

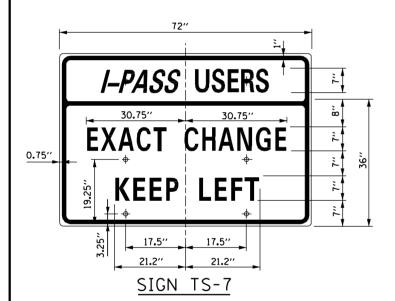
COLOR: BACKGROUND - FLUORESCENT ORANGE (0)
BORDER AND LETTERS - BLACK

SIZE: 48"x24"

LETTERING: 6" FEDERAL SERIES C,

MOUNTING HOLES: 76" DIA., 4 HOLES SPACED AS SHOWN

ON SIGN G20-2A



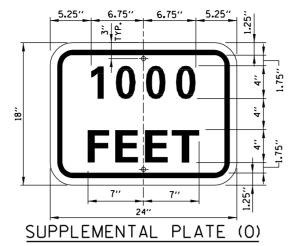
COLOR: BACKGROUND - WHITE (REFLECTORIZED) (* A)

BORDER AND LETTTERS - BLACK

SIZE: 72"x36"

LETTERING: 7" FEDERAL SERIES C

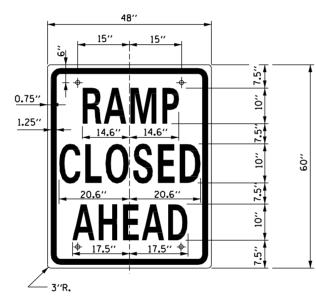
MOUNTING HOLES: 1/6" DIA., 4 HOLES SPACED AS SHOWN



COLOR: BACKGROUND - FLUORESCENT ORANGE (0)
BORDER AND LETTTERS - BLACK
SIZE: 24"×18"

LETTERING: 4" FEDERAL SERIES D

MOUNTING HOLES: 1/6" DIA.

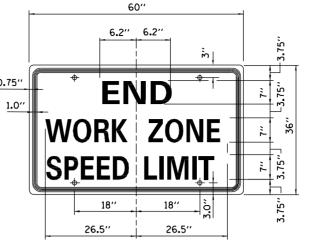


SIGN TS-9

COLOR: BACKGROUND - WHITE (REFLECTURIZED)
BORDER AND LETTTERS - BLACK
SIZE: 48"x60"

LETTERING: 10" FEDERAL SERIES C

MOUNTING HOLES: 1/6" DIA., 4 HOLES SPACED AS SHOWN

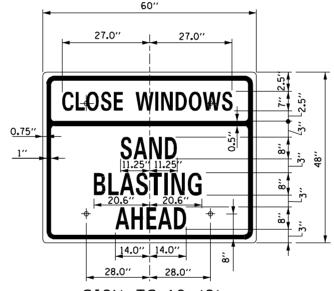


SIGN G20-I103 (0)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O) BORDER AND LETTERS - BLACK

SIZE: 60"x36"

LETTERING: 6" FEDERAL SERIES C, MOUNTING HOLES: %6" DIA., 4 HOLES SPACED AS SHOWN

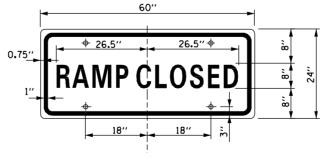


SIGN TS-10 (0)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O) BORDER AND LETTTERS - BLACK

SIZE: 60"×48"

LETTERING: 8" FEDERAL SERIES C, 7" FEDERAL SERIES B MOUNTING HOLES: $\frac{1}{16}$ " DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-6

COLOR: BACKGROUND - WHITE (REFLECTURIZED)
BORDER AND LETTTERS - BLACK

SIZE: 60"x24"

LETTERING: 8" FEDERAL SERIES C

MOUNTING HOLES: $\%_6$ " DIA., 4 HOLES SPACED AS SHOWN



WORK

ZONE

14.38"_ 14.38"

SPEED

\$XXX FINE

MINIMUM

GENERAL NOTES:

"WORK ZONE"
W21-1115(0)-3618
(BLACK ON FLUORESCENT
ORANGE (0)

"SPEED LIMIT XX" ——
R2-1-3648
(BLACK ON WHITE) (*A)
** 45 OR 55 MPH

"\$XXX FINE MINIMUM"

R2-I106 (BLACK ON WHITE) (* A)

- 1. ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THE GUIDE EXCEPT WHERE NOTED.
- SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
- 3. SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS. (0) FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS. (*A)-REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.

SHEET 2 OF 2

"BEGINS" (W21-I113), OR "RESUMES" (W21-I114)

(O) 3612. (BLACK ON

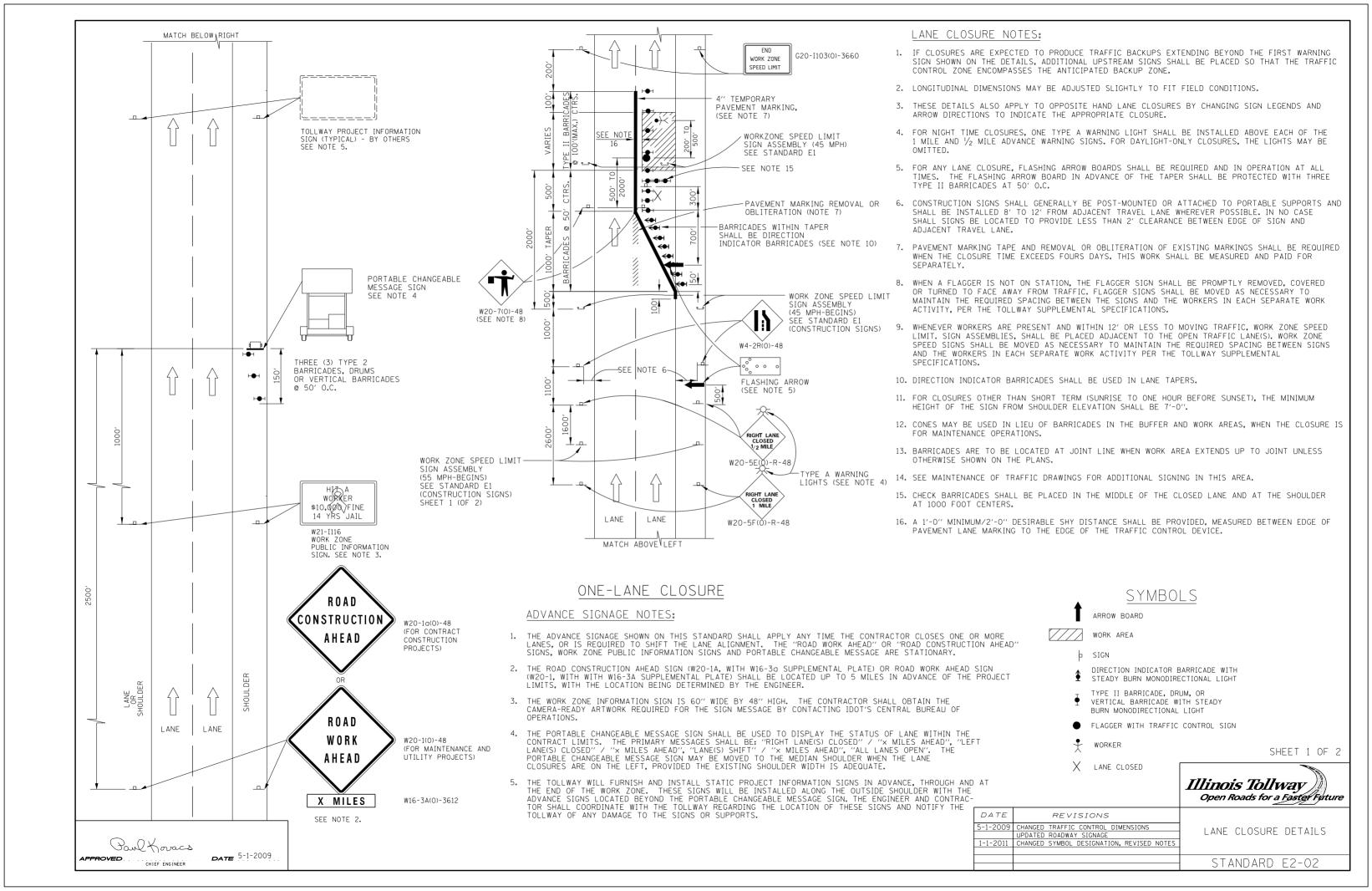
FLUORESCENT ORANGE (O)

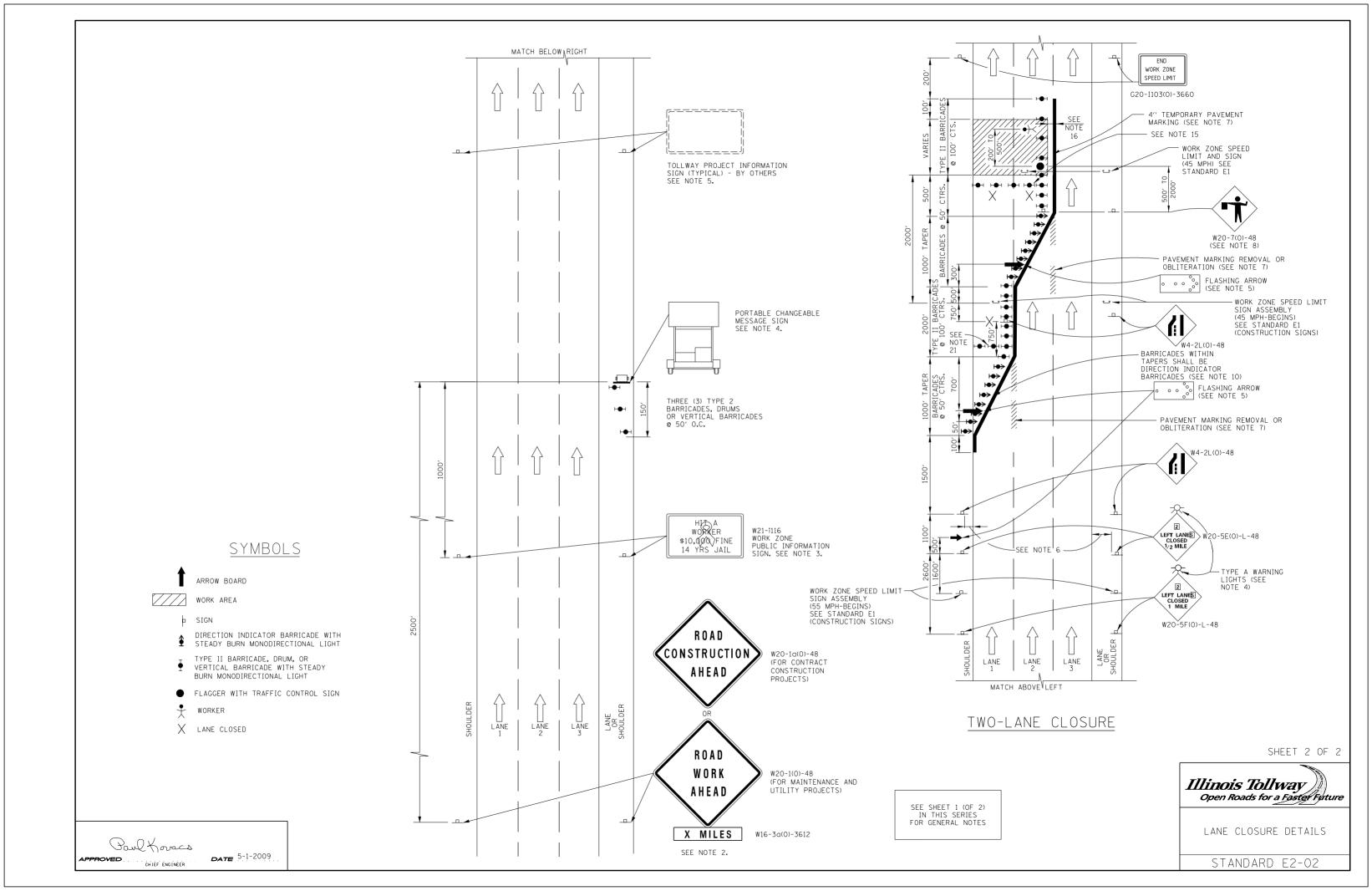


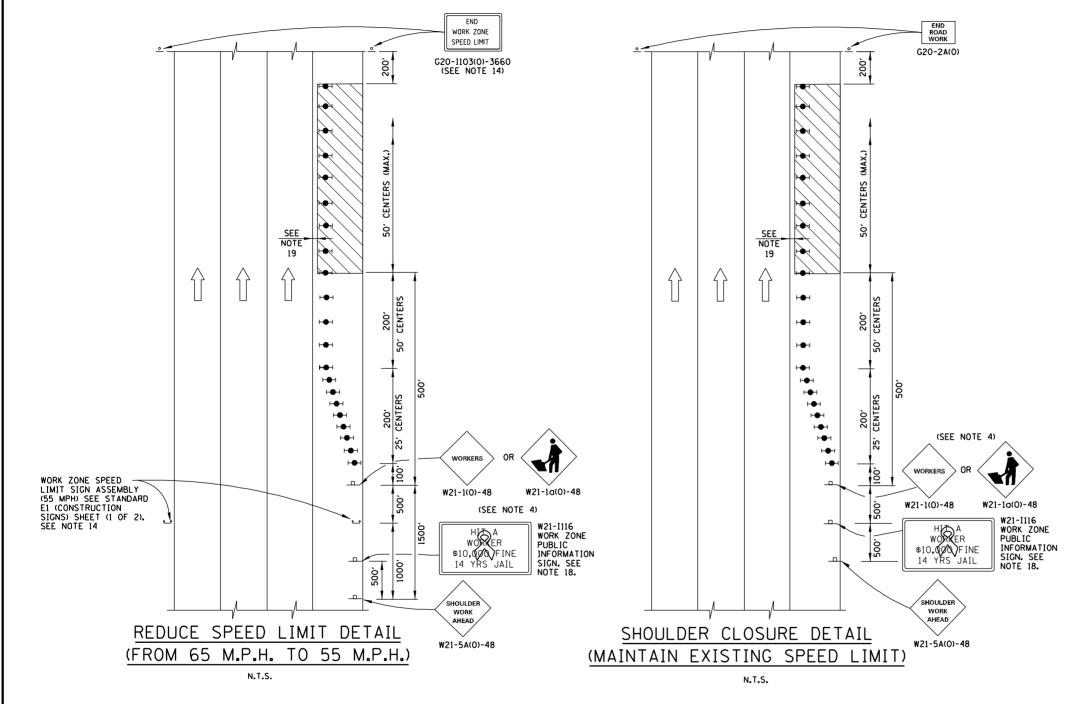
CONSTRUCTION SIGNS

STANDARD E1-02









GENERAL NOTES:

- THE SHOULDER SHALL BE CLOSED WHEN A WORK ACTIVITY REQUIRING 15 OR MORE MINUTES IS PERFORMED AT A DISTANCE WHICH IS LESS THAN 15 FEET BUT NO CLOSER THAN 2 FEET THE EDGE OF PAVEMENT.
- 2. THE ADJACENT EXTERIOR LANE SHALL BE CLOSED WHEN WORK IS PERFORMED WITHIN 2 FEET FROM THE EDGE OF PAVEMENT.
- 3. THE CHANNELIZING DEVICES WHICH SEPARATE THE WORK SPACE FROM THE ADJACENT TRAVEL LANE SHALL BE SPACED AT 25' FOR (200 FEET) AND AT A MAXIMUM OF 50' FOR ALL ADDITIONAL DEVICES.
- 4. WHEN THE WORKSITE IS UNATTENDED, SUBSTITUTE "SHOULDER WORK AHEAD" SIGN FOR THE SECOND SIGN.
- 5. WORKER SIGNS OR SHOULDER WORK SIGNS AND CHANNELIZATION DEVICES ARE PLACED ONLY ON THE SIDE OF THE ROADWAY ON WHICH THE ACTIVITY IS
- 6. FOR SHOULDER CLOSURE EXTENDING OVERNIGHT, BARRICADE TYPE II WITH STEADY BURNING LIGHT. TYPE C SHALL BE USED.
- 7. FOR SHORT TERM CLOSURE (SUNRISE TO ONE HOUR BEFORE SUNSET) NOT EXTENDING INTO DARKNESS, CONES MAY BE USED.
- 8. ONE WORK ZONE SPEED LIMIT SIGN ASSEMBLY (55 MPH BEGINS) SHALL BE PLACED AT A DISTANCE OF 500' TO 2,500' MAXIMUM IN ADVANCE OF WORKERS THROUGHOUT THE SHOULDER CLOSURE, MOVING OPERATIONS MAY REQUIRE CONTINUOUS ADJUSTMENT OF THE SIGN ASSEMBLY LOCATION TO MAINTAIN THE ABOVE INTERVAL.
- AN ADDITIONAL SIGN ASSEMBLY SHALL BE PLACED 500' BEYOND THE LAST ENTRANCE RAMP FOR EACH INTERCHANGE THAT FALLS WITHIN THE 2,500'.
- 10. THE SIGN ASSEMBLY SHALL BE PLACED NO CLOSER THAN 500' TO ANY OTHER
- 11. THE SIGN ASSEMBLY SHALL NOT BE UTILIZED WHEN WORKERS ARE BEHIND A TEMPORARY (MOVABLE BARRIER) WALL.
- 12. THE WORK ZONE SPEED LIMIT SIGNS AND SIGN ASSEMBLY SHALL BE PROMPTLY REMOVED OR COVERED WHEN WORKERS ARE NOT PRESENT OR CLOSE TO MOVING
- 13. ALL CONFLICTING SPEED LIMIT SIGNS SHALL BE COVERED OR REMOVED.
- 14. "END WORK ZONE SPEED LIMIT" SIGNS SHALL BE IN PLACE ONLY WHEN THE EXISTING POSTED SPEED > 55MPH.
- 15. FOR SHOULDER REPAIRS OR REPLACEMENT THE CHANNELIZING DEVICES SHALL BE PLACED AT THE EDGE OF PAVEMENT WHENEVER THE WORK ACTIVITIES RESULT IN A DROPOFF AT THE EDGE OF PAVEMENT.
- 16. "WORK ZONE SPEED LIMIT" SIGNS SHALL BE IN PLACE ONLY WHEN THE EXISTING POSTED SPEED > 55MPH.
- 17. ANY UNATTENDED OBSTACLE OR EXCAVATION LEFT ON THE SHOULDER OVERNIGHT SHALL BE PROTECTED BY TEMPORARY CONCRETE BARRIER.
- 18. THE WORK ZONE INFORMATION SIGN IS 60" WIDE BY 48" HIGH. THE CONTRACTOR SHALL OBTAIN THE CAMERA-READY ARTWORK REQUIRED FOR THE SIGN MESSAGE BY CONTACTING IDOT'S CENTRAL BUREAU OF OPERATIONS.
- 19. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC

SYMBOLS

WORK AREA

h SIGN

TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT

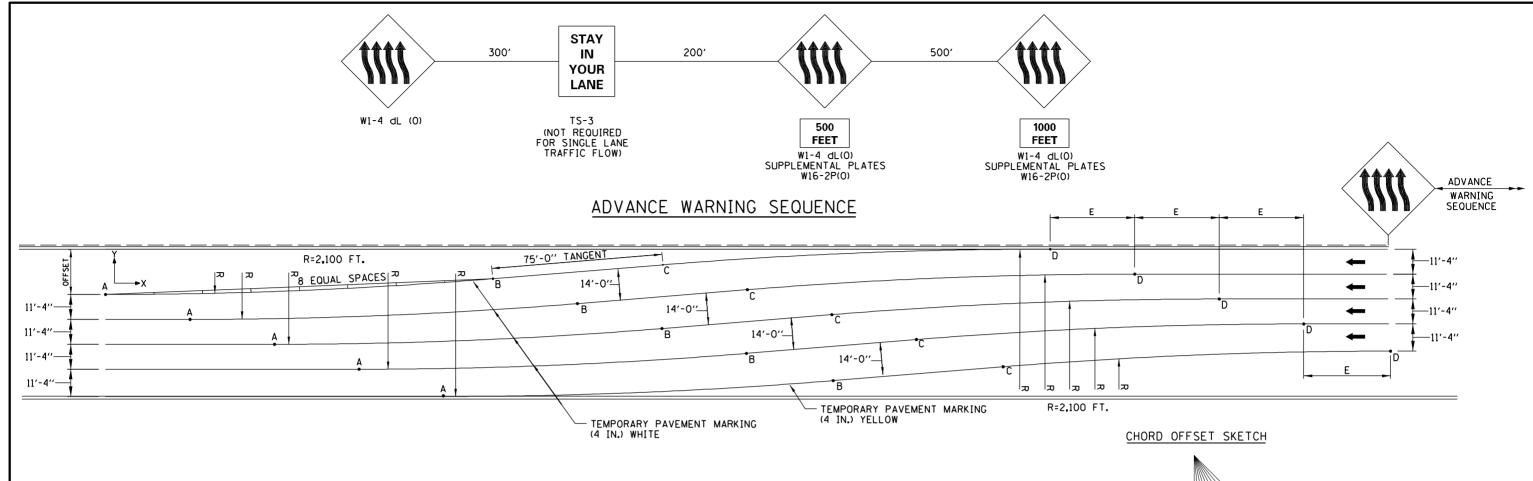


DATE REVISIONS MODIFIED SHOULDER CLOSURE DETAIL SHOULDER CLOSURE DETAILS -MAINTAIN EXISTING SPEED LIMIT -MOVED "TEMPORARY GORE DETAILS" TO E5 CHANGED SYMBOL DESIGNATION
REVISED NOTES STANDARD E3-02

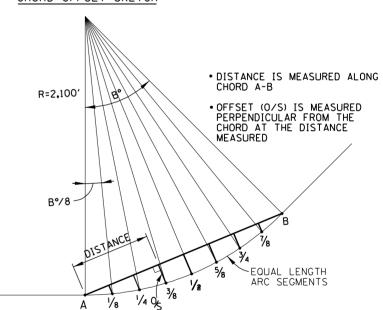
Paul Koracs

APPROVED.

DATE 5-1-2009



		POINT LAY-OUT							CHORD OFFSET DATA									
OFFSET	OFFSET E B°		Α		В		С		D		1/8 & 7/8		1/4 & 3/4		3/8 & 5/8		1/2	
			Х	Y	Х	Y	Х	Υ	Х	Y	0/5	DIST	0/5	DIST	0/5	DIST	0/5	DIST
10	50.23	3.06	0	0	112.2	3.0	187.1	7.0	299.2	10.0	0.3	14.0	0.6	28.0	0.7	42.1	0.7	56.1
12	44.94	3.43	0	0	125.6	3.8	200.4	8.2	326.0	12.0	0.4	15.7	0.7	31.4	0.9	47.1	0.9	62.8
14	40.96	3.77	0	0	138.0	4.5	212.8	9.5	350.8	14.0	0.5	17.3	0.9	34.5	1.1	51.8	1.1	69.0
16	37.86	4.08	0	0	149.5	5.3	224.3	10.7	373.9	16.0	0.6	18.7	1.0	37.4	1.2	56.1	1.3	74.8
18	35.34	4.38	0	0	160.4	6.1	235.2	11.9	395.6	18.0	0.7	20.1	1.2	40.1	1.4	60.2	1.5	80.3
20	33.26	4.66	0	0	170.7	7.0	245.5	13.0	416.2	20.0	0.8	21.4	1.3	42.7	1.6	64.1	1.7	85.4
22	31.50	4.93	0	0	180.5	7.8	255.3	14.2	435.8	22.0	0.9	22.6	1.5	45.2	1.8	67.8	1.9	90.4
24	30.00	5.19	0	0	189.9	8.6	264.6	15.4	454.6	24.0	0.9	23.8	1.6	47.5	2.0	71.3	2.2	95.1
26	28.68	5.44	0	0	199.0	9.4	273.6	16.6	472.6	26.0	1.0	24.9	1.8	49.8	2.2	74.7	2.4	99.6
28	27.53	5.67	0	0	207.7	10.3	282.3	17.7	489.9	28.0	1.1	26.0	1.9	52.0	2.4	78.0	2.6	104.0
30	26.51	5.90	0	0	216.0	11.1	290.6	18.9	506.7	30.0	1.2	27.0	2.1	54.1	2.6	81.1	2.8	108.2
32	25.59	6.13	0	0	224.2	12.0	298.7	20.0	522.9	32.0	1.3	28.0	2.3	56.1	2.8	84.2	3.0	112.2
34	24.76	6.34	0	0	232.0	12.9	306.6	21.1	538.6	34.0	1.4	29.0	2.4	58.1	3.0	87.1	3.2	116.2
36	24.02	6.55	0	0	239.7	13.7	314.2	22.3	553.8	36.0	1.5	30.0	2.6	60.0	3.2	90.0	3.4	120.0
38	23.33	6.76	0	0	247.1	14.6	321.6	23.4	568.7	38.0	1.6	30.9	2.7	61.9	3.4	92.8	3.7	123.8
40	22.71	6.96	0	0	254.3	15.5	328.8	24.5	583.1	40.0	1.7	31.8	2.9	63.7	3.6	95.5	3.9	127.4
42	22.13	7.15	0	0	261.4	16.3	335.8	25.7	597.2	42.0	1.8	32.7	3.1	65.4	3.8	98.2	4.1	131.0
44	21.60	7.34	0	0	268.3	17.2	342.7	26.8	611.0	44.0	1.9	33.6	3.2	67.2	4.0	100.8	4.3	134.4
46	21.11	7.53	0	0	275.0	18.1	349.4	27.9	624.4	46.0	2.0	34.4	3.4	68.9	4.2	103.3	4.5	137.8
48	20.65	7.71	0	0	281.6	19.0	356.0	29.0	637.6	48.0	2.1	35.2	3.6	70.5	4.5	105.8	4.7	141.1
50	20.22	7.89	0	0	288.1	19.9	362.4	30.1	650.5	50.0	2.2	36.1	3.7	72.2	4.7	108.3	5.0	144.4
52	19.82	8.06	0	0	294.4	20.7	368.7	31.3	663.1	52.0	2.3	36.9	3.9	73.7	4.9	110.7	5.2	147.6
54	19.44	8.23	0	0	300.6	21.6	374.9	32.4	675.5	54.0	2.4	37.6	4.1	75.3	5.1	113.0	5.4	150.7
56	19.09	8.40	0	0	306.7	22.5	380.9	33.5	687.7	56.0	2.5	38.4	4.2	76.8	5.3	115.3	5.6	153.8
58	18.76	8.56	0	0	312.7	23.4	386.9	34.6	699.6	58.0	2.6	39.2	4.4	78.3	5.5	117.6	5.9	156.8
60	18.44	8.73	0	0	318.6	24.3	392.7	35.7	711.4	60.0	2.7	39.9	4.6	79.8	5.7	119.8	6.1	159.8



GENERAL NOTES:

- REVERSE CURVE INFORMATION CAN BE USED FOR SINGLE LANE OR MULTILANE TRAFFIC FLOWS, SHIFTING RIGHT TO LEFT (AS SHOWN) OR LEFT TO RIGHT BY CHANGING TO THE APPROPRIATE ADVANCE WARNING SEQUENCE.
- 2. THE REVERSE CURVRE SHALL NOT BE USED OUTSIDE THE WORK ZONE. LANE SHIFTS IN ADVANCE OF OR ON THE APPROACH TO THE WORK ZONE SHALL BE IMPLEMENTED WITH A SHIFT RATE OF 83:1.
- 3. LANE SHIFTS FOR DEPARTURES OUT OF THE WORK ZONE SHALL BE IMPLEMENTED WITH A SHIFT RATE OF 75:1.

		Illinois Tollway
DATE	REVISIONS	
1-1-2011	ADDED SIGN COLOR DESIGNATION AND	MAINTENANCE OF TRAFFIC
	REVISED NOTES. MODIFIED LANE WIDTH	REVERSE CURVE
	DIMENSION/TABLE DATA.]
		1

STANDARD E4-01

Paul Koracs APPROVED

DATE 1-1-2011

