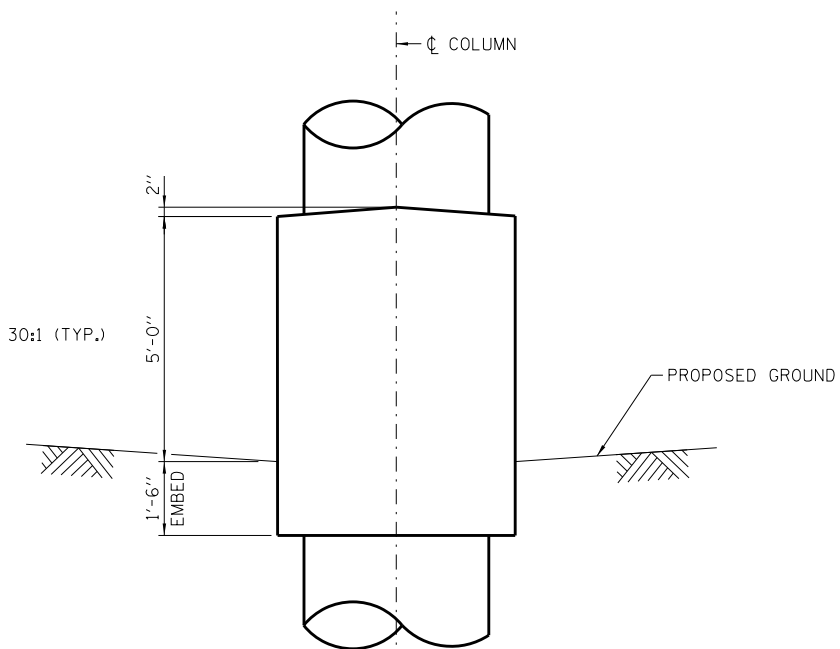
SIDE ELEVATION



SECTION D-D
FOUNDATION LOCATED IN PAVED ROADWAY MEDIAN



PLAN



SECTION D-D
FOUNDATION LOCATED IN UNPAVED ROADWAY MEDIAN

NOTES:

1. SIDE ELEVATION AND PLAN VIEW ARE SHOWN FOR FOUNDATION LOCATED IN PAVED MEDIAN.
2. SEE SHEET 5 OF THIS SERIES FOR REINFORCEMENT DETAILS.
3. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.

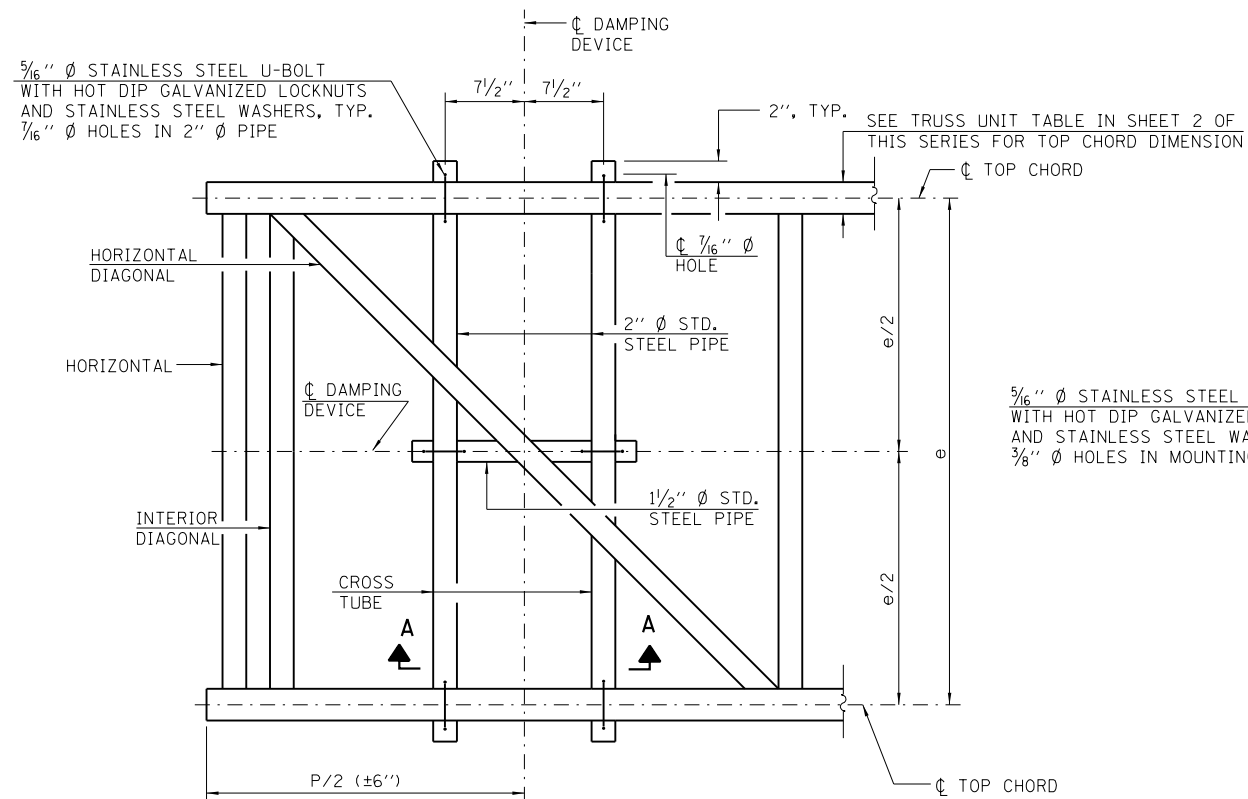
APPROVED BY: *Paul Kovacs*
CHIEF ENGINEERING OFFICER
DATE: 03/31/2014

SHEET 6 OF 8

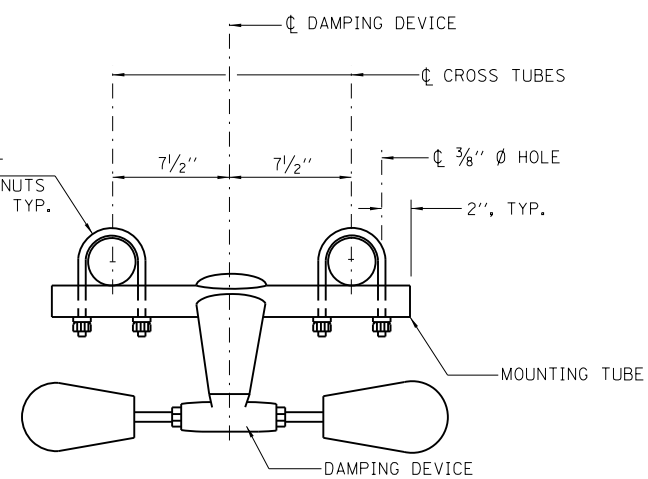


OVERHEAD SIGN STRUCTURE
BUTTERFLY TYPE
STRUCTURE DETAILS

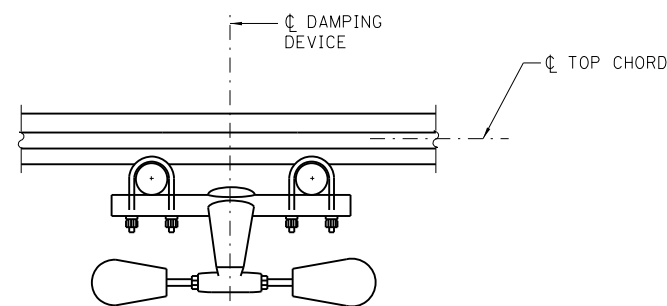
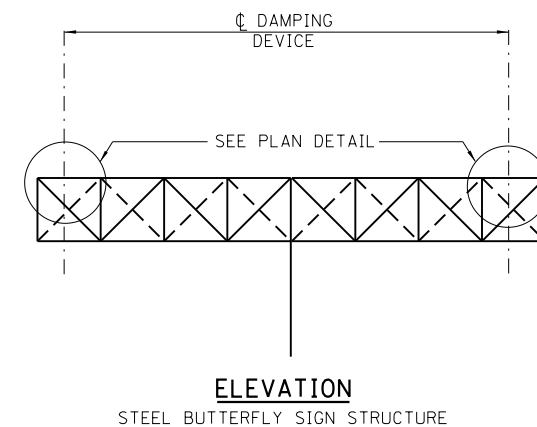
STANDARD F14-07



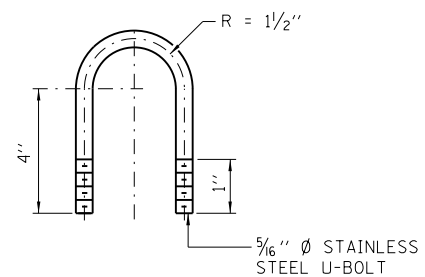
PLAN DETAIL



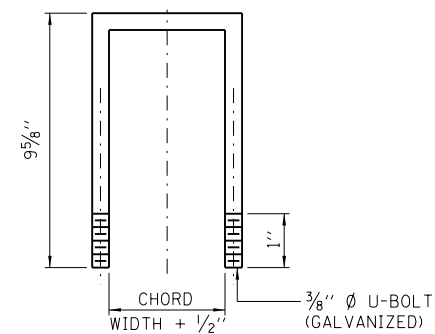
TRUSS DAMPING
DEVICE CONNECTION DETAIL



SECTION A-A



DAMPING DEVICE MOUNTING
TUBE U-BOLT DETAIL
(TYPICAL)



TOP CHORD TO CROSS TUBE
U-BOLT DETAIL
(TYPICAL)

NOTE:

DAMPER: ONE DAMPER PER TRUSS. (31 LBS. STOCKBRIDGE-TYPE 29" MINIMUM BETWEEN ENDS OF WEIGHTS).

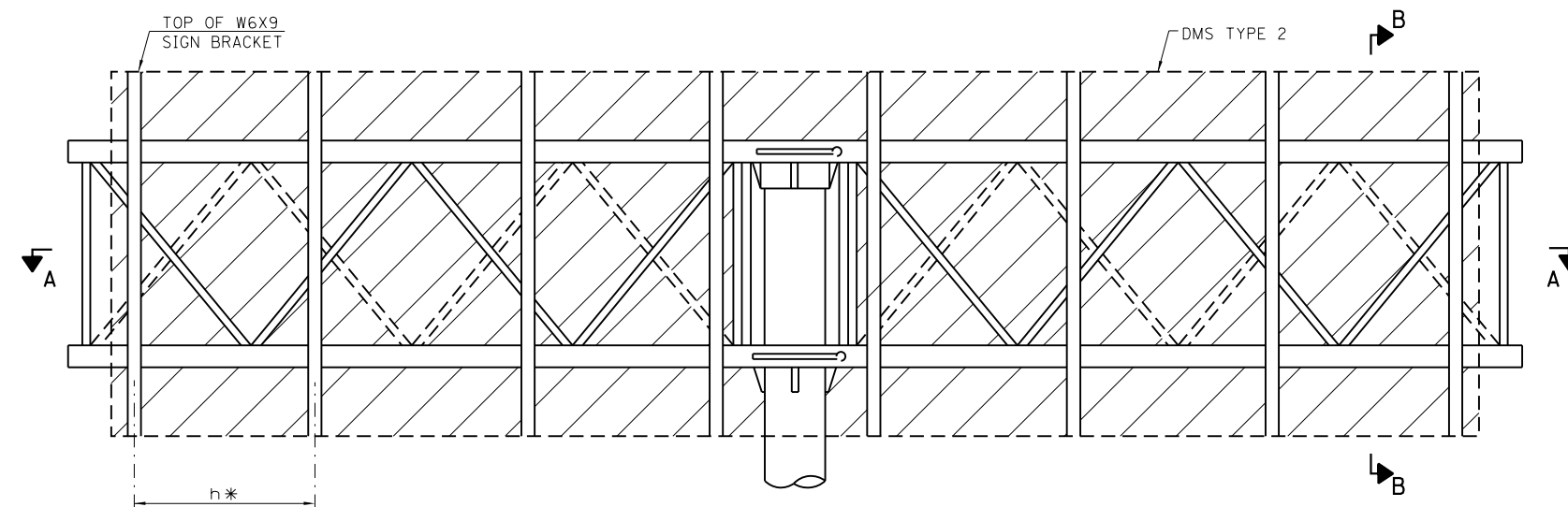
APPROVED BY: *Paul Kovacs* DATE: 03/31/2014
CHIEF ENGINEERING OFFICER

SHEET 7 OF 8



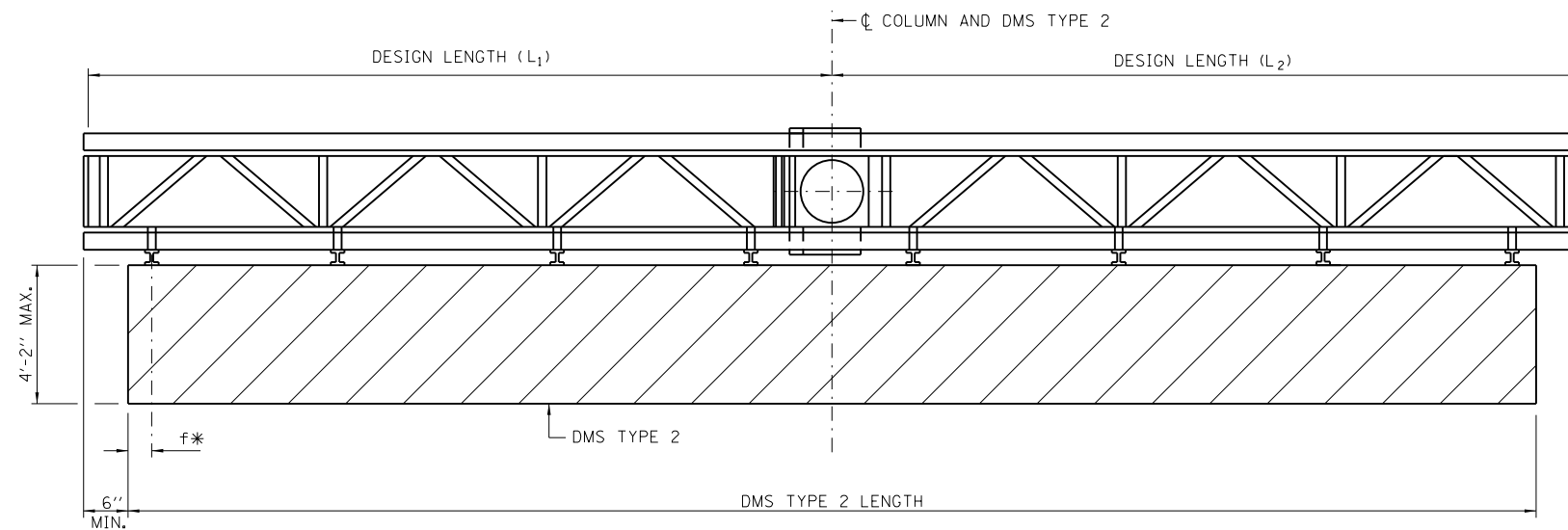
OVERHEAD SIGN STRUCTURE
BUTTERFLY TYPE
STRUCTURE DETAILS

STANDARD F14-07



* BRACKET DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS TYPE 2 DIMENSIONS PLUS MANUFACTURER'S MOUNTING DEVICES.

TYPICAL FRONT ELEVATION



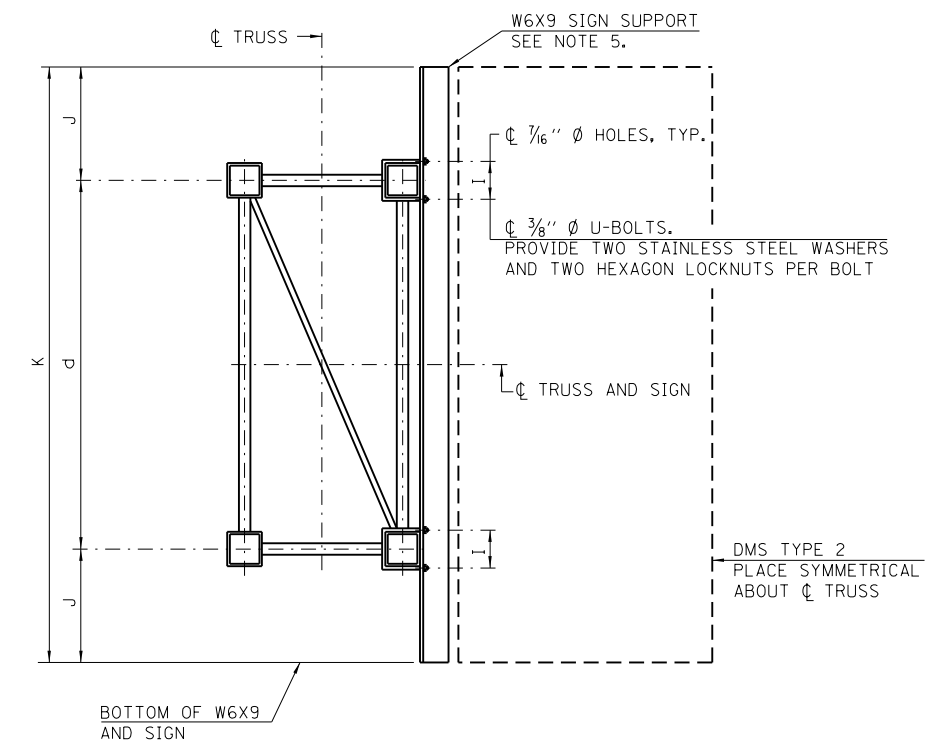
SECTION A-A

PLACE ALL SIGN BRACKETS AS CLOSE TO PANEL POINTS AS PRACTICAL.

(ROAD PLAN BENEATH TRUSS VARIES)
BUTTERFLY MAY BE LOCATED IN SHOULDER AREA.

NOTES:

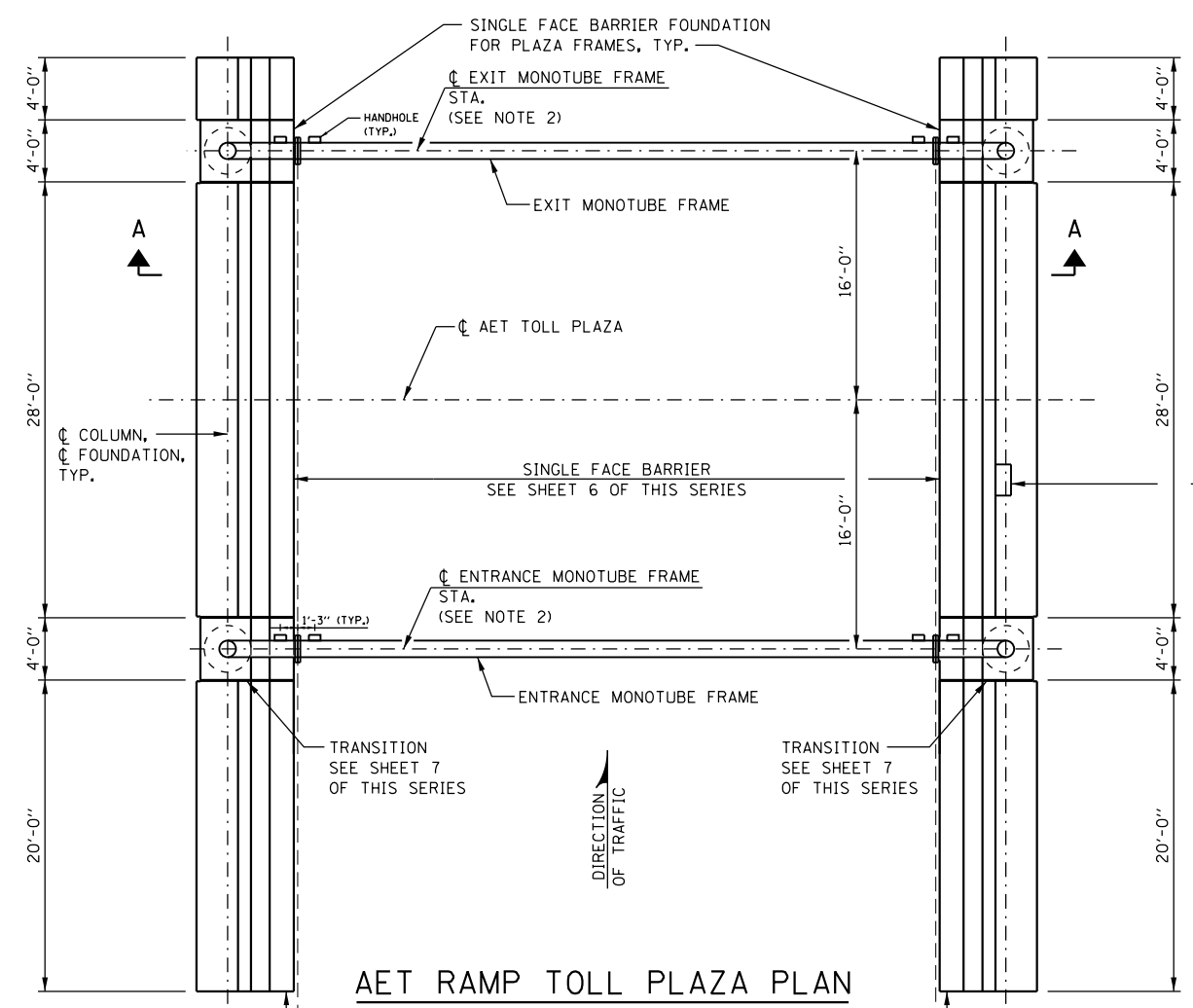
1. SPACE SIGN BRACKETS W6X9 FOR EFFICIENCY AND WITHIN LIMITS SHOWN:
2. $f = 12''$ MAXIMUM, $4''$ MINIMUM (END OF SIGN TO ϕ OF NEAREST BRACKET)
 $h = 6'-0''$ MAXIMUM (ϕ TO ϕ SIGN SUPPORT BRACKETS, W6X9)
3. MAXIMUM DMS TYPE 2 WEIGHT = 5000 LBS.
4. $4'-2''$ MAXIMUM DEPTH INCLUDES DEPTH OF DMS TYPE 2 PLUS CONNECTION TO W6X9.
5. DMS TYPE 2 MANUFACTURER SHALL DESIGN AND SUPPLY HARDWARE FOR CONNECTION TO W6X9. BOLTS SHALL BE STAINLESS STEEL OR HOT DIP GALVANIZED HIGH STRENGTH PER THE STANDARD SPECIFICATION.



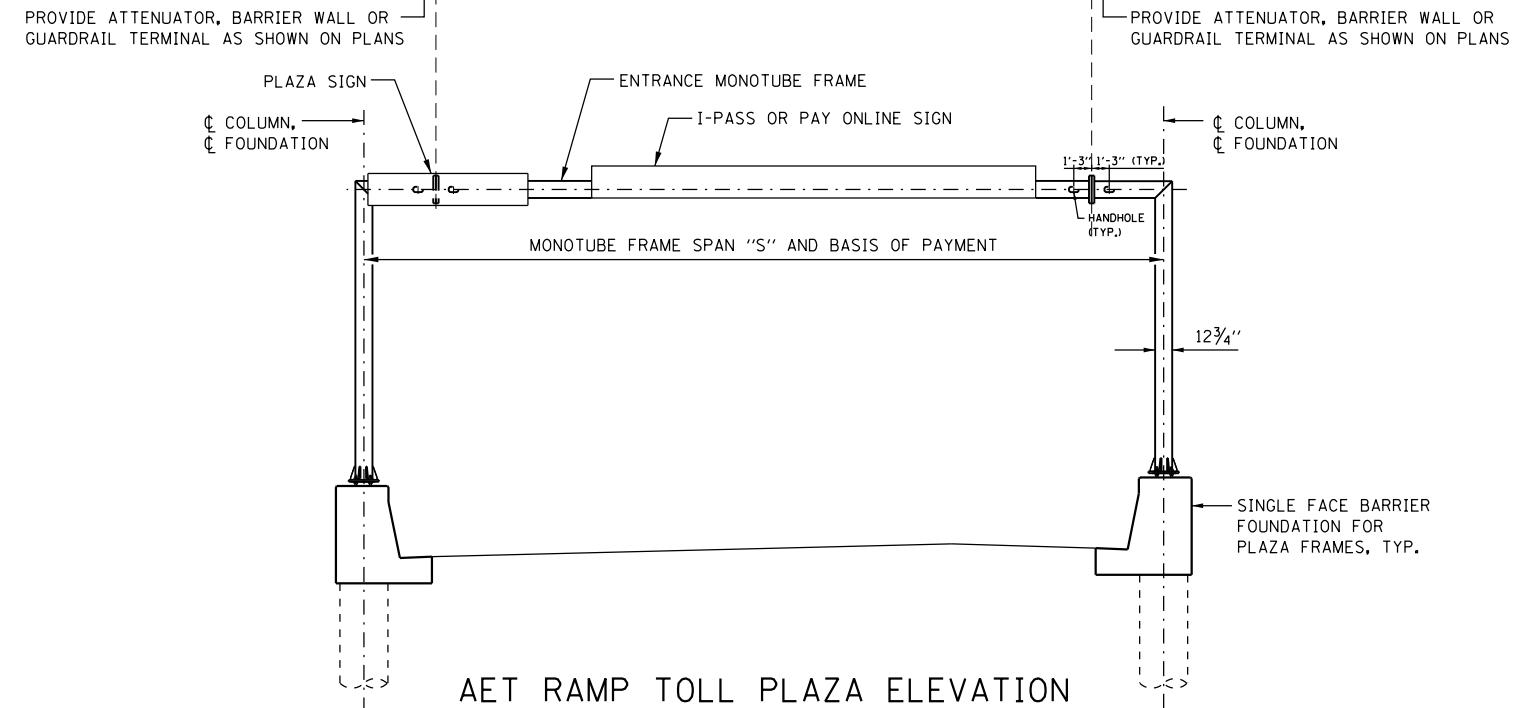
SECTION B-B

BRACKET TABLE

W6X9		
SIGN WIDTH		NUMBER OF BRACKETS REQUIRED
GREATER THAN	LESS THAN OR EQUAL TO	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6



AET RAMP TOLL PLAZA PLAN



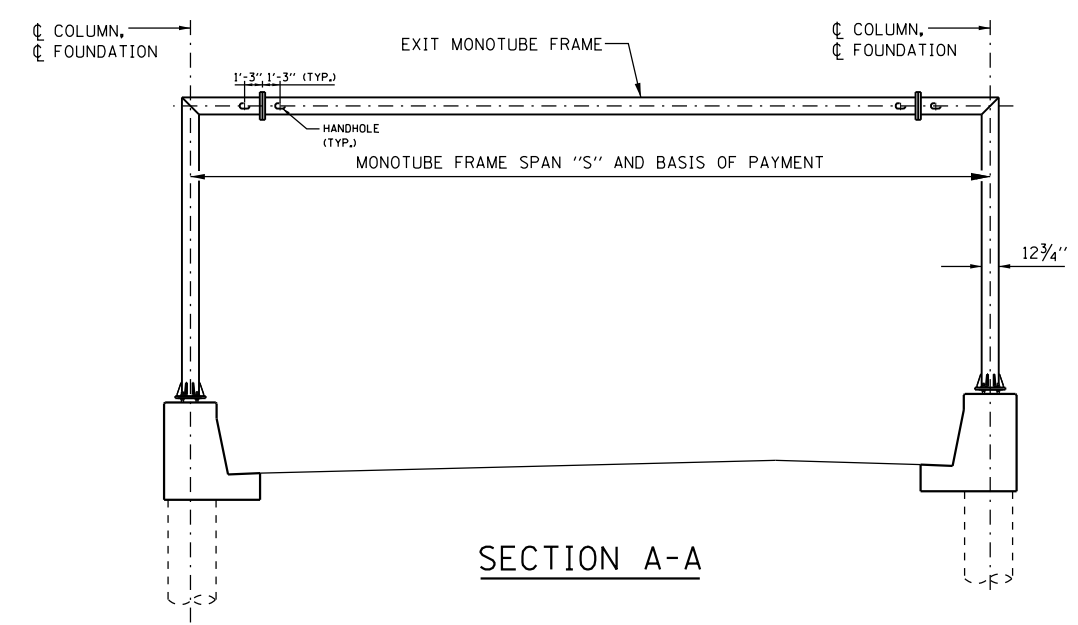
AET RAMP TOLL PLAZA ELEVATION

SIGN TABLE

SIGN	MAXIMUM AREA	MAXIMUM LENGTH
PLAZA SIGN	24 S.F.	8'-0"
I-PASS OR PAY ONLINE SIGN	60 S.F.	20'-0"

NOTE:

1. SEE CONTRACT PLANS FOR SIGN SIZE AND LOCATION.
2. PROVIDE ENTRANCE AND EXIT MONOTUBE FRAME STATIONS IN CONTRACT PLANS.



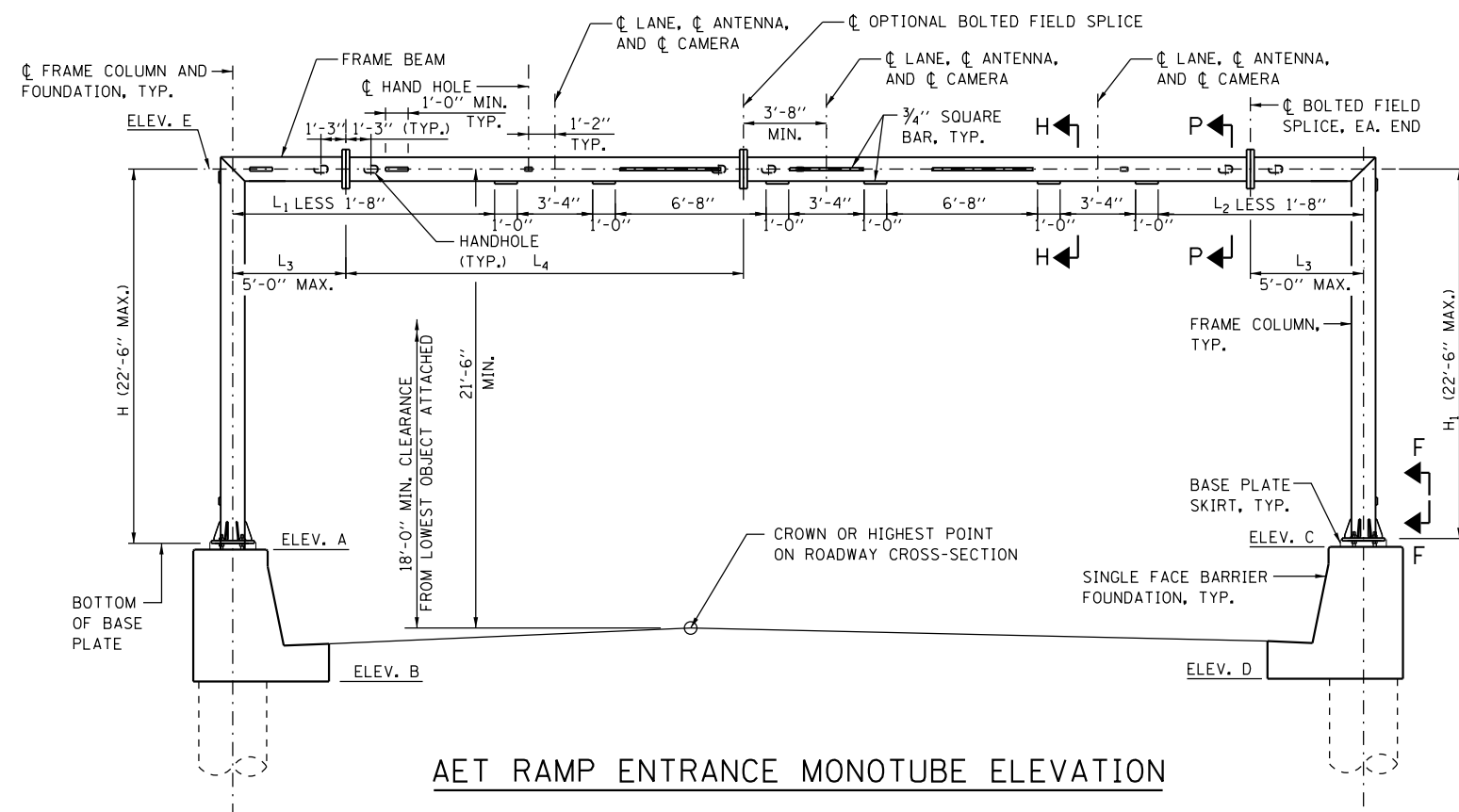
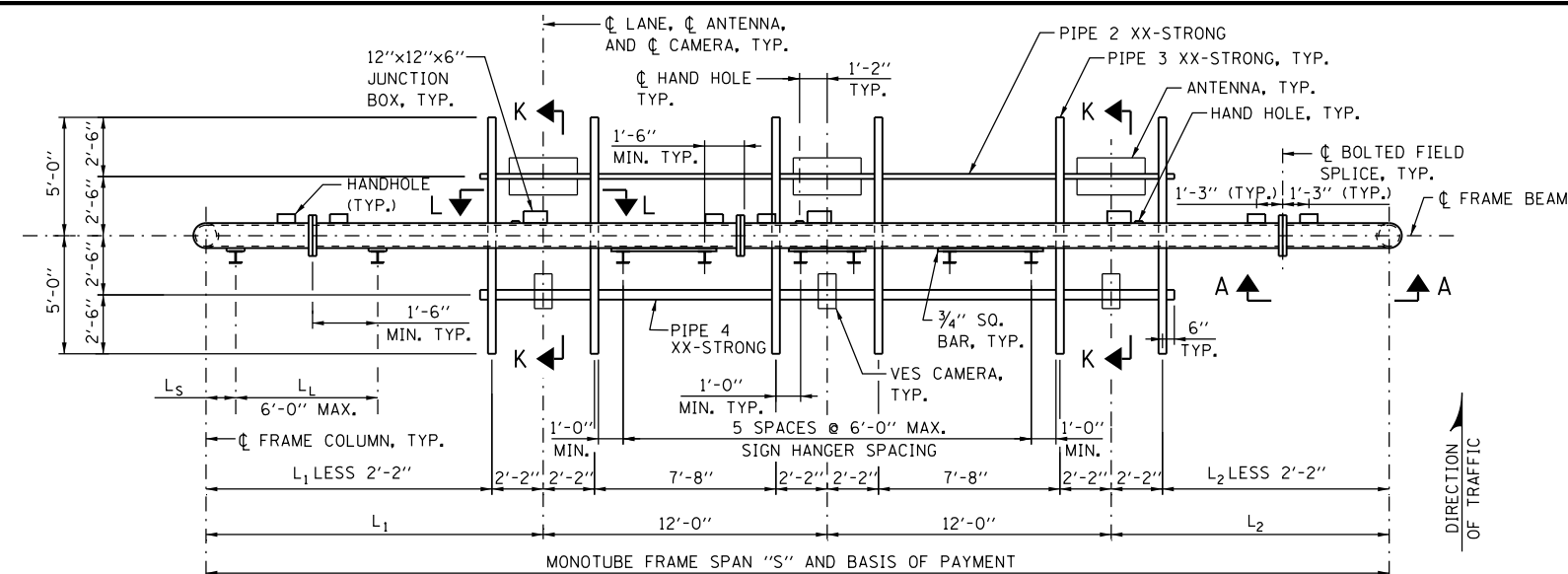
SECTION A-A



DATE	REVISIONS
3-01-2023	CHANGE HORZ. PIPE TO 4XX-STRONG
	PIPE & REV. NUMBER OF V(E) BARS
3-01-2022	REV. STRUCT. STEEL NOTES 1 & 4,
	CAMERA SUPPORT & UPDATE EQUIP.
	LOADS.

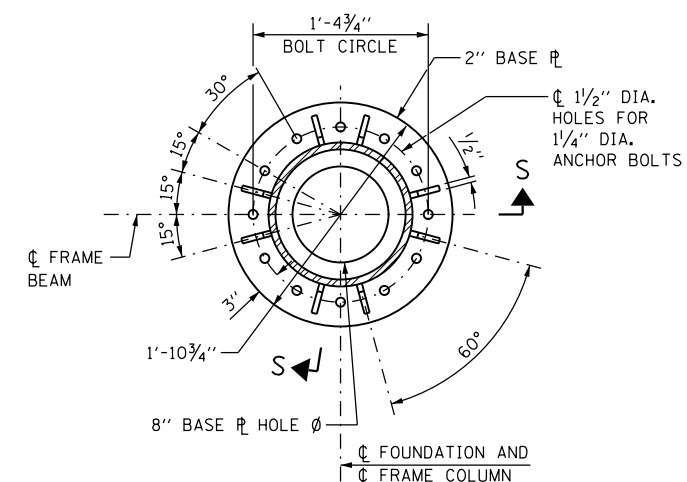
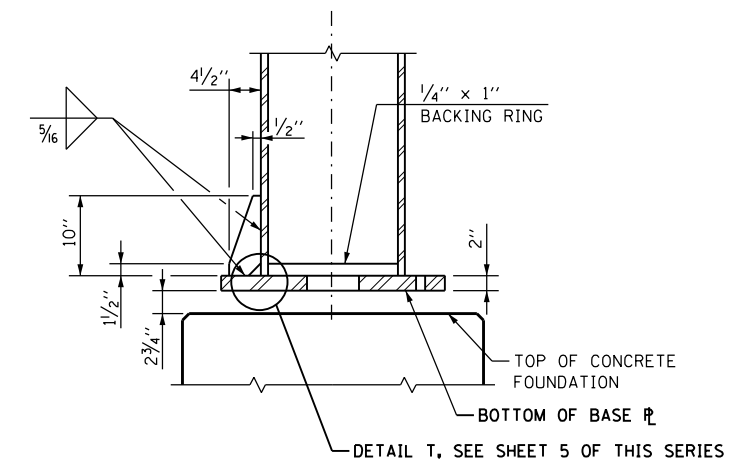
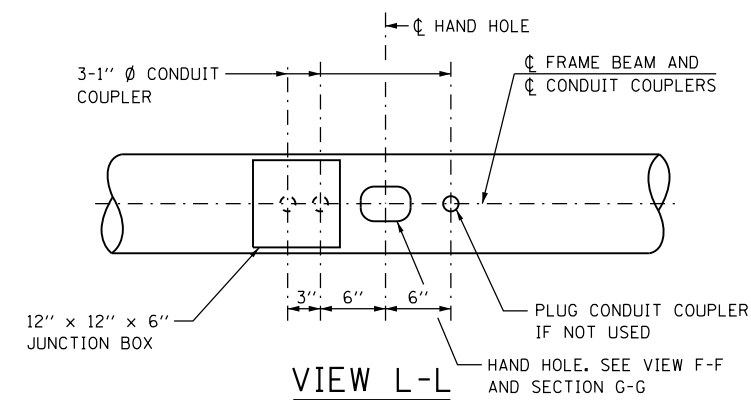
OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP
STANDARD F15-07

APPROVED BY: *Mamun Nashif*
CHIEF ENGINEERING OFFICER
DATE: 03/01/2023



NOTES:

1. FOUNDATIONS FOR MONOTUBE FRAMES ARE SHOWN ON SHEET 6 OF THIS SERIES.
2. SEE SHEET 5 OF THIS SERIES FOR SECTIONS A-A, G-G, H-H, K-K, VIEW F-F AND BASE PLATE SKIRT.
3. SEE SHEET 4 OF THIS SERIES FOR SECTION P-P.
4. PROVIDE CAMBER AT MIDSPAN OF STRUCTURE.
5. LOCATE OPTIONAL BOLTED FIELD SPLICE NEAR MIDSPAN.
6. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURE ENTRANCE MONOTUBE TYPE (STEEL) AET RAMP SUMMARY AND TOTAL BILL OF MATERIAL SHEET.



BASE PLATE PLAN
ENTRANCE AND EXIT MONOTUBE

ENTRANCE MONOTUBE FRAME TABLE

SPAN "S"	FRAME COLUMN	FRAME BEAM	CAMBER
50' MAX.	HSS 12.75x0.500	HSS 12.75x0.500	1¾"

SEE ILLINOIS TOLLWAY STANDARD DRAWING
F13 FOR SPANS GREATER THAN 50'.

APPROVED BY:

DATE: _____

APPROVED BY:

Mamun Nashif

CHIEF ENGINEERING OFFICER

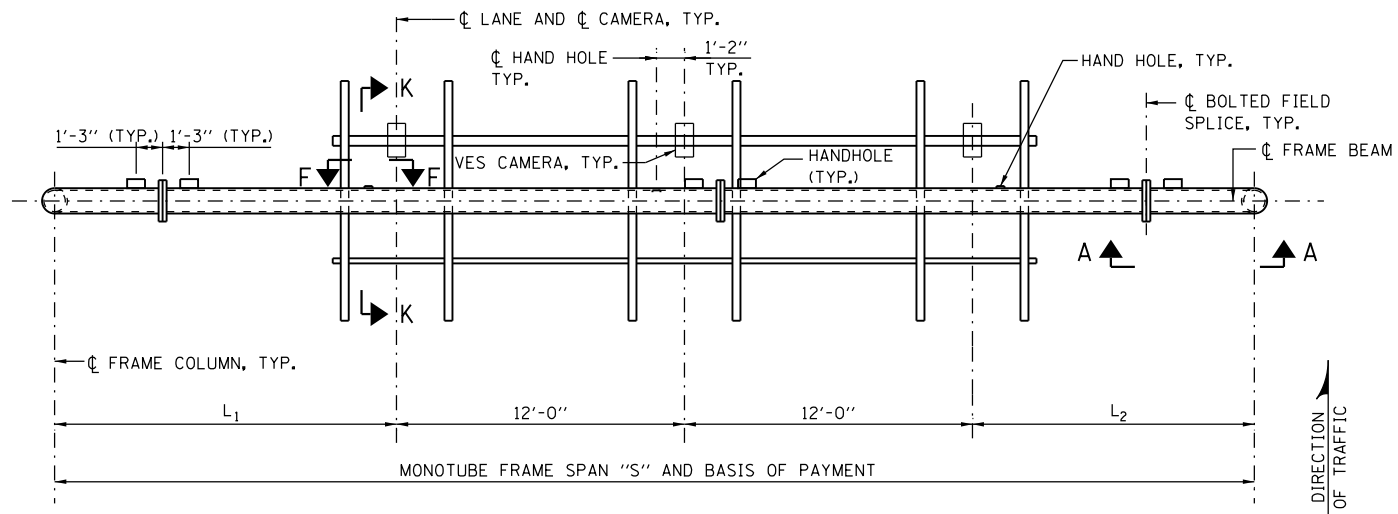
03/01/2023

SHEET 2 OF 7

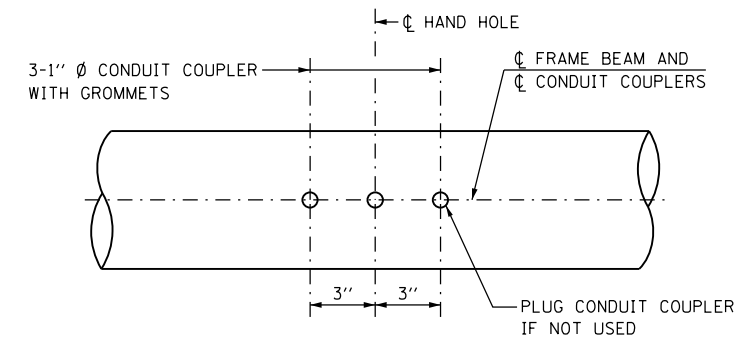


OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

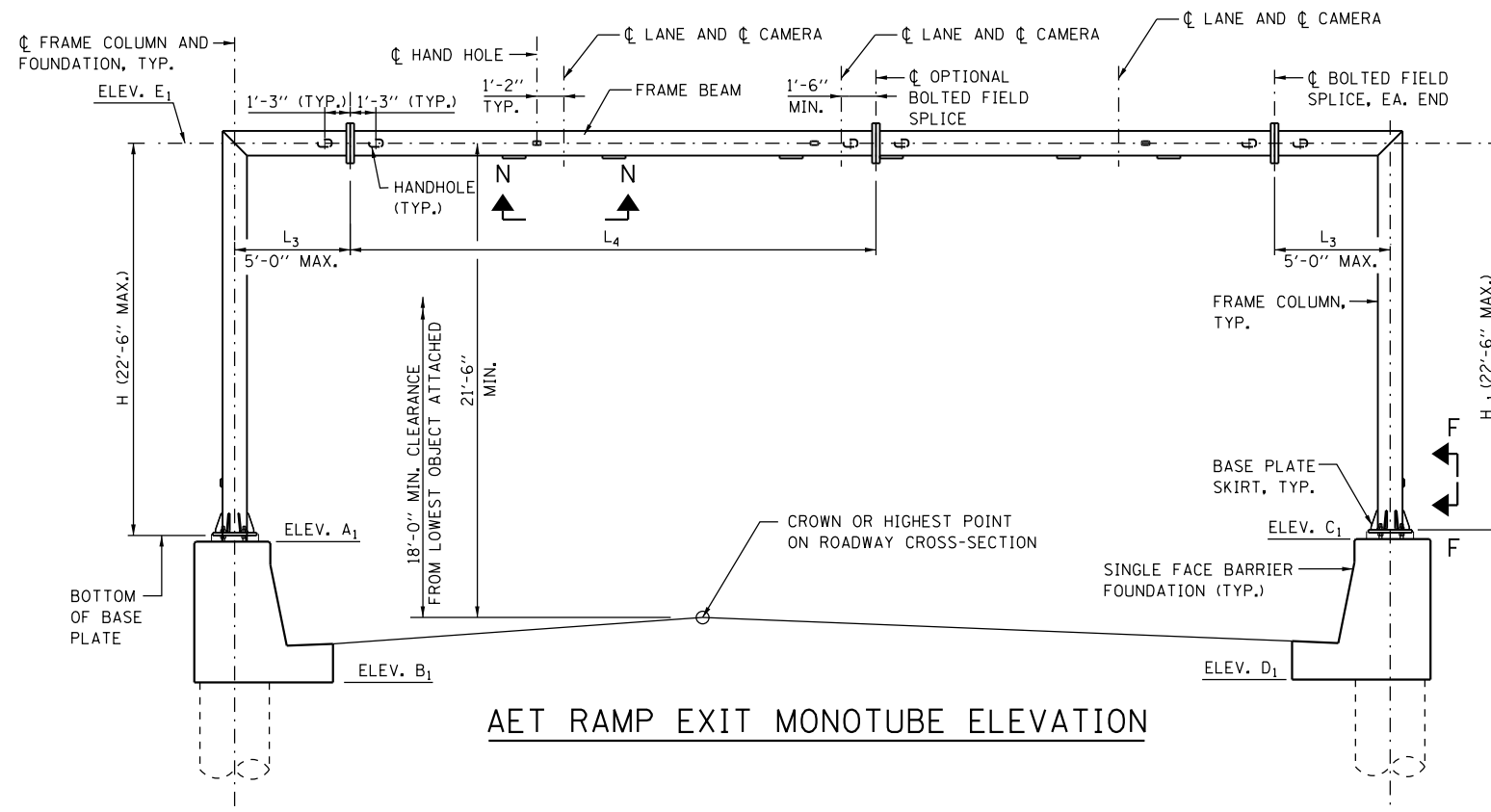
STANDARD F15-07



AET RAMP EXIT MONOTUBE PLAN



VIEW N-N (CONDUIT COUPLER DETAIL)



AET RAMP EXIT MONOTUBE ELEVATION

EXIT MONOTUBE FRAME TABLE

SPAN "S"	FRAME COLUMN	FRAME BEAM	CAMBER
50' MAX.	HSS 12.75x0.500	HSS 12.75x0.500	1 3/4"

SEE STANDARD F13 FOR SPANS GREATER THAN 50'.

NOTES:

1. SEE SHEET 2 OF THIS SERIES FOR SECTION S-S, BASE PL PLAN AND ADDITIONAL NOTES.
2. SEE SHEET 4 OF THIS SERIES FOR SECTION O-O.
3. SEE SHEET 5 OF THIS SERIES FOR SECTIONS A-A AND G-G, AND BASE PLATE SKIRT.
4. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURE EXIT MONOTUBE TYPE (STEEL) AET RAMP SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

APPROVED BY: *Mamun Nashif*
CHIEF ENGINEERING OFFICER
DATE: 03/01/2023

GENERAL NOTES:

1. AFTER ADJUSTMENTS TO LEVEL FRAME BEAM AND ENSURE ADEQUATE VERTICAL CLEARANCE, TIGHTEN ALL TOP AND LEVELING NUTS AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. THEN PLACE STAINLESS STEEL MESH AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.
2. REINFORCEMENT BARS DESIGNATED “(E)” SHALL BE EPOXY COATED.

STRUCTURAL STEEL:

1. MATERIAL FOR THE HSS MONOTUBE FRAME SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C. BASE PLATE AND STIFFENER PLATE SHALL CONFORM TO ASTM A709 GRADE 50. OTHER STRUCTURAL STEEL SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36, UNLESS NOTED OTHERWISE.
2. PIPES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A53 GRADE B.
3. ANCHOR BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM F1554 (AASHTO M314) GRADE 55, WITH A MINIMUM TENSILE STRENGTH OF 75,000 PSI. INSTALLATION AND INSPECTION OF ANCHOR BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION “INTELLIGENT TRANSPORTATION SYSTEMS GANTRY FRAME “STEEL”. ANCHORS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 (AASHTO M232). SEE SHEET 6 OF THIS SERIES FOR GALVANIZED LENGTH.
4. U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS 1, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).
5. BOLTS (EXCLUDING ANCHOR BOLTS AND U-BOLTS) SHALL BE HIGH STRENGTH STEEL BOLTS.
6. HSS FOR MONOTUBE FRAME, PIPES, STRUCTURAL STEEL SHAPES AND PLATES SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A123 AFTER FABRICATION.
7. THE MONOTUBE FRAME BEAM, COLUMNS, BASE PLATE MATERIAL, AND SPLICES ARE CONSIDERED TENSION MEMBERS AND SHALL CONFORM TO THE IMPACT TESTING REQUIREMENT, ZONE 2.

DESIGN LOADING:

WIND LOAD CRITERIA
BASIC WIND SPEED = 120 M.P.H.
G = 1.14
I_F = 1.00
K_Z = 1.00
SIGN PANEL 50 P.S.F.
COLUMN/BEAM 35 P.S.F.

SIGN DEAD LOAD = 3 P.S.F.

ICE = 3 P.S.F. (APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY)

EQUIPMENT LOADS:

CAMERA ASSEMBLY W/MOUNTING HARDWARE 40 LB.
ANTENNA W/MOUNTING HARDWARE 24 LB.

DESIGN STRESSES FOR REINFORCED CONCRETE:

f'c = COMPRESSIVE STRENGTH OF CONCRETE (CLASS SI) = 3,500 P.S.I.
f'c = COMPRESSIVE STRENGTH OF CONCRETE (CLASS DS) = 4,000 P.S.I.
f_y = YIELD STRENGTH OF REINFORCEMENT BARS (GRADE 60) = 60,000 P.S.I.

FOUNDATION:

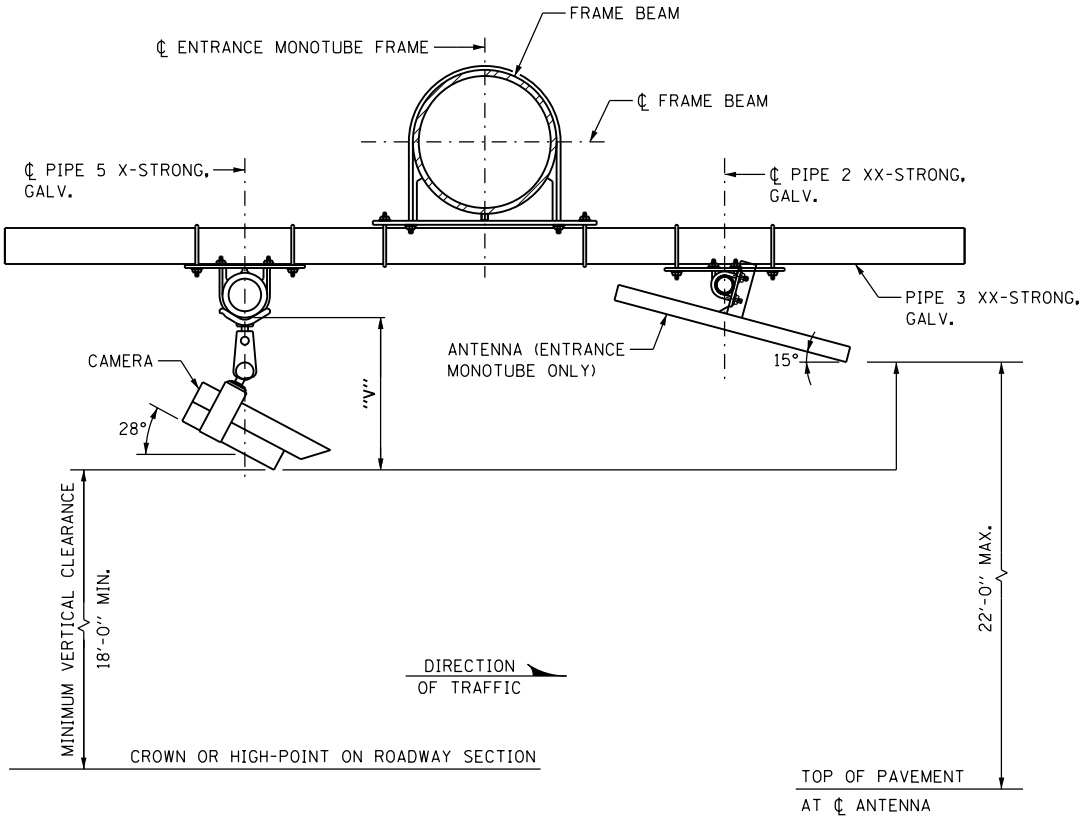
MINIMUM UNCONFINED COMPRESSIVE STRENGTH, Q_u FOR ALL LAYERS OF COHESIVE SOILS (CLAYS) SHALL BE 1.25 TON/SQ.FT. AT MONOTUBE FRAMES.

DESIGN SPECIFICATIONS:

1. ILLINOIS TOLLWAY STRUCTURE DESIGN MANUAL, LATEST EDITION.
2. AASHTO LRFD SPECIFICATION FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 1ST EDITION.
3. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020.
4. ILLINOIS DEPARTMENT OF TRANSPORTATION BRIDGE MANUAL, JANUARY 2012.

CONSTRUCTION SPECIFICATIONS:

1. ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS TO THE ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.
2. ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.



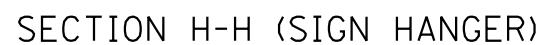
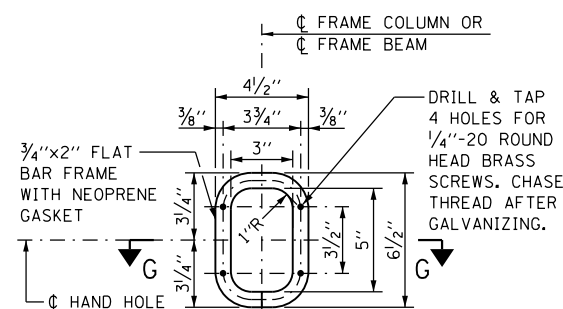
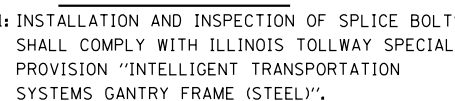
SECTION P-P

APPROVED BY: *Mamun Nashif*
CHIEF ENGINEERING OFFICER
DATE: 03/01/2023



OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

STANDARD F15-07



SEE SHEET 2 OF THIS SERIES FOR
BASE PLATE OUTSIDE DIAMETER.

LEFT BASE PLATE

COLUMN BASE PLATE PLAN

RIGHT BASE PLATE

SHEET 5 OF 7



OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

STANDARD F15-07

APPROVED BY:

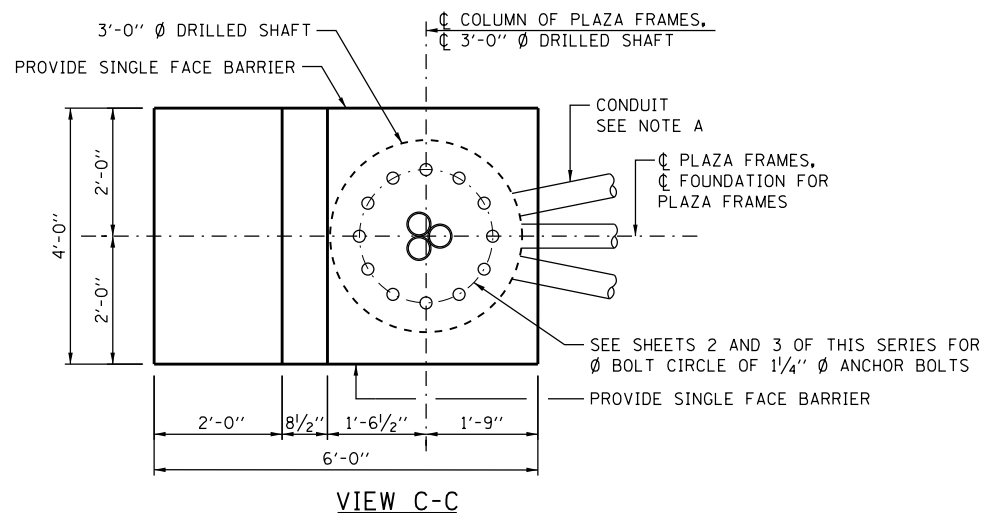
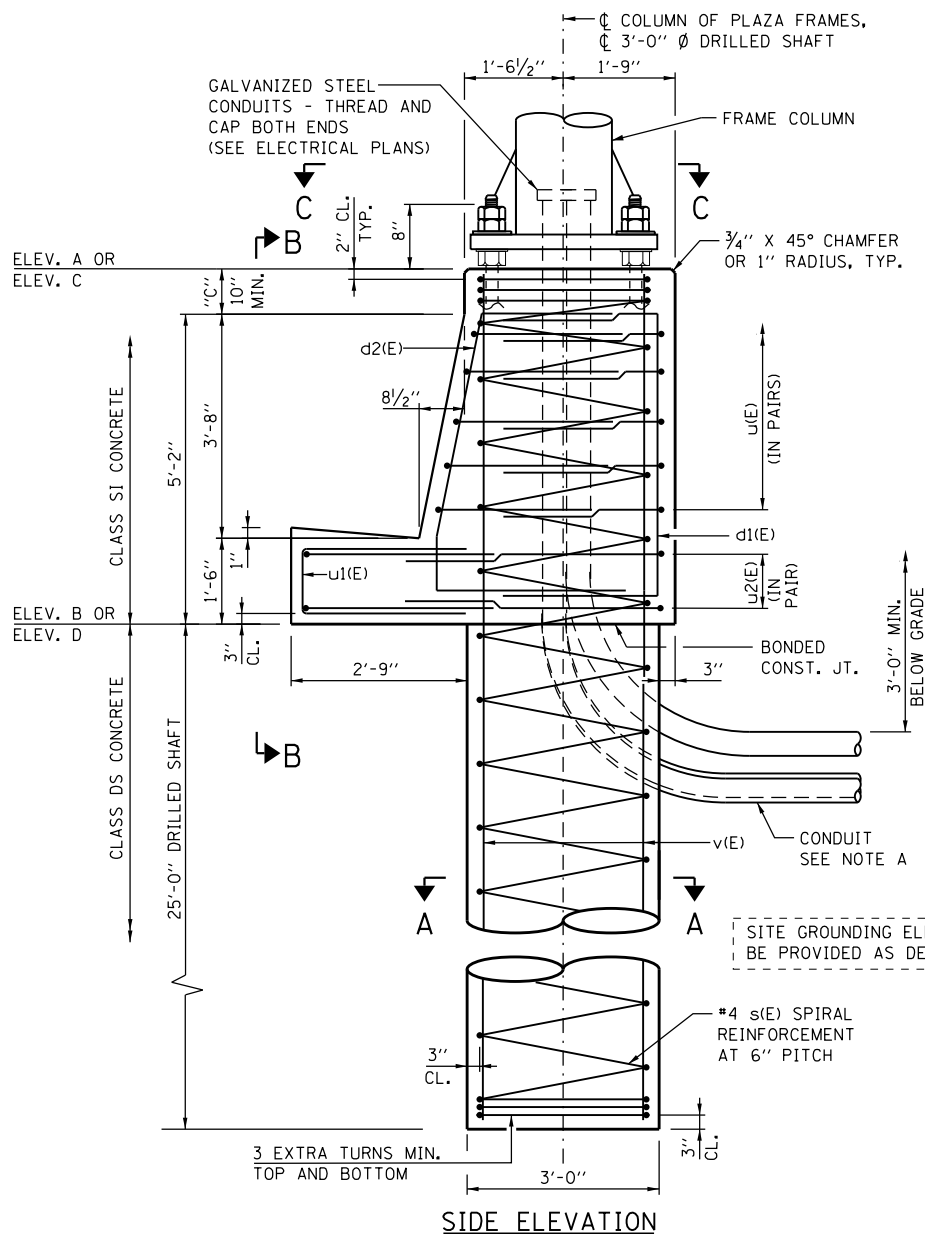
DATE _____

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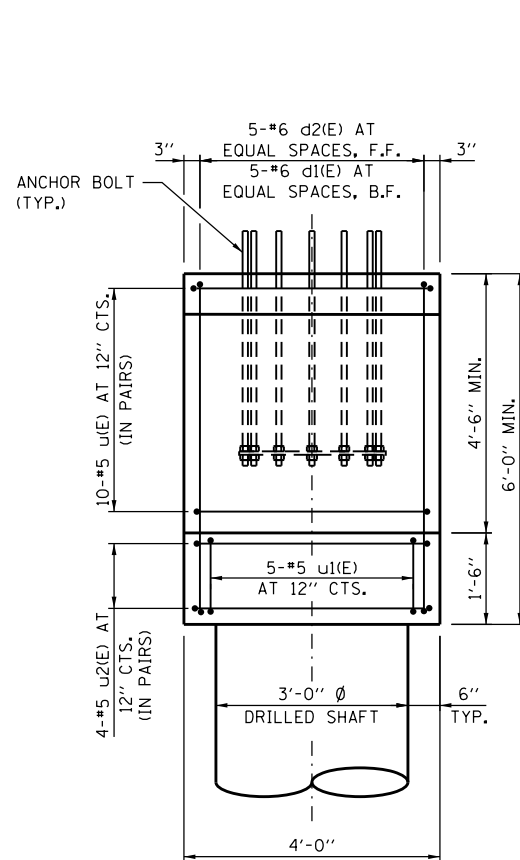
Manan Nashif

CHIEF ENGINEERING OFFICER

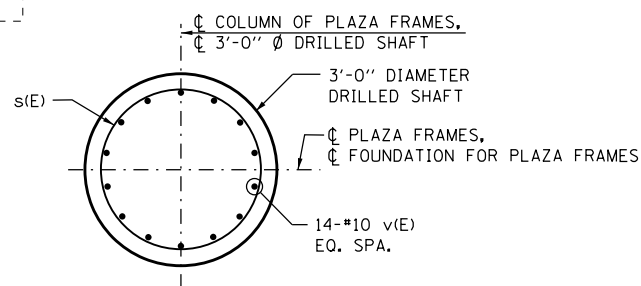
03/01/2023



SINGLE FACE BARRIER FOUNDATION FOR PLAZA FRAMES



VIEW B-B



SECTION A-A

NOTE A:

- COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. PROVIDE CONDUIT COUPLERS AS REQUIRED.
- CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT. CUTTING OF REINFORCEMENT SHALL NOT BE ALLOWED.

NOTE B:

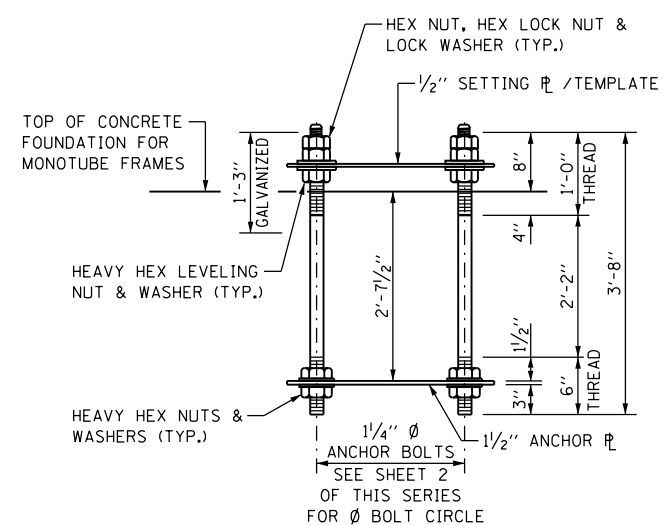
PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER AND TOP OF GUTTER

FOUNDATION NOTE:

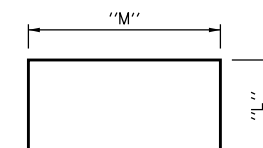
THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COMMON COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH MUST BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOB SITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.

LEGEND:

F.F. - FRONT FACE
B.F. - BACK FACE
CTS. - CENTERS

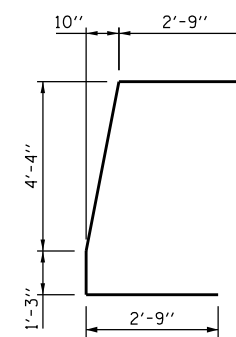


ANCHOR BOLT ASSEMBLY



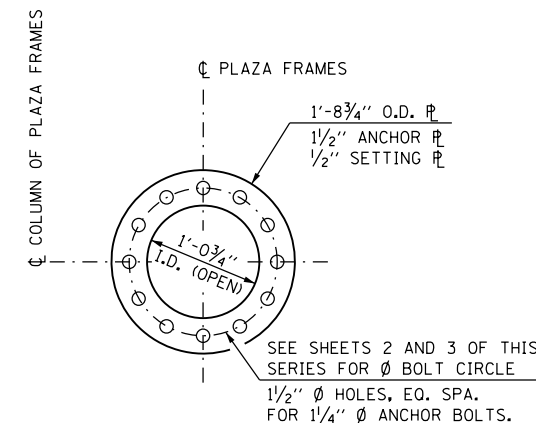
BAR	"L"	"M"
d1(E)	2'-9"	5'-7"
u(E)	2'-9"	3'-8"
u1(E)	3'-3"	1'-1"
u2(E)	3'-10"	3'-8"

**BARS d1(E), u(E),
u1(E) AND u2(E)**



BAR d2(E)

FRAME COLUMN	ANCHOR BOLT
HSS 12.75x0.500	12



ANCHOR PL / SETTING PL

BAR LIST-ONE FOUNDATION

BAR	NO.	SIZE	LENGTH	SHAPE
d1(E)	5	#6	11'-1"	
d2(E)	5	#6	11'-2"	
s(E)	1	#4	30'-7"	
v(E)	14	#10	30'-7"	
u(E)	10	#5	9'-2"	
u1(E)	5	#5	7'-7"	
u2(E)	4	#5	11'-4"	

* THE LENGTH OF SPIRAL SHOWN IS THE HEIGHT OF SPIRAL, COMPUTED USING "C" = 10". ADJUST LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

** BAR LENGTH IS COMPUTED USING "C" = 10". ADJUST BAR LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

ESTIMATED QUANTITY

ITEM	UNIT	SINGLE FACE BARRIER FDN.
CLASS SI CONCRETE	CU. YD.	3.8
CLASS DS CONCRETE	CU. YD.	6.6
REINFORCEMENT BARS, EPOXY COAT	POUND	2,540
PROTECTIVE COAT	SQ. YD.	4.4

NOTE:

QUANTITIES FOR SINGLE FACE BARRIER FOUNDATION ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.



OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

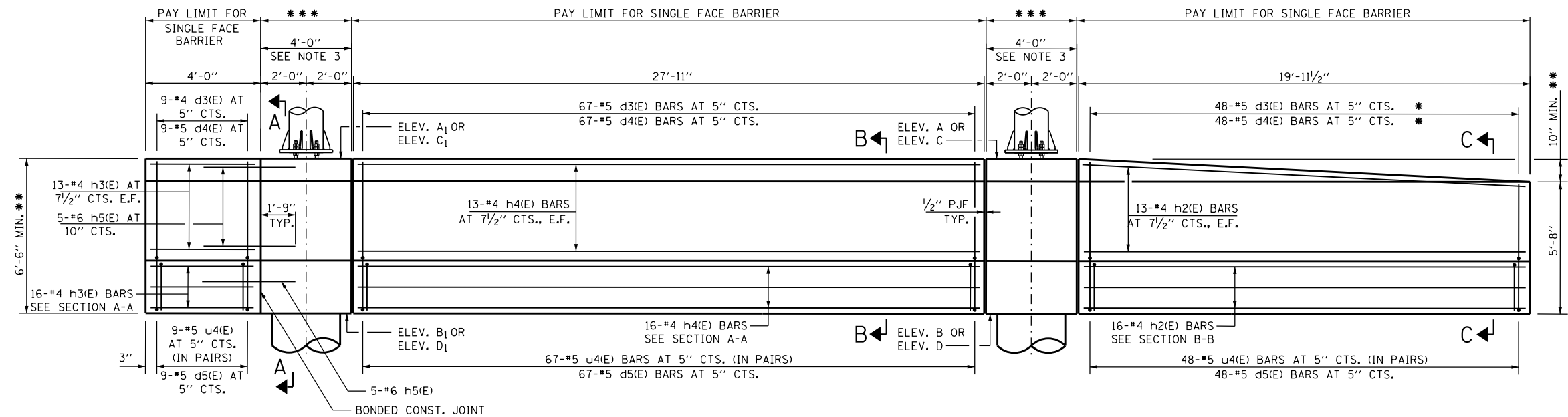
STANDARD F15-07

APPROVED BY:

Mamun Nasir
CHIEF ENGINEERING OFFICER

DATE:

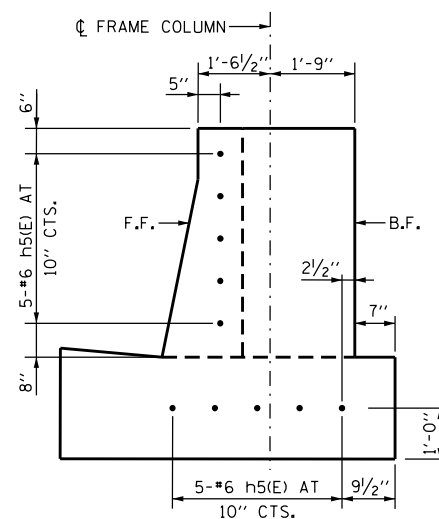
03/01/2023



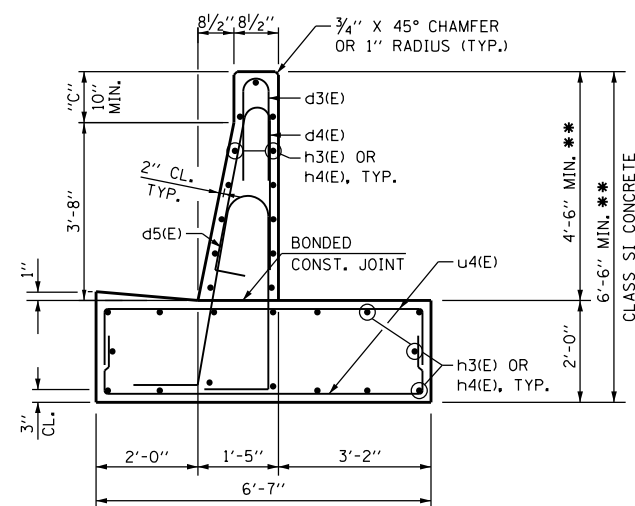
SINGLE FACE BARRIER AND BARRIER BASE ELEVATION

INSIDE FACE OF RIGHT BARRIER IS SHOWN
(MIRROR ELEVATION OF LEFT BARRIER)

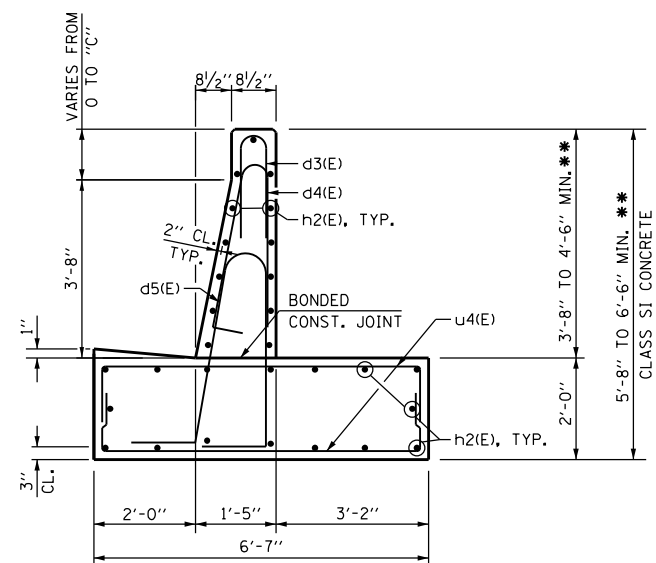
- * CUT IN FIELD AS REQUIRED TO FIT TAPER
- ** BASED ON DIMENSION "C" = 10"
- *** PAY LIMIT FOR FOUNDATION FOR OVERHEAD SIGN STRUCTURE



SECTION A-A



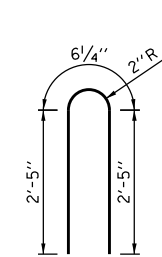
SECTION B-B



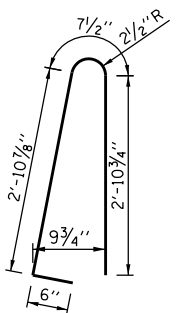
SECTION C-C

BAR LIST - FOR ONE BARRIER

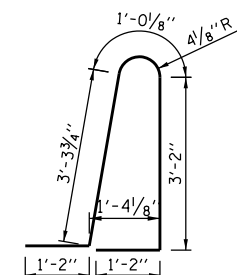
BAR	NO.	SIZE	LENGTH	SHAPE
d3(E)	124	#4	5'-5"	U
d4(E)	124	#5	7'-0"	U
d5(E)	124	#5	9'-10"	U
h2(E)	29	#4	19'-7"	I
h3(E)	29	#4	3'-8"	I
h4(E)	29	#4	27'-7"	I
h5(E)	10	#6	3'-9"	I
u4(E)	248	#5	9'-3"	L



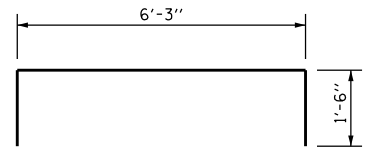
BAR d3(E)



BAR d4(E)



BAR d5(E)



BAR u4(E)

ESTIMATED QUANTITY

(FOR ONE SINGLE FACE BARRIER)

ITEM	UNIT	TOTAL
CONCRETE STRUCTURES	CU. YD.	33.9
REINFORCEMENT BARS, EPOXY COATED	POUND	5,910
PROTECTIVE COAT	SQ. YD.	41.1

NOTES:

- PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER, GUTTER AND TO THE ENTRANCE SIDE FACE (AT THE BEGINNING OF THE RAMP PLAZA PAVEMENT) FOR THE FULL HEIGHT OF THE BARRIER.
- ELECTRICAL JUNCTION BOXES SHALL BE EXTERIOR MOUNTED ON THE BACK FACE OF BARRIER.
- FOR SINGLE FACE BARRIER FOUNDATION DETAILS FOR MONOTUBE FRAMES, SEE SHEET 6 OF THIS SERIES.
- QUANTITIES FOR SINGLE FACE BARRIER ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.
- SEE OVERHEAD SIGN STRUCTURE ENTRANCE MONOTUBE TYPE (STEEL) AET RAMP SUMMARY AND TOTAL BILL OF MATERIAL IN CONTACT PLANS FOR COMPLETE BILL OF MATERIAL.

SHEET 7 OF 7



OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

STANDARD F15-07

APPROVED BY:

Manan Nasir
CHIEF ENGINEERING OFFICER

DATE:

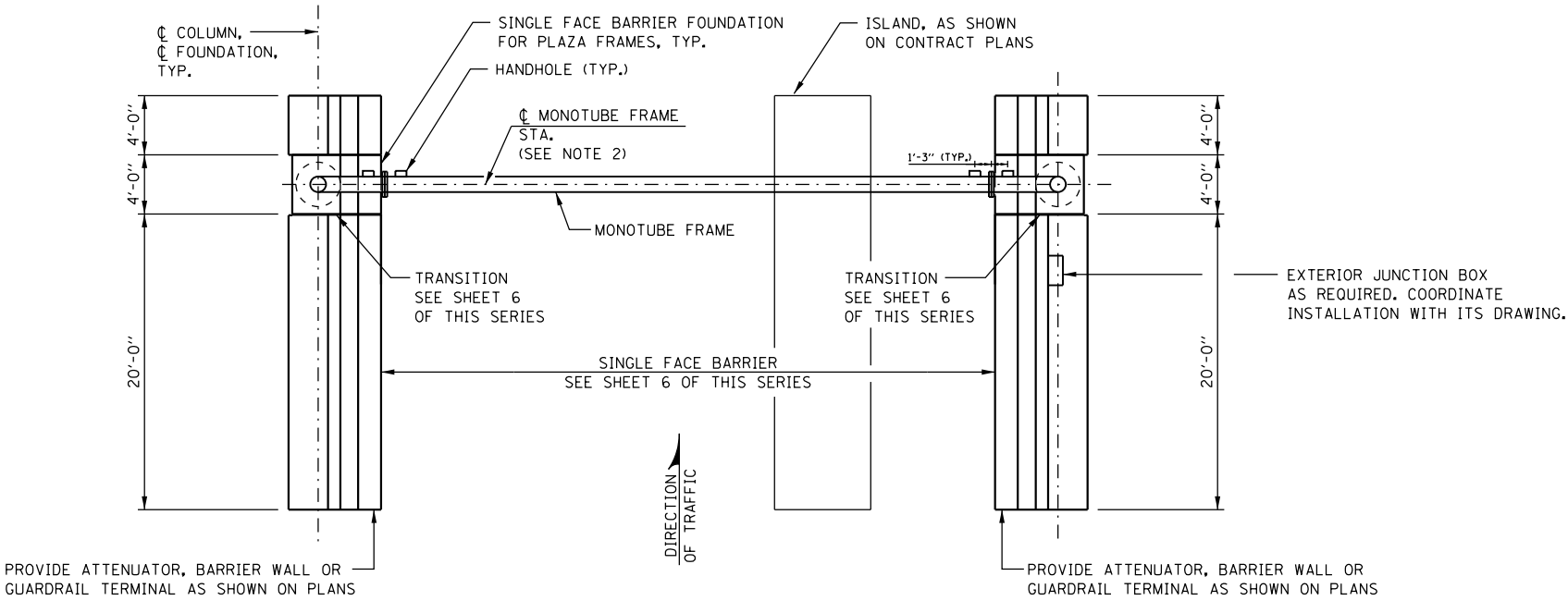
03/01/2023

SIGN TABLE

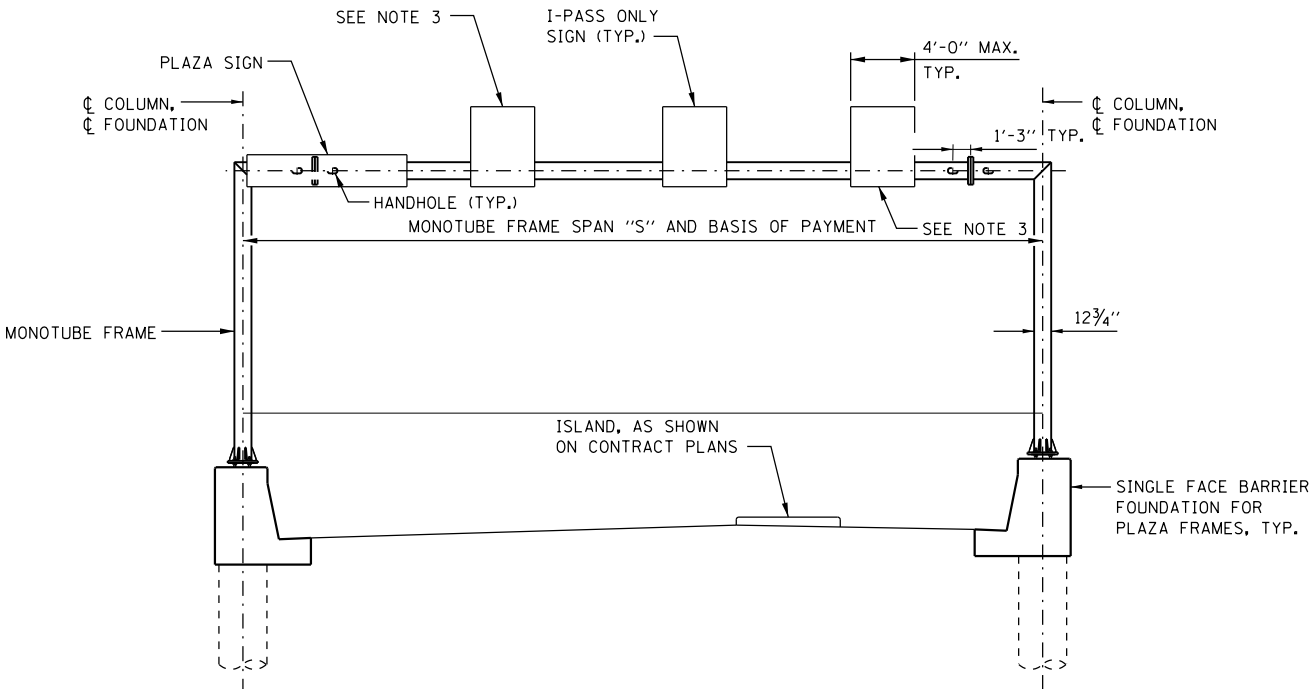
SIGN	MAXIMUM AREA	MAXIMUM LENGTH
PLAZA SIGN	24 S.F.	8'-0"
I-PASS ONLY SIGN	20 S.F.	4'-0"
CASH ONLY SIGN	20 S.F.	4'-0"

NOTE:

1. SEE CONTRACT PLANS FOR SIGN SIZE AND LOCATION.
2. PROVIDE MONOTUBE FRAME STATION IN CONTRACT PLANS.
3. CASH ONLY SIGN OR I-PASS ONLY SIGN. SEE CONTRACT PLANS FOR SIGN PLACEMENT.



CASH-IPO RAMP TOLL PLAZA PLAN



CASH-IPO RAMP TOLL PLAZA ELEVATION

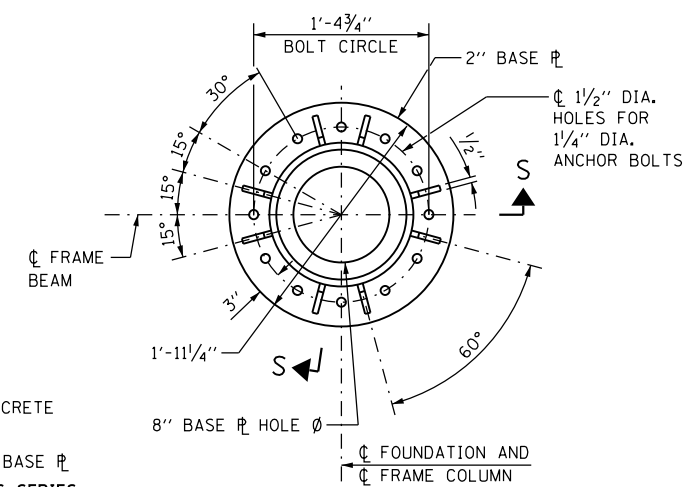
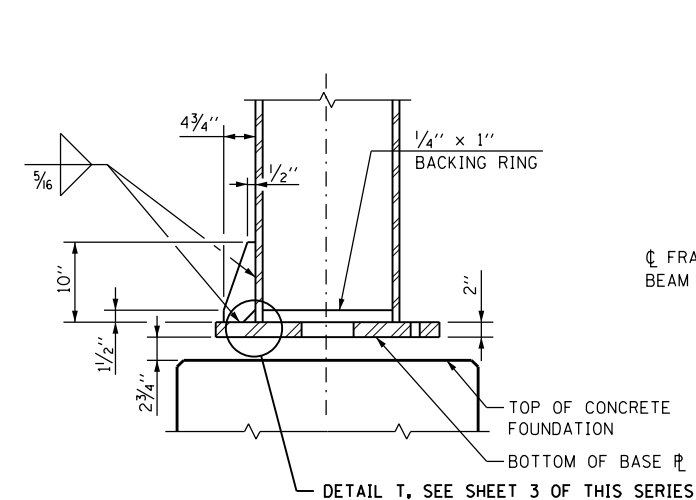
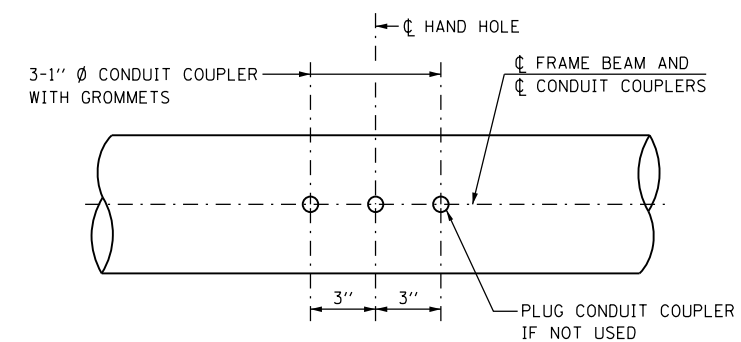
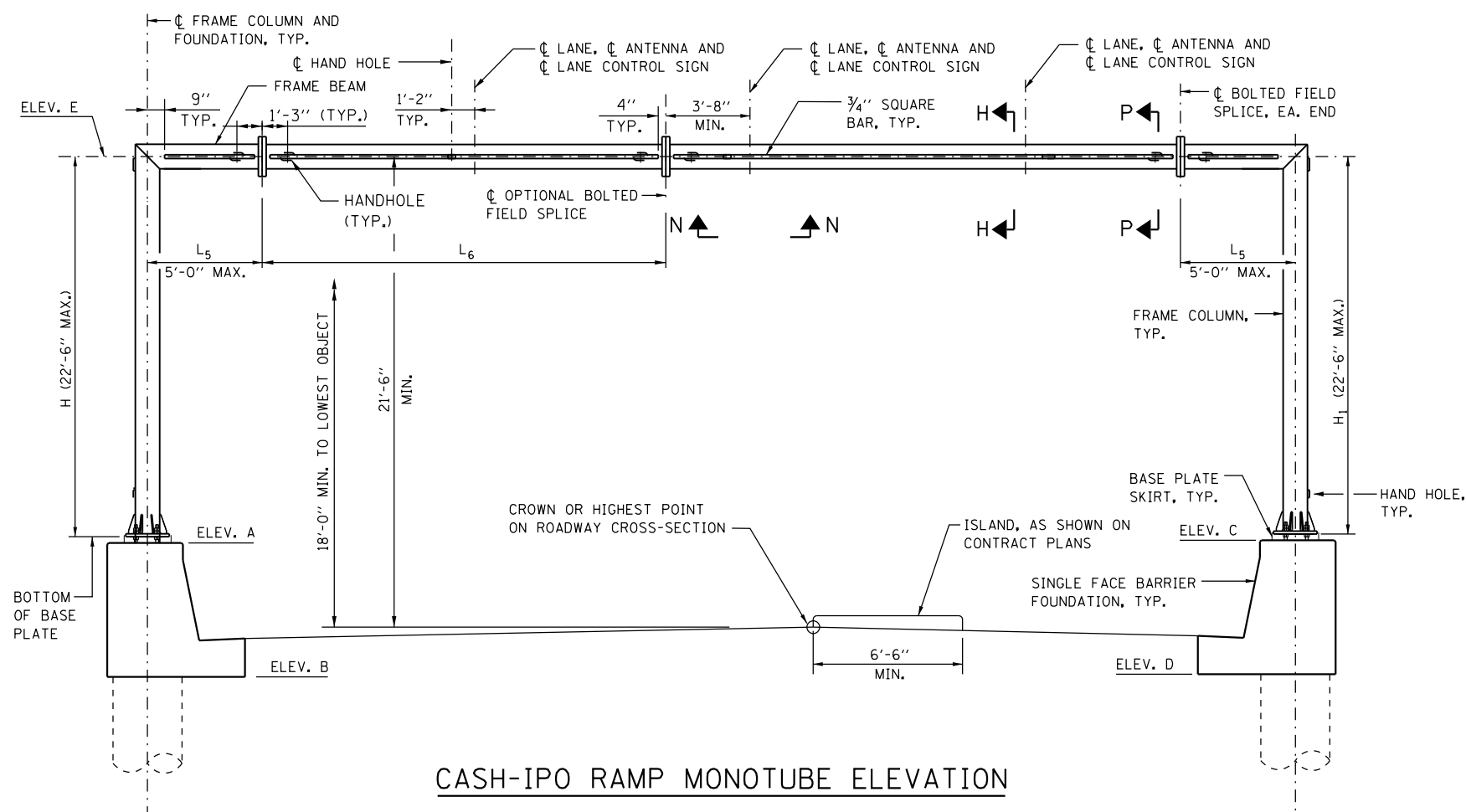
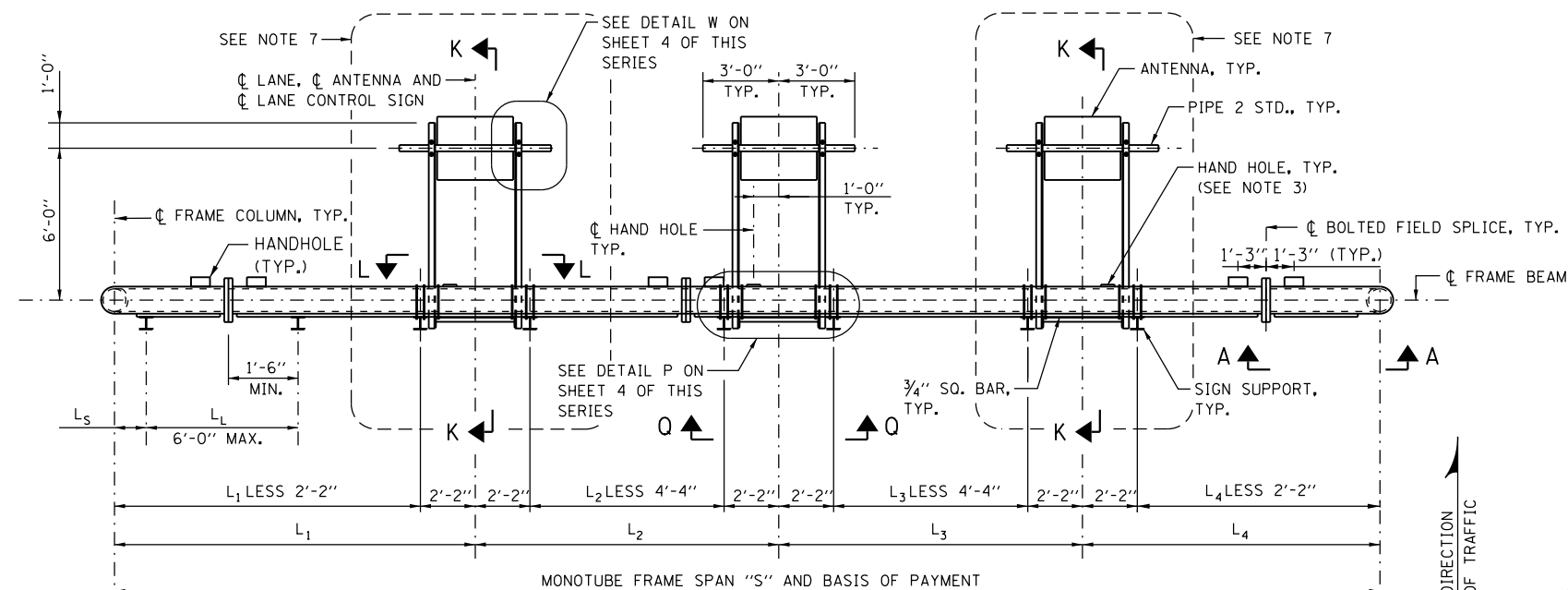


DATE	REVISIONS
3-01-2023	REV. SHEET TITLES, REMOVE WELD CALLOUT DET. T & REV. NUMBER OF V(E) BARS
3-01-2022	REV. STRUCT. STEEL NOTES 4 & 6.
3-01-2021	UPDATE DESIGN LOADING & DESIGN CRITERIA, & INC. d3(E) BAR LENGTH.

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR IPO RAMP
STANDARD F16-06

APPROVED BY:
Mamun Nashif
CHIEF ENGINEERING OFFICER

DATE:
03/01/2023



MONOTUBE FRAME TABLE

SPAN "S"	FRAME COLUMN	FRAME BEAM	CAMBER
60' MAX.	HSS 12.75x0.500	HSS 12.75x0.500	2 1/2"

NOTES:

1. WORK THIS SHEET WITH OVERHEAD SIGN STRUCTURE MONOTUBE TYPE (STEEL) CASH-IPO RAMP, SUMMARY AND TOTAL BILL OF MATERIAL SHEET.
2. FOUNDATION FOR MONOTUBE FRAME IS SHOWN ON SHEET 5 OF THIS SERIES.
3. SEE SHEET 4 OF THIS SERIES FOR SECTIONS G-G, H-H AND K-K, VIEWS A-A AND Q-Q, AND HAND HOLE DETAILS.
4. SEE SHEET 3 OF THIS SERIES FOR SECTION P-P AND BASE PLATE SKIRT.
5. PROVIDE CAMBER AT MIDSPAN OF STRUCTURE.
6. LOCATE OPTIONAL BOLTED FIELD SPLICE NEAR MIDSPAN.
7. OMIT ANTENNA AND ANTENNA MOUNTING ASSEMBLY ABOVE CASH ONLY LANE.

APPROVED BY:

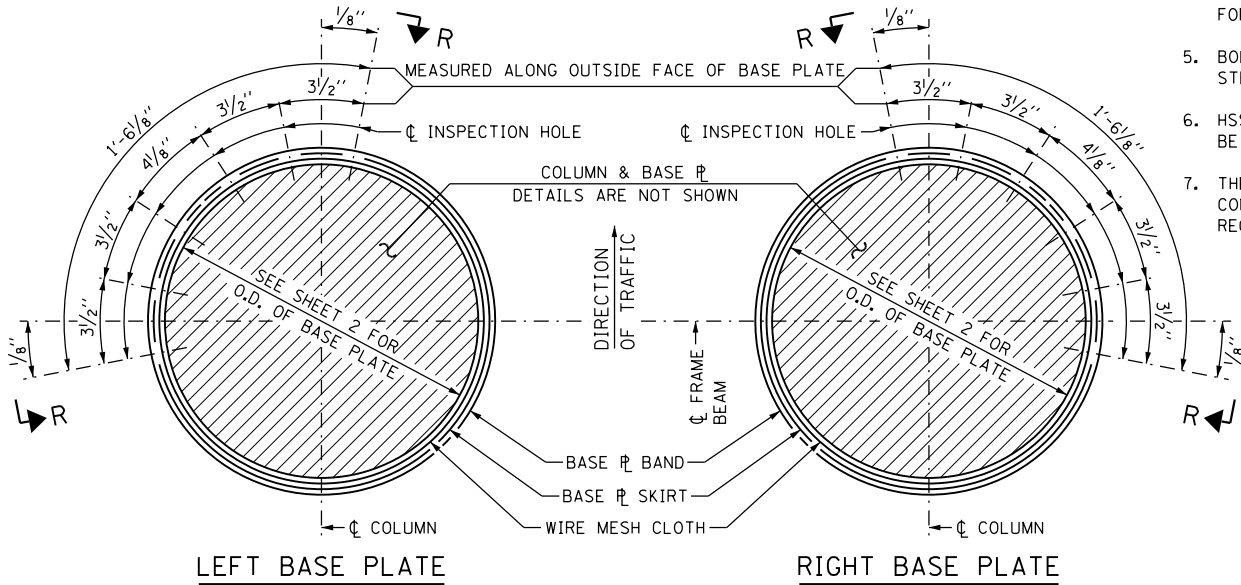
Manan Nashif

CHIEF ENGINEERING OFFICER

03/01/2023

GENERAL NOTES:

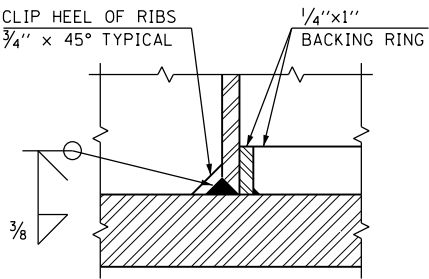
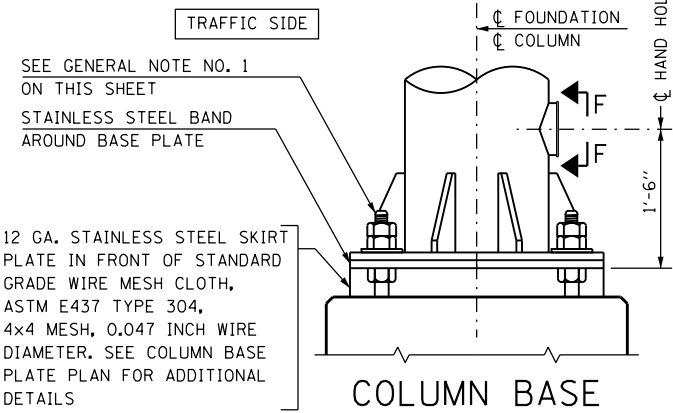
1. AFTER ADJUSTMENTS TO LEVEL FRAME BEAM AND ENSURE ADEQUATE VERTICAL CLEARANCE, TIGHTEN ALL TOP AND LEVELING NUTS AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. THEN PLACE STAINLESS STEEL MESH AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.
2. REINFORCEMENT BARS DESIGNATED "E" SHALL BE EPOXY COATED.
3. FINAL LOCATION OF I-PASS ANTENNAE SHALL BE AS DIRECTED BY THE ILLINOIS TOLLWAY.



COLUMN BASE PLATE PLAN

NOTE:

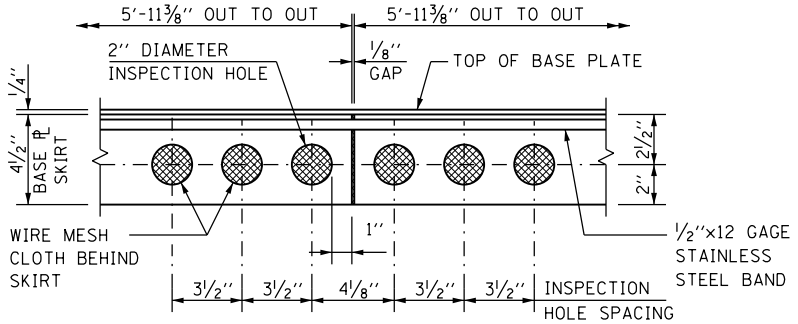
SEE SHEET 4 OF THIS SERIES FOR VIEW F-F.



DETAIL T

STRUCTURAL STEEL:

1. MATERIAL FOR THE HSS MONOTUBE FRAME AND RECTANGULAR HSS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C. BASE PLATE AND STIFFENER PLATE SHALL CONFORM TO ASTM A709 GRADE 50. OTHER STRUCTURAL STEEL SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36, UNLESS NOTED OTHERWISE.
2. PIPES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A53 GRADE B.
3. ANCHOR BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM F1554 (AASHTO M314) GRADE 55, WITH A MINIMUM TENSILE STRENGTH OF 75,000 PSI. INSTALLATION AND INSPECTION OF ANCHOR BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION "INTELLIGENT TRANSPORTATION SYSTEMS GANTRY FRAME "STEEL". ANCHORS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 (AASHTO M232). SEE SHEET 6 OF THIS SERIES FOR GALVANIZED LENGTH.
4. U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS 1, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).
5. BOLTS (EXCLUDING ANCHOR BOLTS AND U-BOLTS) SHALL BE HIGH STRENGTH STEEL BOLTS.
6. HSS FOR MONOTUBE FRAME, PIPES, STRUCTURAL STEEL SHAPES AND PLATES SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A123 AFTER FABRICATION.
7. THE MONOTUBE FRAME BEAM, COLUMNS, BASE PLATE MATERIAL, AND SPLICES ARE CONSIDERED TENSION MEMBERS AND SHALL CONFORM TO THE IMPACT TESTING REQUIREMENT, ZONE 2.



VIEW R-R (BASE PLATE SKIRT)

DESIGN LOADING:

WIND LOAD CRITERIA
BASIC WIND SPEED = 120 M.P.H.
G = 1.14
I_F = 1.00
K_z = 1.00
SIGN PANEL 50 P.S.F.
COLUMN/BEAM 35 P.S.F.

SIGN DEAD LOAD = 3 P.S.F.

ICE = 3 P.S.F. (APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY)

EQUIPMENT LOADS:

LED LANE CONTROL SIGN 50 LB.
ANTENNA W/MOUNTING HARDWARE 28 LB.

DESIGN STRESSES FOR REINFORCED CONCRETE:

f'_c = COMPRESSIVE STRENGTH OF CONCRETE (CLASS SI) = 3,500 P.S.I.
f'_c = COMPRESSIVE STRENGTH OF CONCRETE (CLASS DS) = 4,000 P.S.I.
f_y = YIELD STRENGTH OF REINFORCEMENT BARS (GRADE 60) = 60,000 P.S.I.

FOUNDATION:

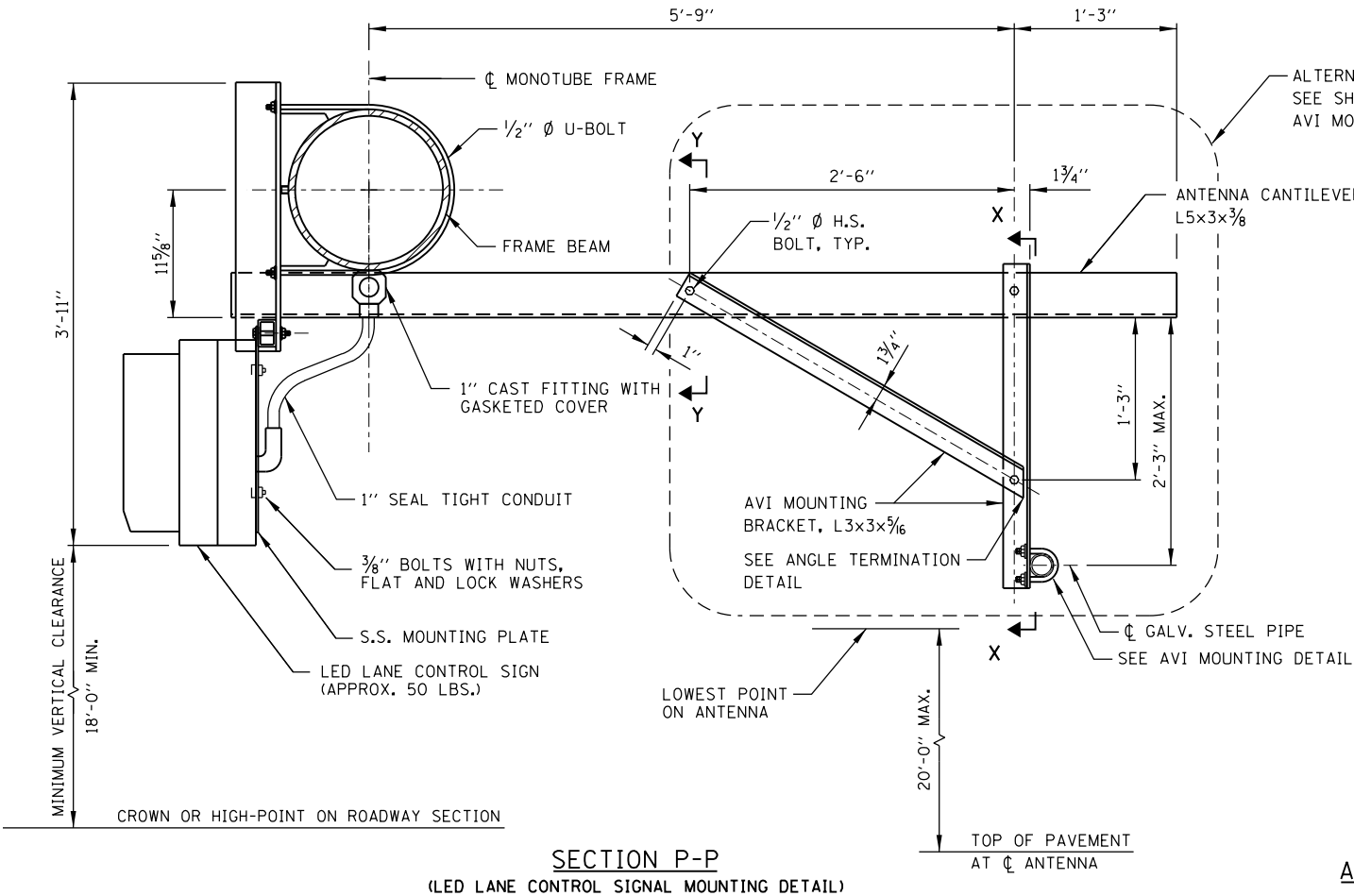
MINIMUM UNCONFINED COMPRESSIVE STRENGTH, Q_u FOR ALL LAYERS OF COHESIVE SOILS (CLAYS) SHALL BE 1.25 TON/SQ.FT. AT RAMP FRAMES.

DESIGN SPECIFICATIONS:

1. ILLINOIS TOLLWAY STRUCTURE DESIGN MANUAL, LATEST EDITION.
2. AASHTO LRFD SPECIFICATION FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 1ST EDITION.
3. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020.
4. ILLINOIS DEPARTMENT OF TRANSPORTATION BRIDGE MANUAL, JANUARY 2012

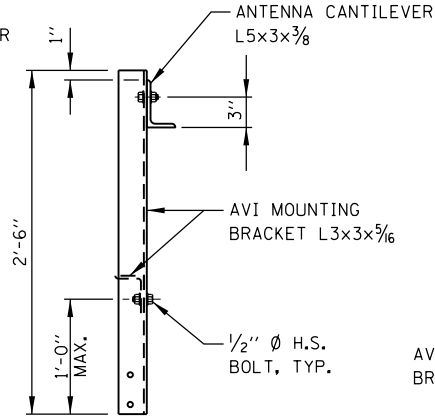
CONSTRUCTION SPECIFICATIONS:

1. ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS TO THE ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.
2. ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.

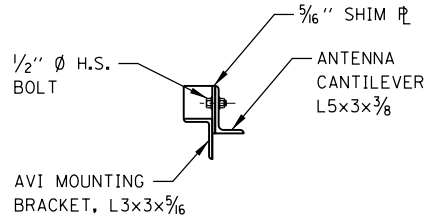


SECTION P-P
(LED LANE CONTROL SIGNAL MOUNTING DETAIL)

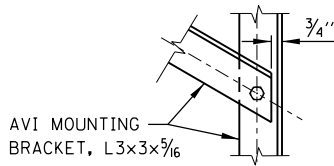
ALTERNATE AVI MOUNTING DETAIL
SEE SHEET 4 OF THIS SERIES FOR
AVI MOUNTING ON ANTENNA CANTILEVER



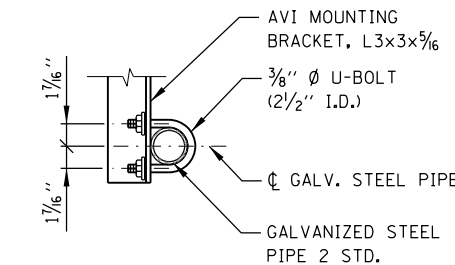
SECTION X-X



SECTION Y-Y



ANGLE TERMINATION



AVI MOUNTING DETAIL

SHEET 3 OF 6



OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR IPO RAMP

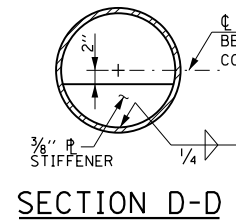
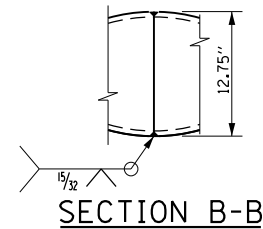
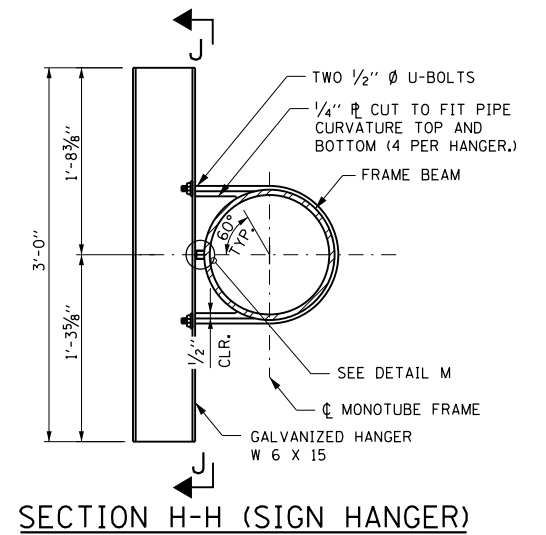
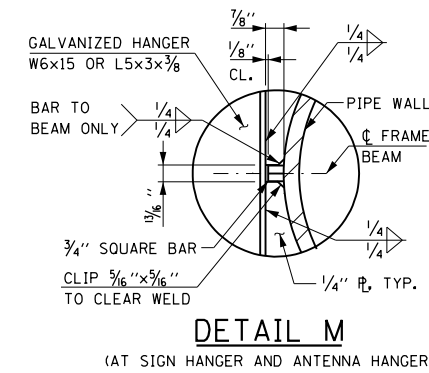
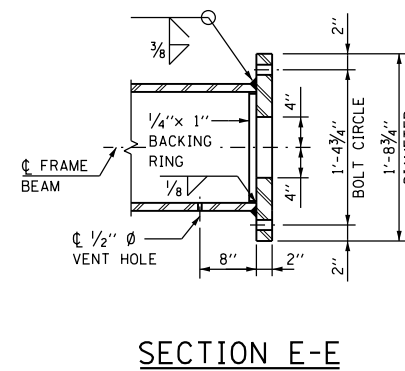
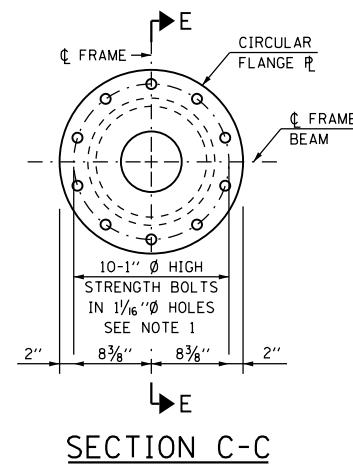
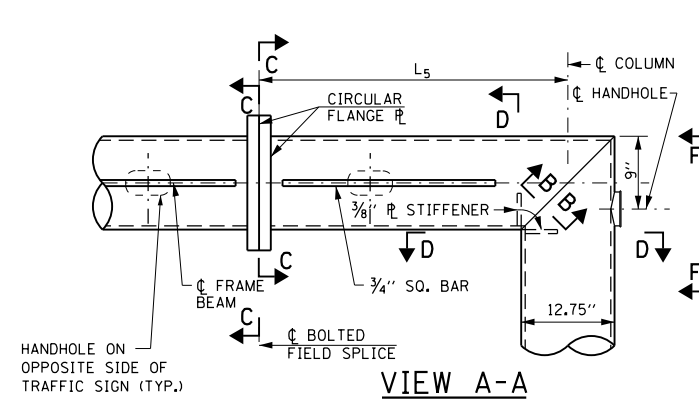
STANDARD F16-06

APPROVED BY:

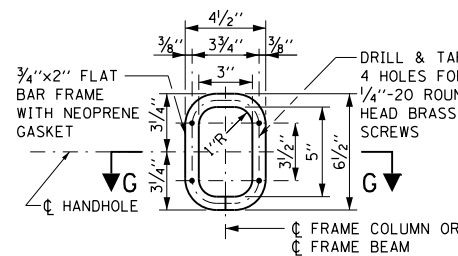
Mamun Nashif
CHIEF ENGINEERING OFFICER

DATE:

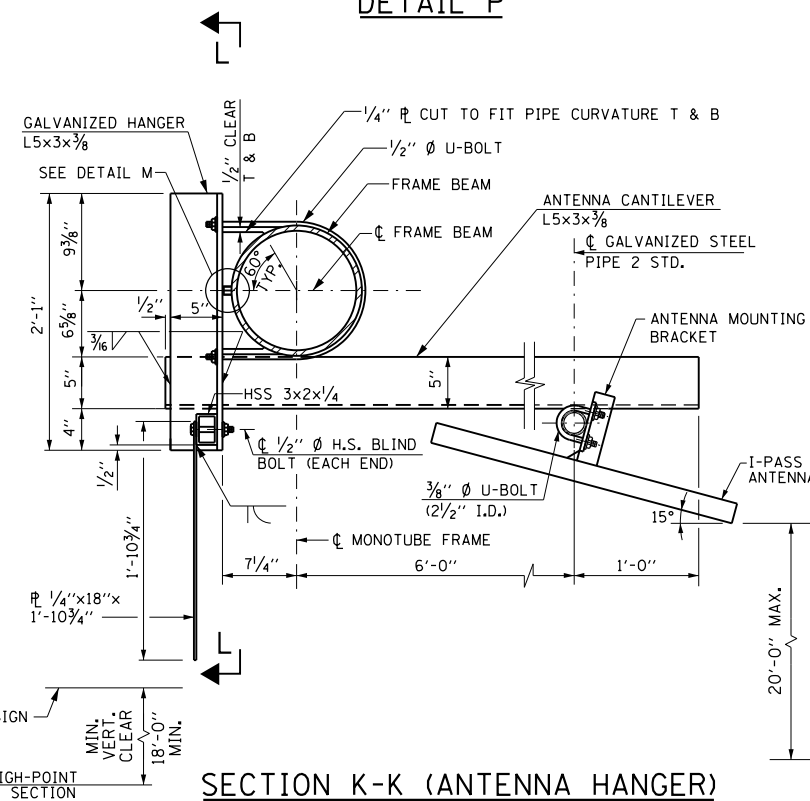
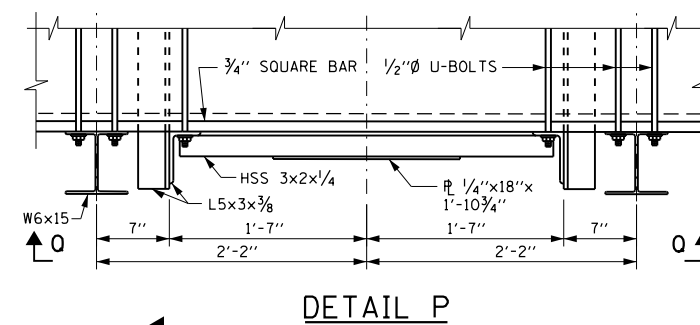
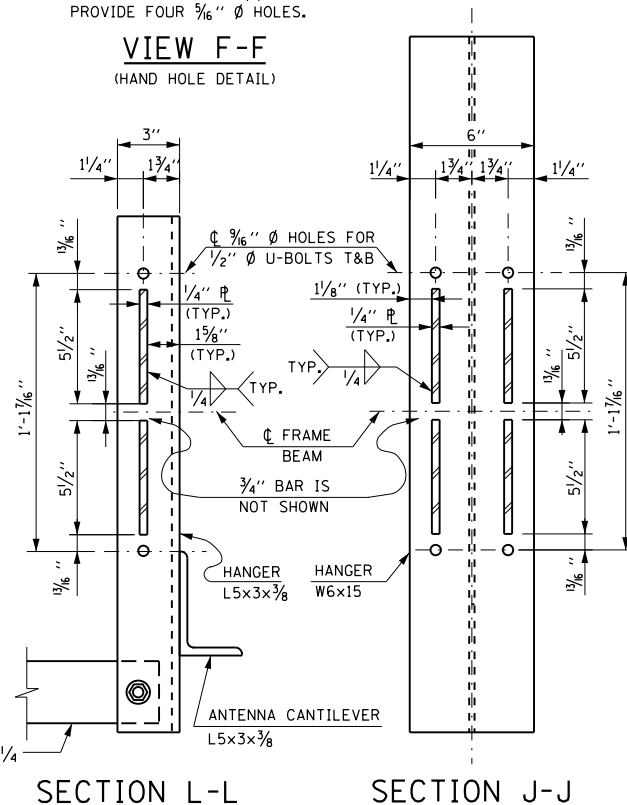
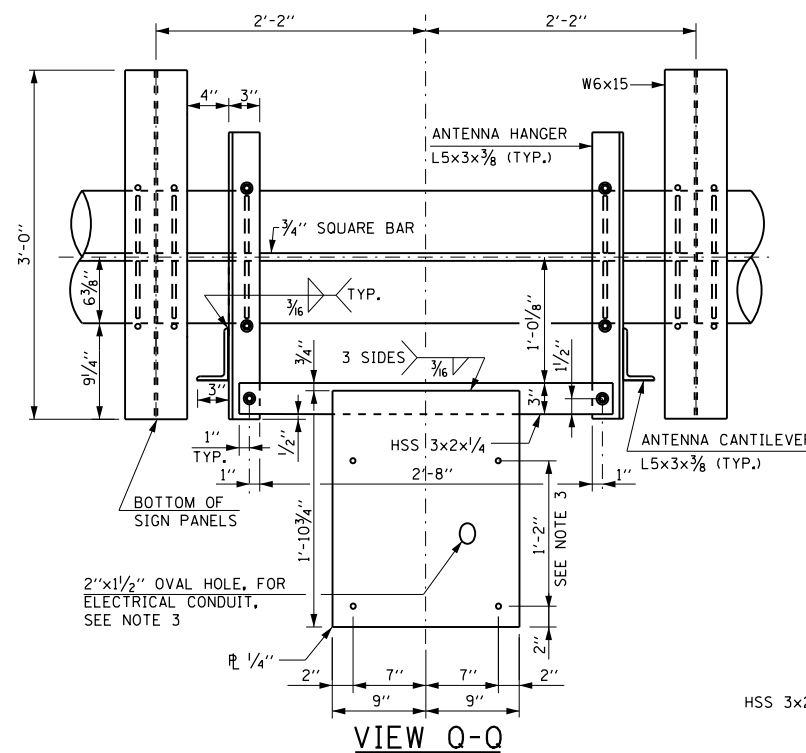
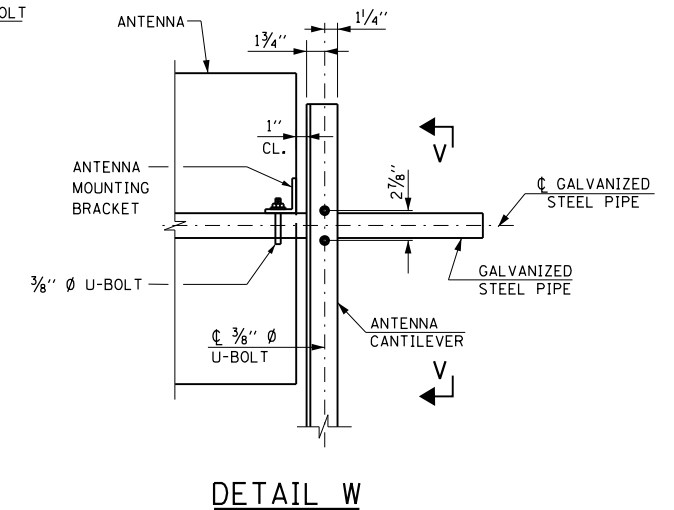
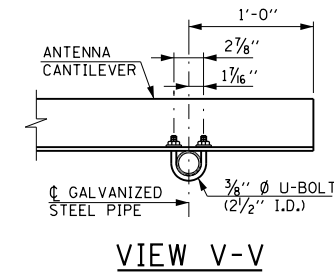
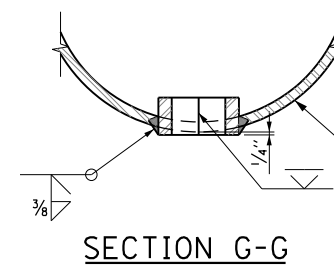
03/01/2023



NOTE 1: INSTALLATION AND INSPECTION OF SPLICE BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION "INTELLIGENT TRANSPORTATION SYSTEMS GENTRY FRAME (STEEL)".



PROVIDE 6 1/2"x4 1/2" #10 GA. COVER. ROUND CORNERS TO 1 3/4" RADIUS. PROVIDE FOUR 3/8" Ø HOLES.



NOTES:

- SIGN AND SIGN HANGER ARE OMITTED FROM VIEW A-A FOR CLARITY.
- FOR DETAILS OF ATTACHMENT BETWEEN HANGER AND SIGN PANELS, SEE ILLINOIS TOLLWAY STANDARD DRAWING F10.
- CONTRACTOR SHALL VERIFY LOCATION AND SIZE OF HOLES WITH LANE CONTROL SIGNAL PRIOR TO FABRICATION OF 1/4" PLATE.
- T&B DENOTE TOP AND BOTTOM.
- PROVIDE ANTENNA MOUNTING BRACKET ACCORDING TO ANTENNA MANUFACTURER'S RECOMMENDATION.
- SEE SHEET 2 OF THIS SERIES FOR HANDHOLE LOCATIONS.

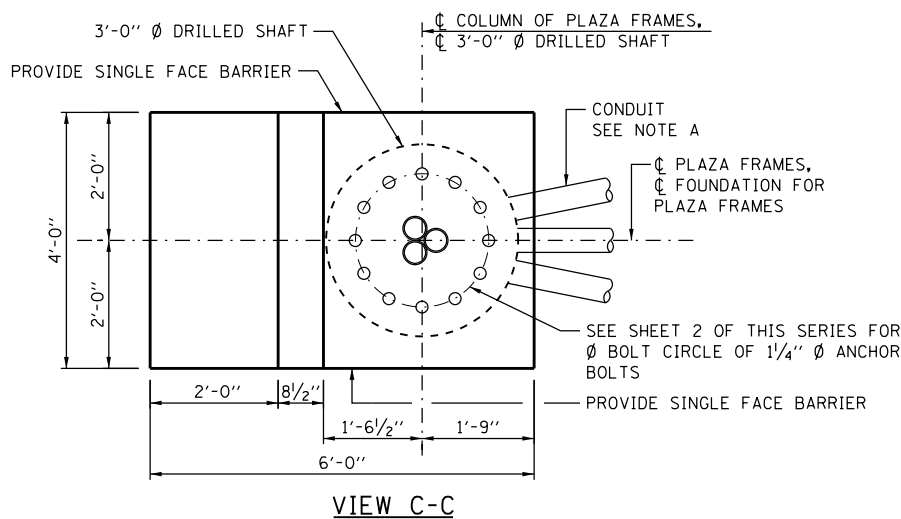
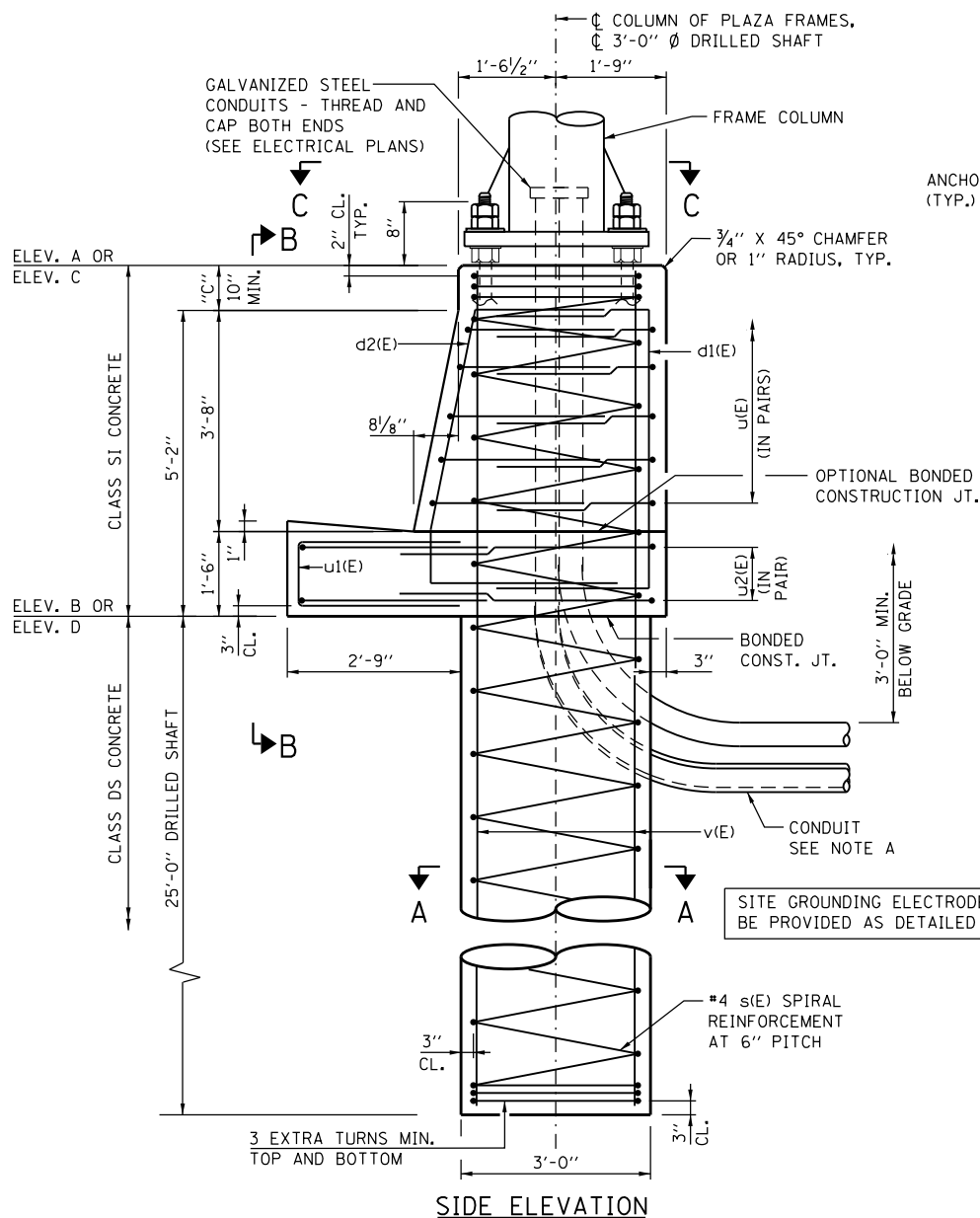
APPROVED BY: *Mamas Nashif*
CHIEF ENGINEERING OFFICER
DATE: 03/01/2023

SHEET 4 OF 6

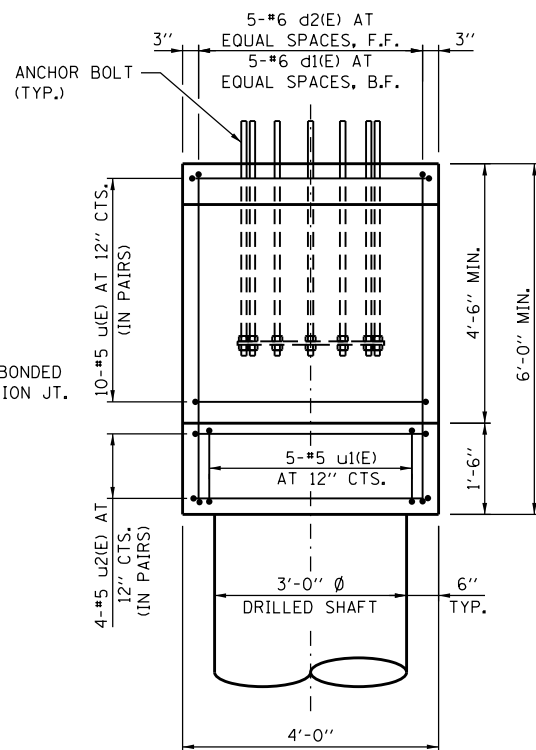


OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR IPO RAMP

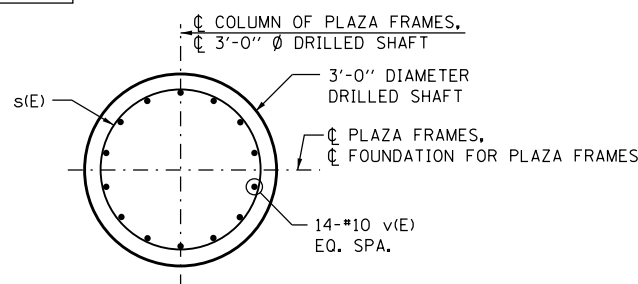
STANDARD F16-06



SINGLE FACE BARRIER FOUNDATION FOR PLAZA FRAMES



VIEW B-B



SECTION A-A

NOTE A:

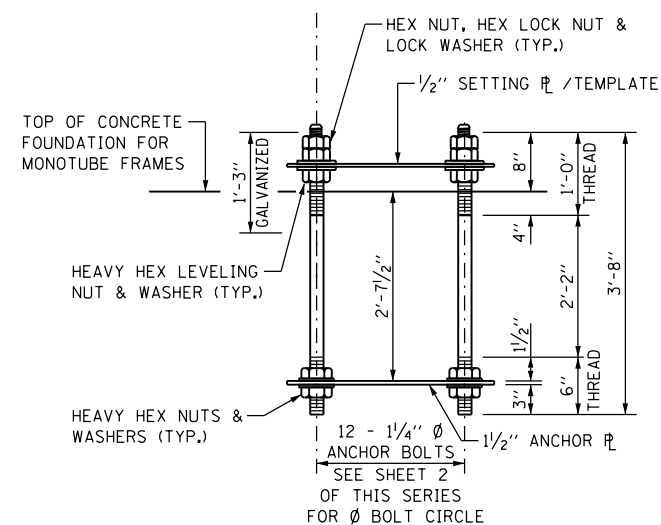
- COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. PROVIDE CONDUIT COUPLERS AS REQUIRED.
- CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT. CUTTING OF REINFORCEMENT SHALL NOT BE ALLOWED.
- COST INCLUDED IN FOUNDATION FOR OVERHEAD SIGN STRUCTURE, RAMP MONOTUBE TYPE.
- PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF BARRIER AND TOP OF GUTTER.

FOUNDATIONS:

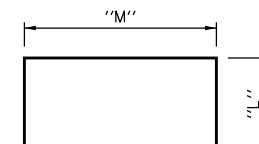
THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.

LEGEND:

F.F. - FRONT FACE
B.F. - BACK FACE
CTS. - CENTERS

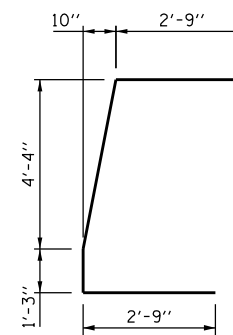


ANCHOR BOLT ASSEMBLY

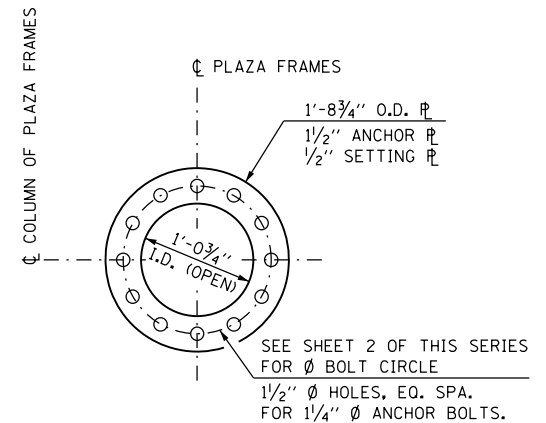


BAR	"L"	"M"
d1(E)	2'-9"	5'-7"
u1(E)	2'-9"	3'-8"
u2(E)	3'-10"	3'-8"

BARS d1(E), u1(E),
u2(E) AND u2(E)



BAR d2(E)



ANCHOR BAR / SETTING BAR

REINFORCEMENT BAR SCHEDULE
FOR ONE FOUNDATION

BAR	NO.	SIZE	LENGTH	SHAPE
d1(E)	5	#6	11'-1"	□
d2(E)	5	#6	11'-2"	□
s(E)	1	#4	30'-7"	≡
v(E)	14	#10	30'-7"	—
u1(E)	10	#5	9'-2"	□
u2(E)	4	#5	11'-4"	□

* THE LENGTH OF SPIRAL SHOWN IS THE HEIGHT OF SPIRAL, COMPUTED USING "C" = 10". ADJUST LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

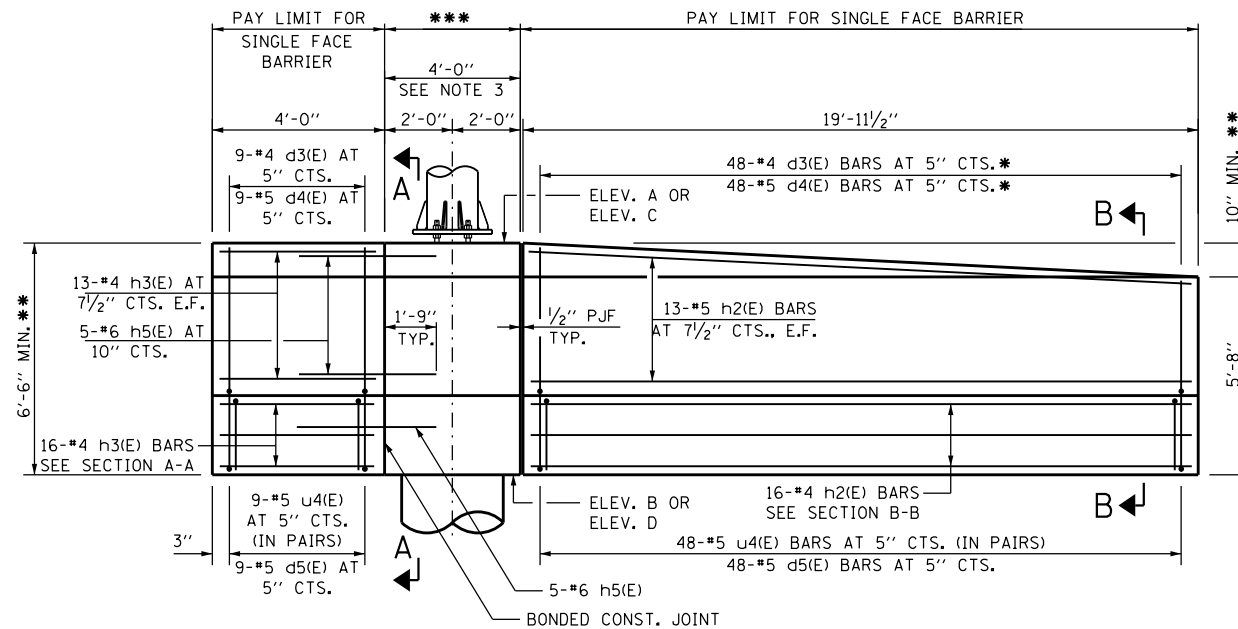
** BAR LENGTH IS COMPUTED USING "C" = 10". ADJUST BAR LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

ESTIMATED QUANTITY

ITEM	UNIT	SINGLE FACE BARRIER FDN.
CLASS SI CONCRETE	CU. YD.	3.8
CLASS DS CONCRETE	CU. YD.	6.6
REINFORCEMENT BARS, EPOXY COATED	POUND	2,540
PROTECTIVE COAT	SQ. YD.	4.4

NOTE:

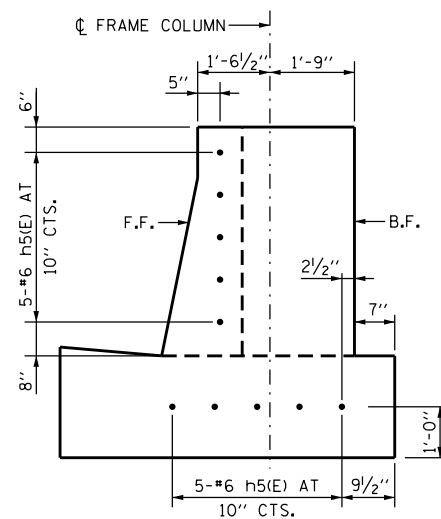
QUANTITIES FOR SINGLE FACE BARRIER FOUNDATION ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.



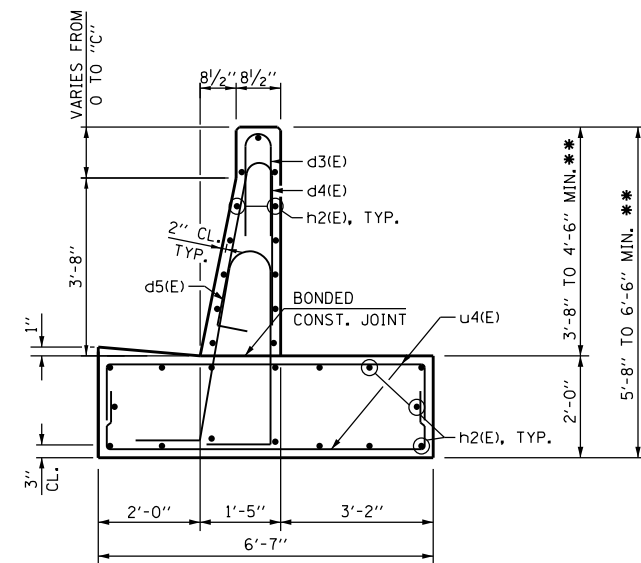
* CUT IN FIELD AS REQUIRED TO FIT TAPER
** BASED ON DIMENSION "C" = 10"
*** PAY LIMIT FOR FOUNDATION FOR OVERHEAD SIGN STRUCTURE

SINGLE FACE BARRIER ELEVATION

INSIDE FACE OF RIGHT BARRIER IS SHOWN
(MIRROR ELEVATION OF LEFT BARRIER)



SECTION A-A



SECTION B-B

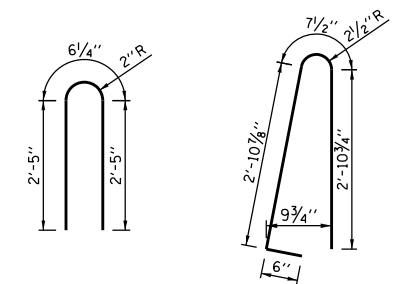
ESTIMATED QUANTITY

(FOR ONE SINGLE FACE BARRIER)

ITEM	UNIT	TOTAL
CONCRETE STRUCTURES	CU. YD.	15.6
REINFORCEMENT BARS, EPOXY COATED	POUND	2,750
PROTECTIVE COAT	SQ. YD.	18.5

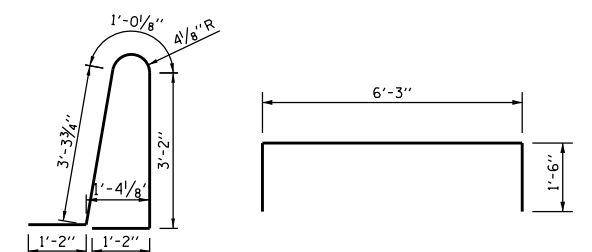
BAR LIST - ONE BARRIER

BAR	NO.	SIZE	LENGTH	SHAPE
d3(E)	57	#4	5'-5"	U
d4(E)	57	#5	7'-0"	U
d5(E)	57	#5	9'-10"	U
h2(E)	29	#4	19'-7"	I
h3(E)	29	#4	3'-8"	I
h5(E)	10	#6	3'-9"	I
u4(E)	114	#5	9'-3"	U



BAR d3(E)

BAR d4(E)



BAR d5(E)

BAR u4(E)

NOTES:

- PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER, GUTTER AND TO THE ENTRANCE SIDE FACE (AT THE BEGINNING OF THE RAMP PLAZA PAVEMENT) FOR THE FULL HEIGHT OF THE BARRIER.
- ELECTRICAL JUNCTION BOXES SHALL BE EXTERIOR MOUNTED ON THE BACK FACE OF BARRIER.
- FOR SINGLE FACE BARRIER FOUNDATION DETAILS FOR MONOTUBE FRAMES, SEE SHEET 5 OF THIS SERIES.
- QUANTITIES FOR SINGLE FACE BARRIER ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.
- WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURE MONOTUBE TYPE (STEEL) CASH-IPO RAMP SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

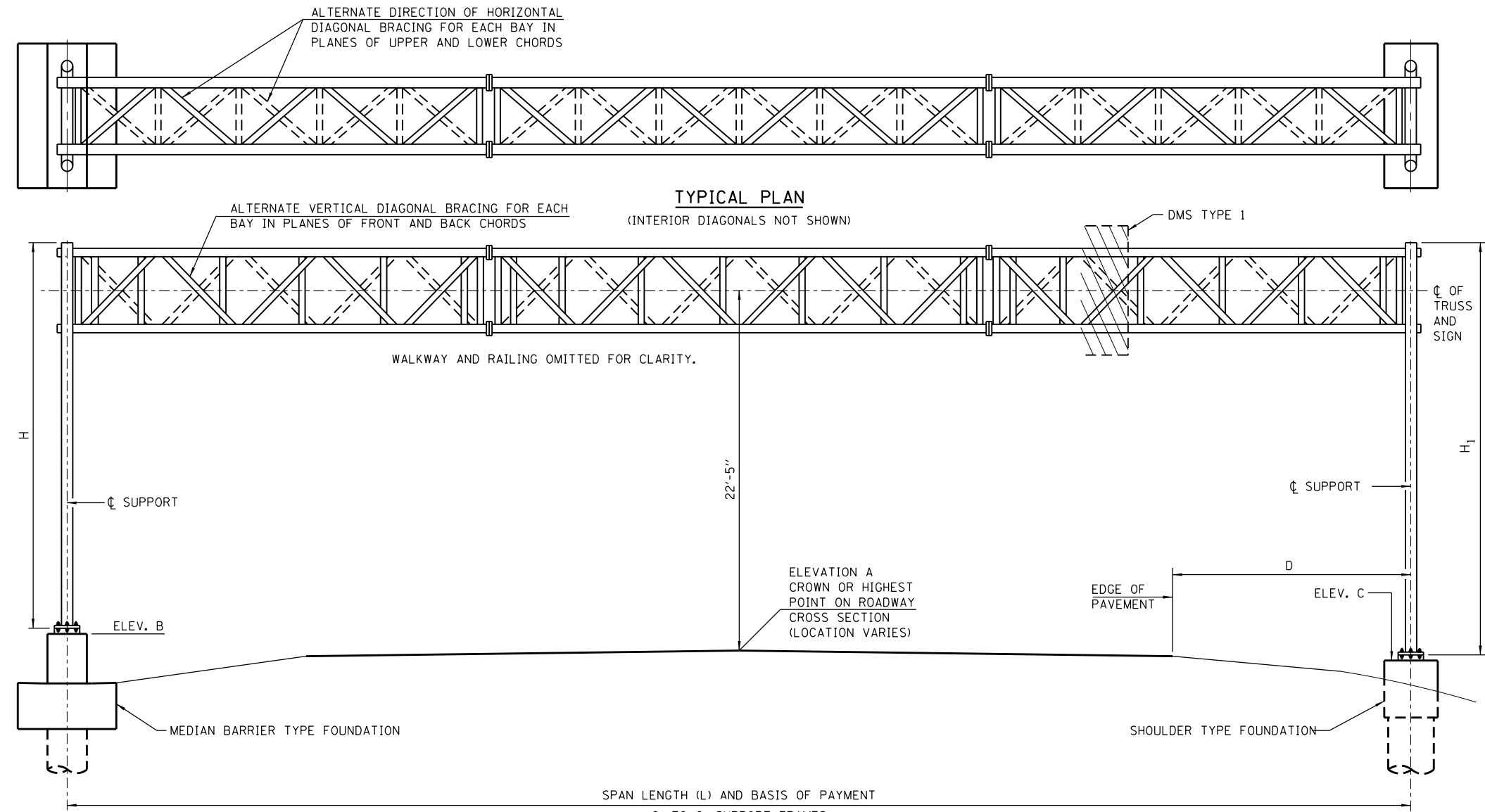
SHEET 6 OF 6



OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR IPO RAMP

STANDARD F16-06

APPROVED BY: *Mamun Nasir*
CHIEF ENGINEERING OFFICER
DATE: 03/01/2023



TYPICAL PLAN
(INTERIOR DIAGONALS NOT SHOWN)

TYPICAL ELEVATION
(LOOKING AT FACE OF SIGN)

ELEV. A = ELEVATION AT POINT OF MINIMUM CLEARANCE TO DMS, WALKWAY SUPPORT OR TRUSS.

CONSTRUCTION SPECIFICATIONS:

ALL MATERIALS, EXCEPT AS SHOWN, FABRICATION, ERECTION AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE LATEST STANDARD SPECIFICATIONS.

LOADING:

- SPAN TYPE (STEEL) TRUSS ARE DESIGNED FOR A 10'-0" DEEP DMS, WITH A MAXIMUM LENGTH OF 30'-0" AND A MAXIMUM THICKNESS OF 4'-2".
- SPAN TYPE (STEEL) TRUSS ARE DESIGNED FOR 35 PSF WIND PRESSURE ON TRUSS MEMBERS AND 60 PSF ON DMS.
- WALKWAY LOADING SHALL INCLUDE DEAD LOAD PLUS 500 LBS. CONCENTRATED LIVE LOAD.
- WALKWAY HANDRAILS ARE DESIGNED FOR A 200-LB LOAD ON TOP RAIL AND A 150-LB LOAD ON MID RAIL, APPLIED IN ANY DIRECTION.
- PROVIDE ANCHORAGE FOR ATTACHMENT OF PERSONAL FALL ARREST SYSTEMS PER OSHA SECTION 1926.502(D). ANCHORAGE SHALL BE INSTALLED AS CLOSE TO PANEL POINTS AS POSSIBLE AND SHALL BE CAPABLE OF SUPPORTING AT LEAST 5000 LBS.
- ICE LOAD OF 3 PSF APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY.

DESIGN SPECIFICATIONS:

2015 AASHTO LRFD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION.

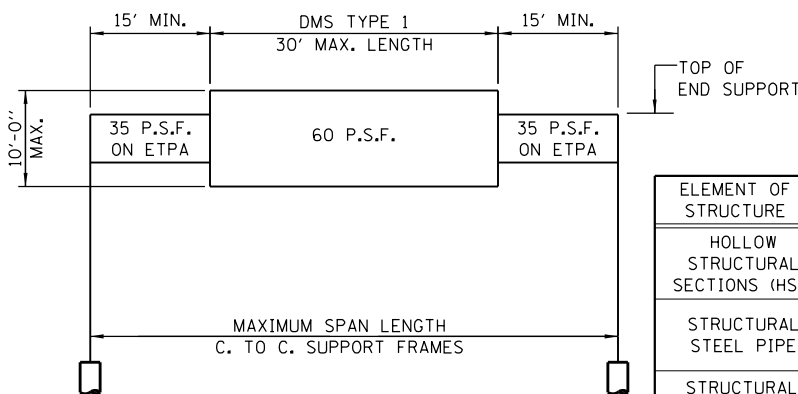
AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020

GENERAL NOTES:

- WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURE SPAN TYPE (STEEL) SUMMARY AND BILL OF MATERIAL SHEET.
- AFTER ADJUSTMENTS TO LEVEL TRUSS AND ENSURE ADEQUATE VERTICAL CLEARANCE, ALL TOP AND LEVELING NUTS SHALL BE TIGHTENED AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. STAINLESS STEEL MESH SHALL THEN BE PLACED AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.
- SIGN SUPPORT STRUCTURES MAY BE SUBJECT TO DAMAGING VIBRATIONS AND OSCILLATIONS WHEN DMS IS NOT IN PLACE DURING ERECTION OR MAINTENANCE OF THE STRUCTURE. TO AVOID THESE, ATTACH TEMPORARY BLANK SIGN PANELS OR OTHER BRACING TO THE STRUCTURE UNTIL DMS IS INSTALLED.
- TRUSS UNITS SHALL BE SHIPPED INDIVIDUALLY WITH ADEQUATE PROVISION TO PREVENT DETRIMENTAL MOTION DURING TRANSPORT. THE CONTRACTOR IS RESPONSIBLE FOR MAINTAINING THE CONFIGURATION AND PROTECTION OF THE TRUSS UNITS.
- ALL WELDS SHALL BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING SHALL BE DONE IN ACCORDANCE WITH CURRENT AWS D1.1 STRUCTURE WELDING CODE AND THE STANDARD SPECIFICATIONS.
- INSTALLATIONS NOT WITHIN DIMENSIONAL LIMITS SHOWN REQUIRE SPECIAL ANALYSIS FOR ALL COMPONENTS.
- ONE DMS TYPE 1 IS PERMITTED TO BE MOUNTED ON A SPAN TRUSS. DO NOT MOUNT SIGN PANELS ON THIS TRUSS.

FABRICATION NOTES:

- MATERIALS:** SEE MATERIAL SPECIFICATIONS TABLE FOR MATERIAL SPECIFICATIONS FOR OVERHEAD SIGN STRUCTURE SPAN TYPE (STEEL). STAINLESS STEEL FOR SHIMS, SLEEVES AND HANDHOLE COVERS SHALL BE ASTM A240, TYPE 302 OR 304 OR ANOTHER ALLOY SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER. THE STEEL PIPE AND STIFFENING RIBS AT THE BASE PLATE FOR THE STEEL POST SHALL HAVE A MINIMUM LONGITUDINAL CHАРPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 40°F (ZONE 2) BEFORE GALVANIZING.
- WELDING:** ALL MATERIALS, WELDING PROCEDURES AND INSPECTION USED FOR THE SPAN TYPE OVERHEAD SIGN STRUCTURE SHALL CONFORM TO AWS D1.1-15 FOR TUBULAR, CYCLICALLY LOADED STRUCTURES. ADDITIONALLY, ALL WELDED MATERIALS USED SHALL BE PREQUALIFIED FOR USE WITH WPS PER AWS D1.1-15, TABLE 3.1.
- FASTENERS FOR STEEL TRUSSES:** HIGH STRENGTH BOLTS SHALL SATISFY THE REQUIREMENTS OF AASHTO M164 (ASTM A325), OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. THREADED STUDS FOR SPLICES (IF MEMBERS INTERFERE) SHALL SATISFY THE REQUIREMENTS OF ASTM A449, ASTM A193 GRADE B7, OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. BOLTS AND LOCKNUTS NOT REQUIRED TO BE HIGH STRENGTH SHALL SATISFY THE REQUIREMENTS OF ASTM A307. ALL BOLTS AND LOCKNUTS SHALL BE HOT DIP GALVANIZED PER AASHTO M232, EXCEPT STAINLESS STEEL FASTENERS, NUTS AND WASHERS. THE LOCKNUTS SHALL HAVE NYLON OR STEEL INSERTS. A STAINLESS STEEL FLAT WASHER CONFORMING TO ASTM A240 TYPE 302 OR 304, IS REQUIRED UNDER BOTH HEAD AND NUT OR UNDER BOTH NUTS WHERE THREADED STUDS ARE USED. HIGH STRENGTH BOLT INSTALLATION SHALL CONFORM TO ARTICLE 505.04(f)(2)d OF THE IDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION. ROTATIONAL CAPACITY ("ROCAP") TESTING OF BOLTS WILL NOT BE REQUIRED.
- U-BOLTS:** U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS I, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).
- STEEL GRATING:** STEEL BARS FOR GRATING ELEMENTS SHALL CONFORM TO ASTM A36 OR AN EQUIVALENT MATERIAL ACCEPTABLE TO THE ENGINEER.
- GALVANIZING:** ALL PLATES, SHAPES AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111. PAINTING IS NOT PERMITTED. ALL FASTENERS SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111 OR M232 AS APPROPRIATE FOR THE PRODUCT (EXCEPT STAINLESS STEEL FASTENERS).



DESIGN WIND LOADING DIAGRAM

ETPA = EFFECTIVE TRUSS PROJECTED AREA.
MAXIMUM DMS WEIGHT = 5000 LBS.

MATERIAL SPECIFICATIONS TABLE FOR STRUCTURAL STEEL AND FASTENERS

ELEMENT OF STRUCTURE	SPECIFICATION	MINIMUM YIELD STRENGTH (K.S.I.)	MINIMUM ULTIMATE STRENGTH (K.S.I.)
HOLLOW STRUCTURAL SECTIONS (HSS)	ASTM A500 GRADE B	42	58
STRUCTURAL STEEL PIPE	ASTM A53, TYPE E OR S, GRADE B	35	60
STRUCTURAL STEEL BAR, PLATES AND SHAPES	ASTM A572 GRADE 50	50	65
STAINLESS STEEL BOLTS	ASTM A193 GRADE B8 OR B8M	30	75
STRUCTURAL STEEL BOLTS	ASTM 325, TYPE 1	--	105
STAINLESS STEEL LOCKNUTS	ASTM A194 GRADE 8F ASTM A194 GRADE 2H	--	--
NUTS	ASTM A563 GRADE DH	--	--
STEEL WASHERS	ASTM F436	--	--
STAINLESS STEEL WASHERS	ASTM A240, TYPE 302	--	--
STEEL ANCHOR BOLTS	AASHTO M314 OR ASTM F1554	105	125

SHEET 1 OF 13



OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-08

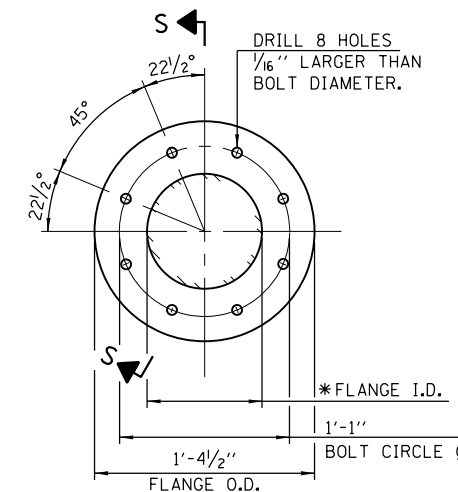
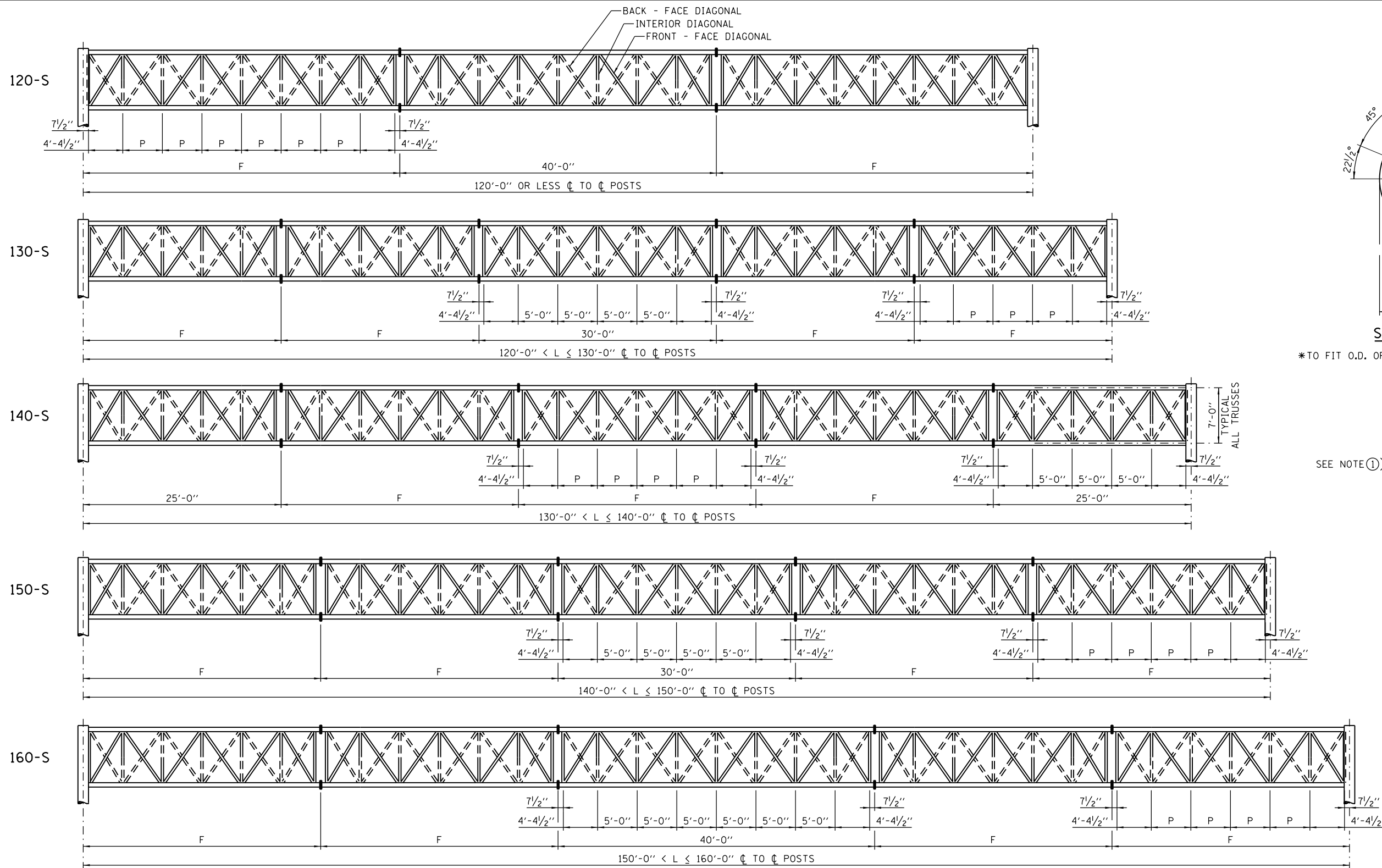
DATE	REVISIONS
3-01-2023	CHANGE VERT. DIAG. & INT. DIAG. TO 4X-STRONG PIPE, END SUP. DIAG. TO 4XX-STRONG PIPE, REV. NUM. OF v(iE) BARS ON SHT. 7 & 8 & INC. SHAFT, BAR SIZE AND DIMS. RELATIVE TO THE SHAFTS ON SHT. 8

APPROVED BY:

DATE:

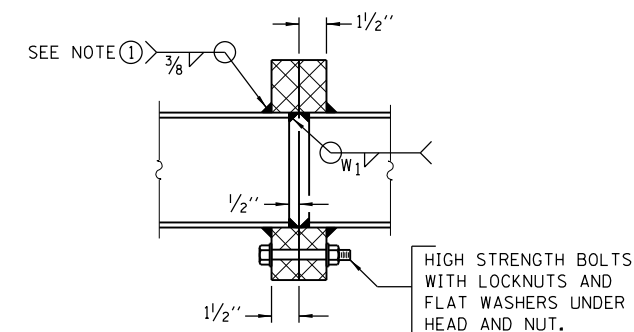
Mamun Nasir
CHIEF ENGINEERING OFFICER

03/01/2023



SPLICING FLANGES

* TO FIT O.D. OF CHORD WITH MAXIMUM GAP OF 1/16".



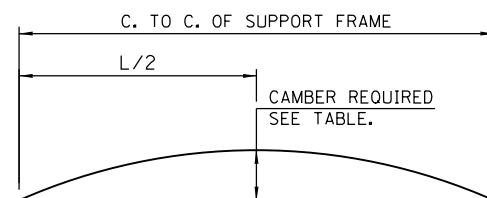
SECTION S-S

NOTE:

- ① SPLICING FLANGES SHALL BE ATTACHED TO EACH TRUSS UNIT WITH THE TRUSS SHOP ASSEMBLED TO CAMBER SHOWN. TRUSS UNITS SHALL BE IN PROPER ALIGNMENT AND FLANGE SURFACES SHALL BE SHOP BOLTED INTO FULL CONTACT BEFORE WELDING. SUFFICIENT EXTERNAL WELDS OR TACKS SHALL BE MADE TO SECURE FLANGES UNTIL REMAINING WELDS ARE MADE AFTER DISASSEMBLY. ADJACENT FLANGES SHALL BE "MATCH MARKED" TO INSURE PROPER FIELD ASSEMBLY.

PART ELEVATION VIEWS

SPAN LENGTH (L)	CAMBER
120' OR LESS	2 3/4"
120' < L ≤ 130'	3 1/4"
130' < L ≤ 140'	4"
140' < L ≤ 150'	4 1/4"
150' < L ≤ 160'	5"



CAMBER DIAGRAM

- NOTE:
- FABRICATE TRUSS WITH CHORDS CURVED SMOOTHLY TO PROVIDE CAMBER.
 - DO NOT CAMBER BY SHIMMING AT TRUSS FIELD SPLICES OR CUTTING AND REWELDING CHORD.

TRUSS MEMBER SCHEDULE

DESIGN TRUSS TYPE	SPAN	CHORDS	VERTICAL DIAGONALS, VERTICALS AND INTERIOR DIAGONALS	HORIZONTAL DIAGONALS	HORIZONTALS	SPLICING FLANGE		
						H.S. BOLTS NO./SPLICE	WELD SIZE DIA.	W1
120-S	120' OR LESS	HSS 8.625x0.322	PIPE 4 X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1"	1/4"
130-S	120' < L ≤ 130'	HSS 8.625x0.375	PIPE 4 X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1"	5/16"
140-S	130' < L ≤ 140'	HSS 8.625x0.375	PIPE 4 X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1"	5/16"
150-S	140' < L ≤ 150'	HSS 8.625x0.500	PIPE 4 X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1"	7/16"
160-S	150' < L ≤ 160'	HSS 8.625x0.500	PIPE 4 X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1 1/4"	7/16"

SHEET 2 OF 13



OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

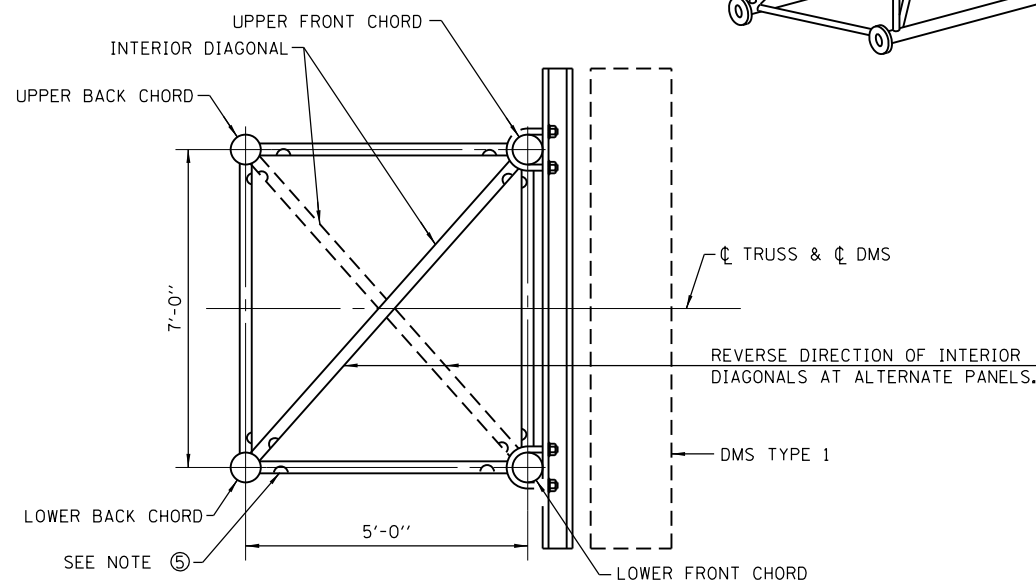
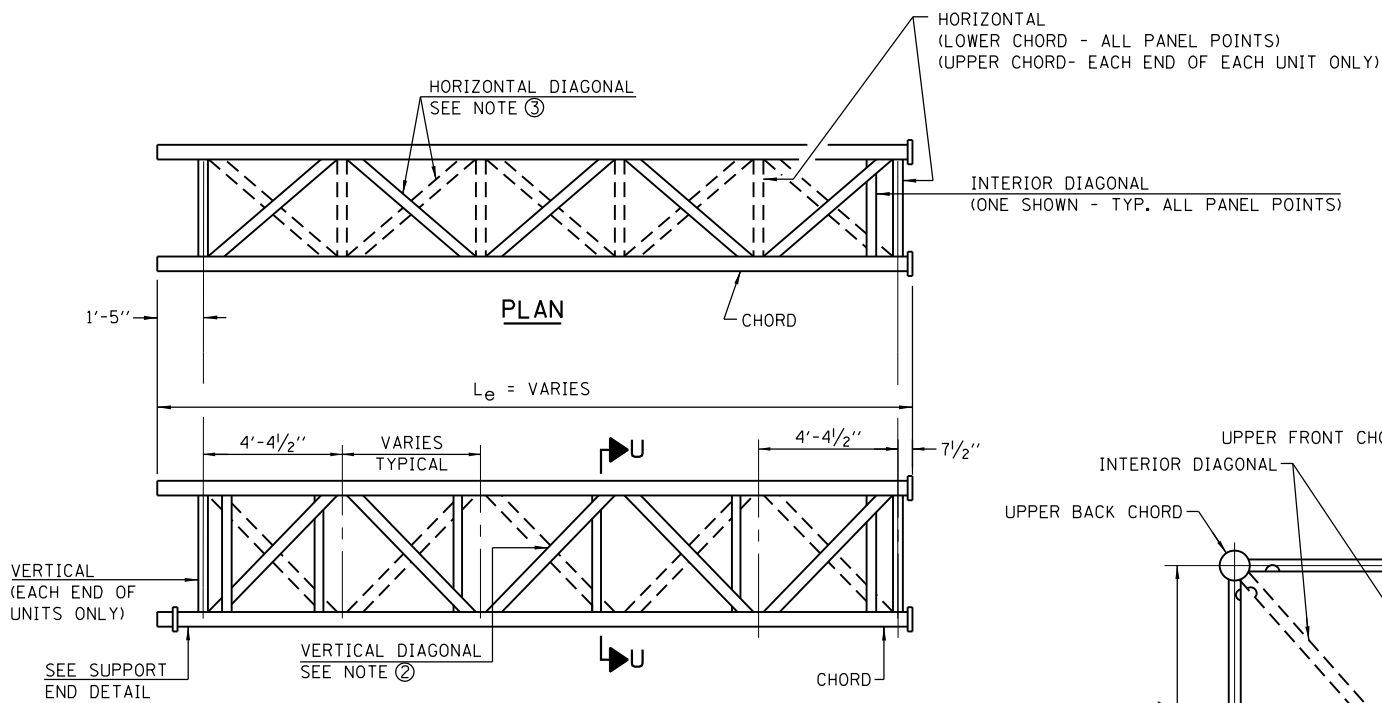
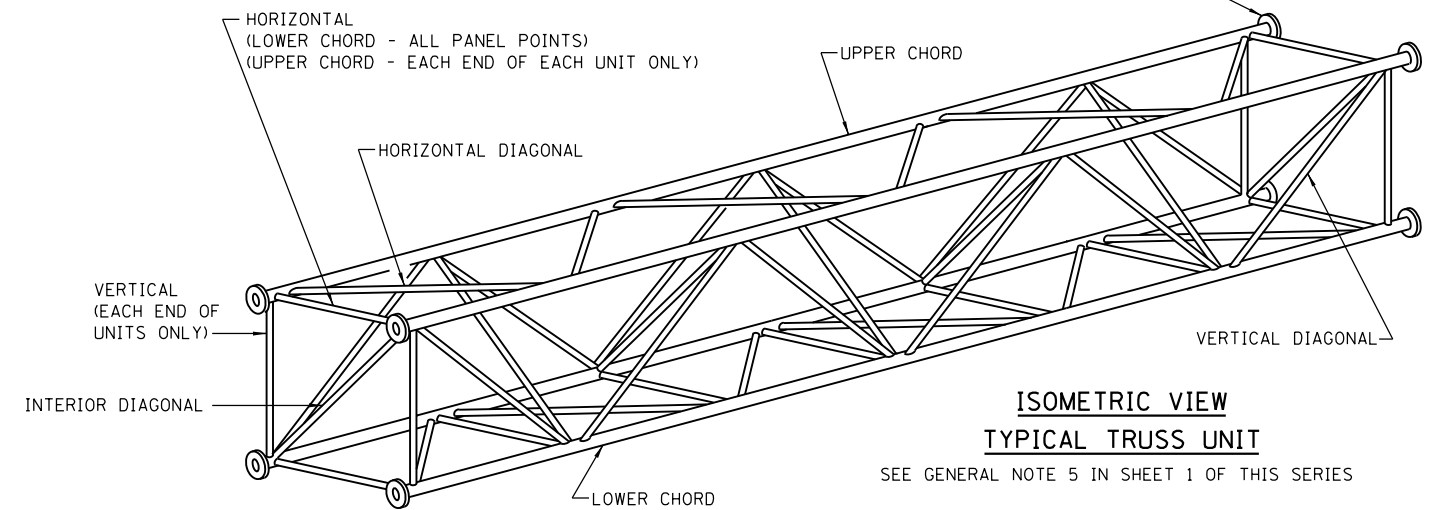
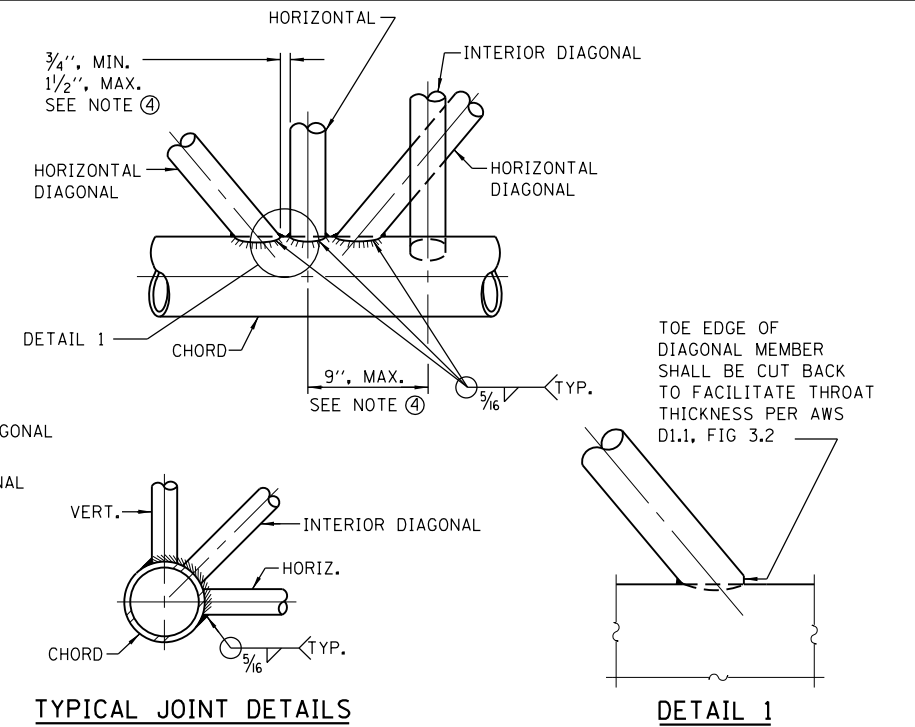
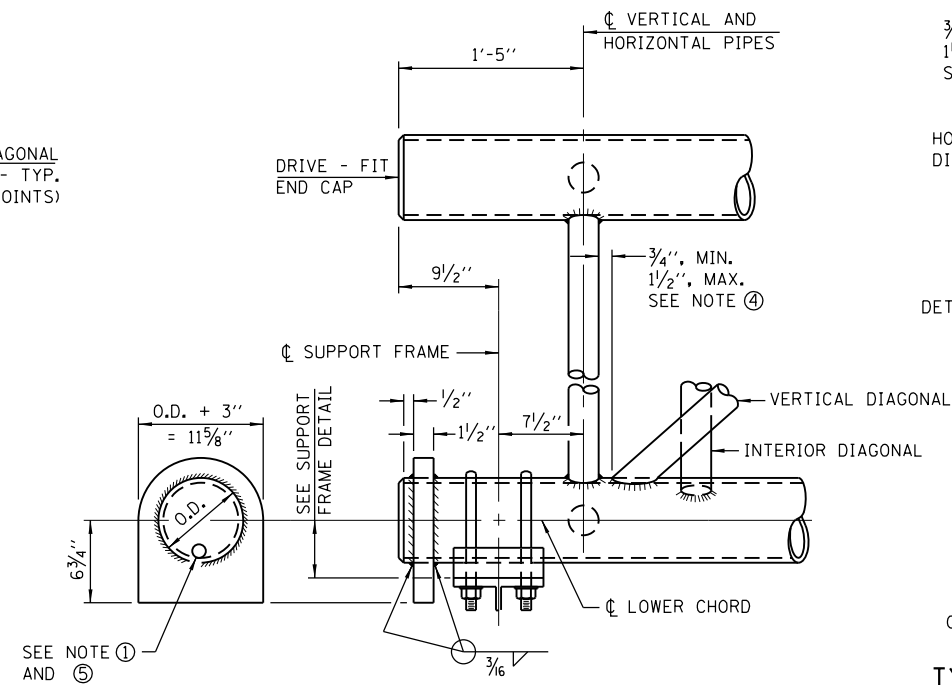
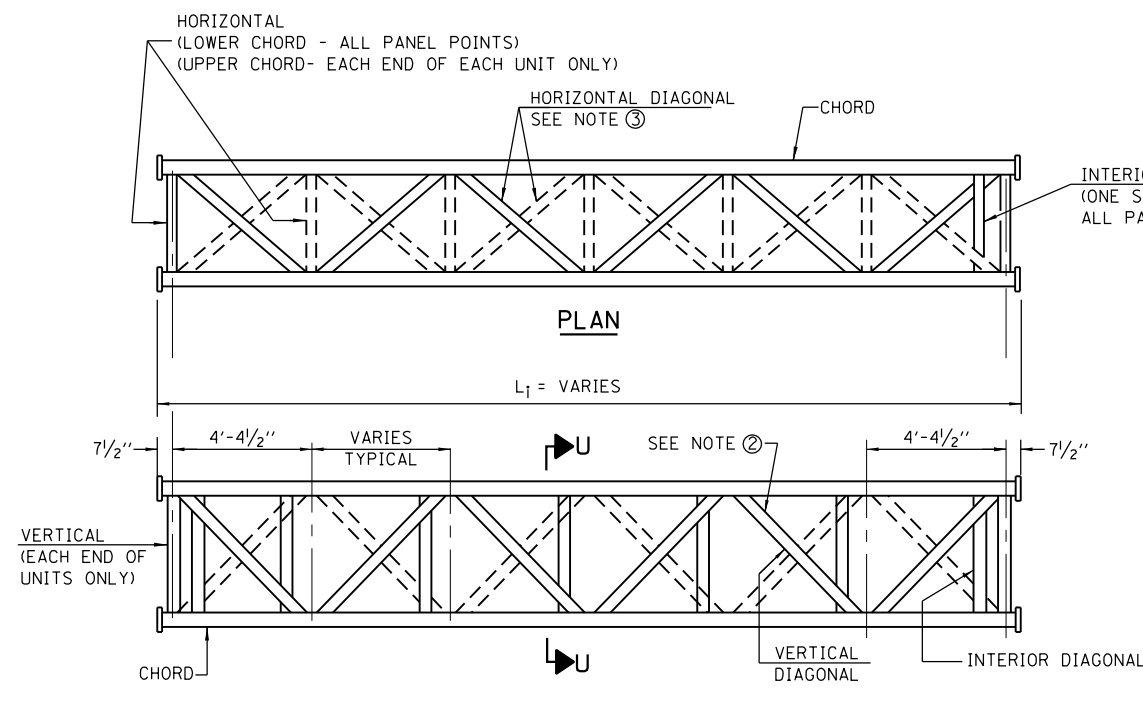
STANDARD F17-08

APPROVED BY:

Mamun Nasir
CHIEF ENGINEERING OFFICER

DATE:

03/01/2023



NOTES

- ① CONTRACTOR SHALL USE STANDARD DRIVE - FIT CAP TO CLOSE END. 1/2" Ø DRAIN HOLE IN DRIVE - FIT CAP INSTALLED AFTER GALVANIZING. (TYP. AT NON - SPliced ENDS OF CHORDS)
- ② VERTICAL DIAGONALS IN FRONT AND BACK FACE SHALL ALTERNATE INCLINATION.
- ③ HIDDEN LINES SHOW WIND BRACING ALTERNATES DIRECTION BETWEEN PLANES OF TOP AND BOTTOM CHORDS.
- ④ ALL DIAGONALS SHALL BE OFFSET FROM THE PANEL POINT BASED ON THE FOLLOWING:
OFFSET SHALL PROVIDE A 3/4" MINIMUM TO 1 1/2" MAXIMUM CLEARANCE BETWEEN DIAGONAL AND ANY OTHER DIAGONAL, HORIZONTAL OR VERTICAL MEMBER, AND TO PROVIDE CLEARANCE FOR U-BOLT CONNECTIONS OF DMS TYPE 1 OR WALKWAY BRACKETS.
- ⑤ GALVANIZING VENT HOLES OF ADEQUATE SIZE SHALL BE PROVIDED ON UNDERSIDE AT EACH END OF TRUSS MEMBERS EXCEPT CHORDS. ALTERNATELY, HOLES MAY BE PROVIDED IN WALL OF CHORDS. ALL VENT HOLES SHALL BE DRILLED AND DE - BURRED, TYP.

SHEET 3 OF 13

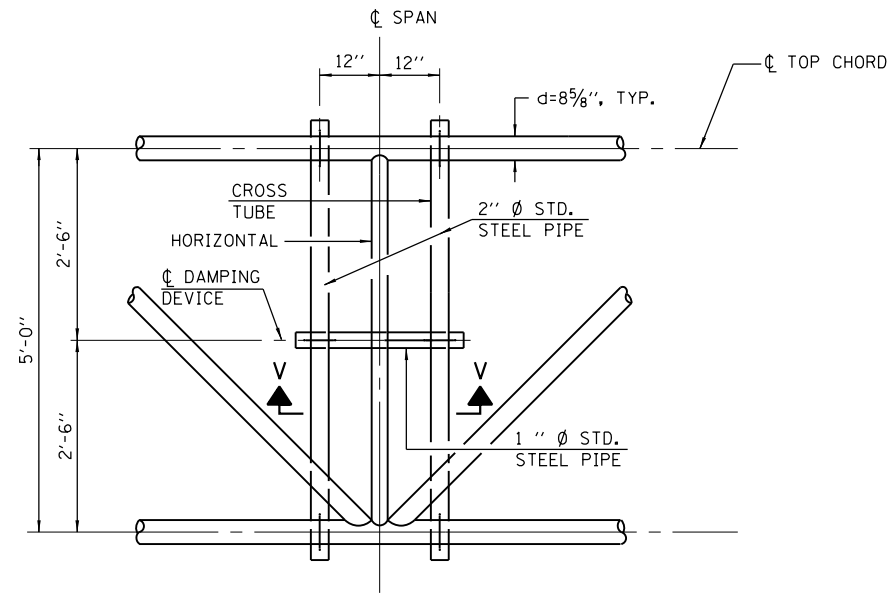


OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

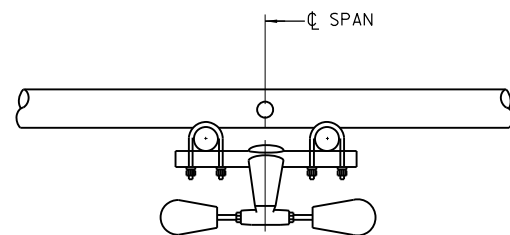
STANDARD F17-08

APPROVED BY:
Mamun Nasir
CHIEF ENGINEERING OFFICER

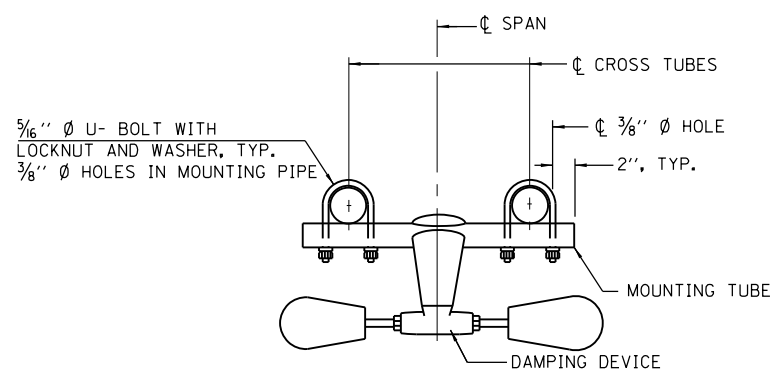
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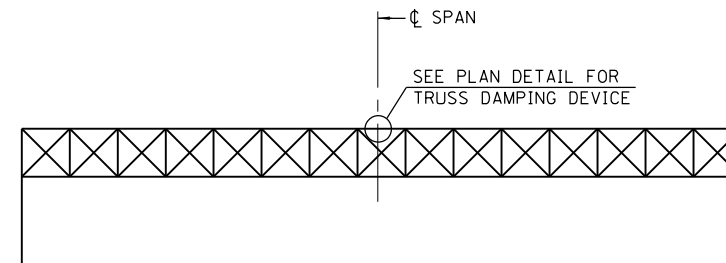
PLAN DETAIL
CL SPAN AT PANEL POINTS



SECTION V-V



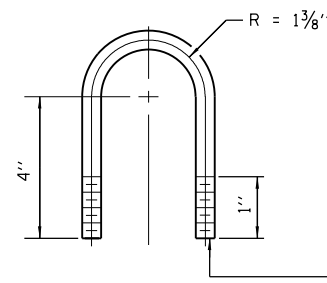
**TRUSS DAMPING
DEVICE CONNECTION DETAIL**
(TYPICAL)



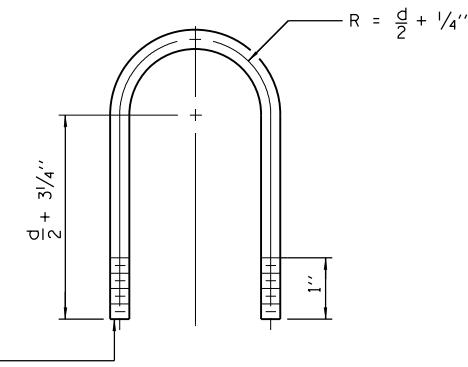
ELEVATION
STEEL OVERHEAD
SIGN TRUSS

DAMPER NOTE:

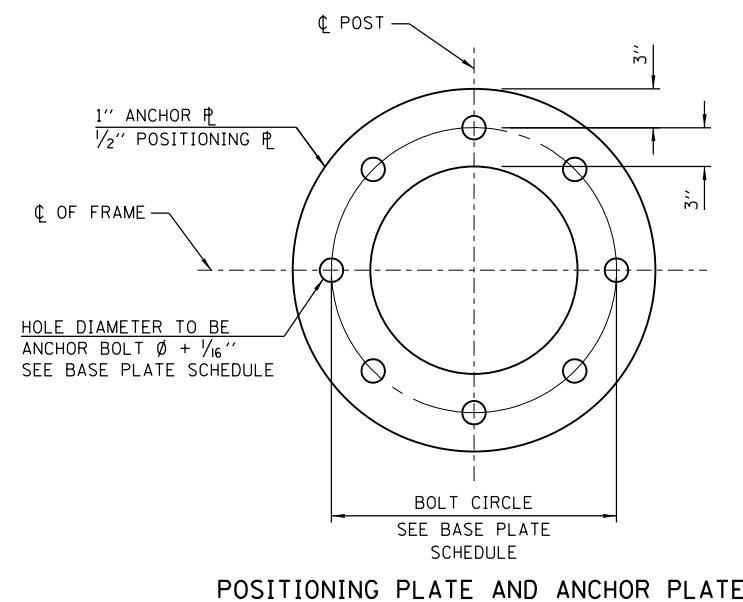
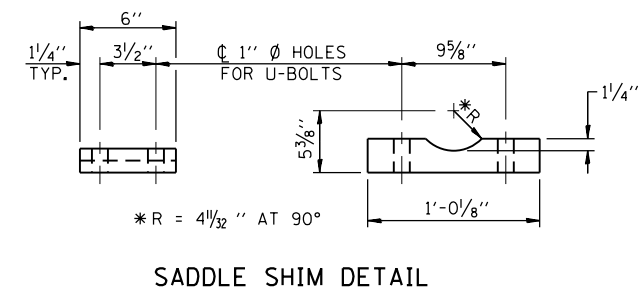
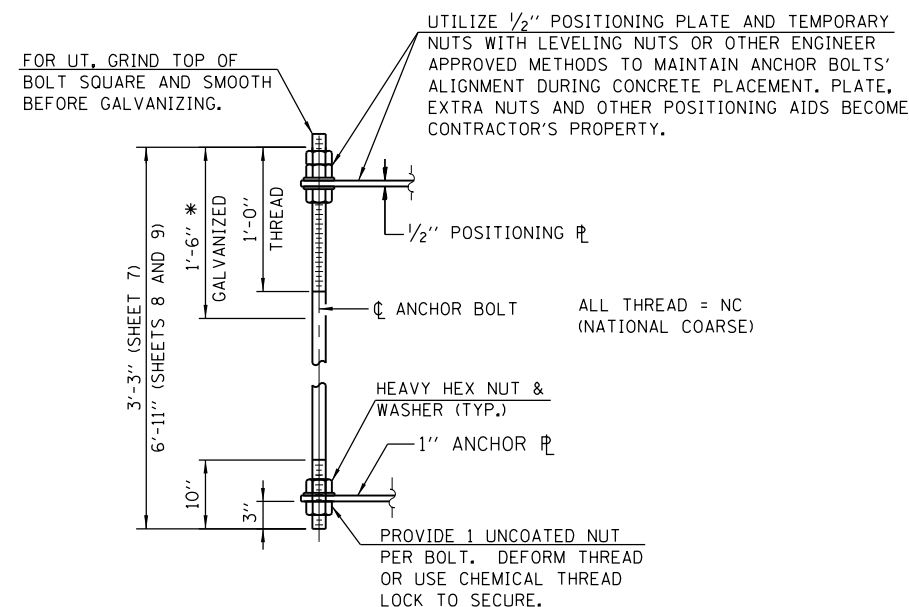
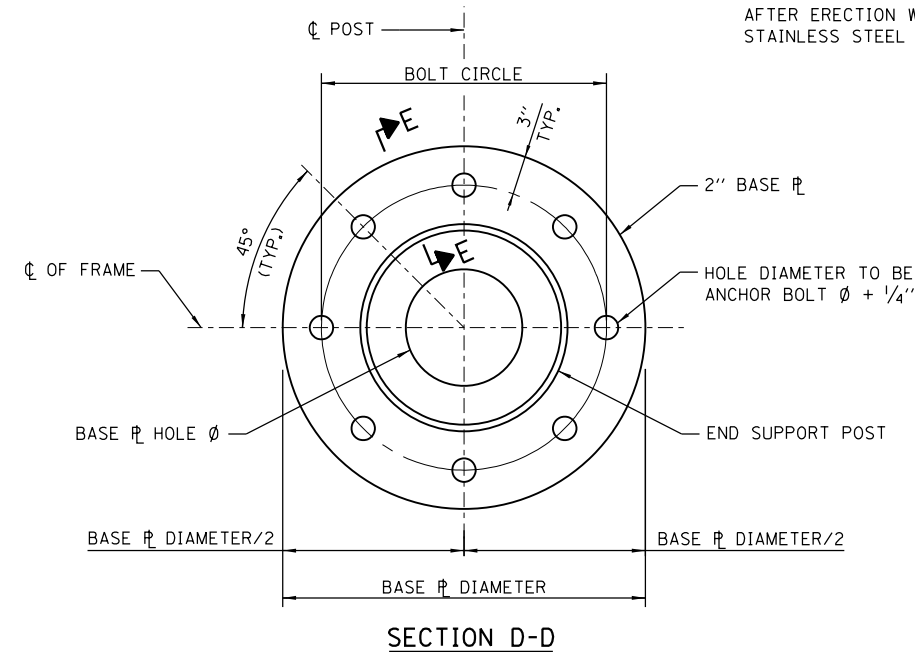
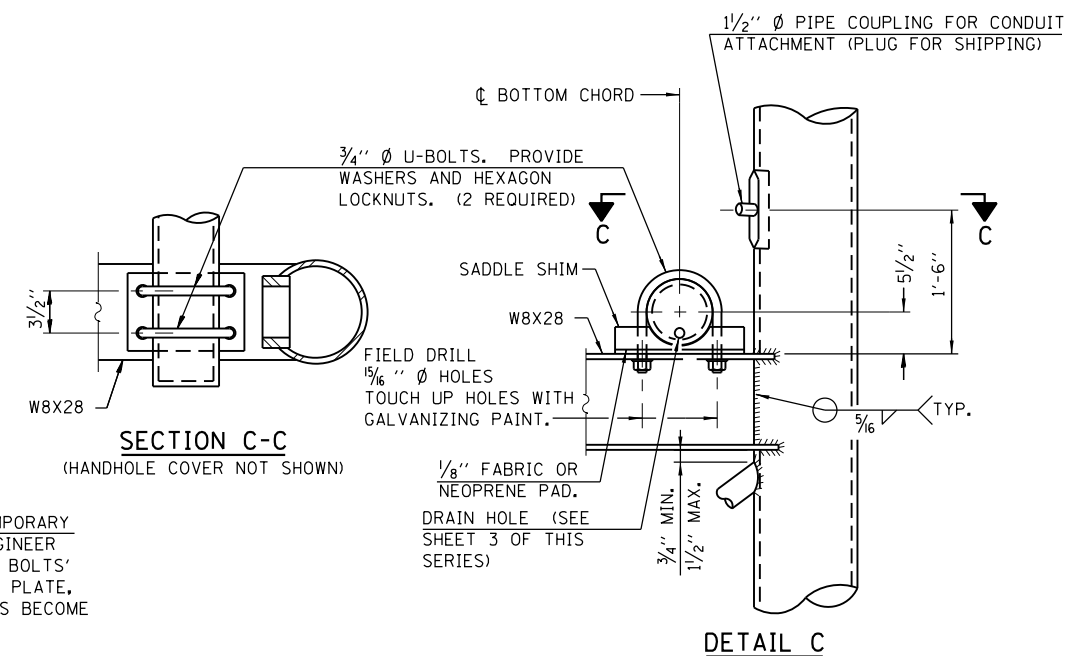
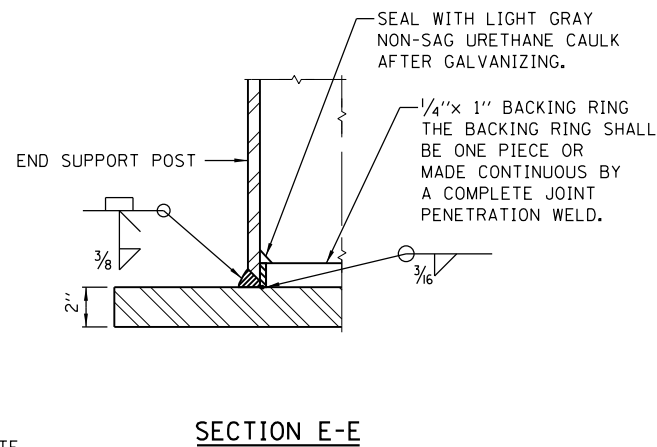
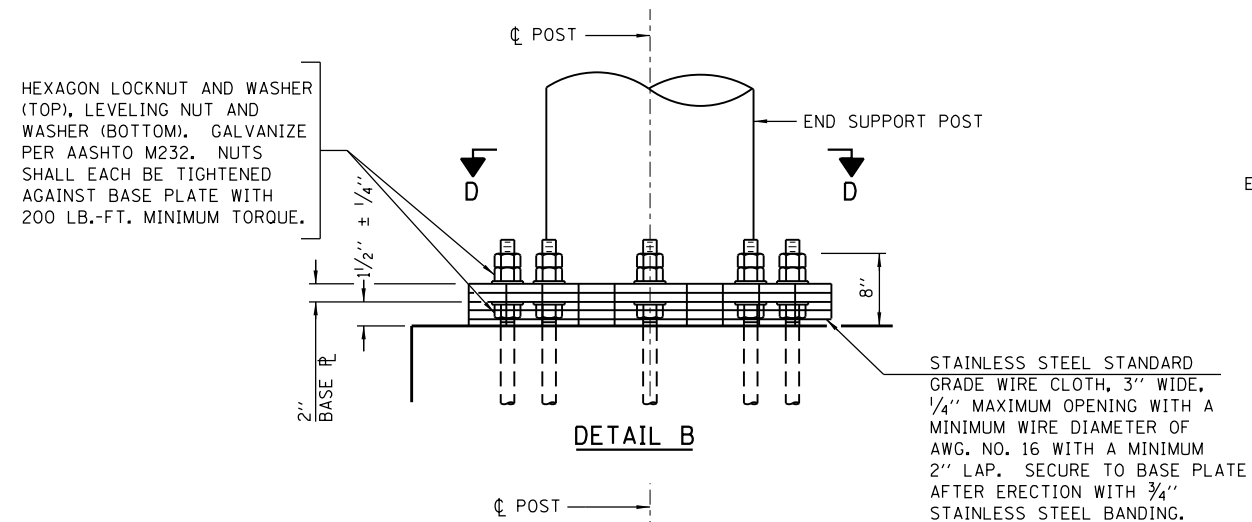
ONE DAMPER PER TRUSS. (31 LBS. STOCKBRIDGE-TYPE - 29" MINIMUM BETWEEN ENDS OF WEIGHTS).



**DAMPING DEVICE MOUNTING
TUBE U-BOLT DETAIL**
(TYPICAL)



**TOP CHORD TO CROSS TUBE
U-BOLT DETAIL**
(TYPICAL)



BASE PLATE SCHEDULE

DESIGN TRUSS TYPE	END SUPPORT POST OUTSIDE DIAMETER	BASE PLATE		BOLT CIRCLE	ANCHOR BOLT DIA.
		DIAMETER	HOLE Ø		
120-S	1'-0 3/4"	2'-0 3/4"	6.75"	1'-6 3/4"	1 1/2"
130-S	14"	2'-2"	8"	1'-8"	1 1/2"
140-S	14"	2'-2"	8"	1'-8"	1 1/2"
150-S	16"	2'-4"	8"	1'-10"	1 1/2"
160-S	16"	2'-4"	8"	1'-10"	1 3/4"

SHEET 6 OF 13



OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

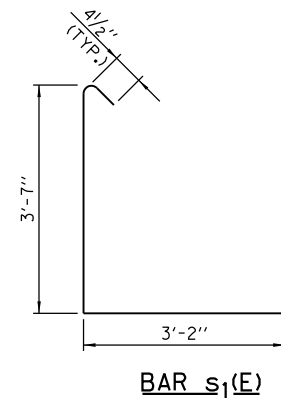
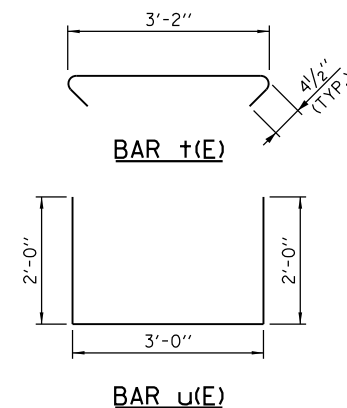
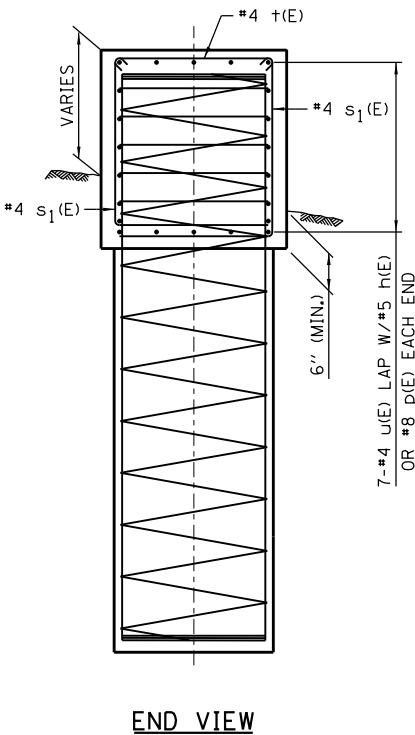
STANDARD F17-08

APPROVED BY:

Mamun Nasir
CHIEF ENGINEERING OFFICER

DATE:

03/01/2023



BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	10	#5	17'-8"	—
p(E)	10	#8	17'-8"	—
s(E)	13	#4	11'-1"	U
s1(E)	24	#4	6'-11 1/2"	U
t(E)	25	#4	3'-11"	—
u(E)	14	#4	7'-0"	U
v(E)	28	#9	B ADD 3'-3"	—

#4 BAR SPIRAL (E) - SEE SIDE ELEVATION

DESIGN TRUSS TYPE	W	X	B	CLASS DS CONCRETE (CU YD)	REINFORCEMENT BARS (POUNDS)
120-S	7'-4"	3'-7"	50'-0"	35.5	7960
130-S	7'-4"	3'-7"	55'-0"	38.1	8600
140-S	7'-4"	3'-7"	55'-0"	38.1	8600
150-S	7'-4"	3'-7"	55'-0"	38.1	8600
160-S	7'-4"	3'-7"	55'-0"	38.1	8600



OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-08

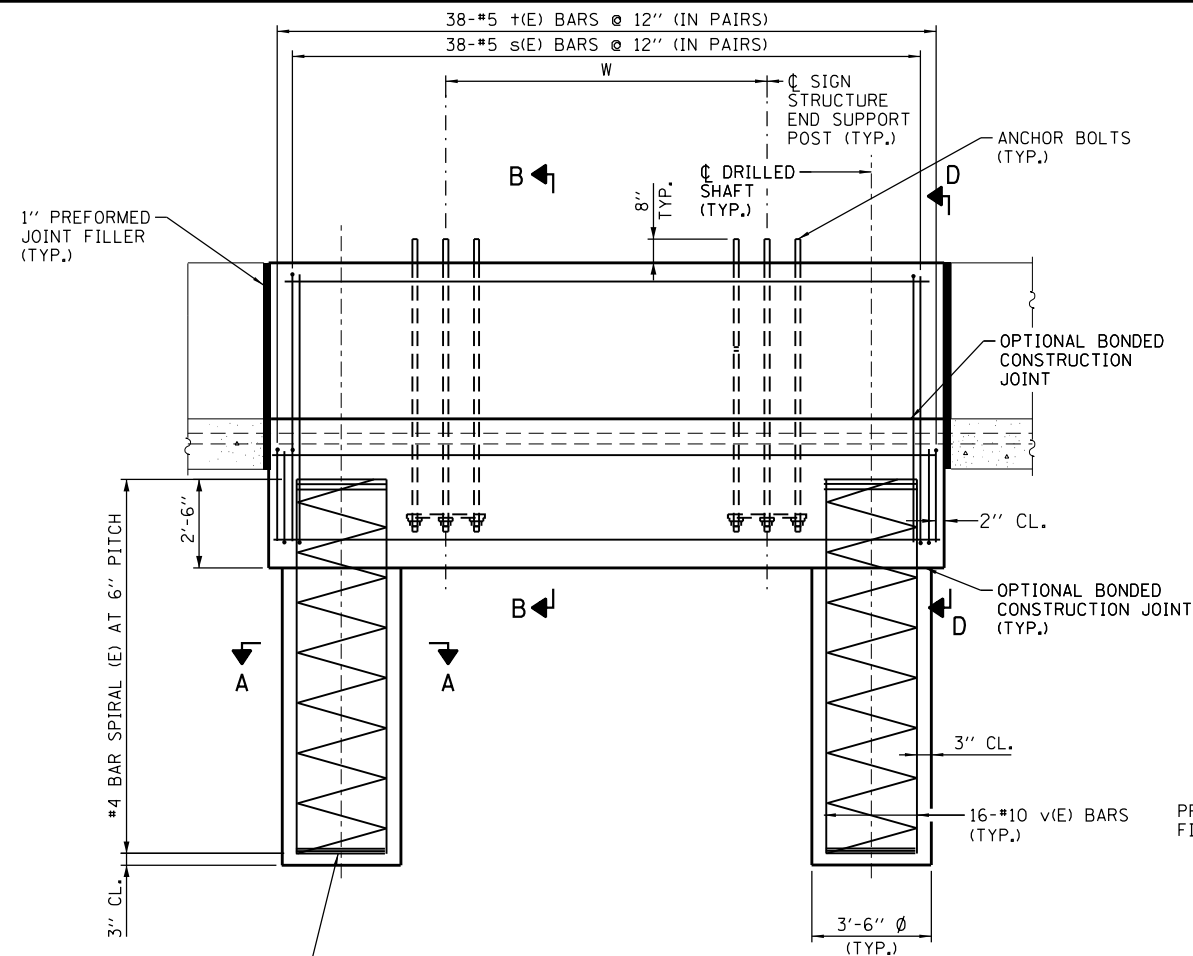
1. THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.
2. ALL MATERIAL, FABRICATION, AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 734 OF THE ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
3. CONCRETE SHALL BE PLACED MONOLITHICALLY, WITHOUT CONSTRUCTION JOINTS UNLESS NOTED OTHERWISE.
4. BACKFILL SHALL BE PLACED PER SECTION 502 OF THE IDOT STANDARD SPECIFICATION AND PRIOR TO ERECTION OF END SUPPORT POST.
5. PROVIDE NORMAL SURFACE FINISH, FOLLOWED BY CONCRETE SEALER APPLICATION ON ALL CONCRETE SURFACES EXCEPT BOTTOM OF GRADE BEAM AND DRILLED SHAFTS.
6. ALL REBAR DESIGNATED (E) SHALL BE EPOXY COATED. REBAR SHALL BE POSITIONED SO THAT THERE WILL BE NO INTERFERENCE BETWEEN VERTICAL REINFORCEMENT AND ANCHOR BOLTS.
7. NO SONOTUBES OR DECOMPOSABLE FORMS SHALL BE USED 6" BELOW THE FINISHED GROUND LINE. PERMANENT METAL FORMS OR OTHER SHIELDING SHALL NOT BE LEFT IN PLACE BELOW THE ELEVATION WITHOUT THE ENGINEER'S WRITTEN PERMISSION. EXCAVATIONS SHALL BE DEWATERED BEFORE CONCRETE PLACEMENT IF DIRECTED BY THE ENGINEER AT NO ADDITIONAL COST.
8. IF NECESSARY TO INCREASE STEEL END SUPPORT HEIGHT ABOVE THE LIMITATIONS SHOWN IN SIGN STRUCTURE MEMBER SCHEDULE ON SHEET 5 OF THIS SERIES, GRADE BEAM DEPTH ON THIS SHEET SHALL BE INCREASED UP TO 6'-0" WITHOUT CHANGES TO THE DRILLED SHAFT DESIGN. GRADE BEAM REINFORCEMENT, CONCRETE VOLUME AND LENGTH OF ANCHOR BOLTS SHALL BE REVISED ACCORDINGLY.

(TYPICAL BOTH SHAFTS)

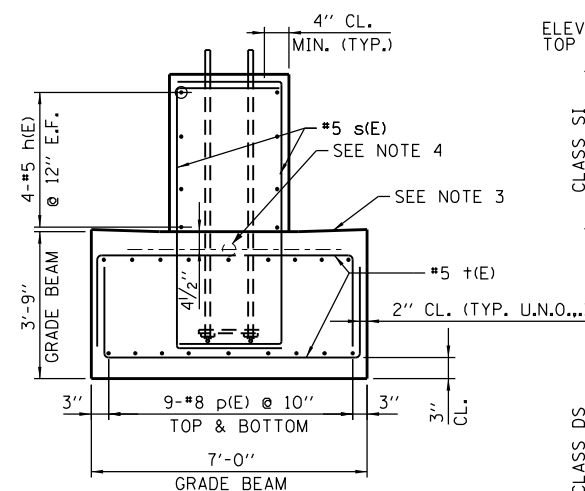
DATE: _____

APPROVED BY:
Manar Nashif
CHIEF ENGINEERING OFFICER

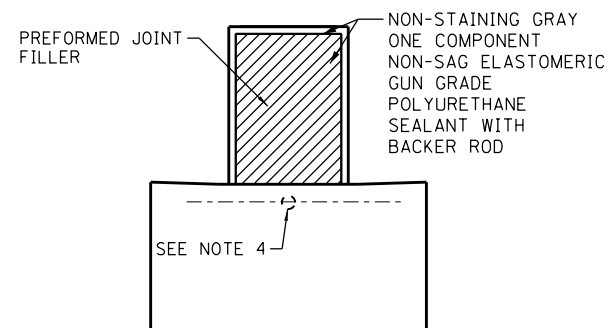
03/01/2023



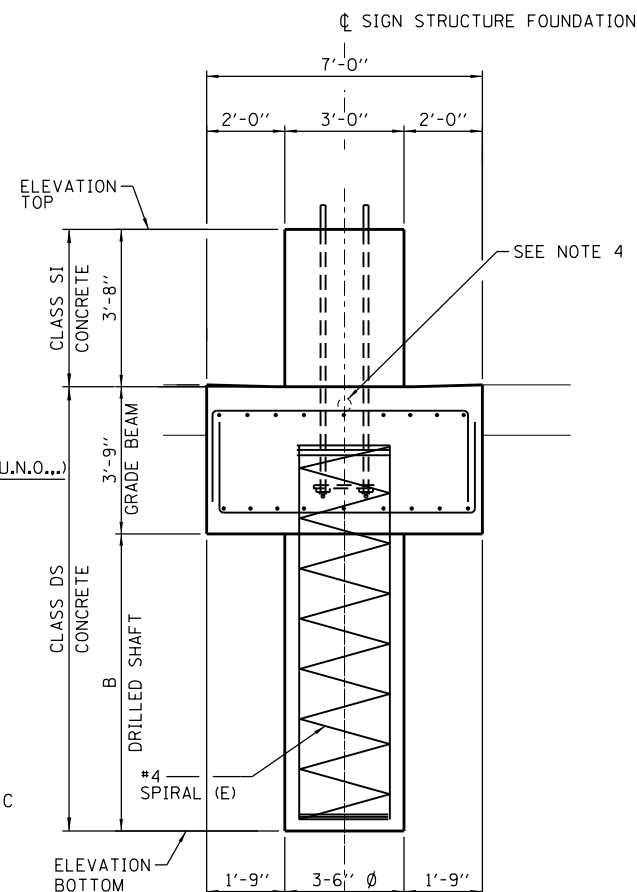
SIDE ELEVATION *



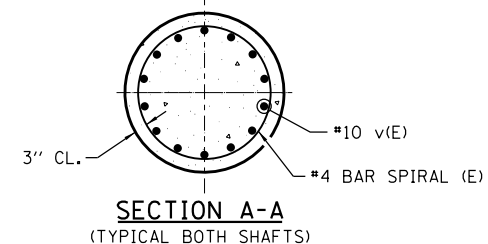
SECTION B-B



SECTION D-D



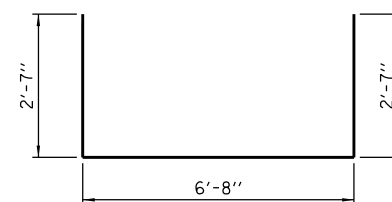
END VIEW



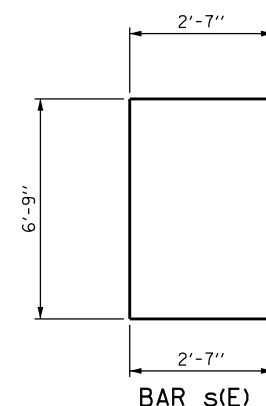
BAR LIST - EACH FOUNDATION

BAR	NUMBER	SIZE	LENGTH	SHAPE
h (E)	8	#5	17'-8"	
p (E)	18	#8	17'-8"	
s (E)	38	#5	11'-3"	C
+ (E)	38	#5	11'-10"	U
v (E)	32	#10	B ADD 2'-3"	

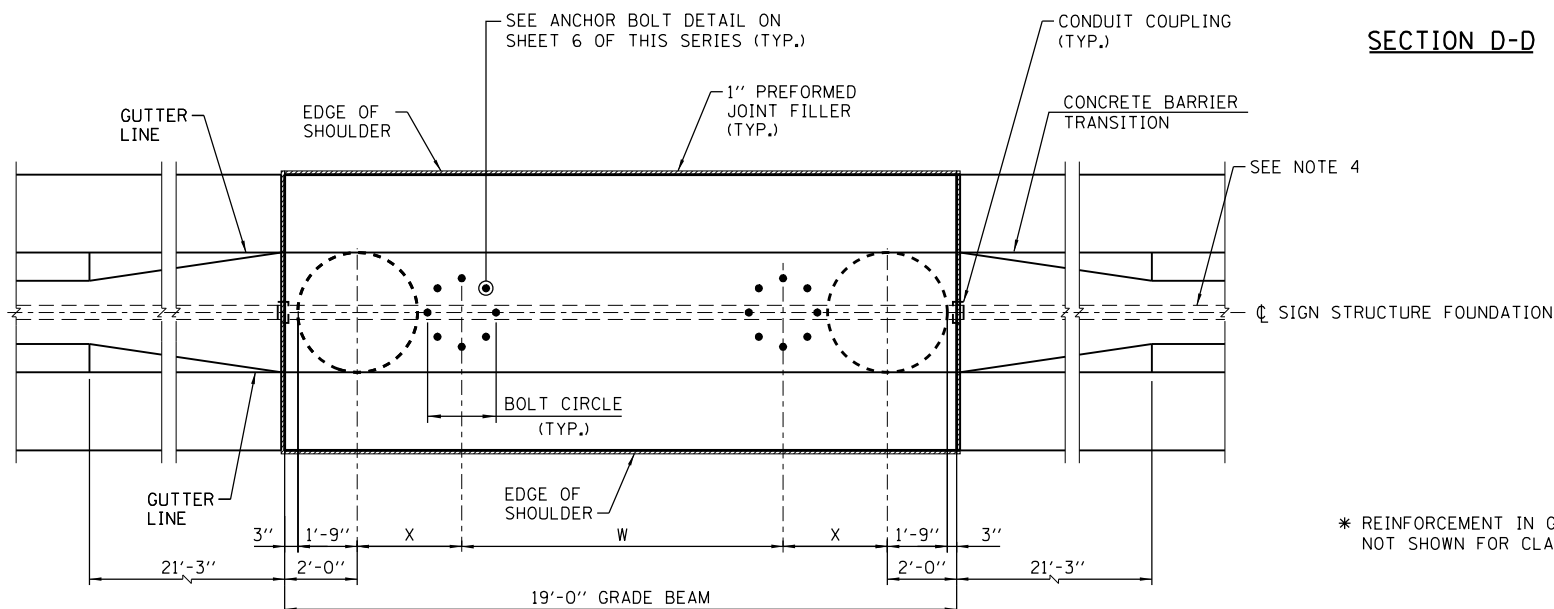
* #4 BAR SPIRAL (E) - SEE SIDE ELEVATION



BAR + (E)



BAR s (E)



PLAN *

* REINFORCEMENT IN GRADE BEAM NOT SHOWN FOR CLARITY

MEDIAN BARRIER FOUNDATION SCHEDULE

DESIGN TRUSS TYPE	W	X	B	CLASS SI CONCRETE (CU YD)	CLASS DS CONCRETE (CU YD)	REINFORCEMENT BARS (POUNDS)	PROTECTIVE COAT (SQ YD)
120-S	7'-4"	3'-10"	55'-0"	7.4	46.3	10970	28.0
130-S	7'-4"	3'-10"	55'-0"	7.4	46.3	10970	28.0
140-S	7'-4"	3'-10"	60'-0"	7.4	48.9	12850	28.0
150-S	7'-4"	3'-10"	65'-0"	7.4	51.5	13630	28.0
160-S	7'-4"	3'-10"	65'-0"	7.4	51.5	13630	28.0

NOTES:

- SEE SHEET 7 OF THIS SERIES FOR FOUNDATION NOTES AND DESIGN CRITERIA.
- FOR SIGN STRUCTURE BASE PLATE DETAIL, SEE SHEET 6 OF THIS SERIES.
- REFERENCE ILLINOIS TOLLWAY STANDARD DRAWING C5 FOR GUTTER SLOPE.
- COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.
- PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF BARRIER AND TOP FACE OF GUTTER.

SHEET 8 OF 13



OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-08

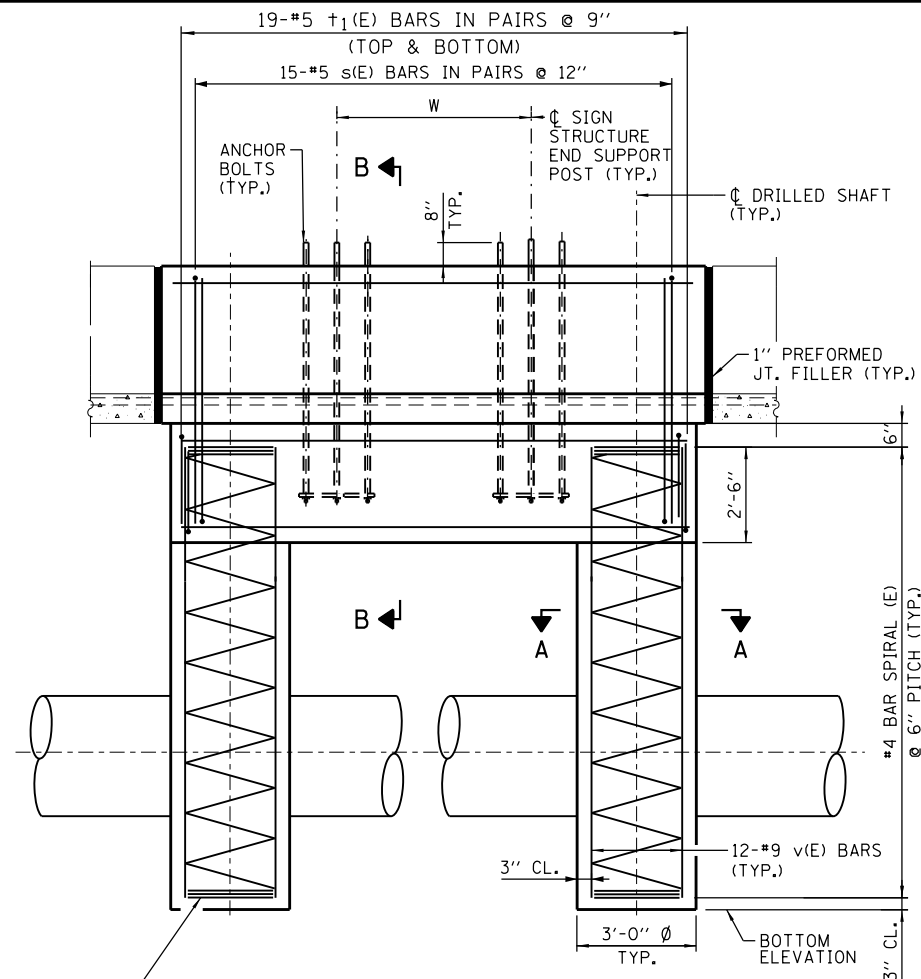
APPROVED BY:

Mamun Nasir
CHIEF ENGINEERING OFFICER

DATE:

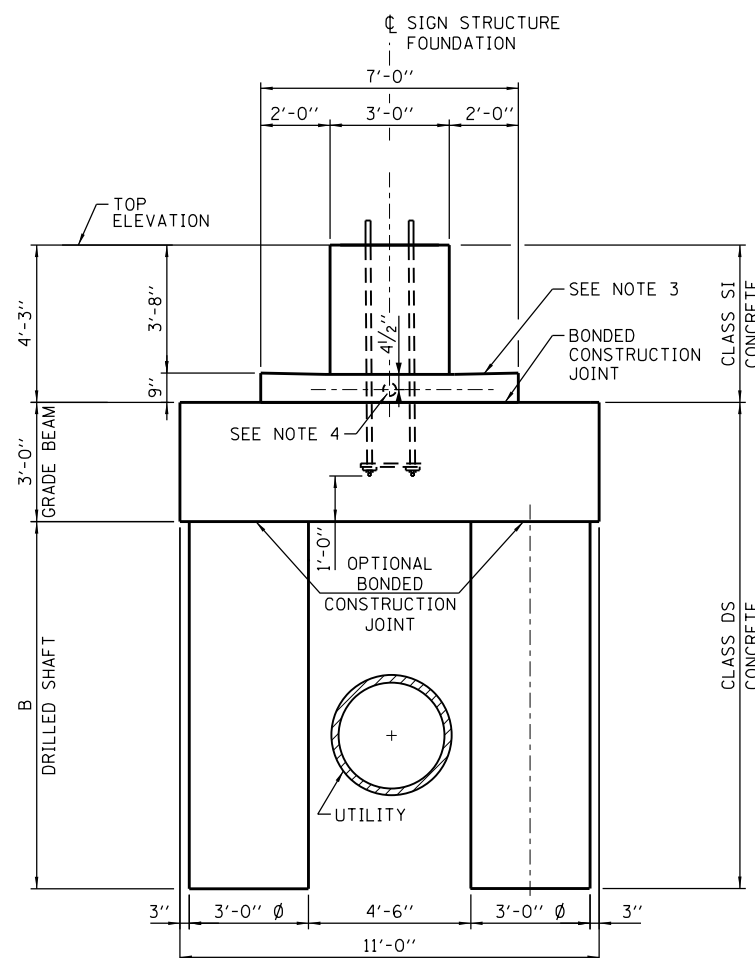
03/01/2023

SITE GROUNDING ELECTRODE SYSTEM
TO BE PROVIDED AS DETAILED ON
PLANS.



SIDE ELEVATION *

* REINFORCEMENT IN GRADE BEAM NOT SHOWN FOR CLARITY



END VIEW

BAR LIST - EACH FOUNDATION

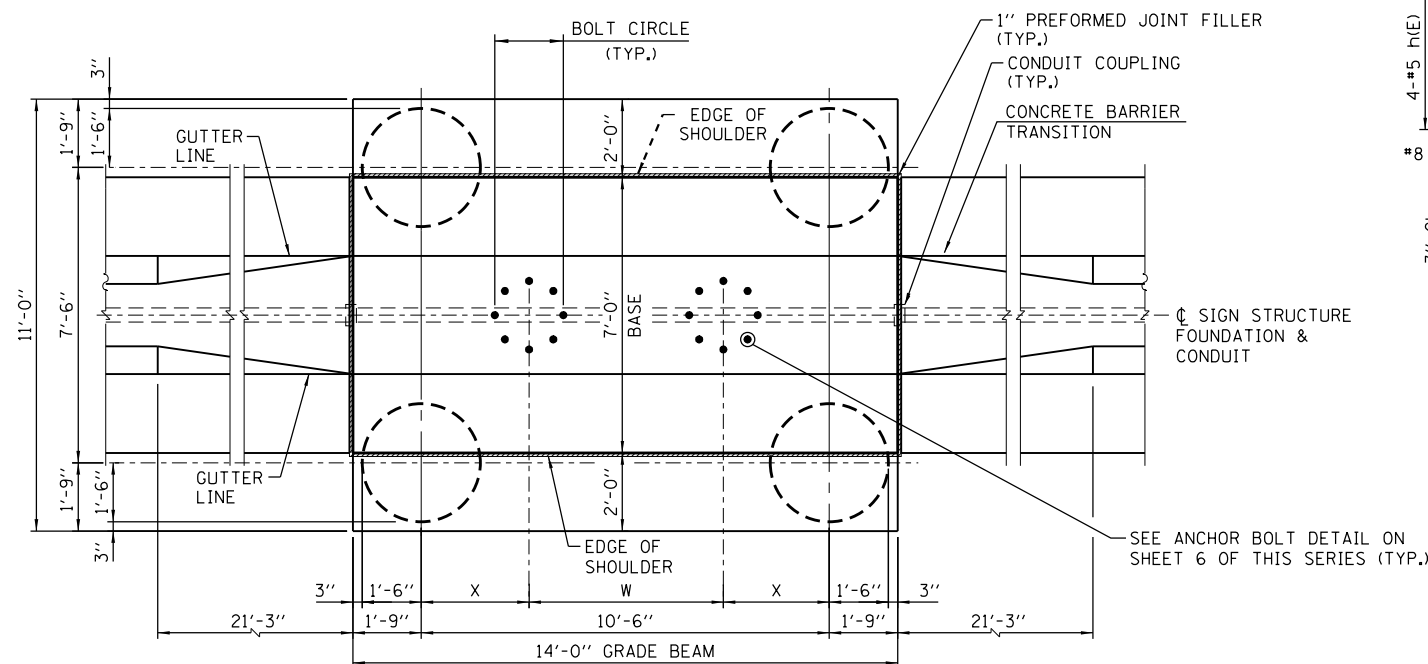
BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	16	#5	13'-8"	—
p(E)	30	#8	13'-8"	—
s(E)	30	#5	11'-3"	C
t(E)	15	#5	6'-8"	—
+1(E)	76	#8	12'-7"	—
v(E)	48	#9	B ADD 2'-3"	—

#4 BAR SPIRAL (E) - SEE SIDE ELEVATION

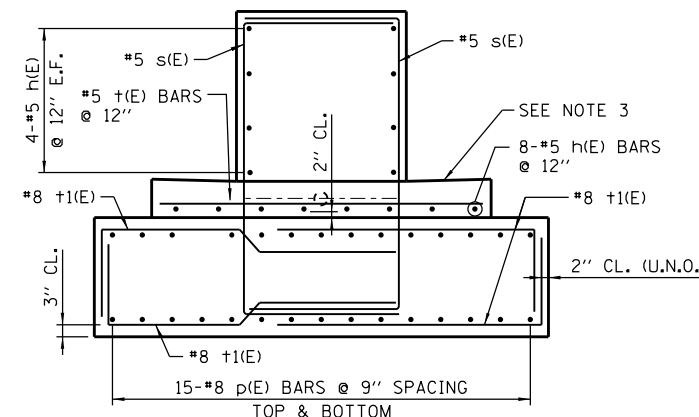
MEDIAN BARRIER FOUNDATION SCHEDULE

DESIGN TRUSS TYPE	W	X	B	CLASS SI CONCRETE (CU YD)	CLASS DS CONCRETE (CU YD)	REINFORCEMENT BARS (POUNDS)	PROTECTIVE COAT (SQ YD)
120-S	7'-4"	1'-7"	40'-0"	8.5	59.0	13120	22.0
130-S	7'-4"	1'-7"	40'-0"	8.5	59.0	13120	22.0
140-S	7'-4"	1'-7"	45'-0"	8.5	64.2	14150	22.0
150-S	7'-4"	1'-7"	50'-0"	8.5	69.5	15170	22.0
160-S	7'-4"	1'-7"	50'-0"	8.5	69.5	15170	22.0

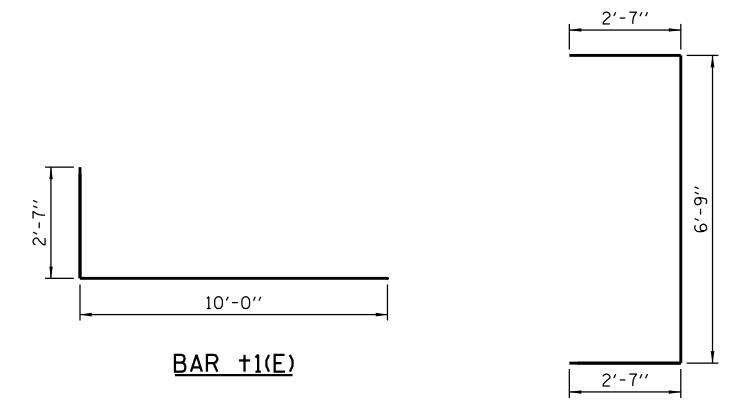
SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS DETAILED ON PLANS.



PLAN *

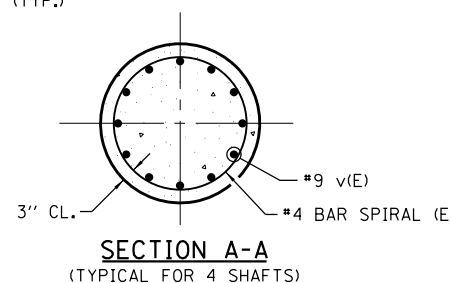


SECTION B-B



BAR +1(E)

BAR s(E)



SECTION A-A

(TYPICAL FOR 4 SHAFTS)

NOTES:

- SEE SHEET 7 FOR FOUNDATION NOTES AND DESIGN CRITERIA.
- FOR SIGN STRUCTURE BASE PLATE DETAIL, SEE SHEET 6 OF THIS SERIES.
- REFERENCE ILLINOIS TOLLWAY STANDARD DRAWING C5 FOR GUTTER SLOPE.
- COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.
- PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF BARRIER AND TOP FACE OF GUTTER.

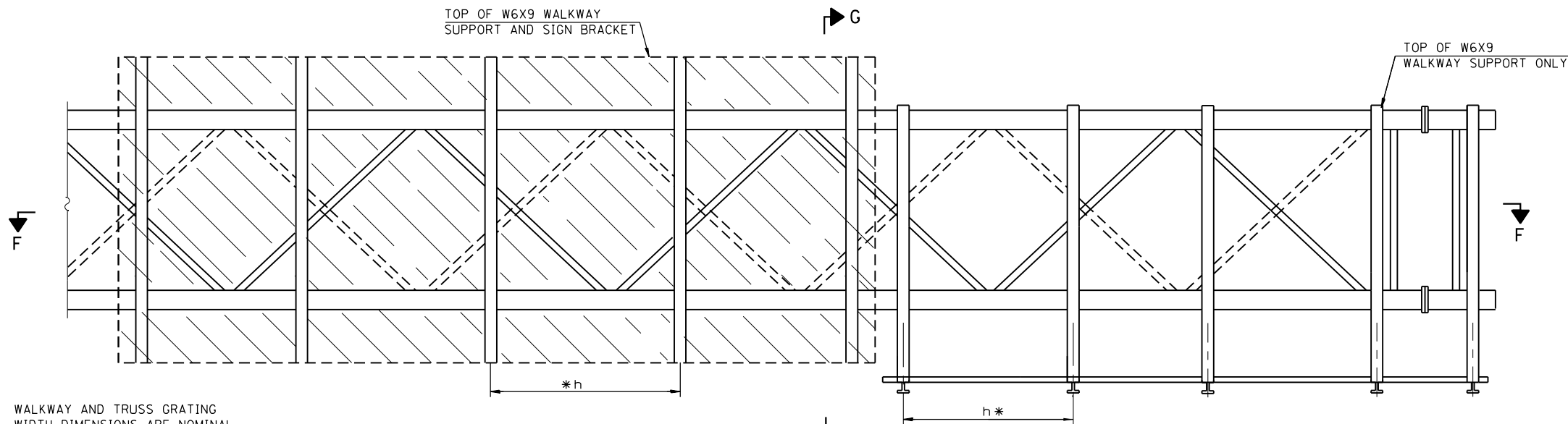


OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-08

APPROVED BY:
Mamun Nasir
CHIEF ENGINEERING OFFICER

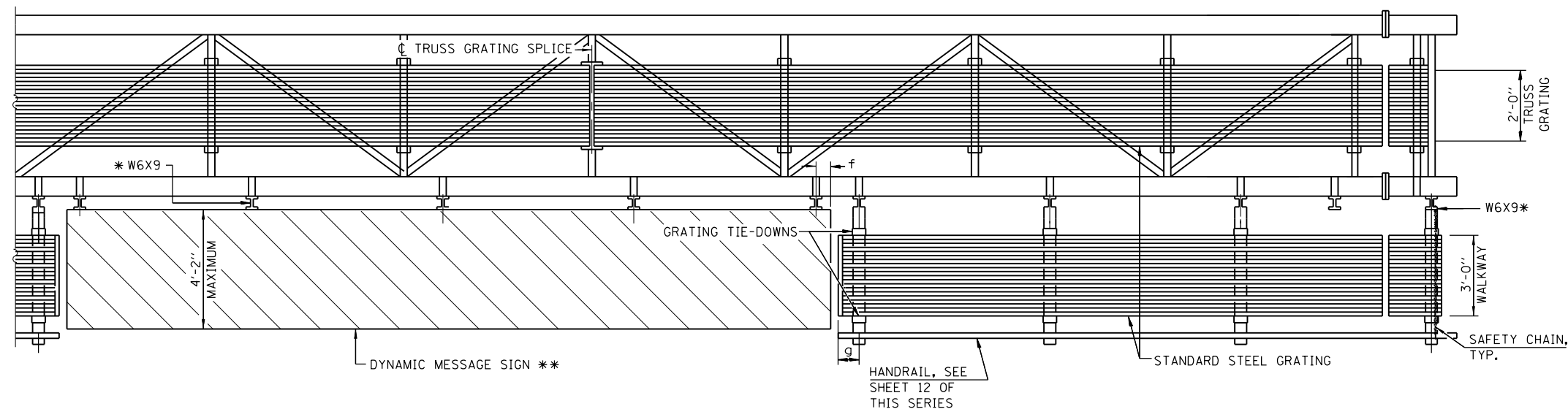
DATE:
03/01/2023



WALKWAY AND TRUSS GRATING WIDTH DIMENSIONS ARE NOMINAL AND MAY VARY $\pm 1/2$ " BASED ON AVAILABLE STANDARD WIDTHS.

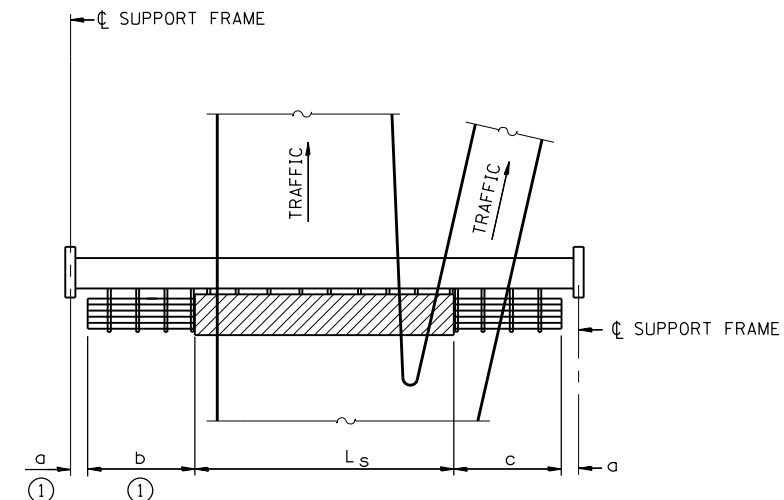
TYPICAL FRONT ELEVATION
WITH HANDRAIL OMITTED FOR CLARITY.

BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS DIMENSIONS PLUS MANUFACTURER'S MOUNTING DEVICES.



SECTION F-F

HANDRAIL AND WALKWAY SHALL SPAN A MINIMUM OF THREE BRACKETS BETWEEN SPLICES AND/OR GAP JOINTS. PLACE ALL SIGN AND WALKWAY BRACKETS AS CLOSE TO PANEL POINTS AS PRACTICAL. GRATING AND HANDRAIL SPLICES PLACED AS NEEDED.



PLAN
WALKWAY AND HANDRAIL SKETCH
(ROAD PLAN BENEATH TRUSS VARIES)

BRACKET TABLE

W6X9		
SIGN WIDTH		NUMBER BRACKETS REQUIRED
GREATER THAN	LESS THAN OR EQUAL TO	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

NOTES:

* SPACE W6X9 WALKWAY BRACKETS AND SIGN BRACKETS FOR EFFICIENCY AND WITHIN LIMITS SHOWN:

f = 12" MAXIMUM, 4" MINIMUM (END OF SIGN TO ϕ OF NEAREST BRACKET)

g = 12" MAXIMUM, 4" MINIMUM (END OF WALKWAY GRATING TO ϕ OF NEAREST SUPPORT BRACKET)

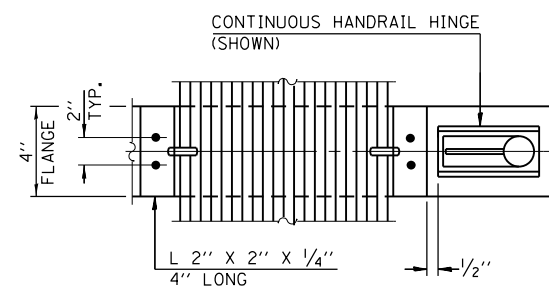
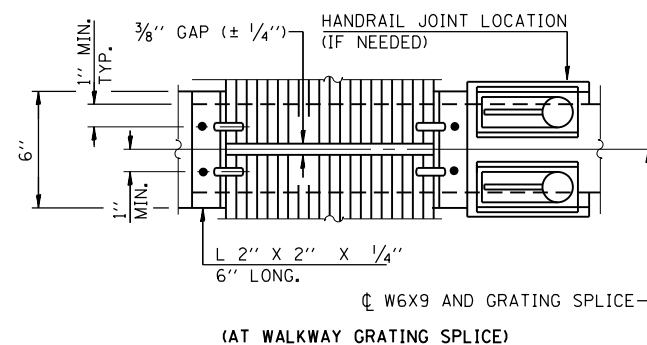
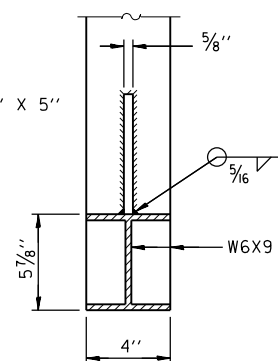
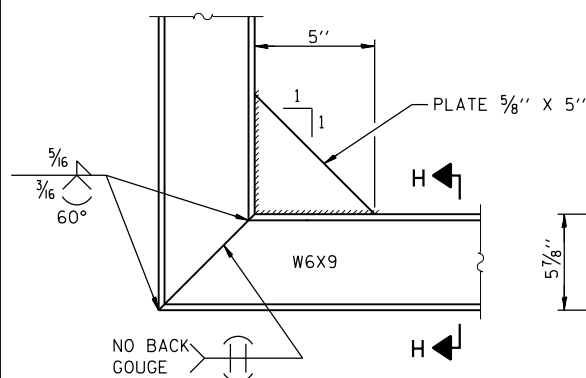
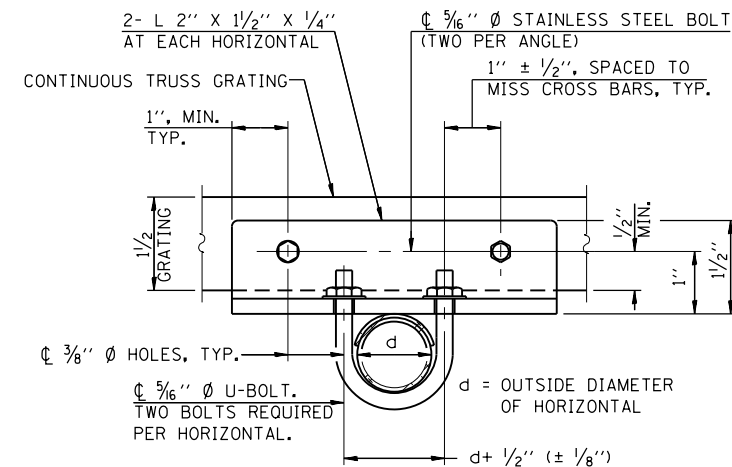
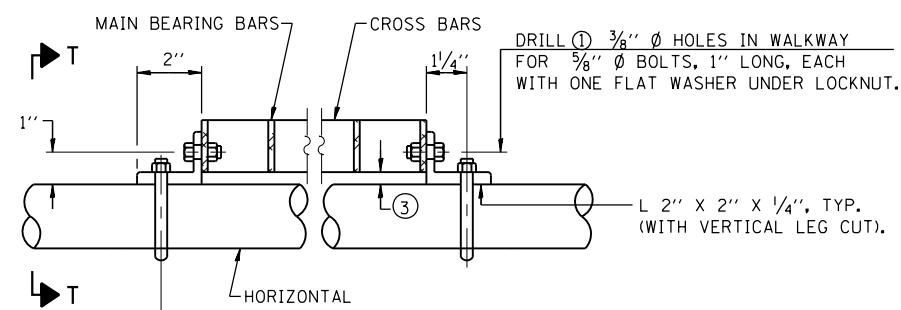
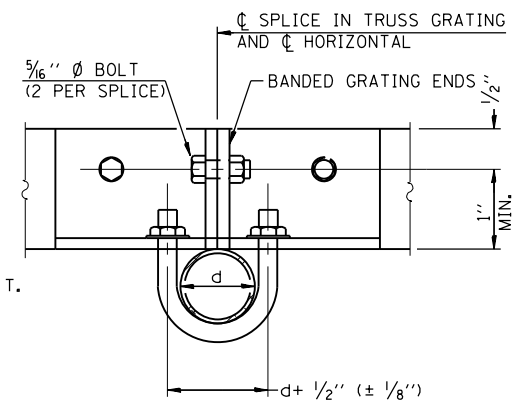
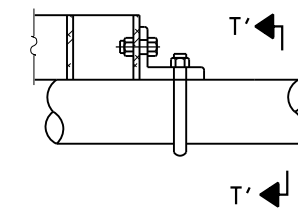
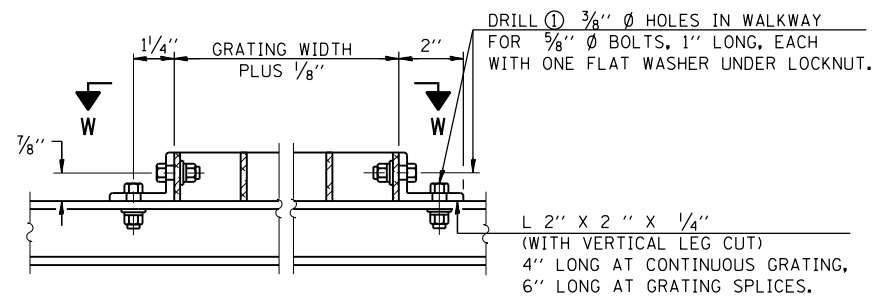
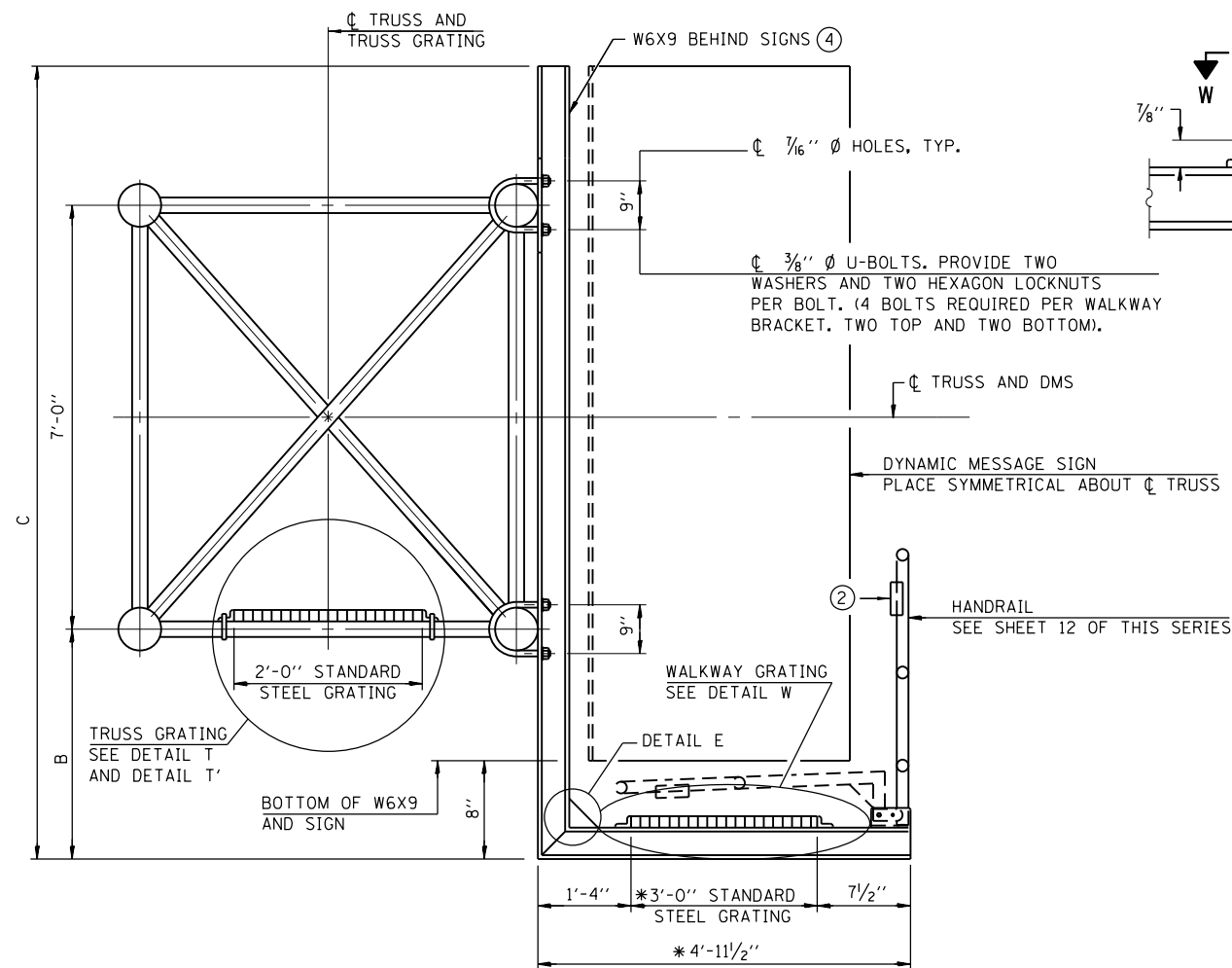
h = 6'-0" MAXIMUM (ϕ TO ϕ SIGN AND/OR WALKWAY SUPPORT BRACKETS, W6X9)

** MAXIMUM DMS WEIGHT = 5000 LBS. 4'-2" MAXIMUM THICKNESS INCLUDES THICKNESS OF DMS TYPE 1 PLUS CONNECTION TO W6X9.

FOR SECTION G-G AND GRATING SPLICE DETAILS, SEE SHEET 11 OF THIS SERIES. FOR HANDRAIL SPLICE DETAILS, SEE SHEET 12 OF THIS SERIES.

TRUSS GRATING TO FACILITATE INSPECTION SHALL RUN FULL LENGTH (CENTER TO CENTER OF SUPPORT FRAMES) ± 12 " ON OVERHEAD TRUSSES.

- ① IF WALKWAY IS REQUIRED LEFT OF THE DMS, a = 1'-6" AND b = WALKWAY LENGTHS. IF WALKWAY IS NOT REQUIRED LEFT OF THE DMS, b = 0 AND "a" IS DIMENSION FROM LEFT SUPPORT FRAME TO LEFT END OF DMS.



NOTES:

- DRILLING HOLES IN GRATING MAY BE DONE IN SHOP OR FIELD, BASED ON CONTRACTOR'S PREFERENCE AND SUBJECT TO ACCURATE ALIGNMENT.
- PL 1/8" X 1/2" X 2" WELDED TO HANDRAIL POSTS TO PROTECT LOCATIONS THAT CONTACT GRATING.
- PIPE TO GRATING GAP MAY VARY FROM 0 TO 1/2", MAX. TO ALIGN WALKWAY, ALLOW FOR CAMBER, ETC.
- DMS MANUFACTURER SHALL DESIGN AND SUPPLY HARDWARE FOR CONNECTION OF DMS TO W6X9. BOLTS SHALL BE STAINLESS STEEL OR HOT DIP GALVANIZED HIGH STRENGTH PER ILLINOIS TOLLWAY SPECIFICATIONS.

* BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS DIMENSIONS PLUS MANUFACTURER'S MOUNTING DEVICES.

BARS SIZES FOR STANDARD STEEL GRATING

TRUSS GRATING: MAIN BEARING BARS 3/16" X 1 1/2" ON 1 3/16" CENTERS.
CROSS BARS 3/16" X 1 1/2" ON 4" CENTERS.

WALKWAY GRATING: MAIN BEARING BARS 3/16" X 1 1/2" ON 1 3/16" CENTERS.
CROSS BARS 3/16" X 1 1/2" ON 4" CENTERS.

APPROVED BY:

Mamun Nasir
CHIEF ENGINEERING OFFICER

DATE:

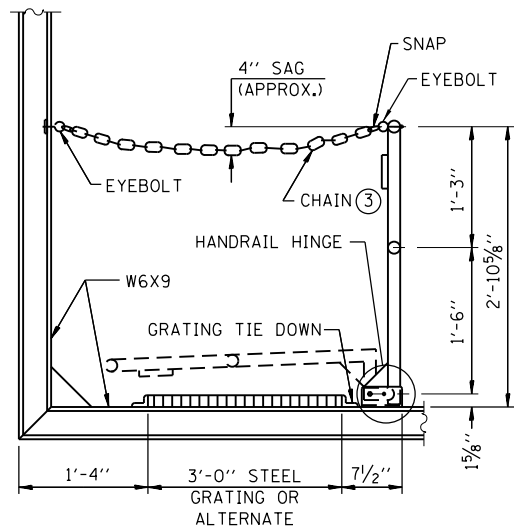
03/01/2023

SHEET 11 OF 13



OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

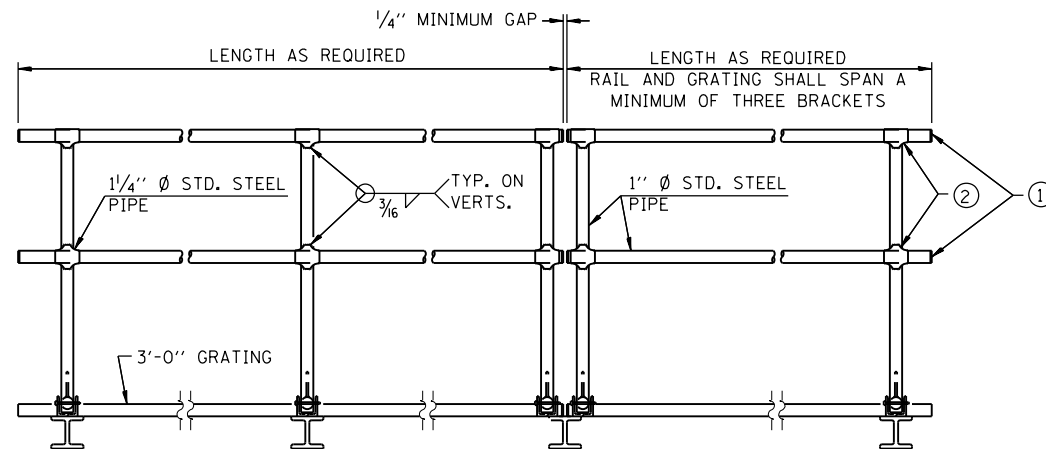
STANDARD F17-08



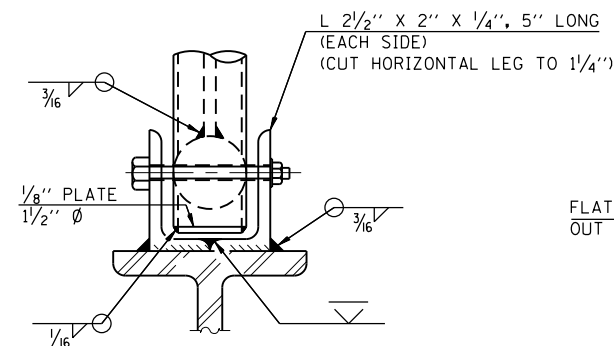
SIDE ELEVATION

(SHOWING SAFETY CHAIN W/O SIGN)

HANDRAIL DETAILS

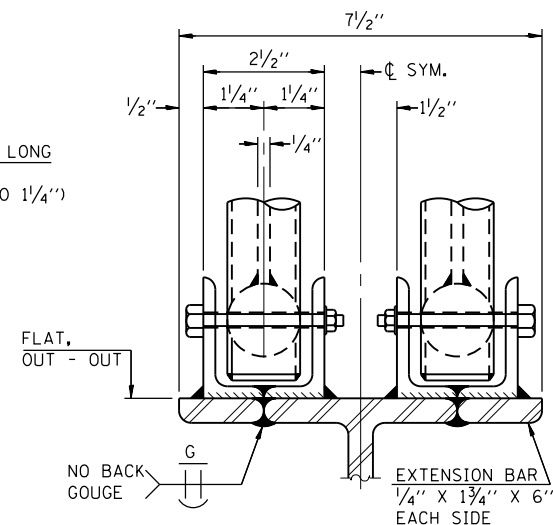


FRONT ELEVATION

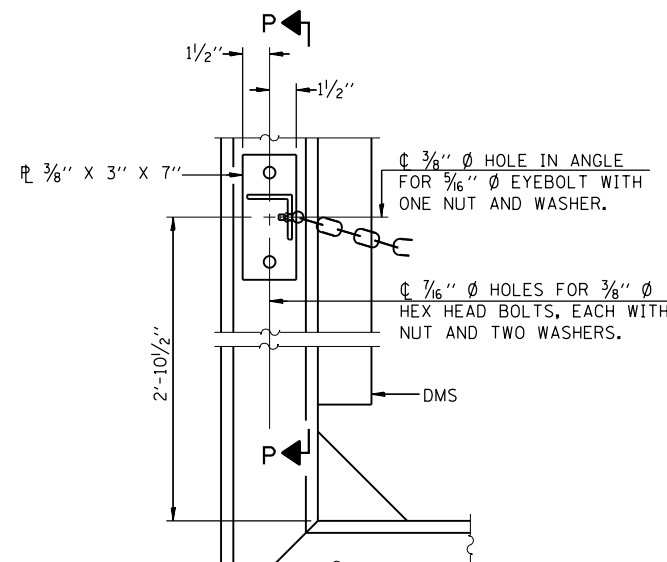


FRONT ELEVATION

SEE "ELEVATION" AT RIGHT FOR DIMENSIONS.



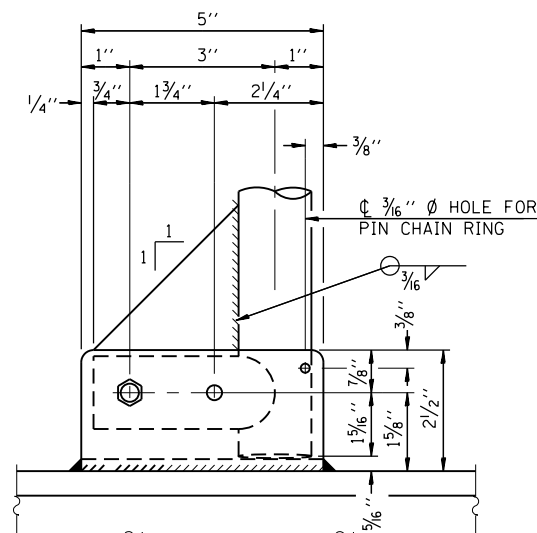
ELEVATION AT HANDRAIL JOINT



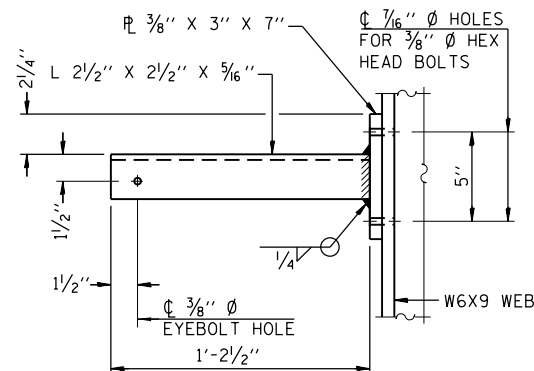
ALTERNATE SAFETY CHAIN ATTACHMENT

(WITH SIGN PRESENT)

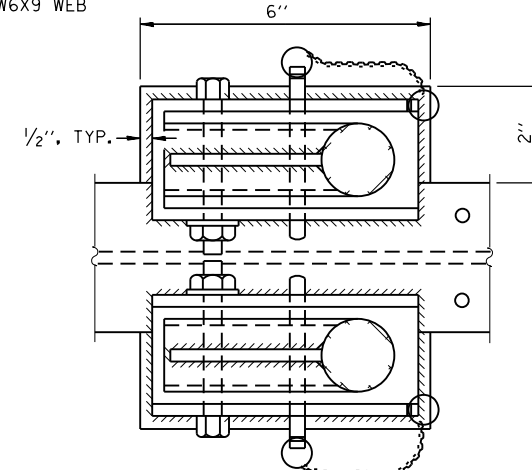
ITEMS NOT SHOWN SAME AS "SIDE ELEVATION" OF "HANDRAIL DETAILS"



SIDE ELEVATION

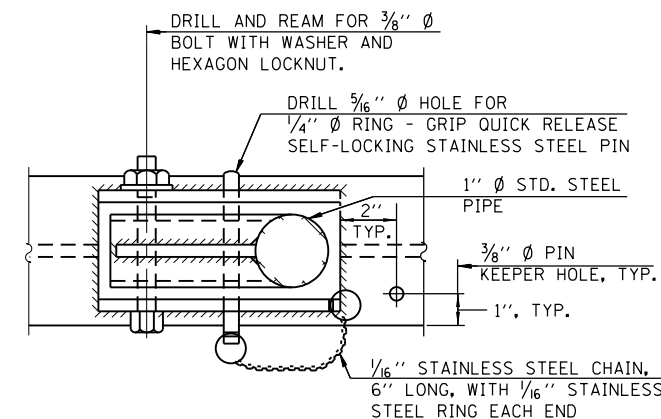


SECTION P-P

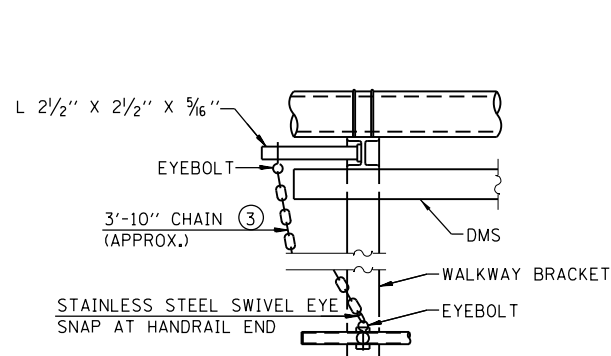


PLAN AT HANDRAIL JOINT

DETAILS NOT SHOWN SAME AS "PLAN"

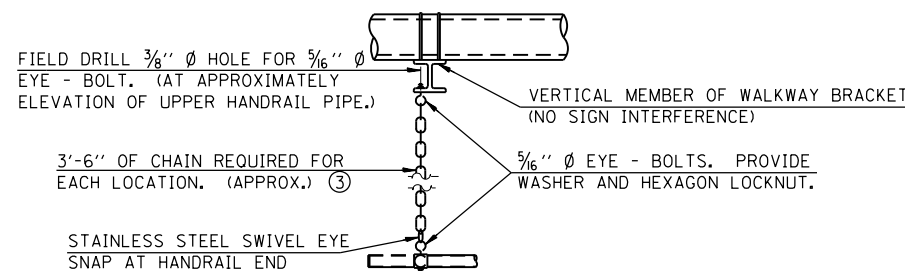


PLAN AT HANDRAIL HINGE



ALTERNATE SAFETY CHAIN ATTACHMENT

DETAILS NOT SHOWN SIMILAR TO "SAFETY CHAIN" DETAILS (WALKWAY OMITTED FOR CLARITY)

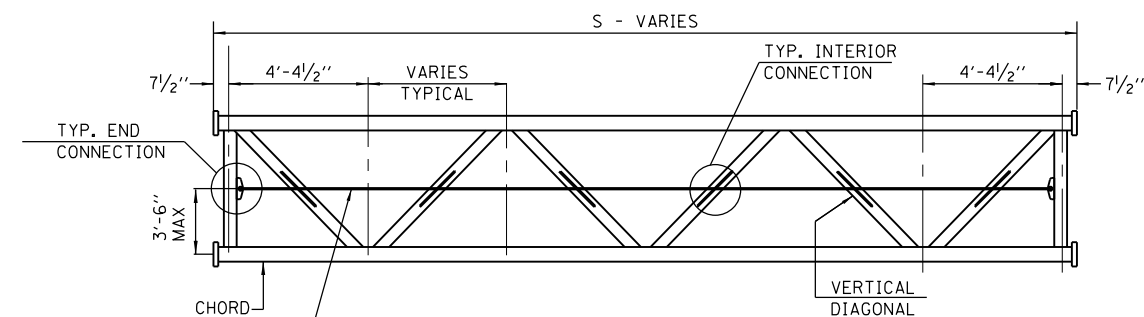


SAFETY CHAIN

ONE REQUIRED FOR EACH END OF EACH WALKWAY.

NOTES:

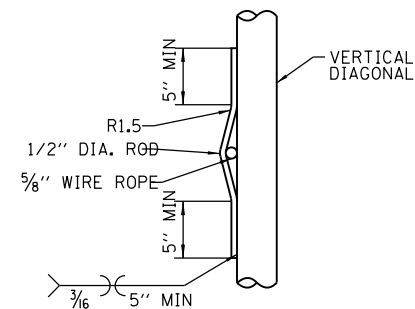
- 1 INSTALL STANDARD FORCE - FIT END CAPS OR WELD 1/8" END PLATES WITH 1/8" C.F.W. AND GRIND SMOOTH. (ALL RAIL ENDS)
- 2 HORIZONTAL HANDRAIL MEMBER SHALL BE CONTINUOUS THRU 1 1/4" Ø PIPE. PROVIDE 7/16" Ø HOLE IN 1 1/4" Ø PIPE FOR 3/8" Ø BOLT. FIELD DRILL 7/16" Ø HOLE IN HORIZONTAL RAIL MEMBER. PROVIDE WASHER AND LOCKNUT FOR BOLT. (USE 3/16" EYEBOLTS IN 7/16" Ø HOLES ON TOP RAIL AT ENDS ONLY.)
- 3 3/16" TYPE 304L STAINLESS STEEL CHAIN, APPROXIMATELY 12 LINKS PER FOOT.



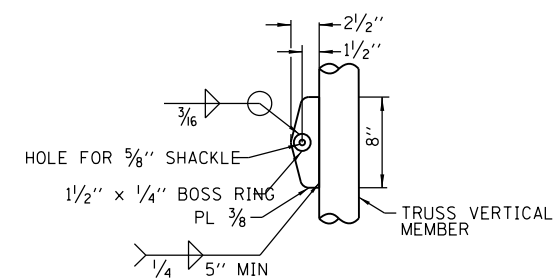
5/8" GALV. WIRE ROPE,
THIMBLE, TURN ROPE
BACK 12" AND SECURE
WITH MIN (3) WIRE ROPE
CLIPS. PROVIDE 1 BOLT TYPE
ANCHOR SHACKLE PER SIDE
WITH MIN 3-TON CAPACITY
FOR ATTACHMENT TO
BRACKET PLATE

TRUSS TYPICAL INTERIOR ELEVATION

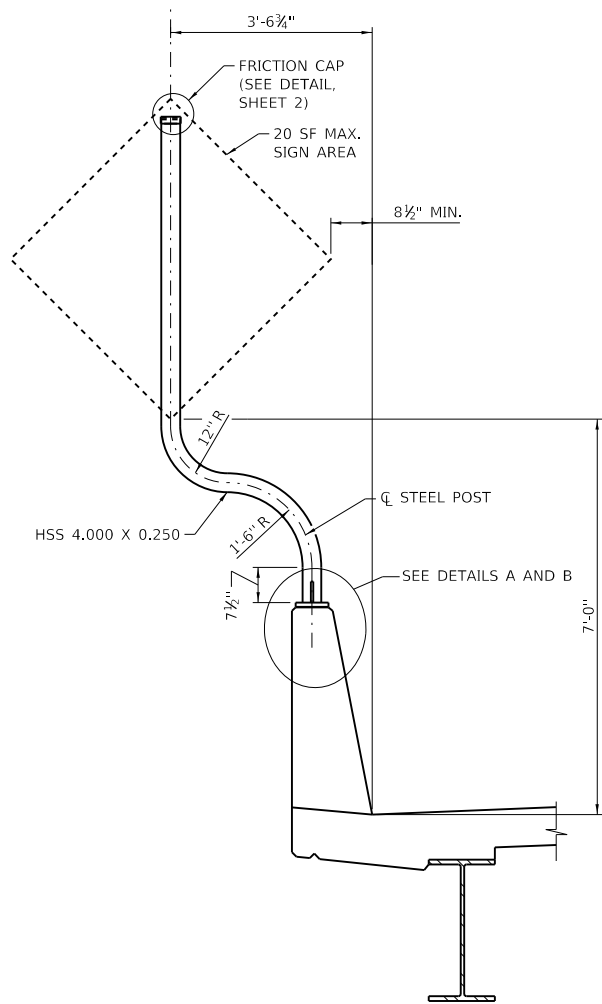
EVEN OR ODD NUMBER OF PANELS/EXTERIOR UNITS ALLOWED.



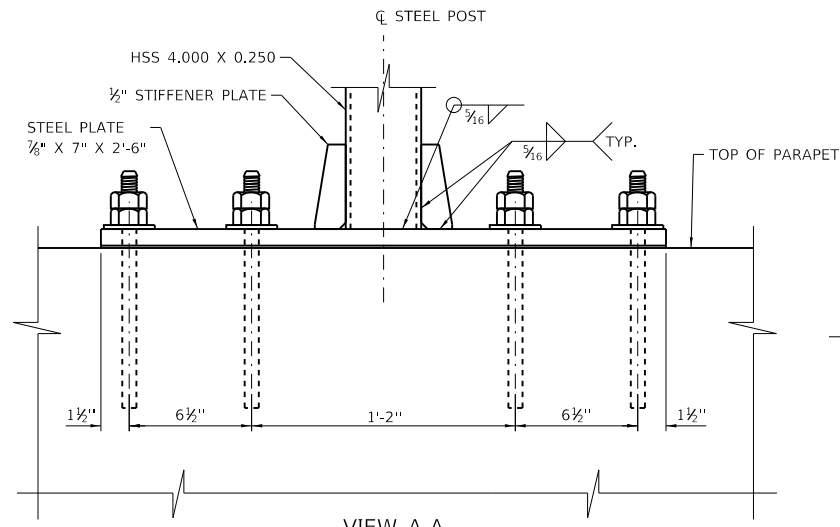
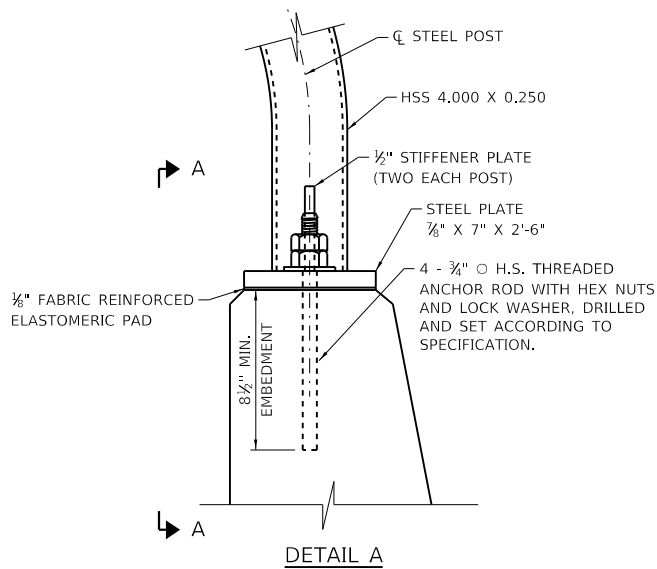
TYP INTERIOR CONNECTION



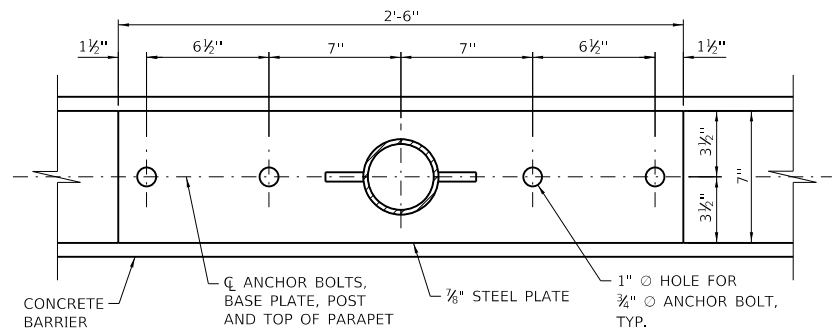
TYP END CONNECTION



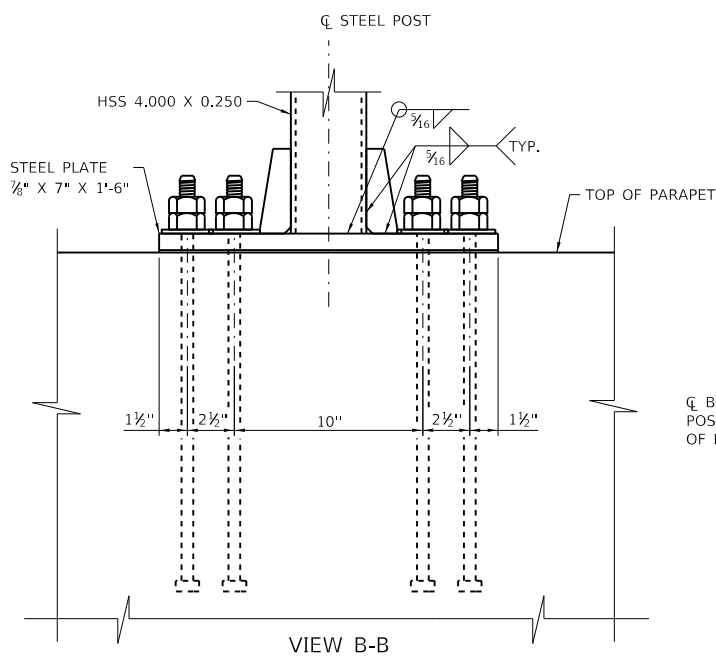
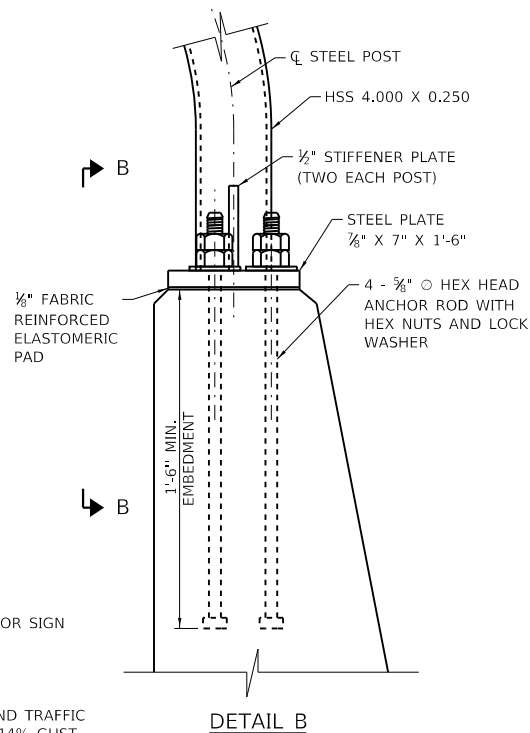
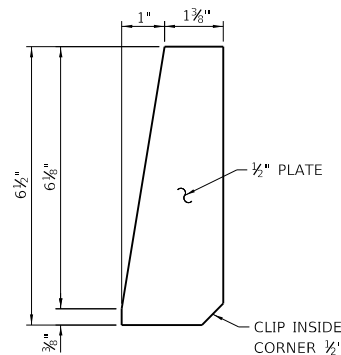
PARAPET MOUNTED SIGN
(MAXIMUM SIGN AREA 20 SF)



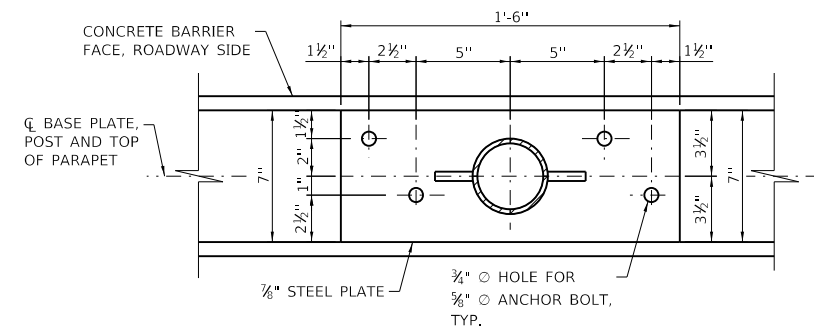
POST INSTALLED DETAIL
(MAXIMUM SIGN AREA 20 SF)



BASE PLATE DETAIL
(FOR POST INSTALLED CONDITION)



CAST-IN-PLACE DETAIL
(MAXIMUM SIGN AREA 20 SF)



BASE PLATE DETAIL
(CAST-IN-PLACE INSTALLATION)

NOTES:

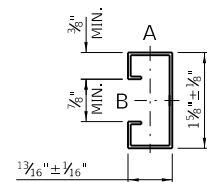
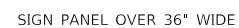
- FOR MATERIAL, FABRICATION, ERECTION, AND OTHER REQUIREMENTS, REFER TO ILLINOIS TOLLWAY "STRUCTURAL SUPPORT FOR SIGN PANELS" SPECIAL PROVISION.
- THESE DETAILS ARE NOT INTENDED FOR PORTABLE AND/OR PRECAST BARRIER.
- DESIGN CONFORMS TO THE 2015 EDITION OF THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS WITH 2017 INTERIM SPECIFICATIONS THERETO. DESIGN WIND SPEEDS OF 3-5 GUST WITH SPEED OF 120 MPH PLUS 14% GUST FACTOR, AND A WIND IMPORTANCE FACTOR OF 1.0 (50 YEAR MEAN RECURRENCE INTERVAL) FOR THE SUPPORTING STRUCTURES.
- THE PARAPET WALL SHALL BE DESIGNED TO SAFELY SUPPORT THE PROPOSED SIGN PANELS IN ACCORDANCE WITH NOTE 3.
- WELDED PLATES MAY BE USED IN LIEU OF THE BENT PLATE OF MOUNTING PLATE SHOWN. ALL STEEL ELEMENTS SHALL BE GALVANIZED AFTER FABRICATION.
- EXISTING REINFORCING BARS IN THE CONCRETE STRUCTURES MAY CONFLICT WITH SPECIFIC ANCHOR LOCATIONS. THE CONTRACTOR SHALL LOCATE THE POSITION OF THE REINFORCING BARS AT THE LOCATIONS OF THE CONCRETE ANCHORS. DRILLED HOLES FOR ANCHOR RODS SHALL BE CAREFULLY PLACED TO AVOID INTERFERENCE WITH EXISTING REINFORCEMENT.
- NO ANCHOR BOLT SHALL BE PLACED CLOSER THAN 12" FROM PARAPET WALL EXPANSION JOINT.
- TWO STIFFENER PLATES (ONE ON EACH SIDE OF POST) SHALL BE WELDED AS SHOWN ON PLANS IN DIRECTION PERPENDICULAR TO SIGN.
- INSTALLATION SHALL BE DONE IN ACCORDANCE WITH ILLINOIS TOLLWAY SPECIAL PROVISION "SIGN INSTALLATION".
- THIS STANDARD SHALL BE UTILIZED TO MOUNT SIGN SUPPORT ON SINGLE FACE PARAPETS CONSTRUCTED ON BRIDGES, WALLS AND MOMENT SLABS.

MATERIAL SPECIFICATIONS FOR
STRUCTURAL STEEL AND FASTENERS

ELEMENTS OF STRUCTURE	MINIMUM YIELD STRENGTH (K.S.I.)	MINIMUM ULTIMATE STRENGTH (K.S.I.)
STRUCTURAL STEEL HSS	42	58
STEEL ANCHOR BOLTS	36	58

APPROVED BY:  DATE: 02/24/2020
CHIEF ENGINEERING OFFICER

DATE	REVISIONS
3-01-2022	REVISED CALLOUTS TO HSS

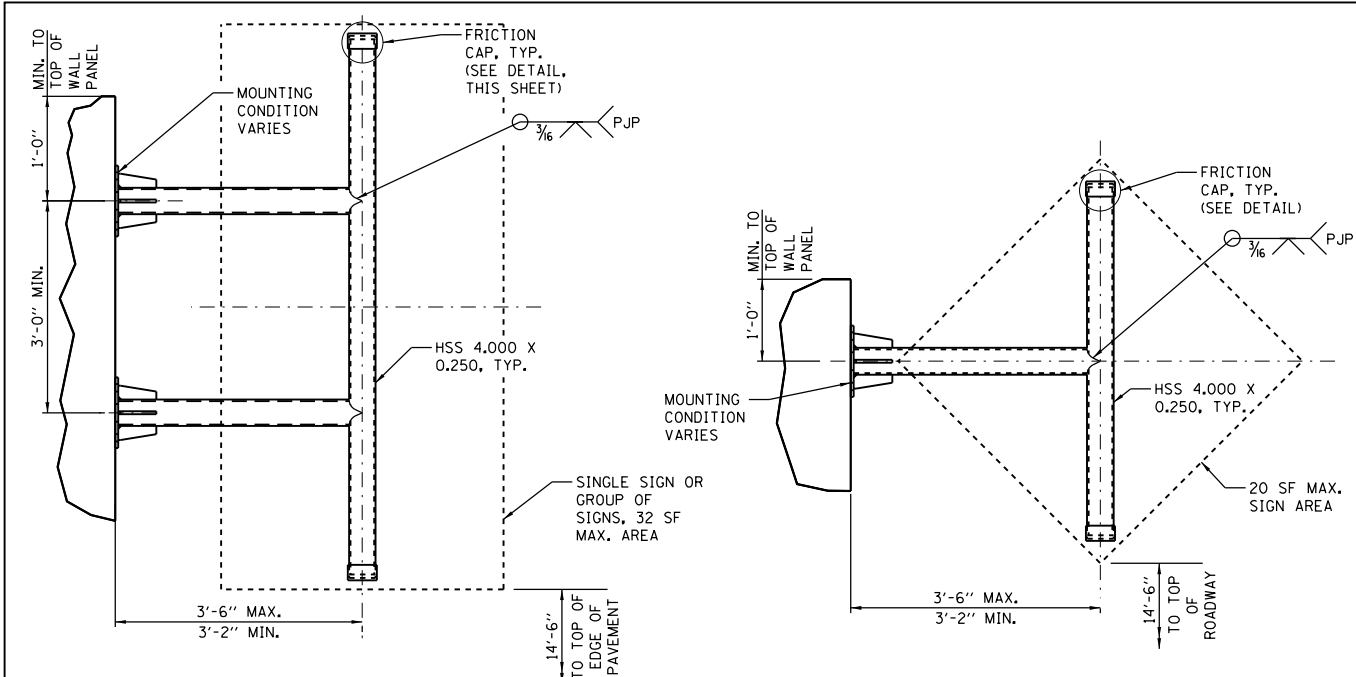
SHEET 2 OF 2

PARAPET MOUNTED
SIGN SUPPORT

STANDARD F18-01

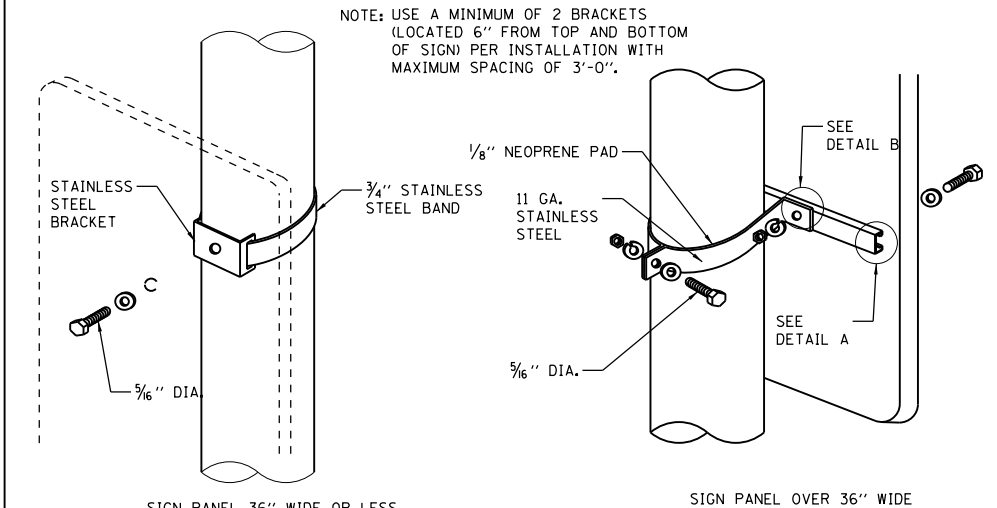
APPROVED BY: Paul Kovacs DATE: 02/24/2020
CHIEF ENGINEERING OFFICER

MOUNTING BRACKET DETAILS



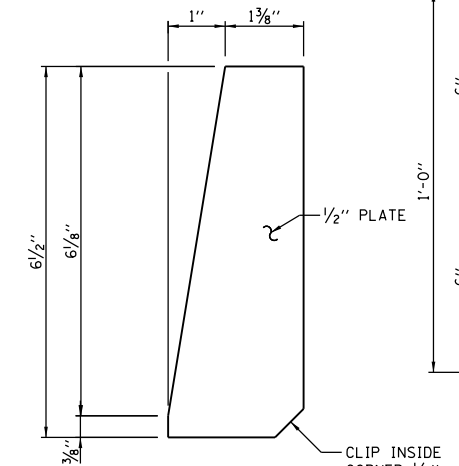
SIGN PANEL MOUNT
(MAXIMUM SIGN AREA 32 SF)

SIGN PANEL MOUNT
(MAXIMUM SIGN AREA 20 SF)

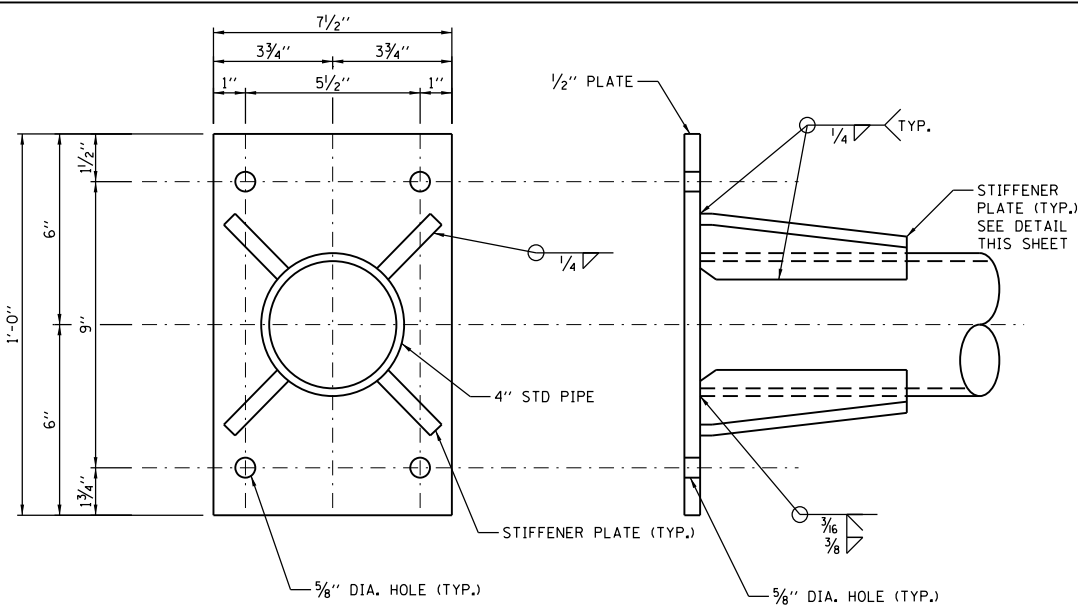


MOUNTING BRACKET DETAIL

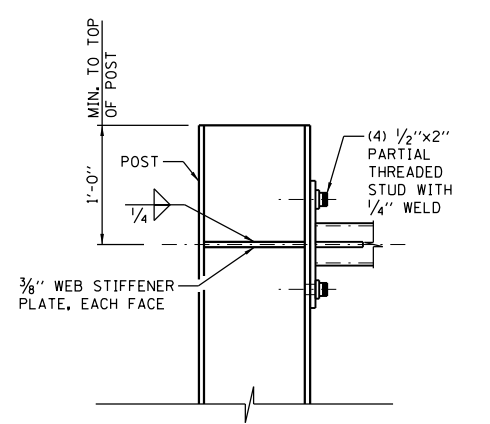
MOUNTING BRACKET DETAIL



STIFFENER PLATE DETAIL

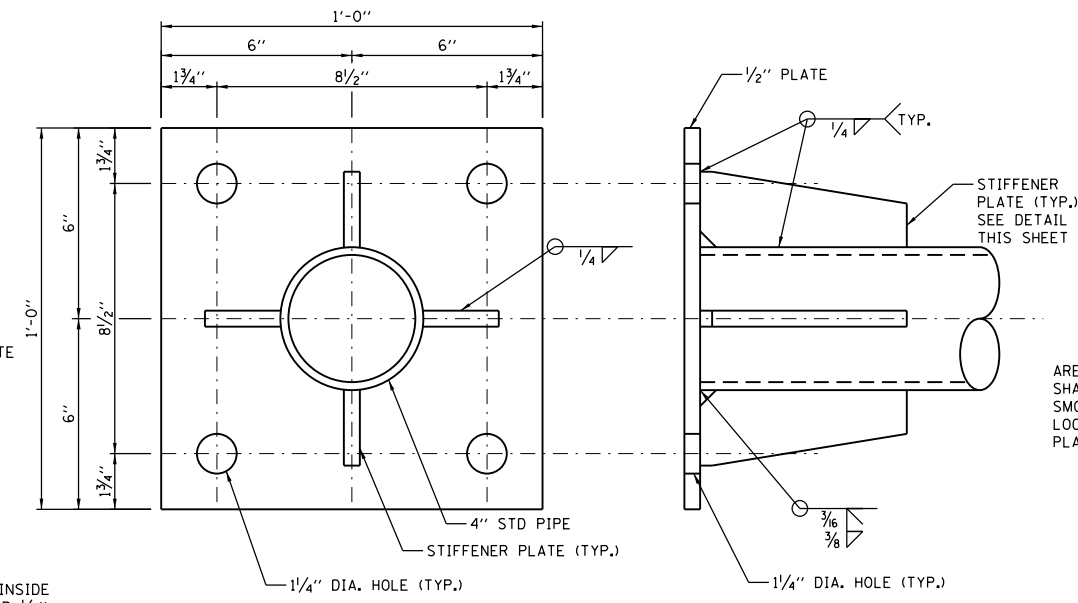


BASE PLATE DETAILS (POST CONNECTION)

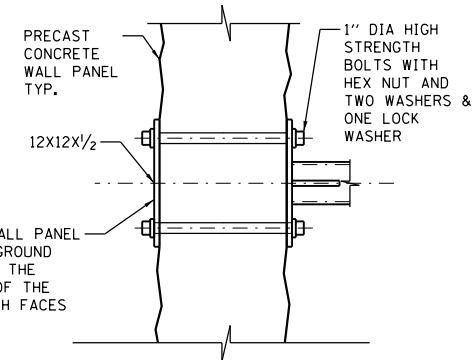


CONNECTION TO POST

(APPLIES WHERE CONNECTION TO WALL PANEL IS NOT FEASIBLE DUE TO 14'-6" CLEARANCE REQUIREMENT)



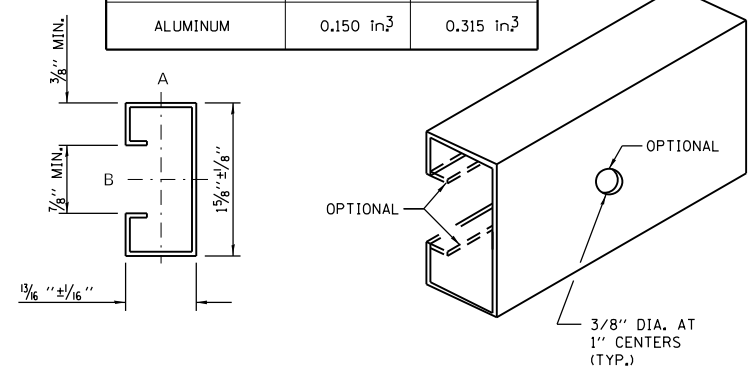
BASE PLATE DETAILS (PANEL CONNECTION)



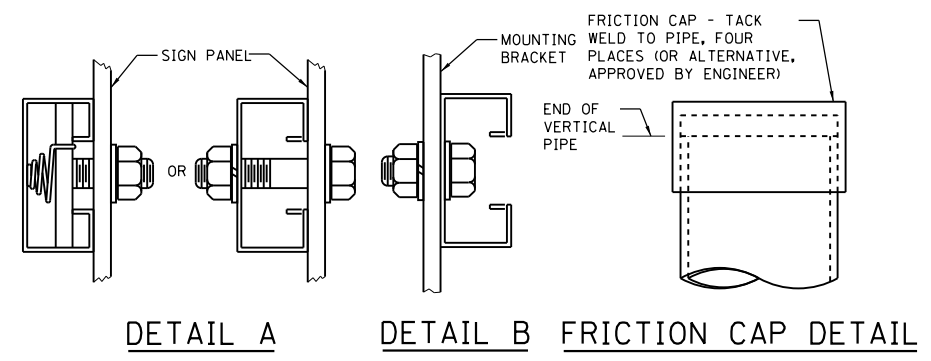
CONNECTION TO PANEL

- NOTES:**
- FOR MATERIAL, FABRICATION, ERECTION, AND OTHER REQUIREMENTS, REFER TO ILLINOIS TOLLWAY "STRUCTURAL SUPPORT FOR SIGN PANELS" SPECIAL PROVISION.
 - DESIGN CONFORMS TO THE 2015 EDITION OF THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS WITH 2017 INTERIM SPECIFICATIONS THERETO. DESIGN WIND SPEEDS OF 3-5 GUST WITH SPEED OF 120 MPH PLUS 14% GUST FACTOR, AND A WIND IMPORTANCE FACTOR OF 1.0 (50 YEAR MEAN RECURRENCE INTERVAL) FOR THE SUPPORTING STRUCTURES.
 - ALL FABRICATION SHALL BE COMPLETE AND READY FOR ASSEMBLY BEFORE GALVANIZING. NO PUNCHING, DRILLING, CUTTING, NOR WELDING SHALL BE PERMITTED AFTER GALVANIZING.
 - THE WALL PANELS AND/OR POSTS SHALL BE DESIGNED TO SAFELY SUPPORT THE PROPOSED SIGN PANELS IN ACCORDANCE WITH NOTE 2.
 - FOR SIGN CONNECTION TO MOUNTING BRACKET, SHOP DRILL HOLES ON SIGN IN ACCORDANCE WITH THE CURRENT STANDARD HIGHWAY SIGN DESIGNS FOR ILLINOIS. ADDITIONAL HOLES) NEEDED TO MEET A STIPULATED TYPE MOUNTING MAY BE FIELD DRILLED.
 - ALL THREADED RODS SHALL CONFIRM TO ASTM F1554 GRADE 105, EACH WITH ONE PLATE WASHER AND LOCKNUT AND BE HOT DIP GALVANIZED PER ASTM A153 (AASHTO M232). THEY SHALL BE INSTALLED IN ACCORDANCE WITH SECTION 1211 OF ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS TO THE IDOT STANDARD SPECIFICATIONS.
 - PARTIAL THREADED STUDS SHALL BE TYPE A MILD STEEL, 61,000 PSI MINIMUM ULTIMATE AND 49,000 PSI MINIMUM YIELD STRENGTH.
 - A NYLON WASHER SHALL BE PLACED BETWEEN THE SIGN FACE AND ANY OTHER WASHER REQUIRED ON SIGNS CONSTRUCTED OF ASTM TYPE III OR IV SHEETING.
 - CONTRACTOR SHALL VERIFY APPLICABLE FIELD DIMENSIONS BEFORE FABRICATION. HOLES DRILLED THROUGH NOISE ABATEMENT WALL SHALL BE DRILLED WITH ROTARY (CORING OR MASONRY DRILL) TYPE EQUIPMENT. PERCUSSION (STAR) DRILLING SHALL NOT BE ALLOWED.
 - CENTER LINE OF BOLTS INTO NOISE ABATEMENT WALL SHALL BE AT LEAST 12" TO CENTER LINE OF OPEN JOINT IN WALL.

SUPPORTING CHANNEL SECTION MODULUS (MINIMUM)	Axis A	Axis B
STEEL	0.050 in ³	0.105 in ³
ALUMINUM	0.150 in ³	0.315 in ³



SUPPORTING CHANNEL DETAILS



DETAIL A

DETAIL B

FRICTION CAP DETAIL

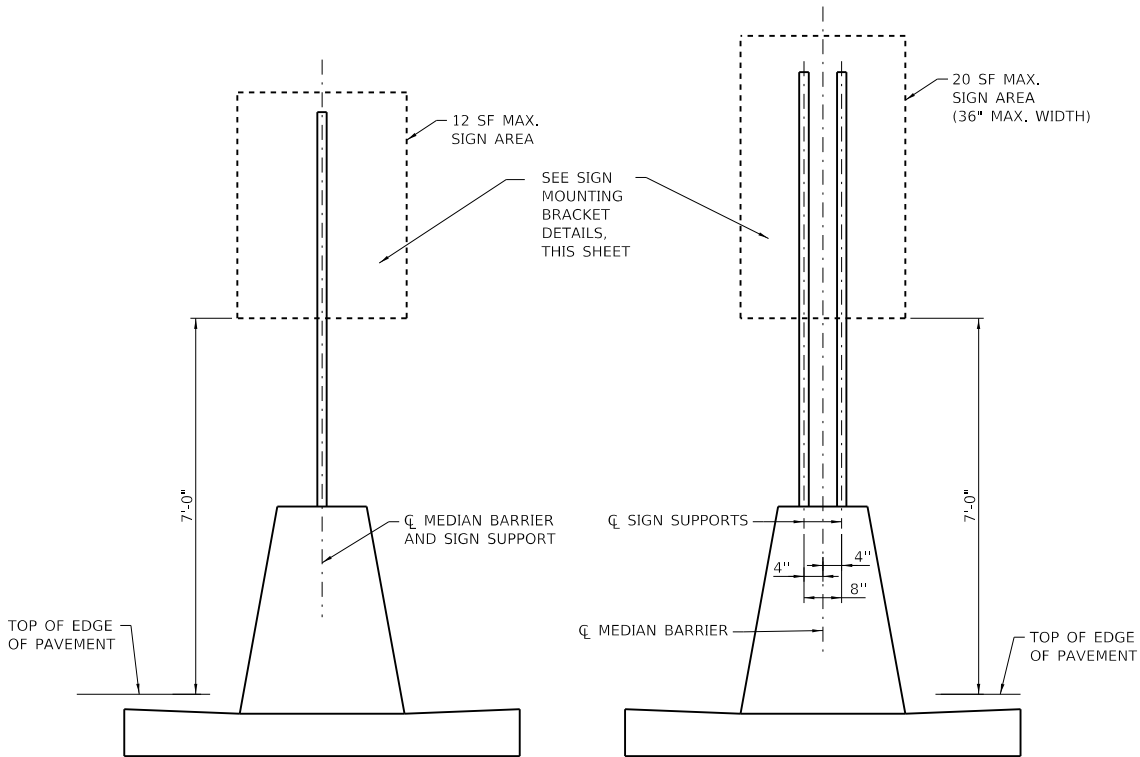


DATE	REVISIONS
3-01-2023	SPECIFY LENGTH AND WELD SIZE FOR PARTIAL THREADED STUD
3-01-2021	ADD MATERIAL NOTE FOR PARTIAL THREADED STUDS.
7-17-2020	REVISE BASE PLATE DETAILS FOR POST AND PANEL CONNECTIONS.

NOISE ABATEMENT WALL MOUNTED SIGN SUPPORT

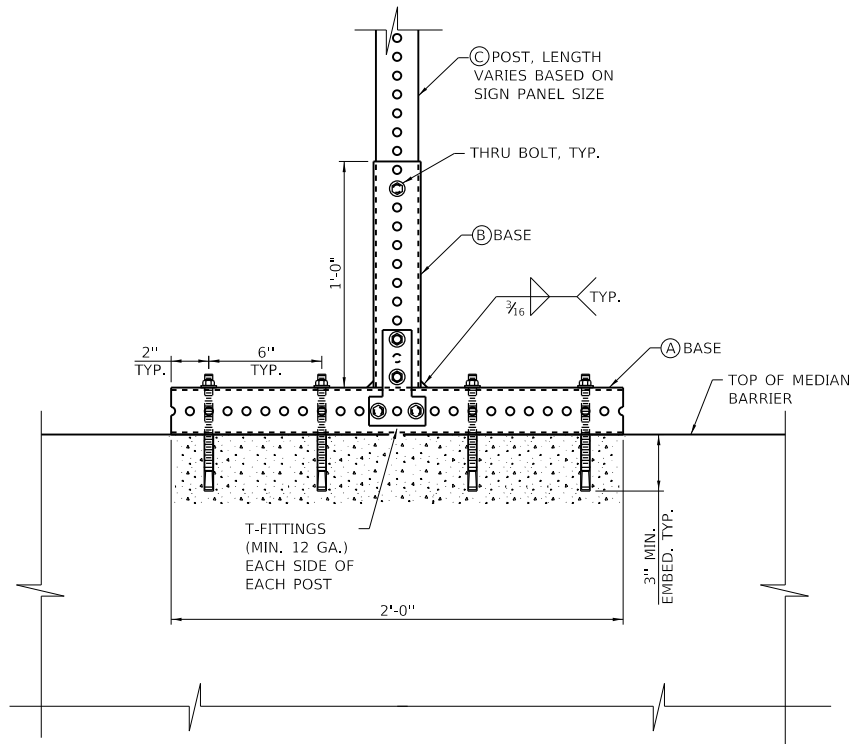
STANDARD F19-03

APPROVED BY: *Mamam Nashif*
CHIEF ENGINEERING OFFICER
DATE: 03/01/2023



ONE POST INSTALLATION

TWO POSTS INSTALLATION



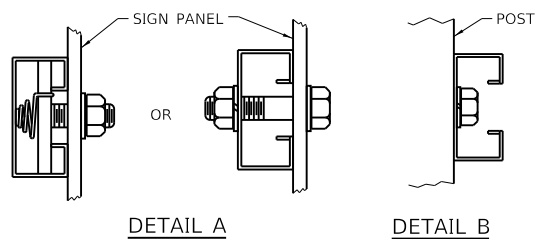
SIDE ELEVATION - BARRIER MOUNT DETAIL
(LOOKING PERP. TO TRAFFIC)

NOTES:

- ALL ANCHOR BOLTS FOR MEDIAN BARRIER MOUNTED SIGN SUPPORT ASSEMBLY SHALL BE $\frac{3}{8}$ " DIA. EXPANSION ANCHORS.
- THE TOP SECTION SHALL BE TELESOPED INTO THE BASE SECTION 12 INCHES AND FASTENED TOGETHER.
- DESIGN CONFORMS TO THE 2015 EDITION OF THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS WITH 2017 INTERIM SPECIFICATIONS THERETO, DESIGN WIND SPEEDS OF 3-s GUST WITH SPEED OF 120 MPH PLUS 14% GUST FACTOR, AND A WIND IMPORTANCE FACTOR OF 1.0 (50 YEAR MEAN RECURRENCE INTERVAL) FOR THE SUPPORTING STRUCTURES.
- NO ANCHOR BOLT SHALL BE PLACED CLOSER THAN 12" FROM CENTER LINE OF MEDIAN BARRIER JOINT.
- SIGN FABRICATION AND INSTALLATION SHALL BE DONE IN ACCORDANCE WITH ILLINOIS TOLLWAY SPECIAL PROVISION "SIGN INSTALLATION".
- BASE AND POST ASSEMBLY SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASTHO M111 OR AS SPECIFIED IN THE SPECIAL PROVISION "TELESCOPING STEEL SIGN SUPPORT, BARRIER ASSEMBLY".
- ALL MATERIALS FOR THE SIGN SUPPORT ASSEMBLY SHALL BE INCLUDED IN THE COST OF "TELESCOPING STEEL SIGN SUPPORT, BARRIER ASSEMBLY".

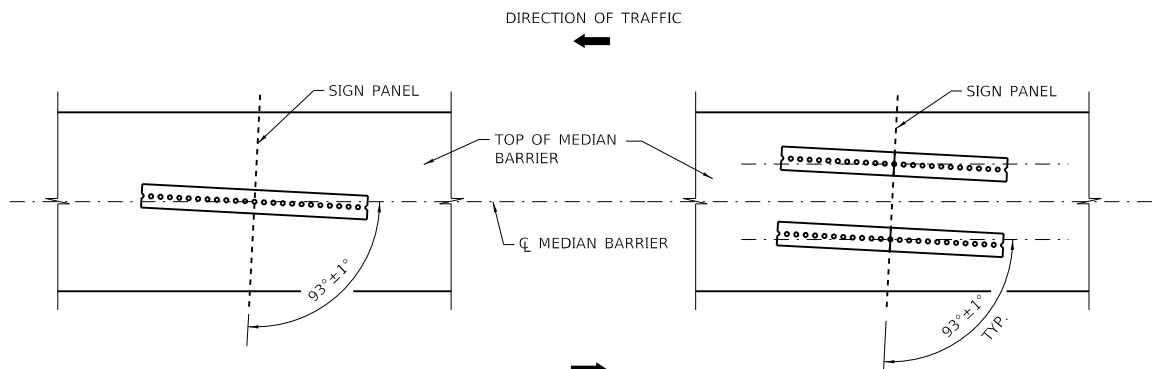
MEMBER DETAILS

(A)	2½" x 2½" x 1'-0" (12 GA.)
(B)	2½" x 2½" x 1'-0" (12 GA.)
(C)	2¼" x 2¼" x VARIES (12 GA.)



DETAIL A

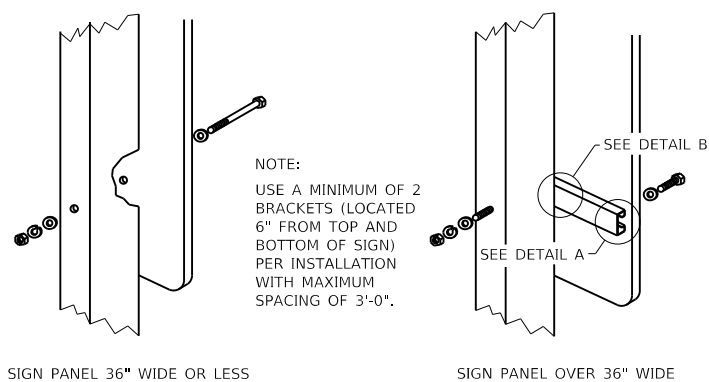
DETAIL B



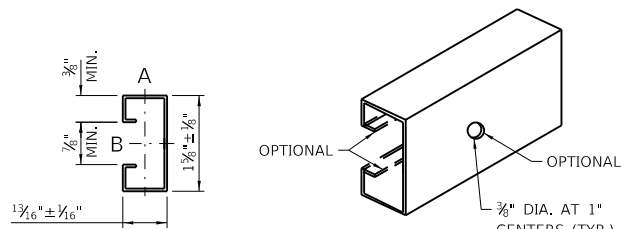
ONE POST INSTALLATION

TWO POSTS INSTALLATION

PLAN VIEW



MOUNTING BRACKET DETAILS



SUPPORTING CHANNEL DETAILS

SUPPORTING CHANNEL SECTION MODULUS (MINIMUM)	Axis A	Axis B
STEEL	0.050 in. ³	0.105 in. ³
ALUMINUM	0.150 in. ³	0.315 in. ³

APPROVED BY: *Paul Kovacs* DATE: 02/24/2020
CHIEF ENGINEERING OFFICER

SHEET 1 OF 1



MEDIAN BARRIER MOUNTED
SIGN SUPPORT

STANDARD F20-00